

G-6296887

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6296887**

ORDER NO. **25716**

20AX

5716 G6296887

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

0160544

46 FORM

proof of purchase



owner registration sticker



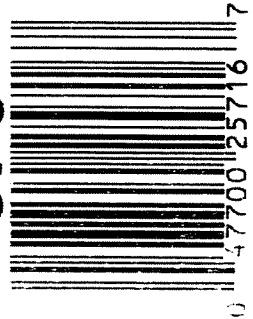
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296887

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6887

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-18	RL
	(BOLT)		2-18	RL
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-19-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-19-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-19-03	RTL
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-19-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.6</u> <u>4.0</u>	3-19-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.2</u> <u>2.2</u> <u>2.5</u>	3-19-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.023</u>	3-19-03	DA
	J) ASSEMBLE STOCK		3-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-19-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-11-03	RW
	M) IRON SIGHT ALIGNMENT		3-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-11-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
645	INSPECT FOR LIVE AMMO		3-12-03	A
655	FINAL INSPECTION A) HEADSPACE		3-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.79</u> <u>2.69</u> <u>2.55</u> <u>2.53</u>	3-19-03	DA
	C) FUNCTION		3-19-03	RTL
660	PACK		3-19-03	DA

AVERAGE PULL FORCE BETWEEN

I BARBER M24 0160547

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

DATE 3-11-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.49	2.62	2.68	MIN. SETTING,
PULL #2	2.69	2.24	2.17	NO AVG. OF 5
PULL #3	2.67	2.70	2.43	READINGS ACCEPT-
PULL #4	2.32	2.20	2.37	ABLE LESS THAN 2
PULL #5	2.28	2.26	2.36	
TOTAL	12.45	12.02	12.01	
AVG.	2.49	2.40	2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.29	3.21	
PULL #2	3.39	3.50	
PULL #3	3.18	3.21	
PULL #4	3.22	3.23	
PULL #5	3.07	2.94	
TOTAL	16.15	16.09	
AVG.	3.23	3.21	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.11	4.30		4.28
PULL #2	4.48	4.42		4.18
PULL #3	4.12	4.02		4.12
PULL #4	4.09	4.20		4.06
PULL #5	4.05	4.02		4.03
TOTAL	20.85	20.96		20.67
AVG.	4.17	4.19		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296887.__0
FILE DATE AND TIME: 03/13/2003 12:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

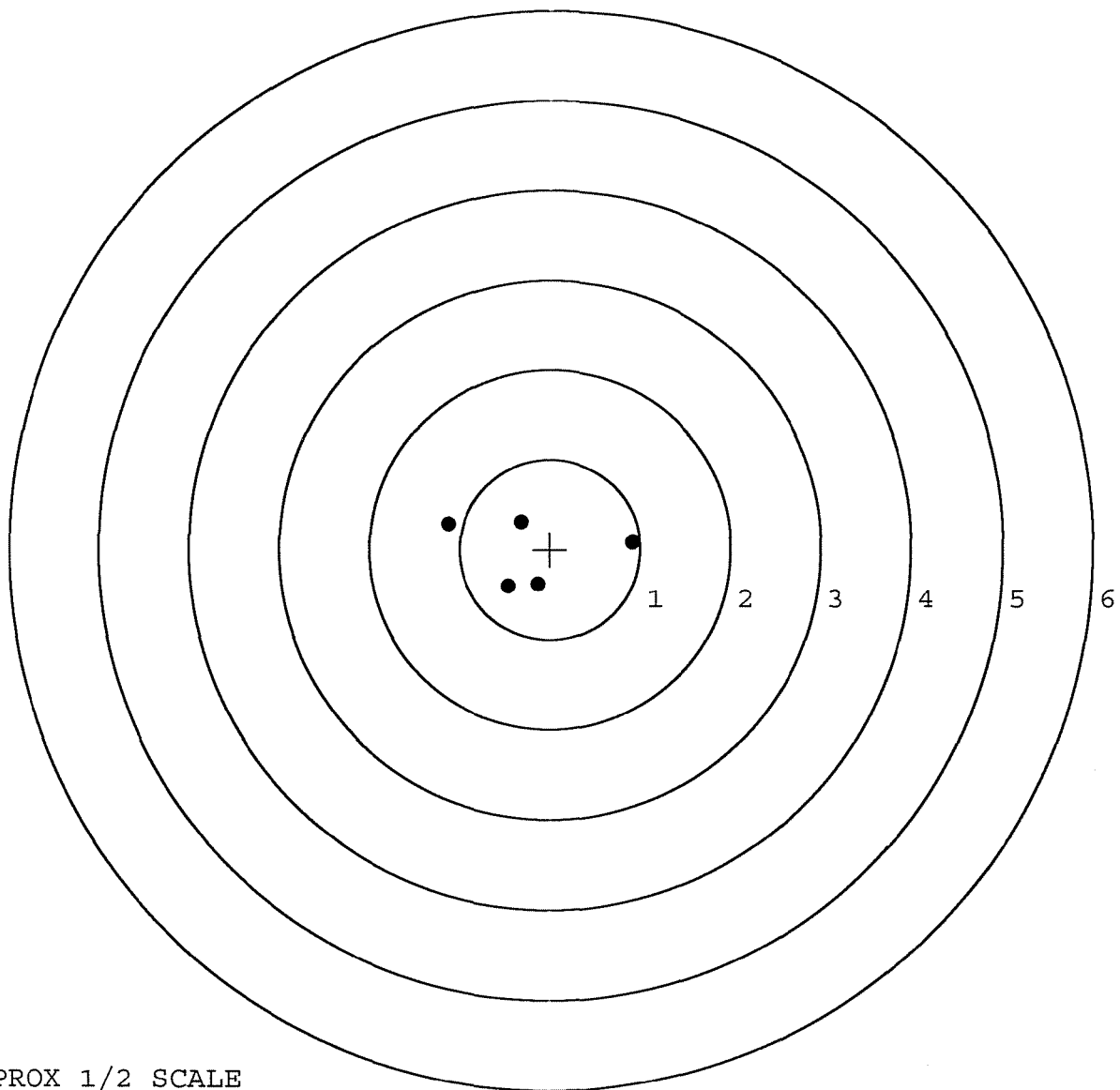
AVE. MEAN .722

BARBER - M24 0160549

SERIAL NUMBER: G6296887. __0
TARGET NUMBER: 1
FILE DATE: 03/13/2003
FILE TIME: 12:52

POINT#	X	Y
1:	0.918	0.076
2:	-0.140	-0.387
3:	-0.463	-0.413
4:	-0.324	0.298
5:	-1.128	0.276

X CENTROID: -0.227
Y CENTROID: -0.030
POA TO CENTROID: 0.229
HORZ SPREAD: 2.046
VERT SPREAD: 0.711
GROUP SPREAD: 2.056
MIN RADIUS: 0.342
MAX RADIUS: 1.150
MEAN RADIUS: 0.652
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



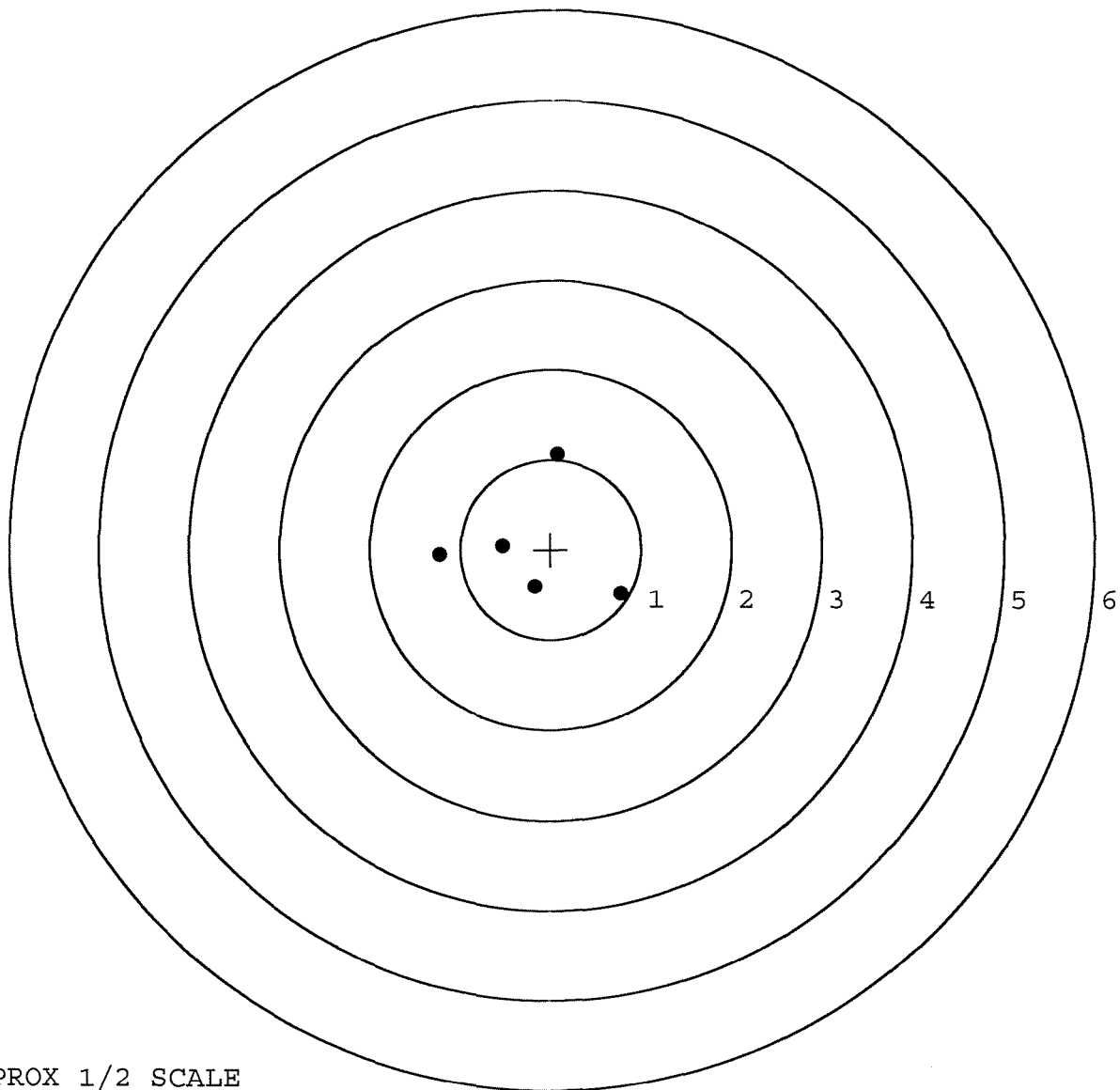
TARGET APPROX 1/2 SCALE

BARBER - M24 0160550

SERIAL NUMBER: G6296887. __0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 12:52

POINT#	X	Y
1:	0.777	-0.492
2:	-0.179	-0.414
3:	-0.529	0.043
4:	-1.230	-0.061
5:	0.067	1.059

X CENTROID: -0.219
Y CENTROID: 0.027
POA TO CENTROID: 0.220
HORZ SPREAD: 2.007
VERT SPREAD: 1.551
GROUP SPREAD: 2.053
MIN RADIUS: 0.311
MAX RADIUS: 1.123
MEAN RADIUS: 0.792
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE