

G 629 6878

ORDER 25736
M/24 .300 WIN MAG (RIFLE ONLY)

Remington®		VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.	
M/24 .300 WIN MAG (RIFLE ONLY) BOLT ACTION CENTERFIRE RIFLE 24" BARREL .300 WIN MAG		SERIAL NO. J G6296878	
Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.		46 25736	
 5736 G6296878		20LX	

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Remington®

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296878

ORDER NO. **25736**

46

201X

 5736 G6296878

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M/24 .300 WIN MAG (RIFLE ONLY)
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M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

— INSTRUCTION BOOK 3518

46 FORM 200348

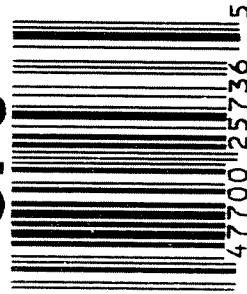
owner registration sticker



proof of purchase



UPC



ORDER NO.	25736
BARREL LENGTH	24"
CAPACITY	5
G6296878	

INSPECTION CHECKLIST-NEW GUNS

300 WIN.

GUN SERIAL # G6296878

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/16/03	RW
600	PROOF		1/16/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/16/03	RW
610	DIS-ASSEMBLE GUN	JAN 17 2003	1/16/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>AKS</u>		
615	ROLLMARK CALIBER		1/16/03	RW
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-14-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2 14 03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-14-03	DA
	D) OIL FIRING PIN ASSEMBLY		2 14 03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	60424	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9</u>	<u>9</u>	<u>9</u>	2-19-03	RW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>2.5</u>	2-19-03	RW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN							
	J) ASSEMBLE STOCK					2-18-03	RTL		
	K) ASSEMBLE SWIVEL STUDS								
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640	GALLERY TEST AND TARGET		PASS	FAIL		2-19-03	TRW		
	MALFUNCTION		CORRECTION			2-19-03	TRW		
	MALFUNCTION		CORRECTION			2-19-03	TRW		
	MALFUNCTION		CORRECTION			2-19-03	TRW		
	MALFUNCTION		CORRECTION			2-19-03	TRW		
645	INSPECT FOR LIVE AMMO					2-19-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					2-19-03	RW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u>	<u>2.72</u>	<u>2.73</u>	<u>2.88</u>	<u>2.97</u>	2-19-03	RW
	C) FUNCTION					2-19-03	RW		
660	PACK					2/20/03	DAF		

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

I BARBER - M24 0160425 TS

2.50# + .50#

DATE 2-17-03

3.00# + .75#

TESTER

TRW

4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.63		2.34	MIN. SETTING,
PULL #2	2.38	2.28		2.38	NO AVG. OF 5
PULL #3	2.44	2.30		2.27	READINGS ACCEPT-
PULL #4	2.50	2.23		2.32	ABLE LESS THAN 2
PULL #5	2.48	2.19		2.30	
TOTAL	12.21	11.63		11.61	
AVG.	2.44	2.32		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.44		
PULL #2	3.43	3.42		
PULL #3	3.20	3.28		
PULL #4	3.45	3.32		
PULL #5	3.48	3.31		
TOTAL	16.79	16.77		
AVG.	3.35	3.35		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.12	4.07		4.17
PULL #2	4.25	4.04		4.47
PULL #3	4.08	4.00		4.45
PULL #4	4.12	4.03		4.39
PULL #5	4.16	4.00		4.24
TOTAL	20.73	20.14		21.72
AVG.	4.14	4.02		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296878.___0
FILE DATE AND TIME: 02/20/2003 11:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

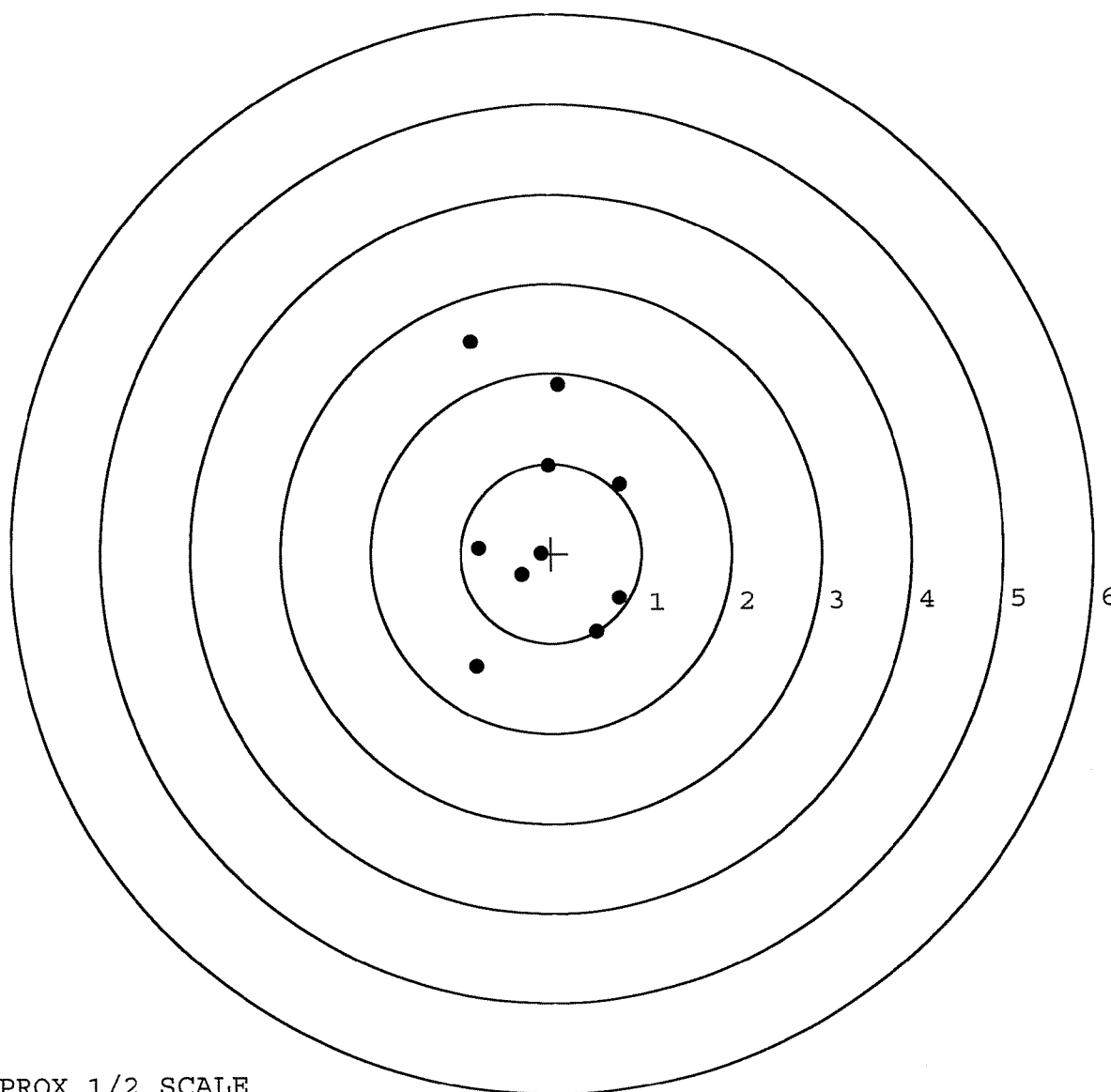
The Average X Centroid of the Five Target Set:	-0.061
The Average Y Centroid of the Five Target Set:	-0.065
The Average Point of Impact of the Five Target Set:	0.089
The Average Mean Radius of the Five Target Set:	0.897
The Distance from POA to Centroid Target #1:	0.329
The Distance from Centroid Target #2 to Centroid Target #1:	0.316
The Distance from Centroid Target #3 to Centroid Target #1:	0.551
The Distance from Centroid Target #4 to Centroid Target #1:	0.547
The Distance from Centroid Target #5 to Centroid Target #1:	0.532

BARBER - M24 0160427

SERIAL NUMBER: G6296878. __0
 TARGET NUMBER: 1
 FILE DATE: 02/20/2003
 FILE TIME: 11:39

X CENTROID: -0.088
 Y CENTROID: 0.317
 POA TO CENTROID: 0.329
 HORZ SPREAD: 1.631
 VERT SPREAD: 3.612
 GROUP SPREAD: 3.612
 MIN RADIUS: 0.317
 MAX RADIUS: 2.188
 MEAN RADIUS: 1.129
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.498	-0.876
2:	0.753	-0.504
3:	-0.835	-1.250
4:	-0.333	-0.237
5:	-0.118	0.002
6:	-0.803	0.068
7:	-0.030	0.975
8:	0.764	0.762
9:	0.091	1.869
10:	-0.867	2.362



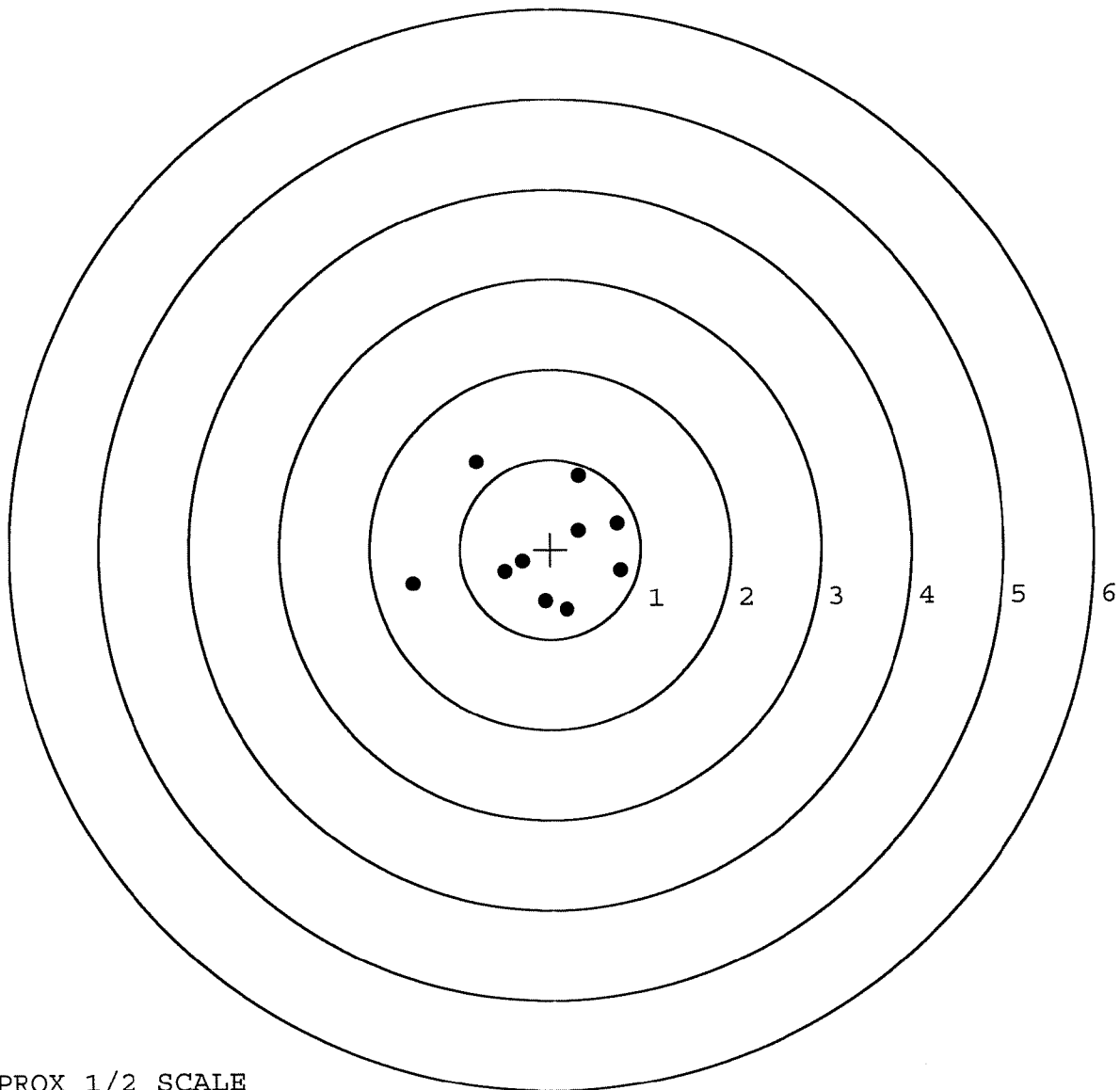
TARGET APPROX 1/2 SCALE

BARBER - M24 0160428

SERIAL NUMBER: G6296878. __0
TARGET NUMBER: 2
FILE DATE: 02/20/2003
FILE TIME: 11:39

X CENTROID: -0.087
Y CENTROID: 0.001
POA TO CENTROID: 0.088
HORZ SPREAD: 2.302
VERT SPREAD: 1.653
GROUP SPREAD: 2.366
MIN RADIUS: 0.266
MAX RADIUS: 1.487
MEAN RADIUS: 0.791
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.776	-0.246
2:	0.746	0.284
3:	0.315	0.212
4:	0.320	0.815
5:	-0.809	0.976
6:	0.185	-0.677
7:	-0.063	-0.586
8:	-0.506	-0.248
9:	-1.526	-0.376
10:	-0.313	-0.139



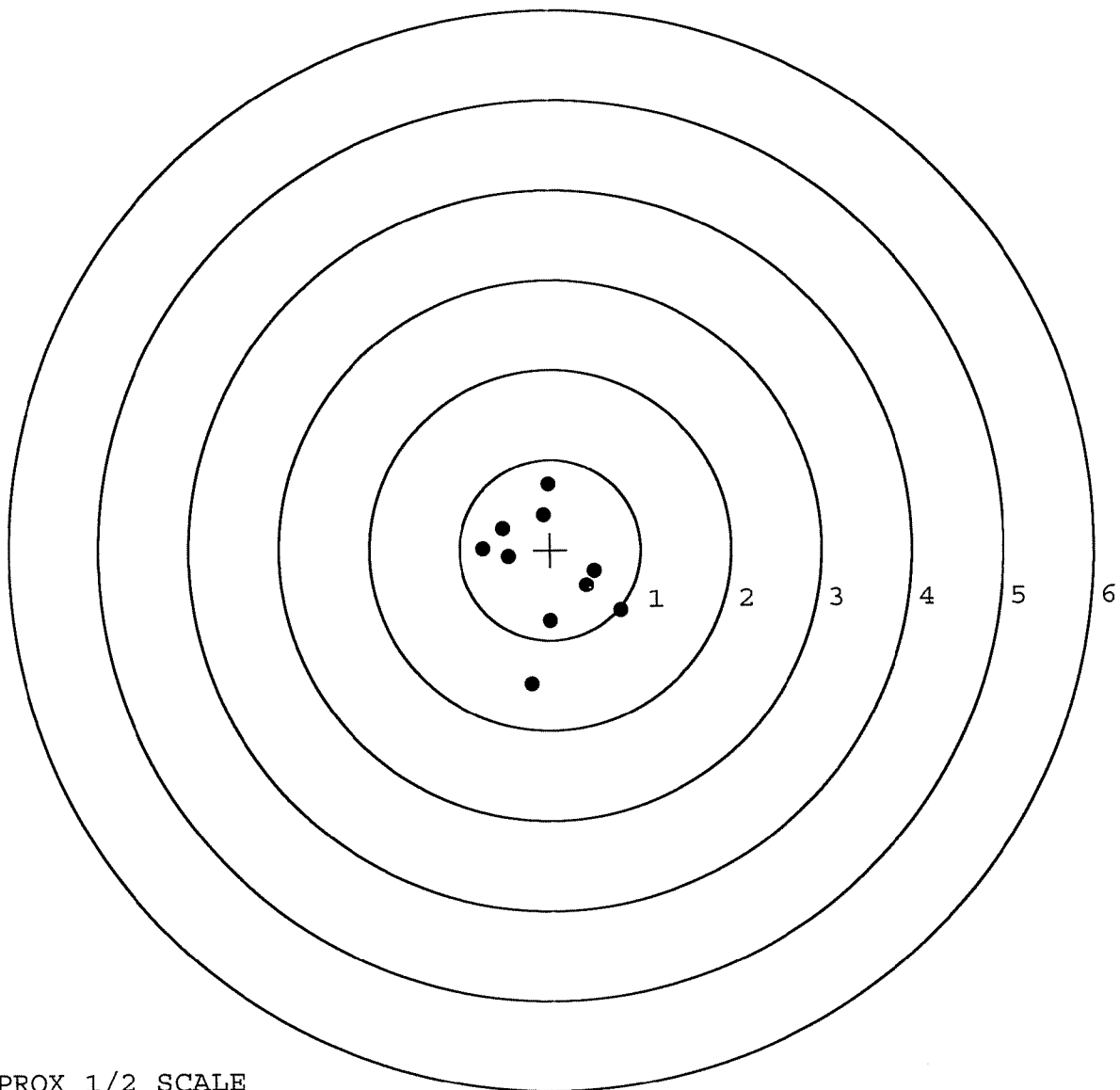
TARGET APPROX 1/2 SCALE

BARBER - M24 0160429

SERIAL NUMBER: G6296878. __0
TARGET NUMBER: 3
FILE DATE: 02/20/2003
FILE TIME: 11:39

	POINT#	X	Y
	1:	-0.218	-1.491
	2:	0.776	-0.679
	3:	0.402	-0.398
	4:	0.490	-0.238
	5:	-0.012	-0.788
	6:	-0.465	-0.076
	7:	-0.740	0.015
	8:	-0.525	0.234
	9:	-0.078	0.381
	10:	-0.024	0.726

X CENTROID:	-0.039
Y CENTROID:	-0.231
POA TO CENTROID:	0.235
HORZ SPREAD:	1.516
VERT SPREAD:	2.217
GROUP SPREAD:	2.225
MIN RADIUS:	0.453
MAX RADIUS:	1.272
MEAN RADIUS:	0.720
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10



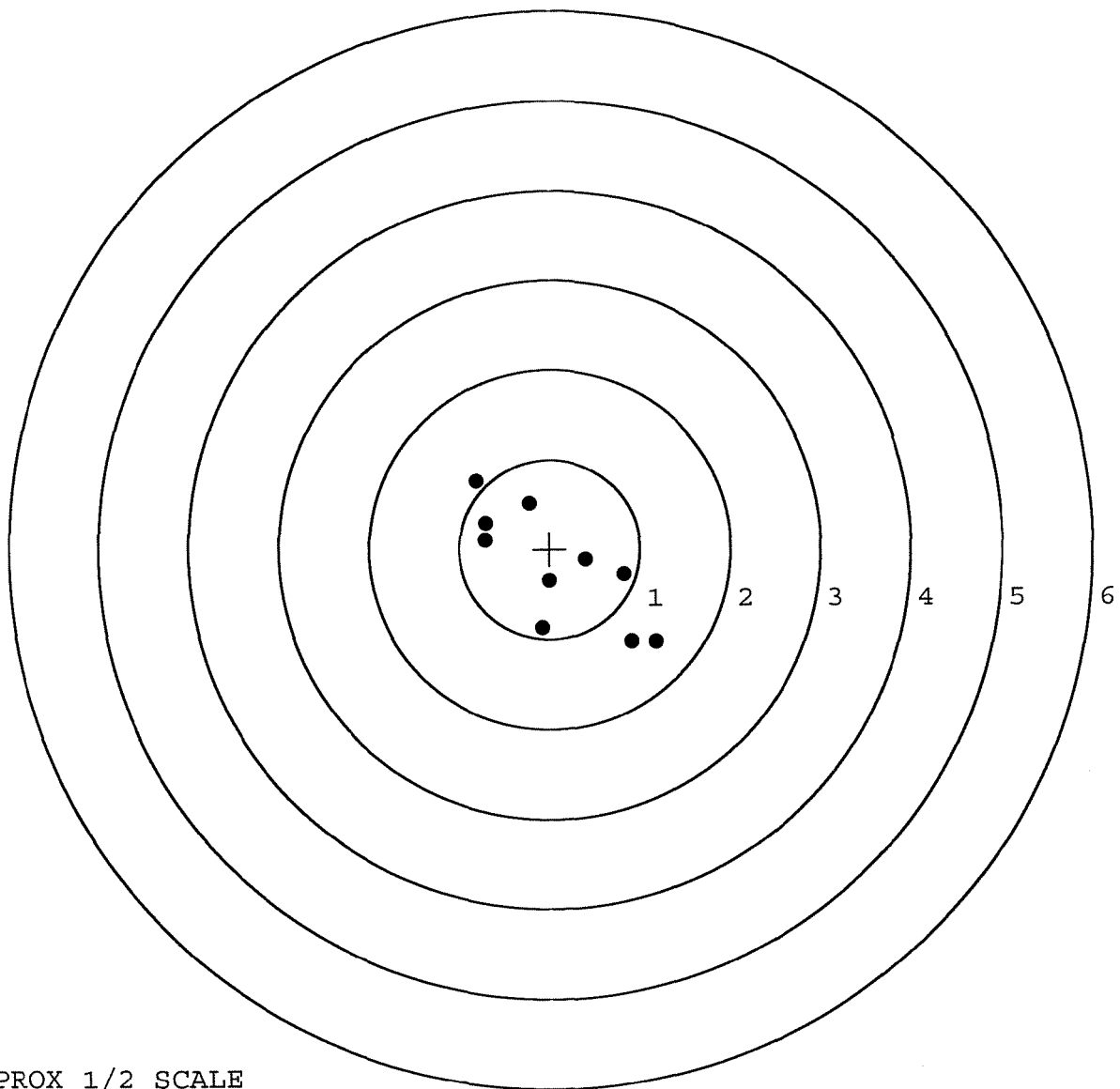
TARGET APPROX 1/2 SCALE

BARBER - M24 0160430

SERIAL NUMBER: G6296878. __0
TARGET NUMBER: 4
FILE DATE: 02/20/2003
FILE TIME: 11:39

POINT#	X	Y
1:	1.179	-1.035
2:	0.910	-1.033
3:	0.822	-0.283
4:	0.406	-0.118
5:	-0.007	-0.358
6:	-0.092	-0.886
7:	-0.713	0.101
8:	-0.713	0.293
9:	-0.812	0.760
10:	-0.231	0.510

X CENTROID: 0.075
Y CENTROID: -0.205
POA TO CENTROID: 0.218
HORZ SPREAD: 1.991
VERT SPREAD: 1.795
GROUP SPREAD: 2.681
MIN RADIUS: 0.174
MAX RADIUS: 1.381
MEAN RADIUS: 0.839
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

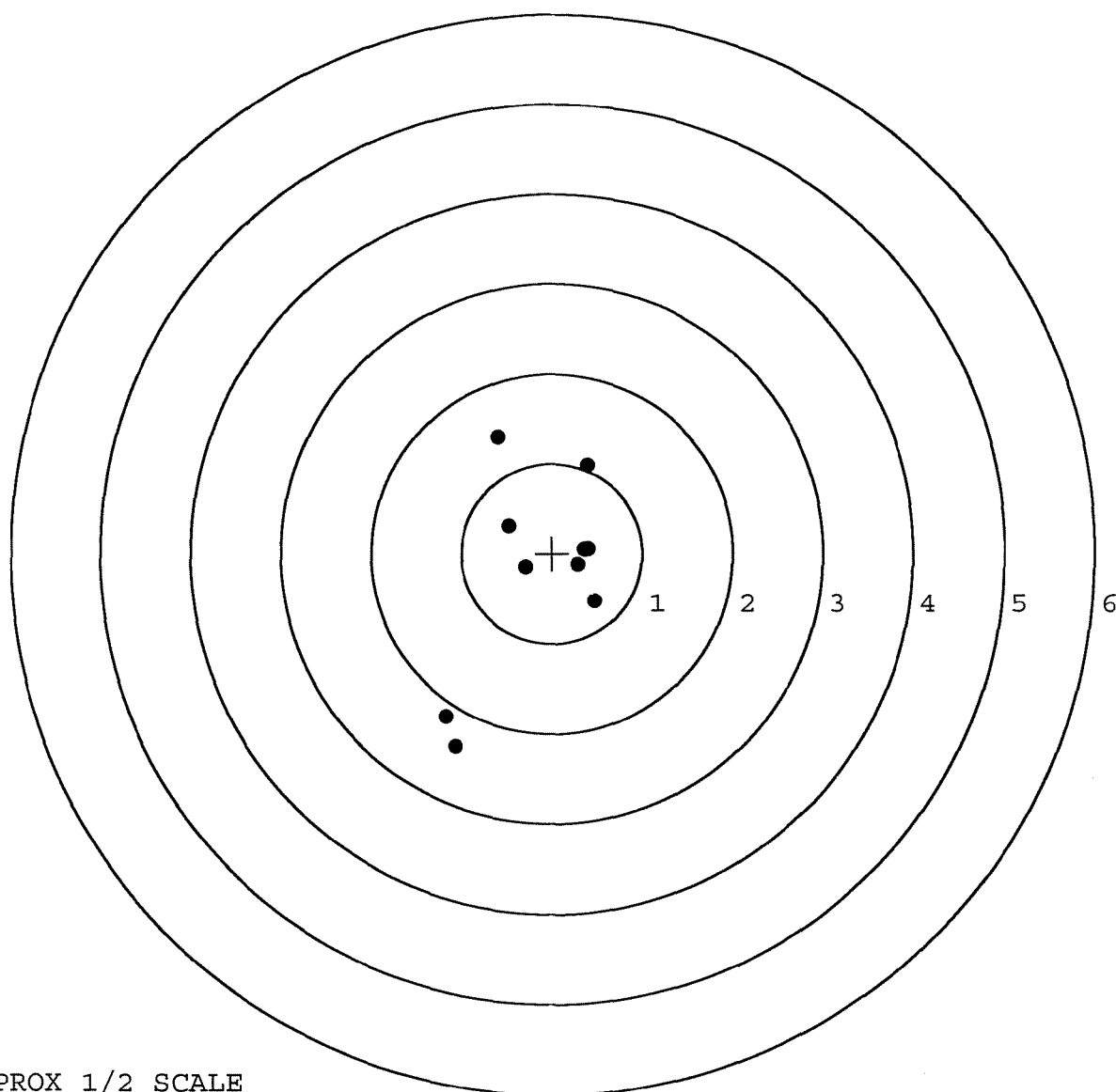
BARBER - M24 0160431

SERIAL NUMBER: G6296878. __ 0
TARGET NUMBER: 5
FILE DATE: 02/20/2003
FILE TIME: 11:39

X CENTROID: -0.165
Y CENTROID: -0.209
POA TO CENTROID: 0.267
HORZ SPREAD: 1.649
VERT SPREAD: 3.444
GROUP SPREAD: 3.474
MIN RADIUS: 0.137
MAX RADIUS: 2.134
MEAN RADIUS: 1.006

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.479	-0.532
2:	0.297	-0.125
3:	0.405	0.054
4:	0.397	0.986
5:	-0.602	1.295
6:	-0.474	0.304
7:	-0.292	-0.157
8:	-1.170	-1.818
9:	-1.055	-2.149
10:	0.362	0.048



TARGET APPROX 1/2 SCALE