

6896872

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518



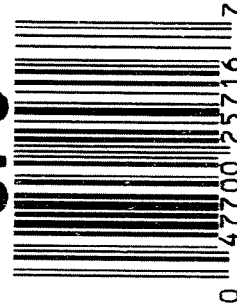
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296872

UPC



46 FORM

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & In. Off. Remington-Union Metallic Cartridge Co.

SERIAL NO. **66296872**
ORDER NO. **25716**
08KX

46

5716 66296872

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296872

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	Ru
607	CHECK HEADSPACE		3-24-03	Ru
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	NRD		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	RTA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	RTA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	RTA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	RTA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4/24/03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.0</u> <u>7.0</u>	4-21-03	RAH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.5</u>	4-21-03	RAH
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>1.023</u> <u>1.022</u> <u>1.023</u>	4-21-03	RAH
	J) ASSEMBLE STOCK		4-7-03	RLW
	K) ASSEMBLE SWIVEL STUDS		4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RTL
	M) IRON SIGHT ALIGNMENT		4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
	MALFUNCTION	CORRECTION	4-10-03	TRLW
645	INSPECT FOR LIVE AMMO		4-10-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.43</u> <u>2.39</u> <u>2.37</u> <u>2.33</u>	4-21-03	RAH
	C) FUNCTION		4-21-03	RTL
660	PACK		5/7/03	RAH

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.25	2.28		2.43	MIN. SETTING,
PULL #2	2.31	2.29		2.28	NO AVG. OF 5
PULL #3	2.23	2.21		2.26	READINGS ACCEPT
PULL #4	2.34	2.28		2.21	ABLE LESS THAN
PULL #5	2.30	2.27		2.18	
TOTAL	11.43	11.33		11.36	
AVG.	2.28	2.26		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.17		
PULL #2	3.19	3.20		
PULL #3	3.18	3.30		
PULL #4	3.23	3.29		
PULL #5	3.38	3.27		
TOTAL	16.10	16.23		
AVG.	3.22	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.12	4.06		4.32
PULL #2	4.11	4.08		4.33
PULL #3	4.13	4.13		4.25
PULL #4	4.09	4.09		4.15
PULL #5	4.05	4.01		4.18
TOTAL	20.50	20.37		21.23
AVG.	4.10	4.07		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296872.__0
FILE DATE AND TIME: 04/11/2003 01:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

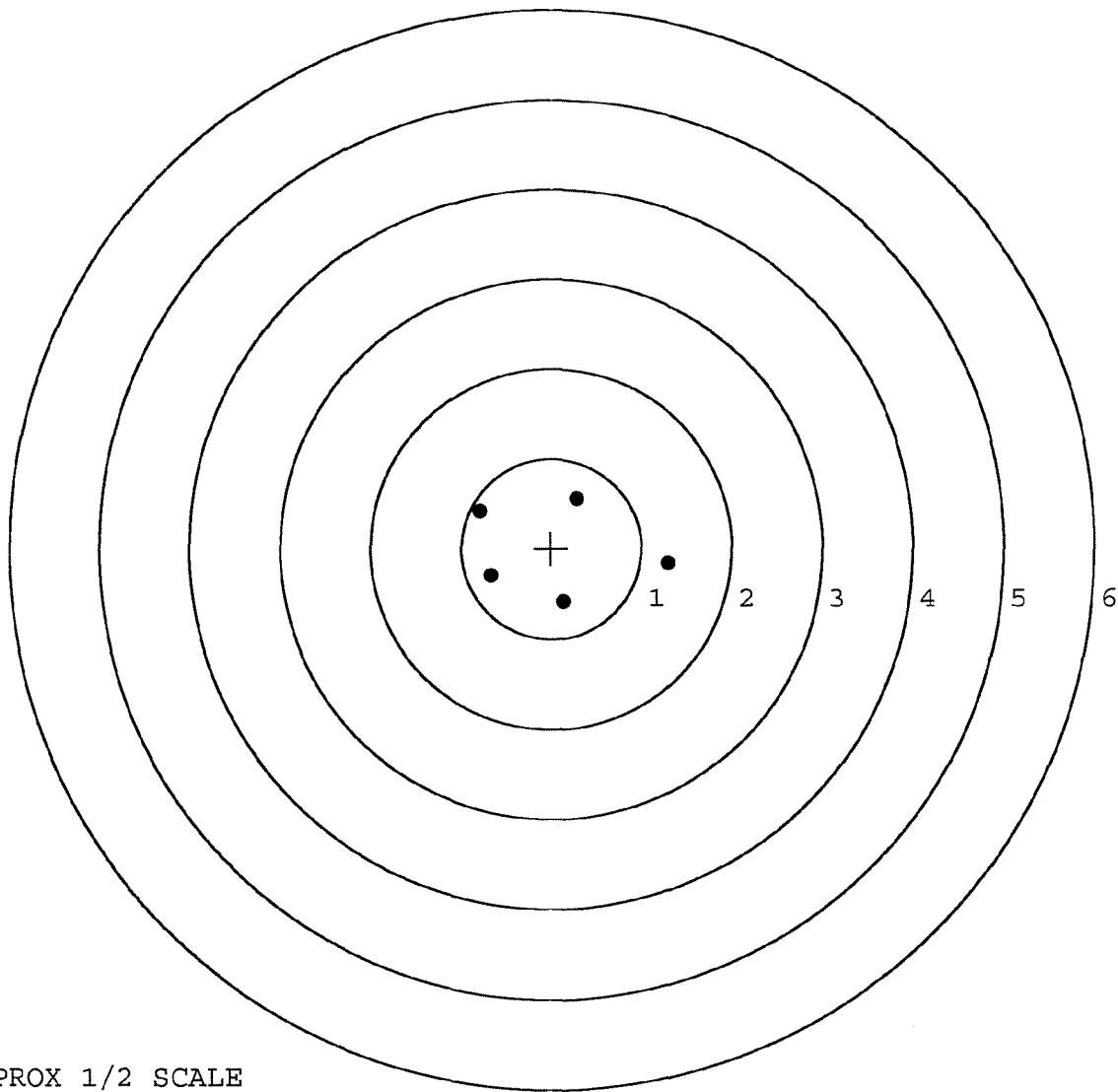
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .814

SERIAL NUMBER: G6296872. __0
 TARGET NUMBER: 1
 FILE DATE: 04/11/2003
 FILE TIME: 01:44

POINT#	X	Y
1:	1.299	-0.171
2:	0.138	-0.595
3:	-0.668	-0.312
4:	-0.795	0.418
5:	0.283	0.555

X CENTROID: 0.051
 Y CENTROID: -0.021
 POA TO CENTROID: 0.056
 HORZ SPREAD: 2.094
 VERT SPREAD: 1.150
 GROUP SPREAD: 2.175
 MIN RADIUS: 0.580
 MAX RADIUS: 1.257
 MEAN RADIUS: 0.837
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

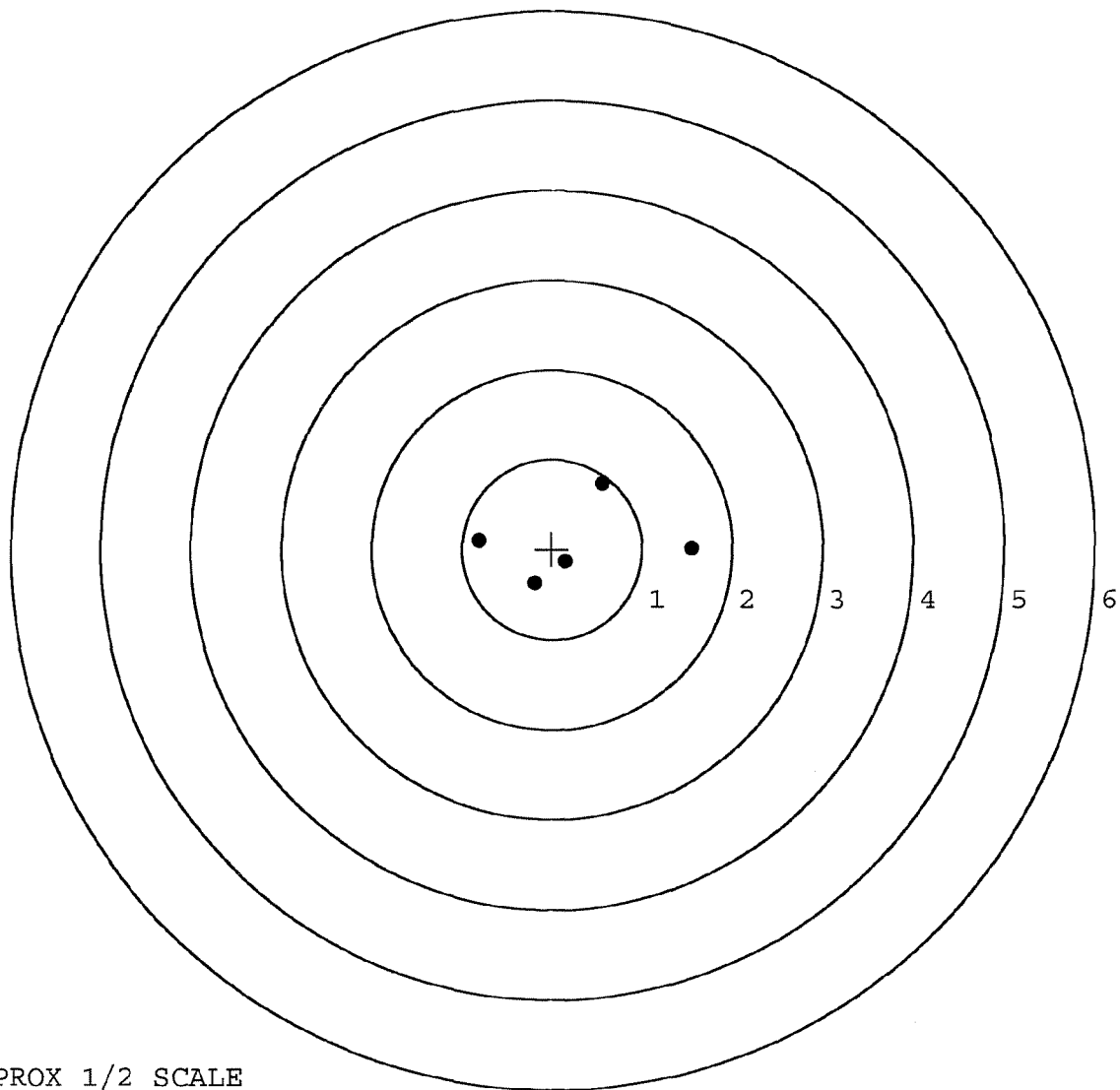


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296872. __0
 TARGET NUMBER: 2
 FILE DATE: 04/11/2003
 FILE TIME: 01:44

POINT#	X	Y
1:	1.547	0.016
2:	0.556	0.733
3:	-0.819	0.094
4:	0.153	-0.136
5:	-0.190	-0.385

X CENTROID: 0.249
 Y CENTROID: 0.064
 POA TO CENTROID: 0.258
 HORZ SPREAD: 2.366
 VERT SPREAD: 1.118
 GROUP SPREAD: 2.367
 MIN RADIUS: 0.222
 MAX RADIUS: 1.299
 MEAN RADIUS: 0.791
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE