

G 6296889

VERY IMPORTANT
Instruction
enclosed to
safe use of
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G629688

ORDER NO.
2571

220X



5716 G6296889

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



5716 G6296889

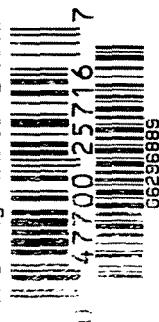
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



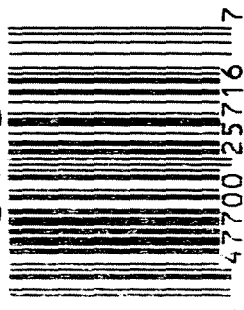
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296889

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 629 6889

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-25-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-25-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BR</u>		
615	ROLLMARK CALIBER		3/27/03	AB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-14-03	TRW

OP #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.75</u> <u>7.75</u>	4-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.5</u> <u>3.75</u>	4-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		04-14-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023^s</u> <u>.023^s</u>	4-14-03	TRW
	J) ASSEMBLE STOCK		04-10-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-10-03	RTL
	M) IRON SIGHT ALIGNMENT		04-10-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-10-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
645	INSPECT FOR LIVE AMMO		4-11-03	A
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.74</u> <u>2.47</u> <u>2.48</u> <u>2.53</u>	4-14-03	TRW
	C) FUNCTION		04-15-03	RTL
660	PACK		4-15-03	AA

BARBER - M24 M2400160604 TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 11-22-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.39		2.45	MIN. SETTING
PULL #2	2.59	2.31		2.37	NO AVG. OF 5
PULL #3	2.64	2.50		2.35	READINGS ACCEPT
PULL #4	2.42	2.40		2.34	ABLE LESS THAN
PULL #5	2.49	2.31		2.41	
TOTAL	12.52	11.91		11.92	
AVG.	2.50	2.38		2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.00		
PULL #2	3.17	3.36		
PULL #3	3.20	3.23		
PULL #4	3.19	3.32		
PULL #5	3.13	3.31		
TOTAL	15.91	16.22		
AVG.	3.18	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.18	4.13		4.14
PULL #2	4.16	4.12		3.92
PULL #3	4.35	3.99		4.04
PULL #4	4.13	4.06		4.13
PULL #5	4.19	4.00		4.17
TOTAL	21.01	20.30		20.40
AVG.	4.20	4.06		4.08

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296889.___0

FILE DATE AND TIME: 04/12/2003 00:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

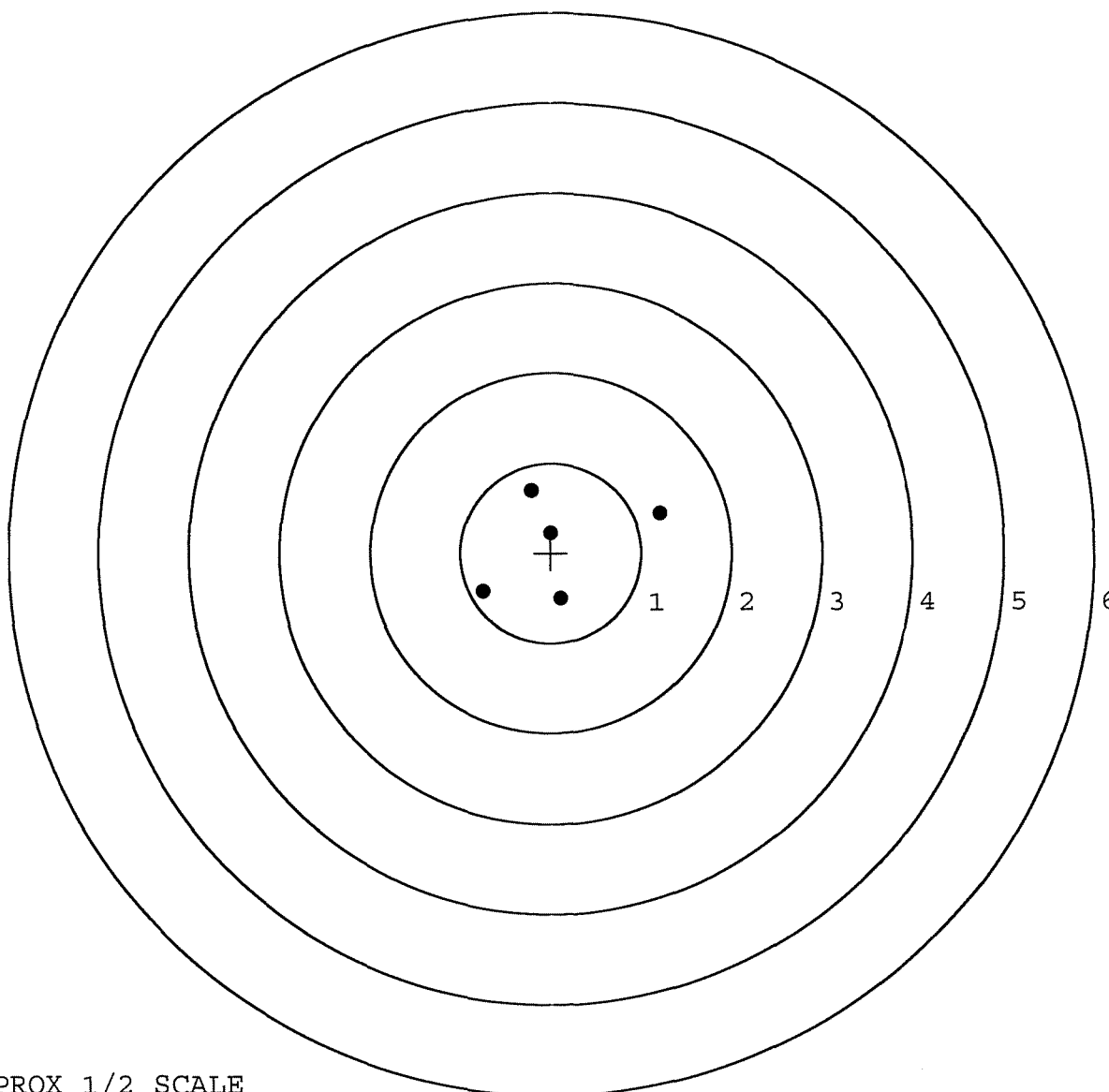
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 568

SERIAL NUMBER: G6296889. __0
 TARGET NUMBER: 1
 FILE DATE: 04/12/2003
 FILE TIME: 00:18

POINT#	X	Y
1:	1.204	0.436
2:	-0.218	0.694
3:	0.003	0.221
4:	0.108	-0.511
5:	-0.752	-0.420

X CENTROID: 0.069
 Y CENTROID: 0.084
 POA TO CENTROID: 0.109
 HORZ SPREAD: 1.956
 VERT SPREAD: 1.205
 GROUP SPREAD: 2.135
 MIN RADIUS: 0.152
 MAX RADIUS: 1.188
 MEAN RADIUS: 0.715
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

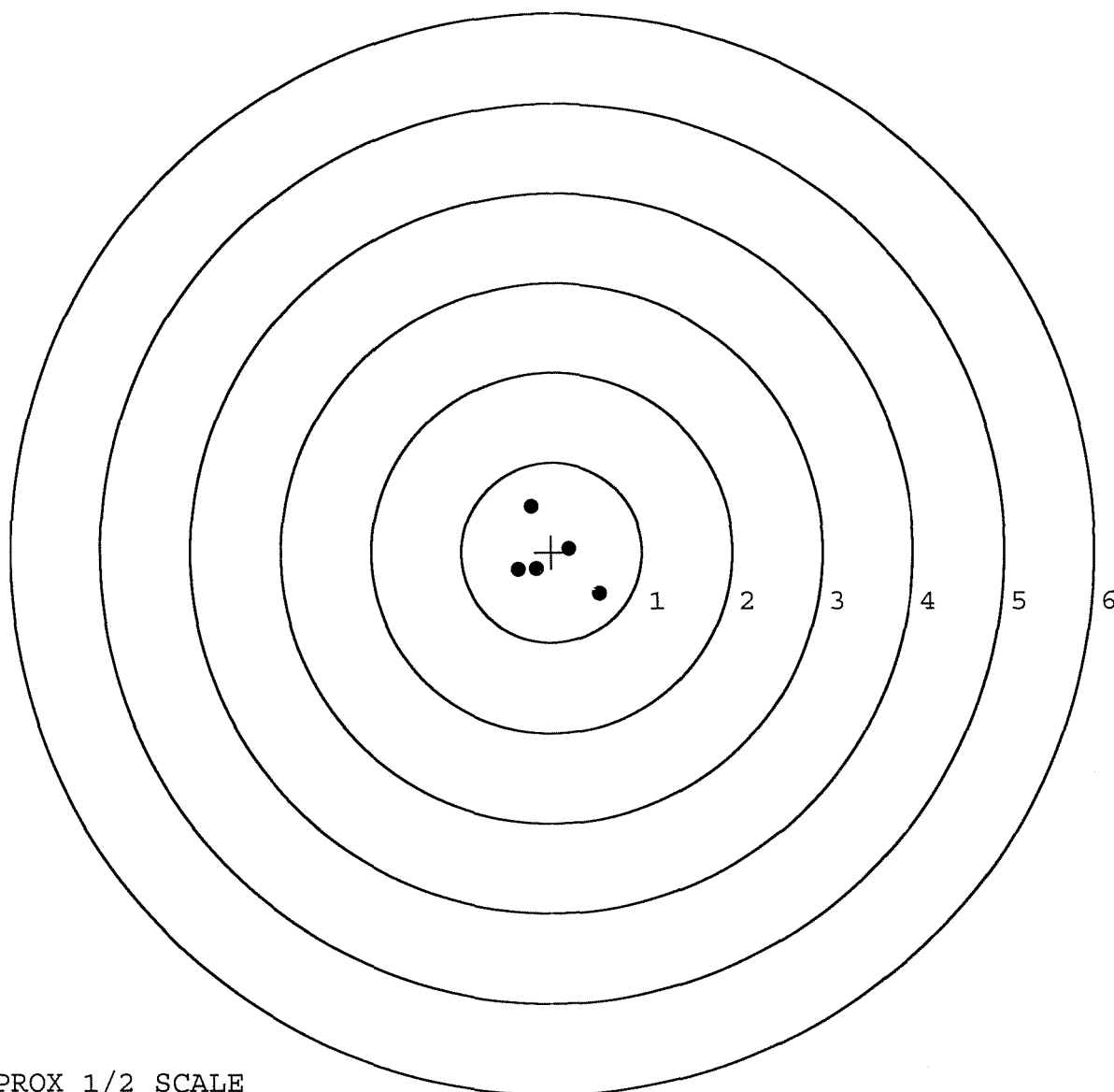


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296889. __0
 TARGET NUMBER: 2
 FILE DATE: 04/12/2003
 FILE TIME: 00:18

POINT#	X	Y
1:	0.528	-0.461
2:	0.197	0.034
3:	-0.167	-0.192
4:	-0.369	-0.197
5:	-0.233	0.513

X CENTROID: -0.009
 Y CENTROID: -0.061
 POA TO CENTROID: 0.061
 HORZ SPREAD: 0.897
 VERT SPREAD: 0.974
 GROUP SPREAD: 1.236
 MIN RADIUS: 0.206
 MAX RADIUS: 0.670
 MEAN RADIUS: 0.421
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE