

G6296870

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



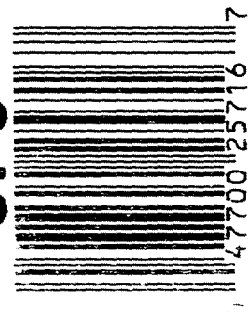
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296870

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

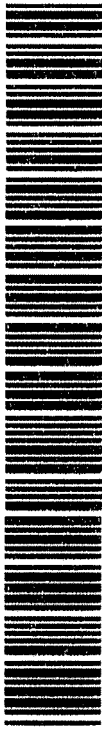
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296870

ORDER NO. **25716**

22CX



5716 G6296870

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



G6296870

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6870

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTZ
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 23 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-2	TH
	(BOLT)		4-2	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/02	DA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-3-03	TRLW

OP #	OPERATOR NAME	329	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8.0	7.5	7.15	4-3-03	TRW
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3.0	3.0	3.5	4-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.022	.023	.024	4-3-03	TRW
	J) ASSEMBLE STOCK					4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS					04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-11-03	RTL
	M) IRON SIGHT ALIGNMENT					04-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-11-03	RTL
640	GALLERY TEST AND TARGET		PASS	FAIL		4-3-03	✓
	MALFUNCTION		CORRECTION			4-3-03	✓
	MALFUNCTION		CORRECTION			4-3-03	✓
	MALFUNCTION		CORRECTION			4-3-03	✓
	MALFUNCTION		CORRECTION			4-3-03	✓
645	INSPECT FOR LIVE AMMO					4-3-03	✓
655	FINAL INSPECTION A) HEADSPACE					04-11-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.78	2.70	2.84 2.75 2.79	4-3-03	TRW
	C) FUNCTION					04-11-03	RTL
660	PACK					4/11/03	RTA

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0160330

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 3-31-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.65		2.67	MIN. SETTING,
PULL #2	2.34	2.44		2.57	NO AVG. OF 5
PULL #3	2.54	2.42		2.59	READINGS ACCEPT-
PULL #4	2.49	2.48		2.67	ABLE LESS THAN 2
PULL #5	2.47	2.55		2.69	
TOTAL	12.25	12.54		13.19	
AVG.	2.45	2.50		2.63	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.04		
PULL #2	3.37	3.11		
PULL #3	3.19	3.17		
PULL #4	3.16	3.21		
PULL #5	3.13	3.12		
TOTAL	15.95	15.65		
AVG.	3.19	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.01	4.25		4.25
PULL #2	4.16	4.20		4.08
PULL #3	4.33	4.22		4.23
PULL #4	4.32	4.02		4.22
PULL #5	4.01	4.38	1.1	4.07
TOTAL	20.83	21.07		20.85
AVG.	4.16	4.21		4.17

BARBER - M24 0160331

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296870.___0
FILE DATE AND TIME: 04/04/2003 02:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

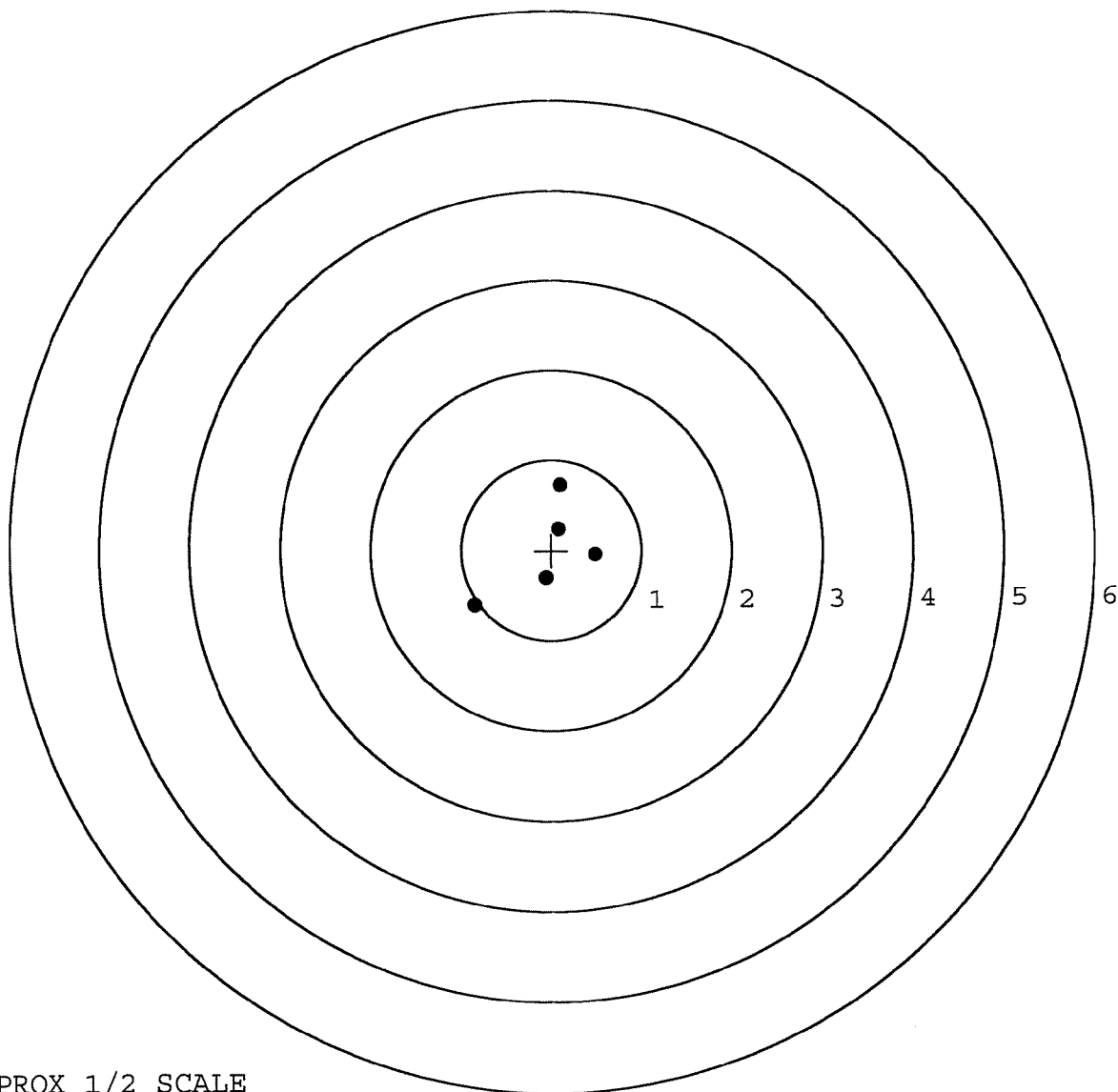
ave. mean **703**

BARBER - M24 0160332

SERIAL NUMBER: G6296870. __0
TARGET NUMBER: 1
FILE DATE: 04/04/2003
FILE TIME: 02:55

POINT#	X	Y
1:	0.488	-0.050
2:	0.082	0.238
3:	-0.063	-0.308
4:	0.100	0.725
5:	-0.858	-0.607

X CENTROID: -0.050
Y CENTROID: 0.000
POA TO CENTROID: 0.050
HORZ SPREAD: 1.346
VERT SPREAD: 1.332
GROUP SPREAD: 1.641
MIN RADIUS: 0.273
MAX RADIUS: 1.010
MEAN RADIUS: 0.574
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



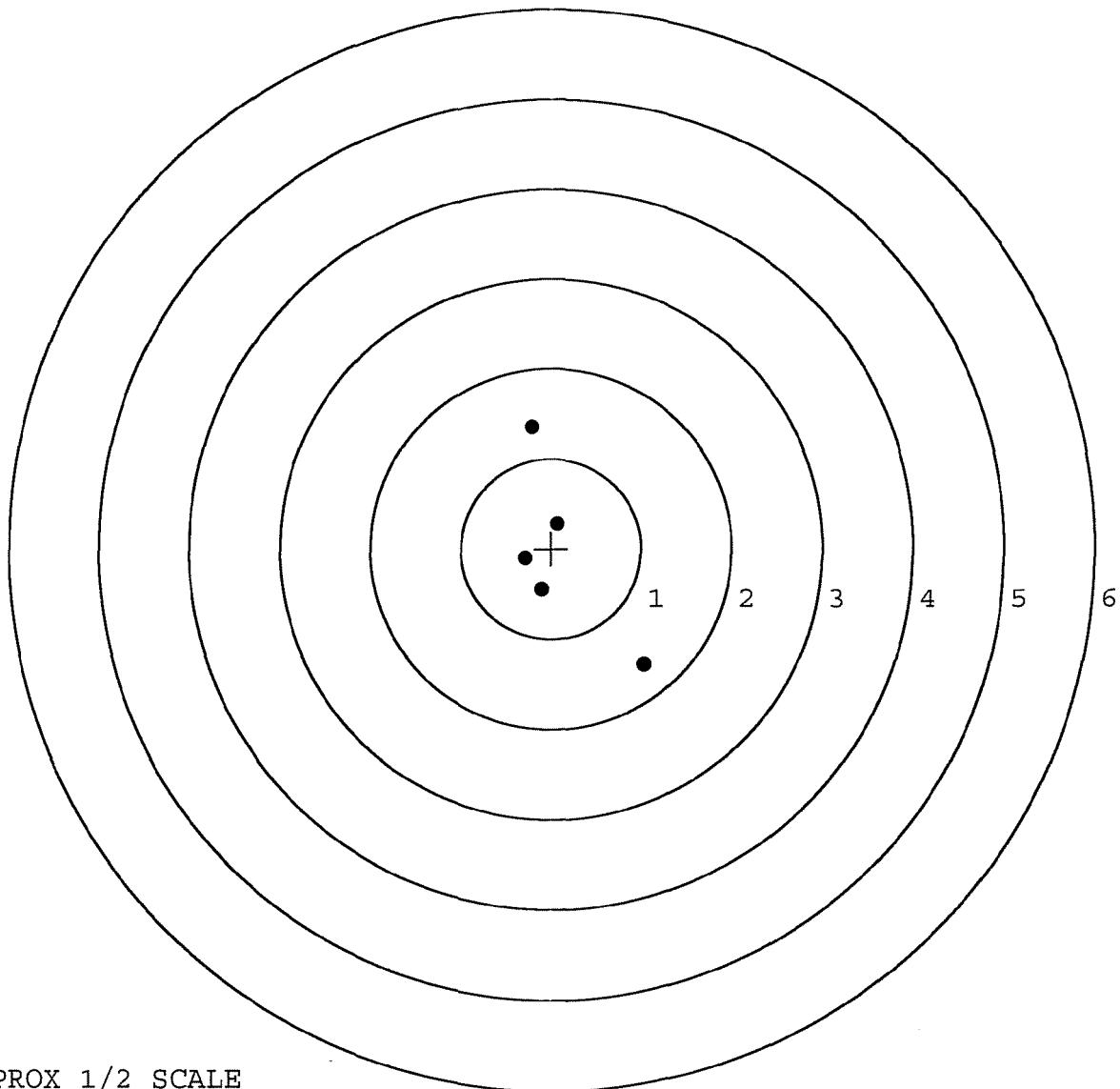
TARGET APPROX 1/2 SCALE

BARBER - M24 0160333

SERIAL NUMBER: G6296870. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:55

POINT#	X	Y
1:	1.036	-1.287
2:	-0.104	-0.459
3:	-0.284	-0.113
4:	0.070	0.275
5:	-0.216	1.351

X CENTROID: 0.100
Y CENTROID: -0.047
POA TO CENTROID: 0.111
HORZ SPREAD: 1.320
VERT SPREAD: 2.638
GROUP SPREAD: 2.920
MIN RADIUS: 0.323
MAX RADIUS: 1.554
MEAN RADIUS: 0.832
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE