

G-629 6873

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



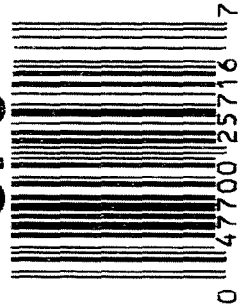
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296873**

**UPC**



VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Serial No. **66296873**  
Order No. **25716**

46

29CX

5716 66296873

Made in Illinois, U.S.A. Pat. & Reg. U.S. Pat. & Reg. Off. Marca Registrada. Marque Déposée.

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



SERIAL NO.



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296873

| OP #      | OPERATION NAME                                                 | READINGS                  | DATE   | INITIAL |
|-----------|----------------------------------------------------------------|---------------------------|--------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                           | 2/4/03 | RW      |
| 600       | PROOF                                                          |                           | 2/4/03 | RW      |
| 607       | CHECK HEADSPACE                                                | MAGNA - FLUX<br>INSPECTED | 2/4/03 | RW      |
| 610       | DIS-ASSEMBLE GUN                                               | FEB 06 2003               | 2/4/03 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR <u>RL</u>        |        |         |
| 615       | ROLLMARK CALIBER                                               |                           | 2/6/03 | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                           | 2-7-03 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                           | 2-24   | TA      |
|           | (BOLT)                                                         |                           | 2-24   | TA      |
| 625       | FINAL ASSEMBLY                                                 |                           |        |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                           | 3-3-03 | DA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                           | 3 3-03 | DA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                           | 3-3-03 | DA      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                           | 3 3-03 | DA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS       | 4-1-03 | TRW     |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>9.5</u> <u>10.0</u> <u>10.0</u>                          | 4-1-03  | TRW     |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>3.5</u> <u>3.5</u>                            | 4-1-03  | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 4-24-03 | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.022</u> <u>.021<sup>5</sup></u>             | 4-1-03  | TRW     |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 3-3-03  | RL      |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 4-24-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 4-24-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 4-24-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 4-24-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 3-12-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-12-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-12-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-12-03 | A       |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 3-12-03 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 3-12-03 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 4-24-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.09</u> <u>2.21</u> <u>2.37</u> <u>2.20</u> <u>2.00</u> | 4-1-03  | TRW     |
|       | C) FUNCTION                                                              |                                                             | 4-24-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 4/25/03 | RTL     |

DATE 3-3-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS         |
|---------|------------------|--------------------------|--------------------------------|------------------|
| PULL #1 | 2.34             | 2.34                     | 2.36                           | MIN. SETTING,    |
| PULL #2 | 2.63             | 2.44                     | 2.31                           | NO AVG. OF 5     |
| PULL #3 | 2.59             | 2.45                     | 2.34                           | READINGS ACCEPT- |
| PULL #4 | 2.41             | 2.41                     | 2.18                           | ABLE LESS THAN 2 |
| PULL #5 | 2.63             | 2.47                     | 2.23                           |                  |
| TOTAL   | 12.60            | 12.11                    | 11.42                          |                  |
| AVG.    | 2.52             | 2.42                     | 2.28                           |                  |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 3.23             | 2.99                     |          |
| PULL #2 | 3.10             | 3.05                     |          |
| PULL #3 | 3.15             | 3.18                     |          |
| PULL #4 | 3.03             | 3.18                     |          |
| PULL #5 | 2.97             | 2.94                     |          |
| TOTAL   | 15.48            | 15.34                    |          |
| AVG.    | 3.09             | 3.06                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FC<br>TARGET & ACCUR |
|---------|------------------|--------------------------|--------------------------------|----------------------------------|
| PULL #1 | 4.25             | 4.09                     |                                | 4.06                             |
| PULL #2 | 4.14             | 4.25                     |                                | 4.13                             |
| PULL #3 | 4.13             | 4.21                     |                                | 4.16                             |
| PULL #4 | 4.06             | 4.06                     |                                | 4.14                             |
| PULL #5 | 4.18             | 4.11                     |                                | 4.06                             |
| TOTAL   | 20.76            | 20.72                    |                                | 20.55                            |
| AVG.    | 4.15             | 4.14                     |                                | 4.11                             |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296873.\_\_\_0  
FILE DATE AND TIME: 03/13/2003 13:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

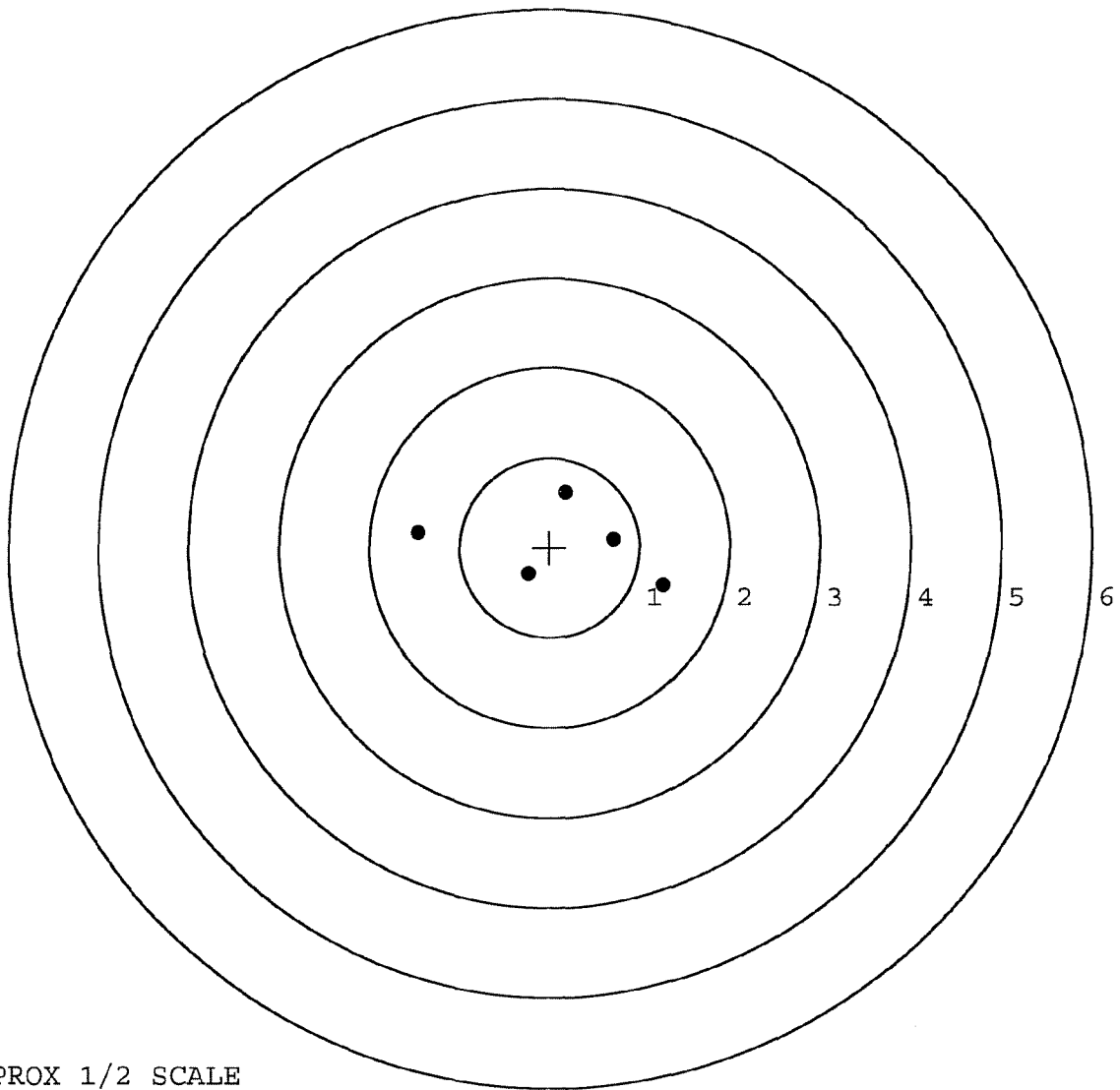
*Ave. mean .6735*

**BARBER - M24 0160369**

SERIAL NUMBER: G6296873. \_\_0  
 TARGET NUMBER: 1  
 FILE DATE: 03/13/2003  
 FILE TIME: 13:19

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.260  | -0.421 |
| 2:     | 0.710  | 0.095  |
| 3:     | 0.177  | 0.621  |
| 4:     | -0.239 | -0.295 |
| 5:     | -1.466 | 0.160  |

X CENTROID: 0.088  
 Y CENTROID: 0.032  
 POA TO CENTROID: 0.094  
 HORZ SPREAD: 2.726  
 VERT SPREAD: 1.042  
 GROUP SPREAD: 2.787  
 MIN RADIUS: 0.463  
 MAX RADIUS: 1.560  
 MEAN RADIUS: 0.900  
 # IN 1 IN DIAMETER: 1  
 # IN 2 IN DIAMETER: 3  
 # in 3 IN DIAMETER: 4



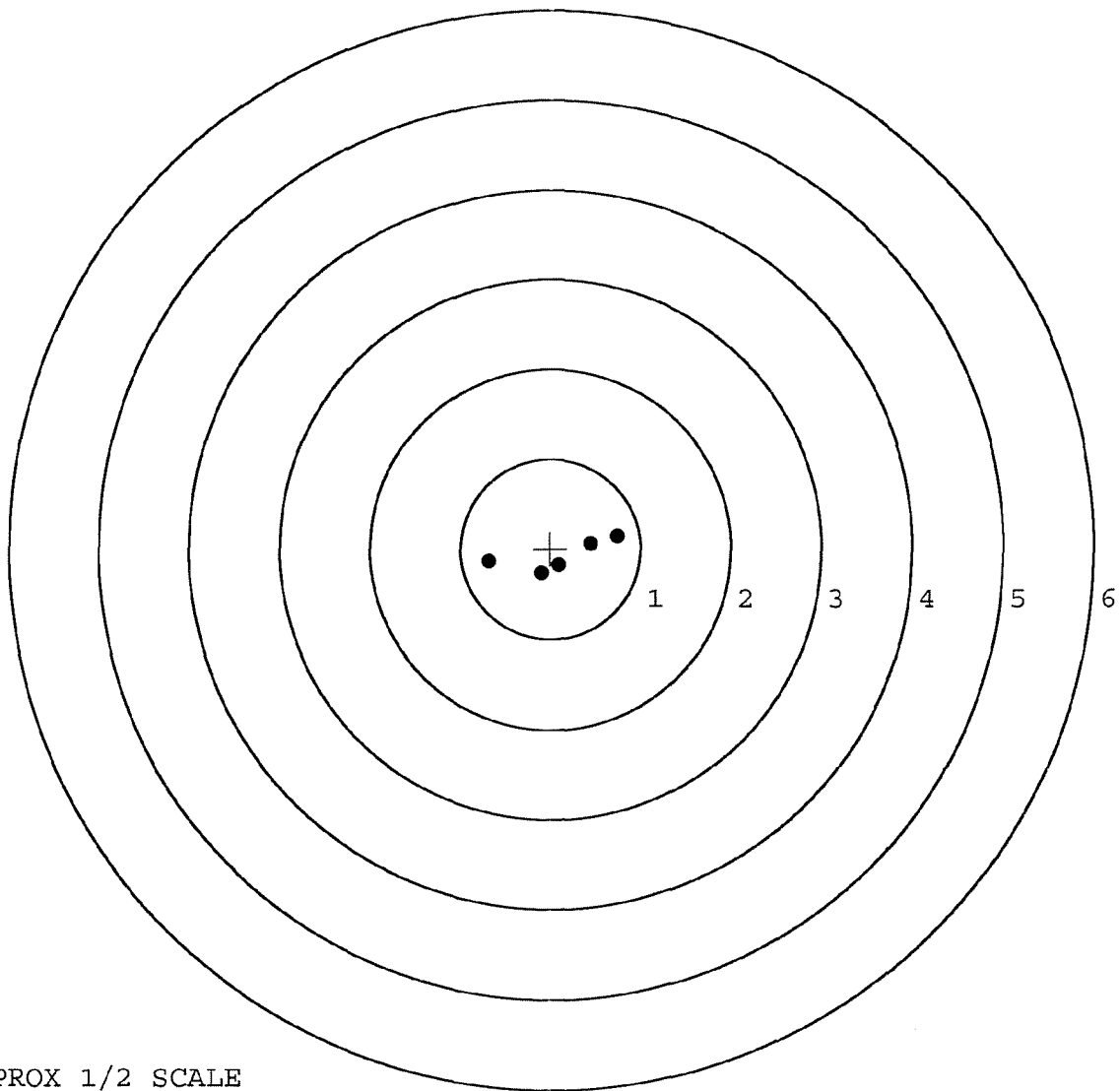
TARGET APPROX 1/2 SCALE

**BARBER - M24 0160370**

SERIAL NUMBER: G6296873.\_\_\_\_0  
TARGET NUMBER: 2  
FILE DATE: 03/13/2003  
FILE TIME: 13:19

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.746  | 0.140  |
| 2:     | 0.445  | 0.066  |
| 3:     | 0.097  | -0.185 |
| 4:     | -0.102 | -0.278 |
| 5:     | -0.686 | -0.146 |

X CENTROID: 0.100  
Y CENTROID: -0.081  
POA TO CENTROID: 0.128  
HORZ SPREAD: 1.432  
VERT SPREAD: 0.418  
GROUP SPREAD: 1.460  
MIN RADIUS: 0.104  
MAX RADIUS: 0.789  
MEAN RADIUS: 0.447  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 5  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE