

G 6029 6879

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

46

Reg. U.S. Pat. & Tar. Off. Hanna Registered Mark Depo.

SERIAL NO. J
66296879

ORDER NO.
25736

20LX

5736 66296879

ORDER 25736
M/24 .300 WIN MAG (RIFLE ONLY)

UPC



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SERIAL NO.



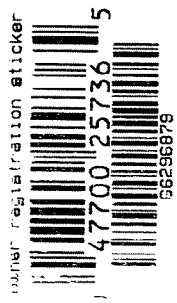
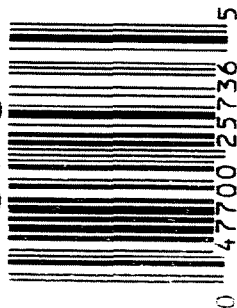
ORDER NO. **25736**

BARREL LENGTH **24"**

CAPACITY **5**

G6296879

UPC



M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

- INSTRUCTION BOOK 3518

M/24 .300 WIN MAG

4 FORM 200348

300 WIN

GUN SERIAL # 36296879

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/16/03	RW
600	PROOF		1/16/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	1/16/03	RW
610	DIS-ASSEMBLE GUN		1/16/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 17 2003 OPERATOR <i>ARJ</i>		
615	ROLLMARK CALIBER		1/16/03	RW
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-14-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/14/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/14/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/14/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.5</u>	<u>8</u>	<u>8</u>	2-19-03	RW		
CONT.								
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u>	<u>2</u>	<u>2</u>	2-19-03	RW		
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT .020 MIN							
	J) ASSEMBLE STOCK				2/18/03	RTL		
	K) ASSEMBLE SWIVEL STUDS							
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640	GALLERY TEST AND TARGET		PASS	FAIL	2-19-03	A		
	MALFUNCTION RWCFM		CORRECTION		2-19-03	A		
	MALFUNCTION		CORRECTION		2-19-03	A		
	MALFUNCTION		CORRECTION		2-19-03	A		
	MALFUNCTION		CORRECTION		2-19-03	A		
645	INSPECT FOR LIVE AMMO				2-19-03	A		
655	FINAL INSPECTION A) HEADSPACE				2-19-03	RW		
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u>	<u>2.25</u>	<u>2.22</u>	<u>2.20</u>	<u>2.18</u>	2-19-03	RW
	C) FUNCTION				2-19-03	RW		
660	PACK				2/24/02	RA		

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0160437

2.50# + .50#

DATE 2-13-03

3.00# + .75#

TESTER

4.00# + 1.00#

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.26		2.18	MIN. SETTING,
PULL #2	2.34	2.23		2.12	NO AVG. OF 5
PULL #3	2.38	2.34		2.03	READINGS ACCEPT-
PULL #4	2.33	2.09		2.13	ABLE LESS THAN 2
PULL #5	2.32	2.04		2.10	
TOTAL	11.82	10.96		10.56	
AVG.	2.36	2.19		2.11	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.49		
PULL #2	3.29	3.35		
PULL #3	3.22	3.30		
PULL #4	3.12	3.18		
PULL #5	3.18	3.22		
TOTAL	16.11	16.54		
AVG.	3.22	3.30		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.44	4.13		4.12
PULL #2	4.34	4.09		4.08
PULL #3	4.26	4.03		4.20
PULL #4	4.28	3.99		4.13
PULL #5	4.35	4.03		4.09
TOTAL	21.67	20.27		20.62
AVG.	4.33	4.05		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296879.__0
FILE DATE AND TIME: 02/20/2003 11:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.022
The Average Y Centroid of the Five Target Set:	0.018
The Average Point of Impact of the Five Target Set:	0.028
The Average Mean Radius of the Five Target Set:	1.290
The Distance from POA to Centroid Target #1:	0.532
The Distance from Centroid Target #2 to Centroid Target #1:	1.489
The Distance from Centroid Target #3 to Centroid Target #1:	0.308
The Distance from Centroid Target #4 to Centroid Target #1:	0.584
The Distance from Centroid Target #5 to Centroid Target #1:	0.391

SERIAL NUMBER: G6296879. 0

TARGET NUMBER: 1

FILE DATE: 02/20/2003

FILE TIME: 11:48

X CENTROID: 0.201

Y CENTROID: -0.493

POA TO CENTROID: 0.532

HORZ SPREAD: 4.276

VERT SPREAD: 3.512

GROUP SPREAD: 4.878

MIN RADIUS: 0.302

MAX RADIUS: 2.771

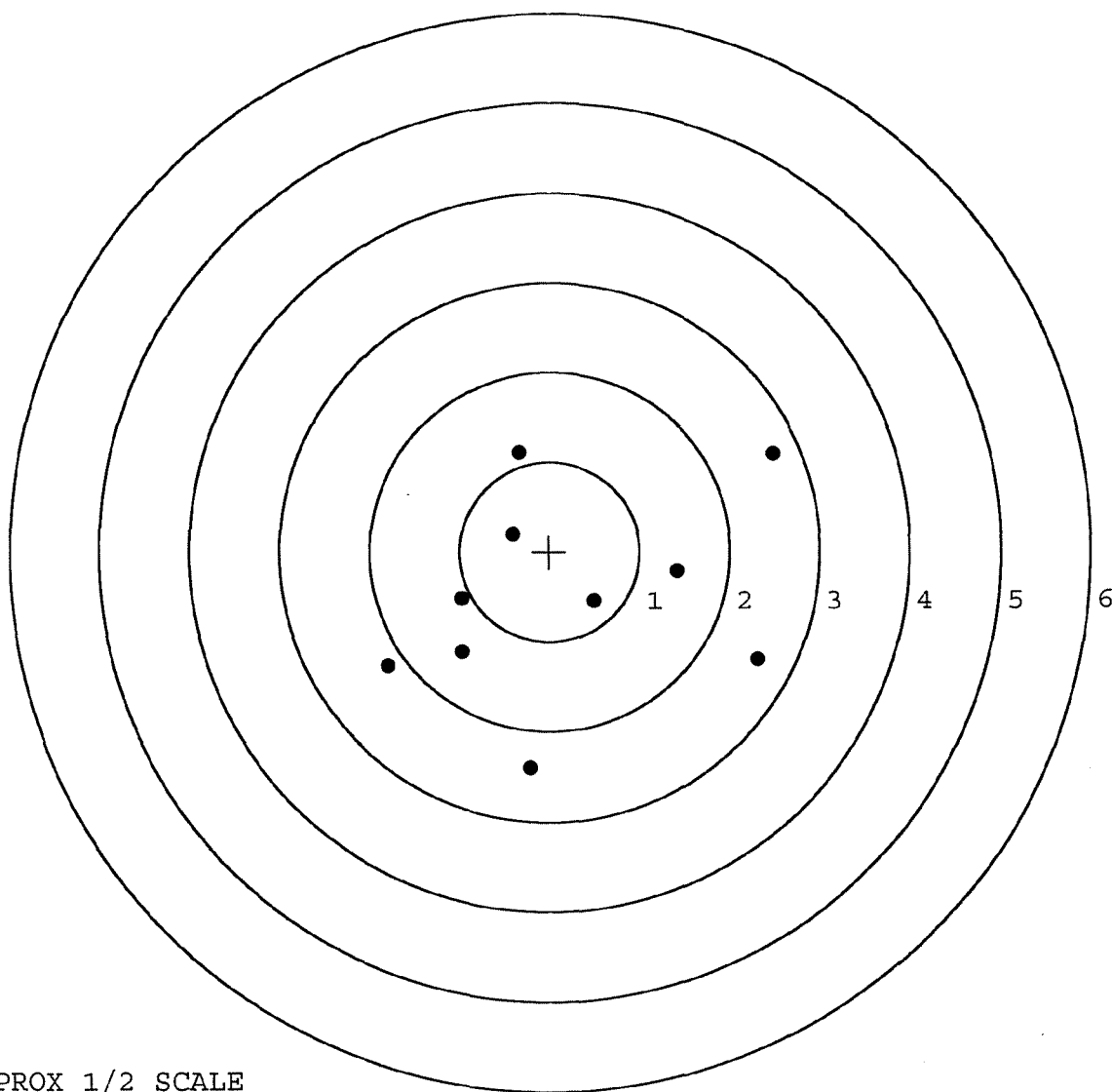
MEAN RADIUS: 1.576

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	-0.217	-2.410
2:	2.313	-1.218
3:	1.419	-0.224
4:	0.497	-0.553
5:	2.482	1.080
6:	-0.403	0.196
7:	-0.338	1.102
8:	-0.978	-0.521
9:	-0.972	-1.114
10:	-1.794	-1.268



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296879. __0

TARGET NUMBER: 2

FILE DATE: 02/20/2003

FILE TIME: 11:48

X CENTROID: -0.143

Y CENTROID: 0.956

POA TO CENTROID: 0.967

HORZ SPREAD: 2.468

VERT SPREAD: 3.299

GROUP SPREAD: 3.654

MIN RADIUS: 1.293

MAX RADIUS: 2.074

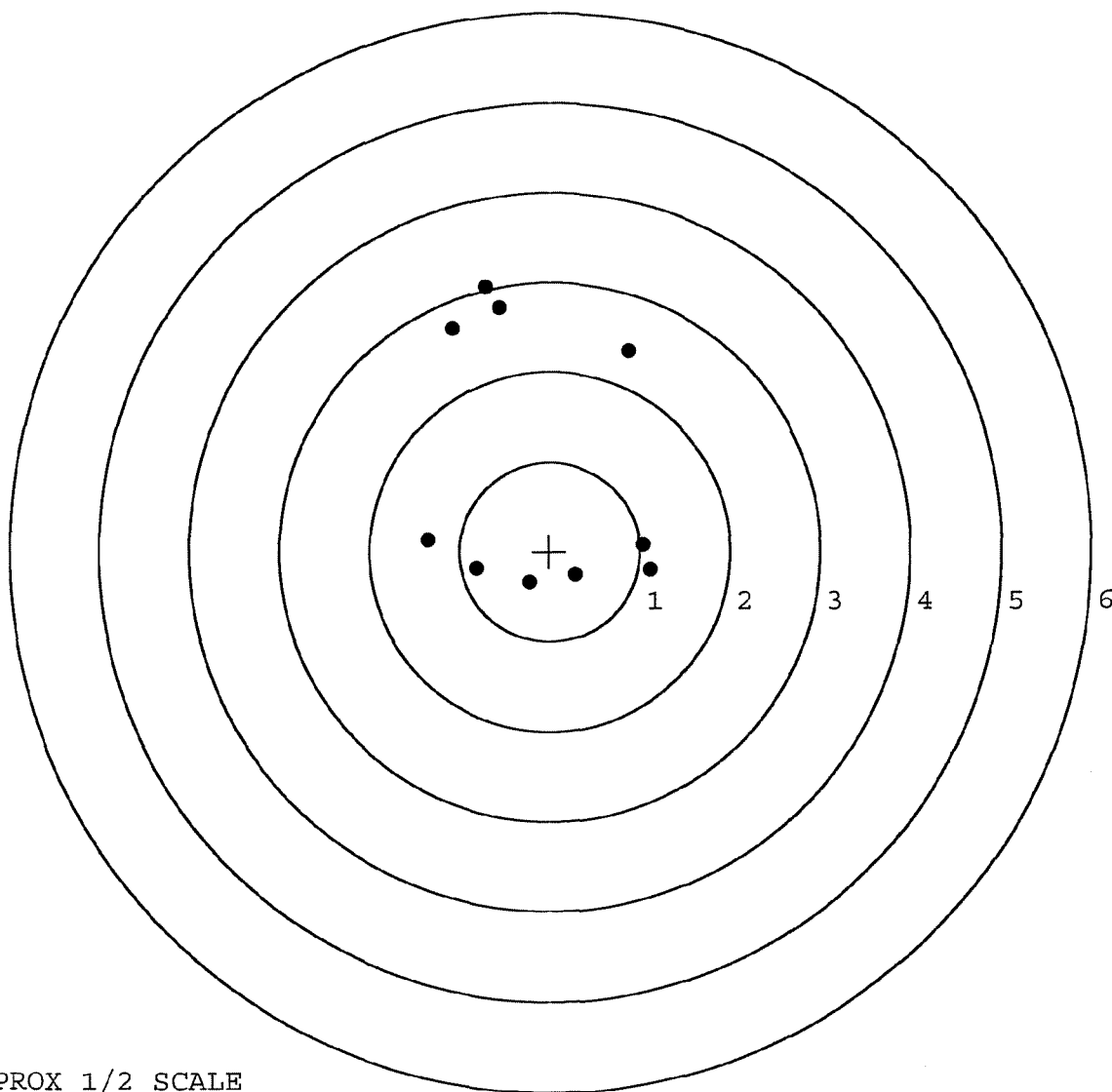
MEAN RADIUS: 1.589

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 0

in 3 IN DIAMETER: 5

POINT#	X	Y
1:	1.117	-0.211
2:	1.040	0.074
3:	0.289	-0.263
4:	-0.226	-0.350
5:	-0.813	-0.193
6:	-1.351	0.128
7:	0.874	2.228
8:	-0.564	2.718
9:	-0.718	2.949
10:	-1.079	2.479



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296879. 0

TARGET NUMBER: 3

FILE DATE: 02/20/2003

FILE TIME: 11:48

X CENTROID: 0.177

Y CENTROID: -0.186

POA TO CENTROID: 0.256

HORZ SPREAD: 2.921

VERT SPREAD: 3.186

GROUP SPREAD: 3.470

MIN RADIUS: 0.178

MAX RADIUS: 1.957

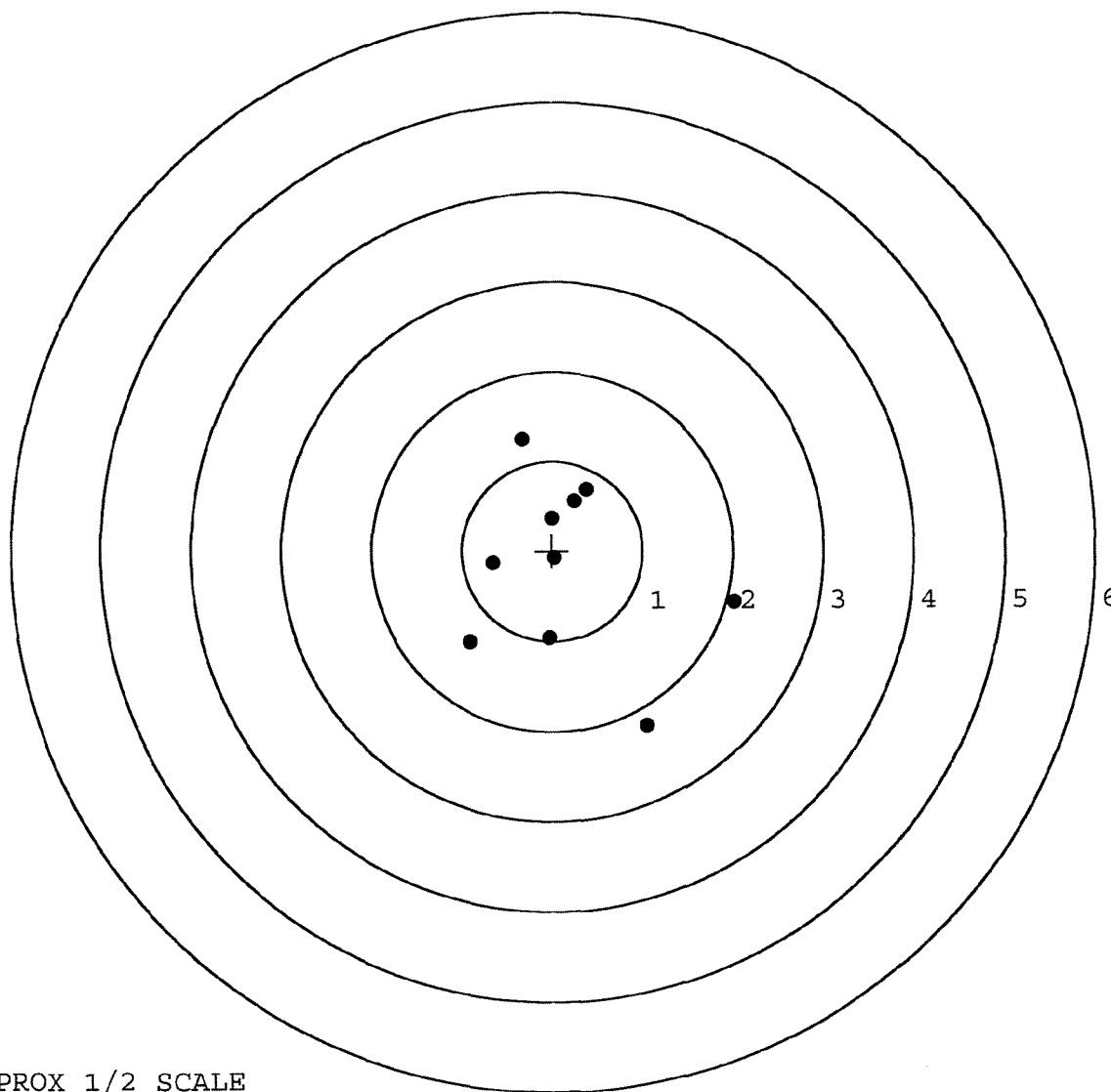
MEAN RADIUS: 1.077

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.042	-1.941
2:	2.010	-0.579
3:	-0.036	-0.969
4:	-0.911	-1.008
5:	-0.658	-0.135
6:	-0.013	0.365
7:	0.252	0.559
8:	0.383	0.689
9:	-0.333	1.245
10:	0.029	-0.086



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296879. __0

TARGET NUMBER: 4

FILE DATE: 02/20/2003

FILE TIME: 11:48

X CENTROID: -0.191

Y CENTROID: -0.060

POA TO CENTROID: 0.200

HORZ SPREAD: 1.636

VERT SPREAD: 3.288

GROUP SPREAD: 3.383

MIN RADIUS: 0.405

MAX RADIUS: 1.863

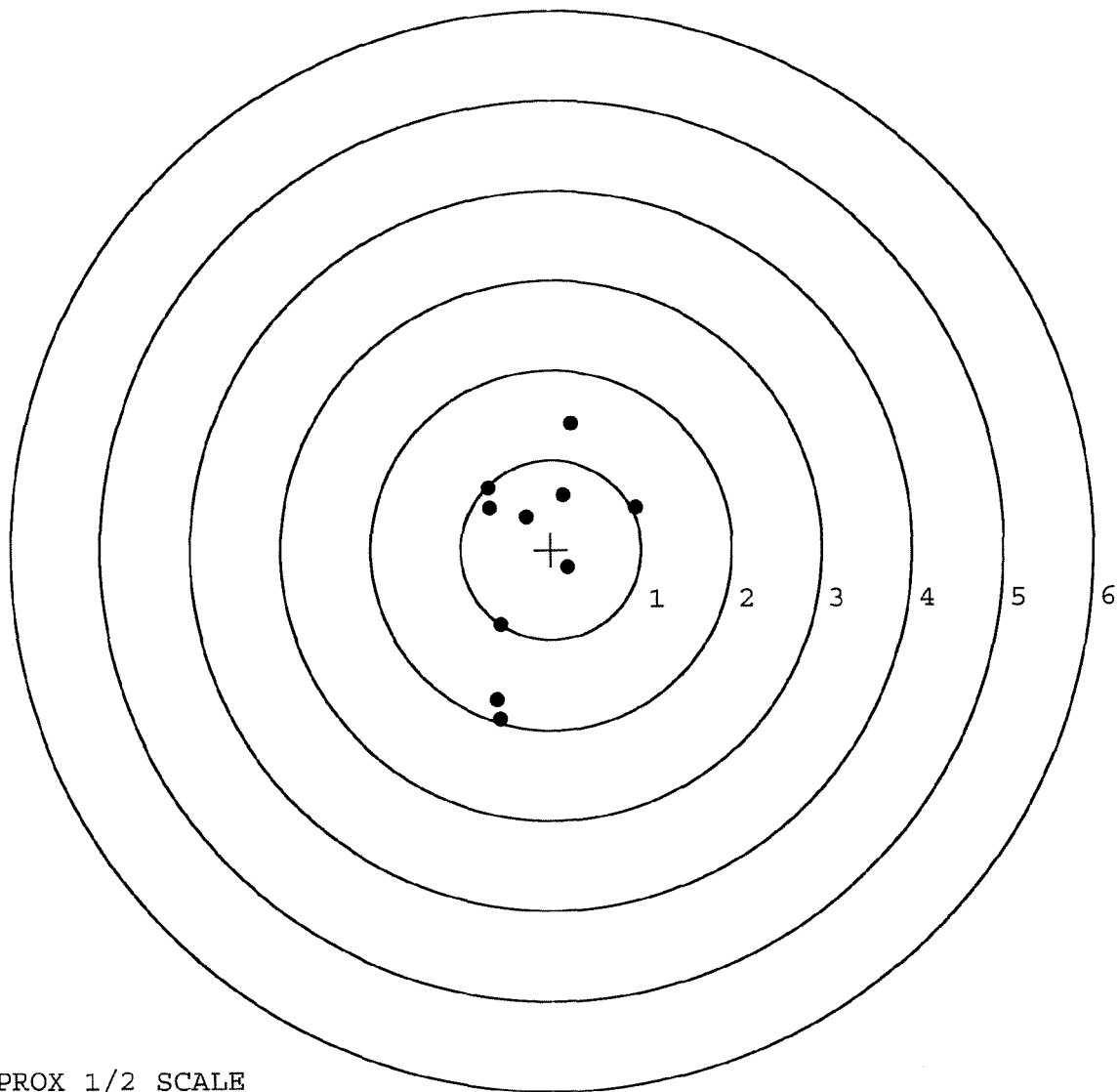
MEAN RADIUS: 1.035

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	0.937	0.465
2:	0.187	-0.206
3:	0.136	0.601
4:	-0.279	0.365
5:	-0.699	0.693
6:	-0.681	0.464
7:	0.224	1.404
8:	-0.562	-0.835
9:	-0.604	-1.667
10:	-0.571	-1.884

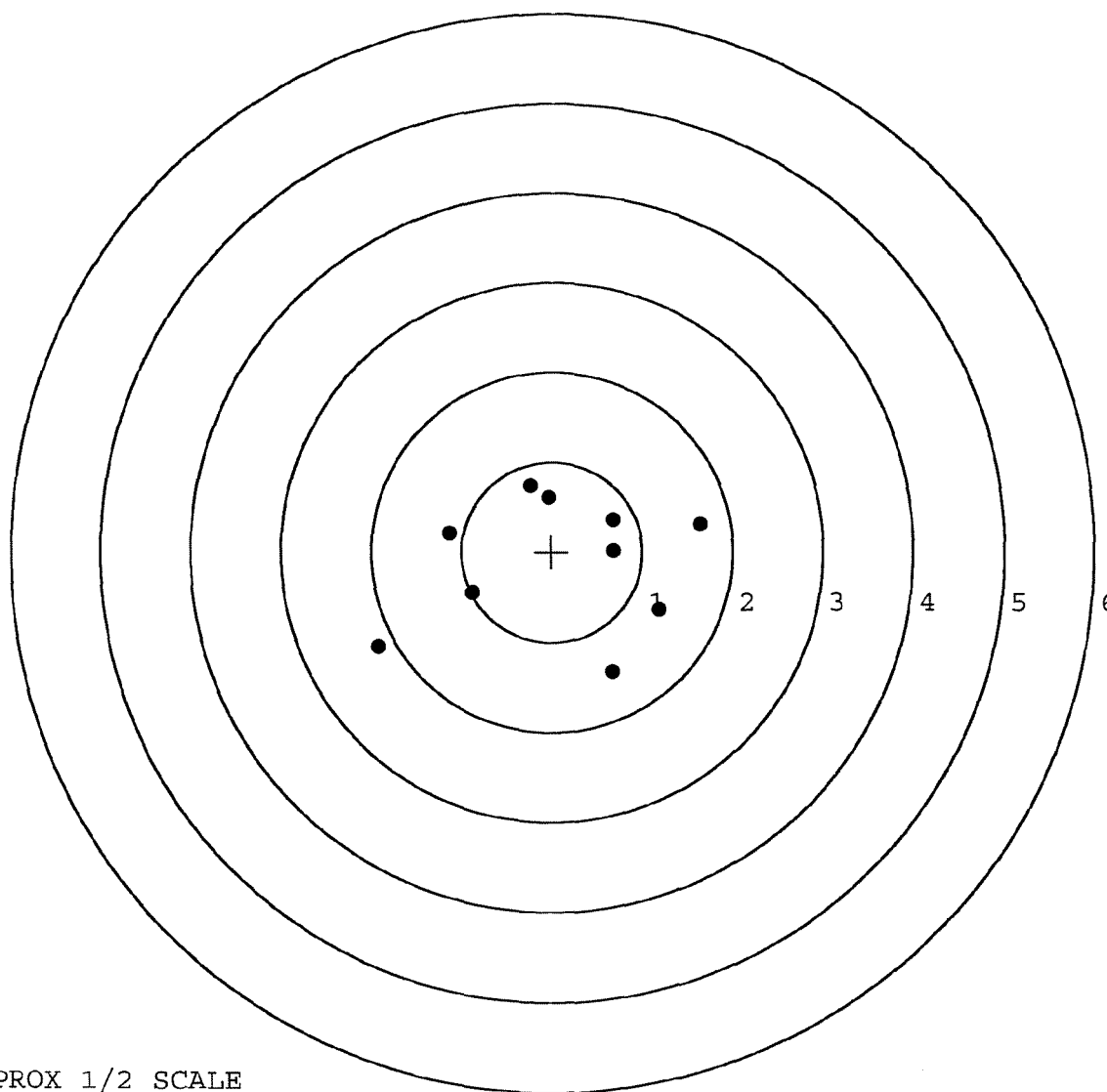


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296879. __0
 TARGET NUMBER: 5
 FILE DATE: 02/20/2003
 FILE TIME: 11:48

POINT#	X	Y
1:	0.674	-1.327
2:	1.191	-0.643
3:	1.638	0.313
4:	0.674	0.356
5:	0.683	0.013
6:	-0.038	0.604
7:	-0.237	0.736
8:	-1.139	0.205
9:	-0.879	-0.460
10:	-1.919	-1.060

X CENTROID: 0.065
 Y CENTROID: -0.126
 POA TO CENTROID: 0.142
 HORZ SPREAD: 3.557
 VERT SPREAD: 2.063
 GROUP SPREAD: 3.813
 MIN RADIUS: 0.634
 MAX RADIUS: 2.193
 MEAN RADIUS: 1.172
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE