

G-6296883

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. 66296883
ORDER NO. 25716

Made in U.S.A. Pat. & Reg. Off. Marks Registered Marque Deposee.

12RX

5716 66296883

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



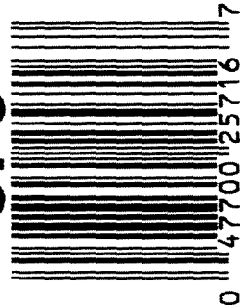
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296883

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6883

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		5/19/03	RTL
600	PROOF		5-20-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	5/21/03	RTL
610	DIS-ASSEMBLE GUN	MAY 23 2003	5/21/03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		5/27/03	JB
617	DRILL AND TAP SIGHT HOLES		5-22-03	TRW
620	APPLY COATINGS (BARREL ACTION)		6-11	TA
	(BOLT)		6-11	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-19-03	DA
	D) OIL FIRING PIN ASSEMBLY		6-19-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>4.5</u> <u>4.5</u>	7-10-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.5</u> <u>2.0</u>	7-10-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7-10-03	DA
	J) ASSEMBLE STOCK		11/19/03	RW
	K) ASSEMBLE SWIVEL STUDS		11/10/03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/19/03	RW
	M) IRON SIGHT ALIGNMENT		6/19/03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/19/03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	6-30-03	K
	MALFUNCTION	CORRECTION	6-30-03	K
	MALFUNCTION	CORRECTION	6-30-03	K
	MALFUNCTION	CORRECTION	6-30-03	K
	MALFUNCTION	CORRECTION	6-30-03	K
645	INSPECT FOR LIVE AMMO		6-30-03	K
655	FINAL INSPECTION A) HEADSPACE		11/10/03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.55</u> <u>2.56</u> <u>2.74</u> <u>2.71</u>	7-10-03	DA
	C) FUNCTION		11/10/03	RW
660	PACK		11/11/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 6-19-03TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.81		2.35	
PULL #2	2.53	2.79		2.42	
PULL #3	2.65	2.85		2.50	
PULL #4	2.66	2.87		2.68	
PULL #5	2.68	2.90		2.53	
TOTAL	13.20	14.22		12.48	
AVERAGE	2.64	2.84		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.23		
PULL #2	3.24	3.33		
PULL #3	3.14	3.20		
PULL #4	3.25	3.15		
PULL #5	3.22	3.07		
TOTAL	16.04	15.98		
AVERAGE	3.20	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.28		4.45
PULL #2	4.47	4.33		4.37
PULL #3	4.39	4.21		4.50
PULL #4	4.38	4.28		4.33
PULL #5	4.26	4.30		4.44
TOTAL	21.77	21.40		22.09
AVERAGE	4.35	4.28		4.41

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296883.__0
FILE DATE AND TIME: 06/30/2003 06:32

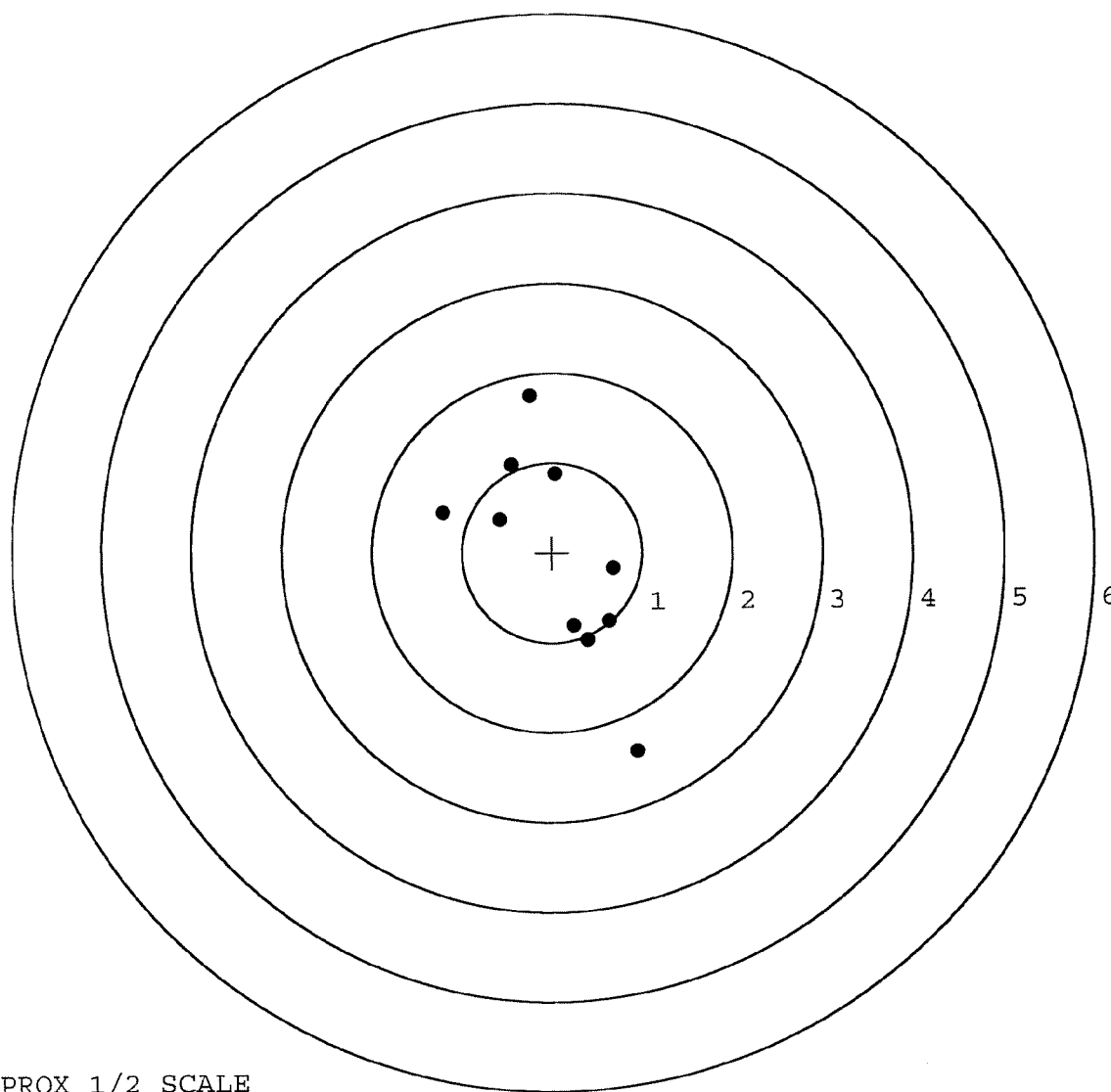
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.080
The Average Y Centroid of the Five Target Set:	0.058
The Average Point of Impact of the Five Target Set:	0.099
The Average Mean Radius of the Five Target Set:	1.097
The Distance from POA to Centroid Target #1:	0.071
The Distance from Centroid Target #2 to Centroid Target #1:	0.259
The Distance from Centroid Target #3 to Centroid Target #1:	0.050
The Distance from Centroid Target #4 to Centroid Target #1:	0.093
The Distance from Centroid Target #5 to Centroid Target #1:	0.297

SERIAL NUMBER: G6296883. 0
 TARGET NUMBER: 1
 FILE DATE: 06/30/2003
 FILE TIME: 06:32

POINT#	X	Y
1:	-0.235	1.740
2:	-0.441	0.978
3:	0.044	0.876
4:	-0.577	0.372
5:	-1.213	0.457
6:	0.677	-0.186
7:	0.240	-0.819
8:	0.630	-0.772
9:	0.387	-0.975
10:	0.928	-2.226

X CENTROID: 0.044
 Y CENTROID: -0.055
 POA TO CENTROID: 0.071
 HORZ SPREAD: 2.141
 VERT SPREAD: 3.966
 GROUP SPREAD: 4.133
 MIN RADIUS: 0.646
 MAX RADIUS: 2.344
 MEAN RADIUS: 1.169
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8

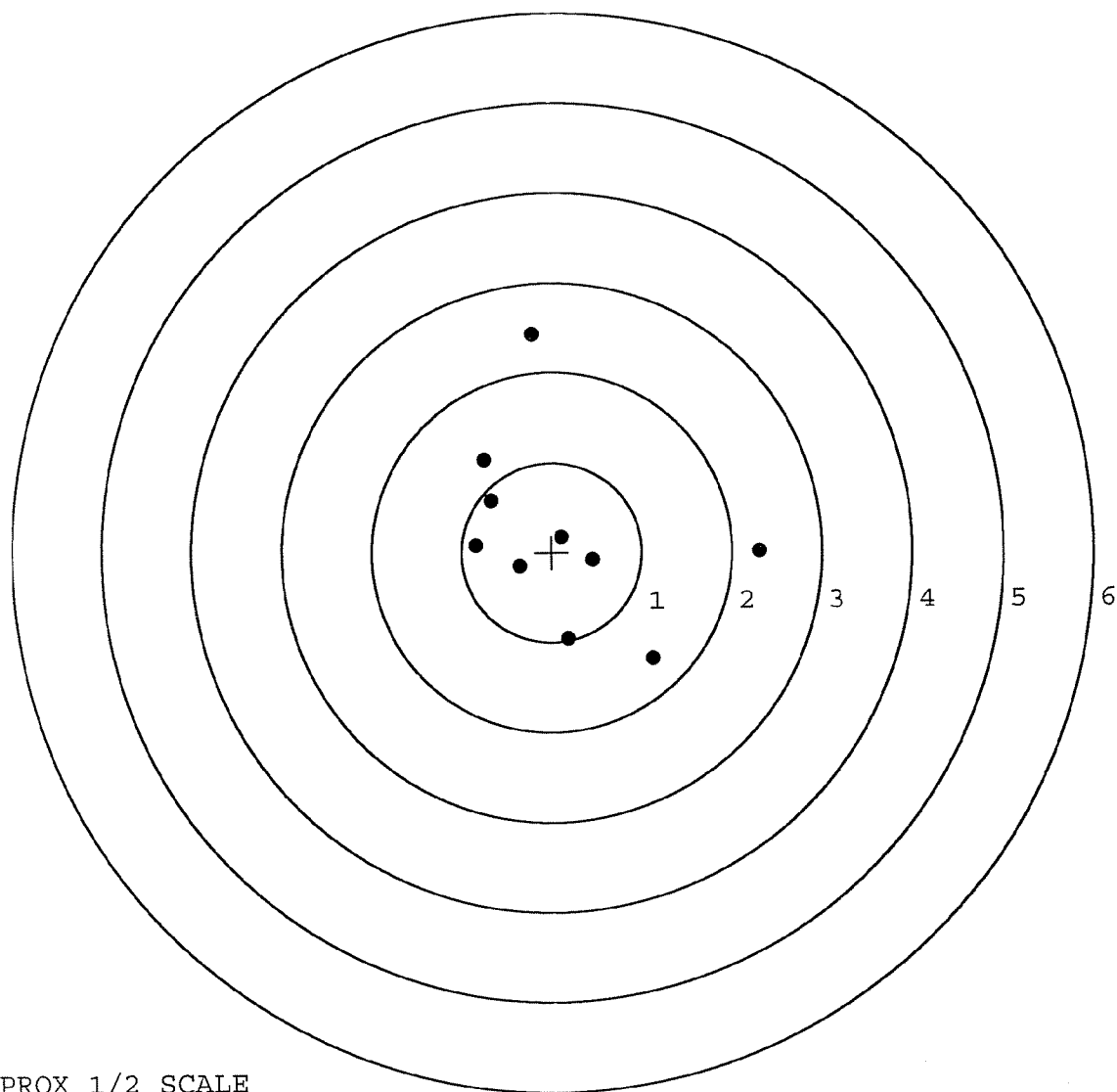


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296883. __0
 TARGET NUMBER: 2
 FILE DATE: 06/30/2003
 FILE TIME: 06:32

POINT#	X	Y
1:	-0.742	1.038
2:	-0.669	0.584
3:	-0.840	0.081
4:	-0.358	-0.155
5:	0.107	0.169
6:	0.457	-0.091
7:	0.181	-0.968
8:	1.116	-1.199
9:	2.303	-0.011
10:	-0.210	2.426

X CENTROID: 0.134
 Y CENTROID: 0.187
 POA TO CENTROID: 0.231
 HORZ SPREAD: 3.143
 VERT SPREAD: 3.625
 GROUP SPREAD: 3.860
 MIN RADIUS: 0.033
 MAX RADIUS: 2.265
 MEAN RADIUS: 1.145
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296883. 0

TARGET NUMBER: 3

FILE DATE: 06/30/2003

FILE TIME: 06:32

POINT#	X	Y
1:	0.501	2.555
2:	0.754	1.099
3:	-0.015	1.431
4:	-0.032	0.791
5:	-0.005	0.329
6:	-0.195	-0.719
7:	0.230	-0.878
8:	0.199	-1.202
9:	-0.464	-1.493
10:	-0.348	-1.999

X CENTROID: 0.062

Y CENTROID: -0.009

POA TO CENTROID: 0.063

HORZ SPREAD: 1.218

VERT SPREAD: 4.554

GROUP SPREAD: 4.632

MIN RADIUS: 0.344

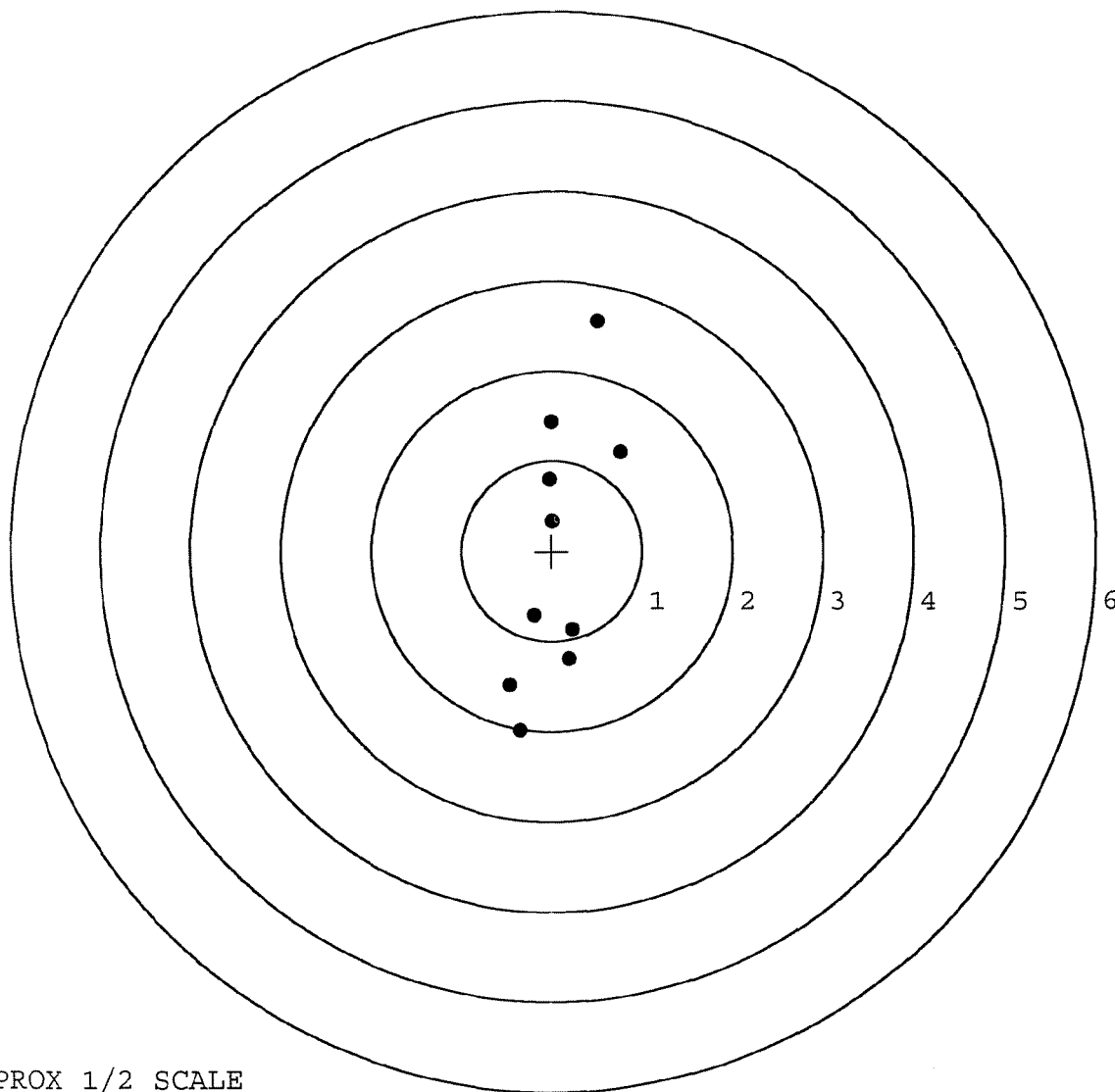
MAX RADIUS: 2.601

MEAN RADIUS: 1.295

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296883. __0

TARGET NUMBER: 4

FILE DATE: 06/30/2003

FILE TIME: 06:32

POINT#	X	Y
1:	-0.901	1.948
2:	0.004	1.698
3:	0.673	0.854
4:	-0.395	0.201
5:	0.059	-0.038
6:	0.800	-0.319
7:	0.473	-1.381
8:	-0.335	-1.294
9:	-0.437	-1.158
10:	-0.383	-0.778

X CENTROID: -0.044

Y CENTROID: -0.027

POA TO CENTROID: 0.052

HORZ SPREAD: 1.701

VERT SPREAD: 3.329

GROUP SPREAD: 3.601

MIN RADIUS: 0.104

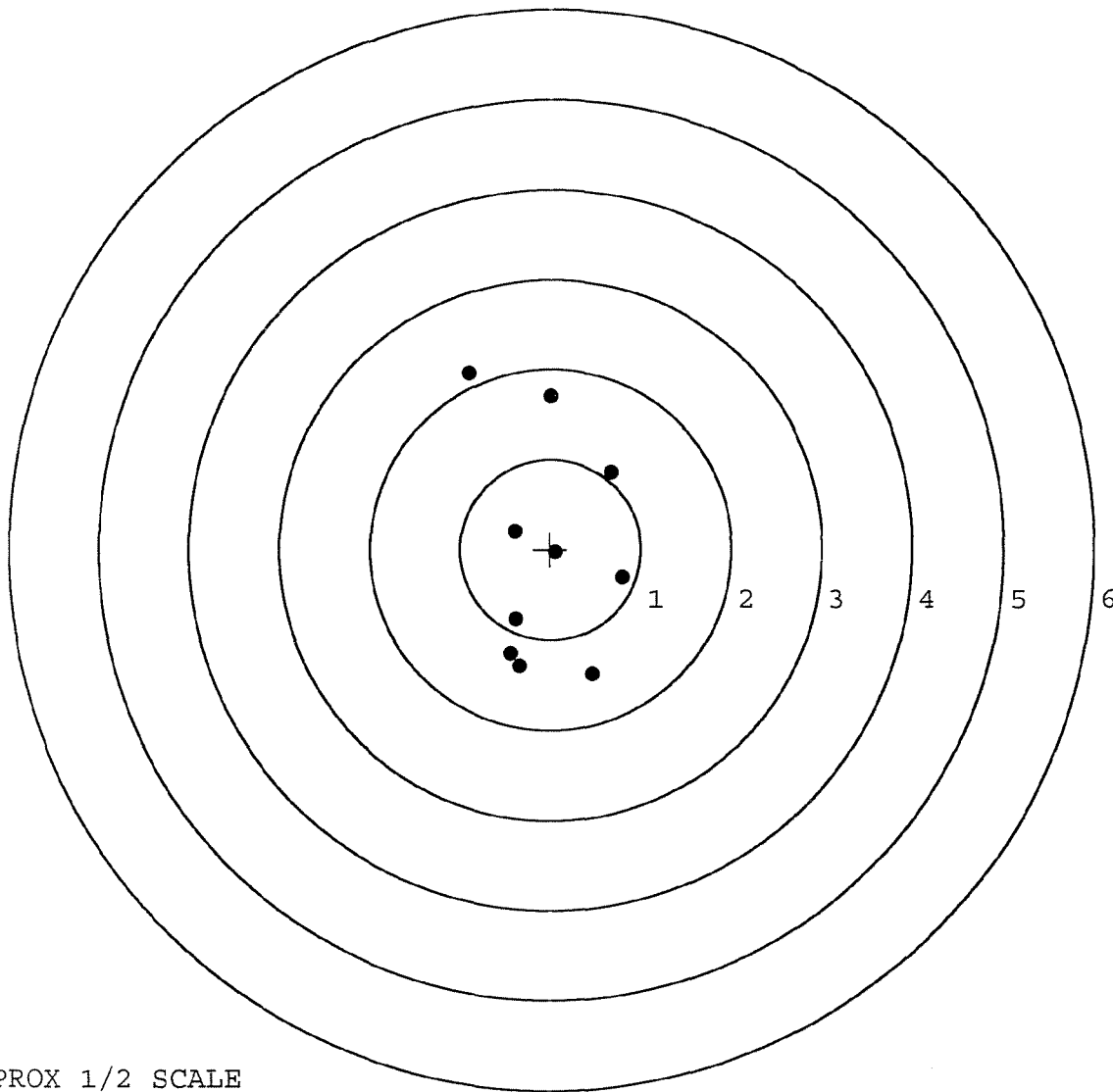
MAX RADIUS: 2.153

MEAN RADIUS: 1.120

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296883. 0

TARGET NUMBER: 5

FILE DATE: 06/30/2003

FILE TIME: 06:32

POINT#	X	Y
1:	0.069	2.369
2:	-0.264	0.479
3:	0.259	0.751
4:	0.674	0.330
5:	-0.050	0.098
6:	0.227	0.017
7:	-0.113	-0.224
8:	0.742	-0.370
9:	0.582	-1.373
10:	-0.084	-0.126

X CENTROID: 0.204

Y CENTROID: 0.195

POA TO CENTROID: 0.282

HORZ SPREAD: 1.006

VERT SPREAD: 3.742

GROUP SPREAD: 3.777

MIN RADIUS: 0.180

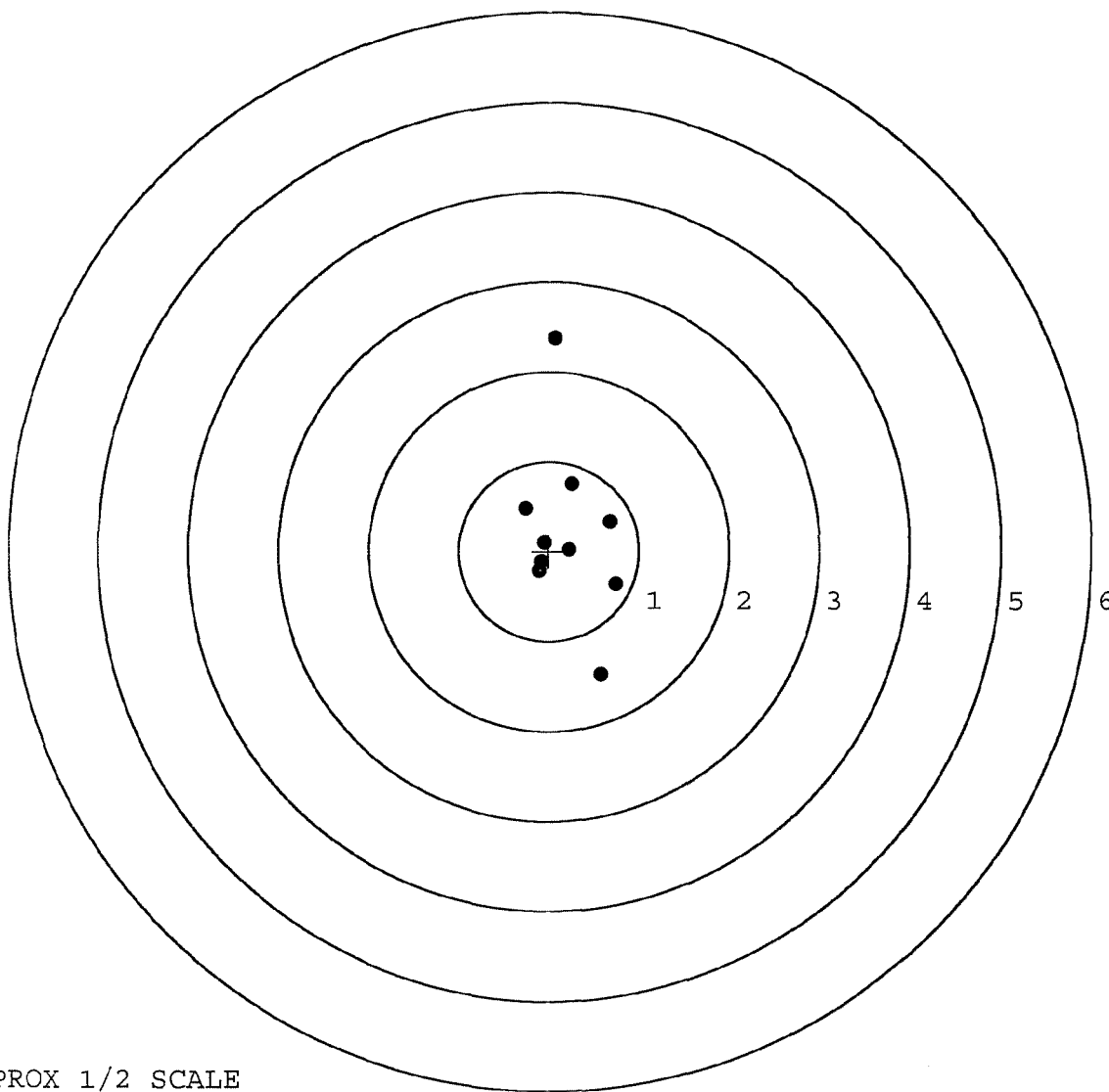
MAX RADIUS: 2.178

MEAN RADIUS: 0.757

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE