

G6296890

VERY IMPORTANT!
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Parque Deposee.

SERIAL NO.	J
66296890	
ORDER NO.	25716
46	

20AX



5716 66296890

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase

order registration sticker



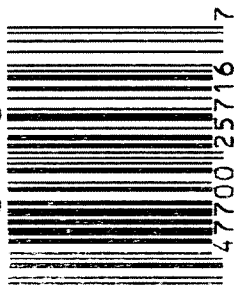
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6296890

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G629 6890

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN		1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 07 2003 OPERATOR RL		
615	ROLLMARK CALIBER		2/6/03	AB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/24/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/24/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/24/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/24/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-18-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.5</u>	3-15-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	3-15-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>21.5</u> <u>0.22</u> <u>0.21</u>	3-15-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-18-03	RTL
	M) IRON SIGHT ALIGNMENT		3-18-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-18-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
	MALFUNCTION	CORRECTION	2-27-03	A
645	INSPECT FOR LIVE AMMO		2-27-03	A
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.43</u> <u>2.45</u> <u>2.45</u> <u>2.51</u>	3-15-03	DA
	C) FUNCTION		3-18-03	RTL
660	PACK		3-18-03	DA

INITIAL & CYCLE TESTS

BARBER - M24 0160574

3.00# ± .75#

4.00# ± 1.00#

DATE 2-4-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.46		2.58	MIN. SETTING,
PULL #2	2.63	2.48		2.76	NO AVG. OF 5
PULL #3	2.52	2.50		2.79	READINGS ACCEPT
PULL #4	2.60	2.62		2.73	ABLE LESS THAN
PULL #5	2.61	2.51		2.63	
TOTAL	12.98	12.57		13.49	
AVG.	2.59	2.51		2.69	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.05		
PULL #2	3.01	3.07		
PULL #3	3.07	3.11		
PULL #4	3.05	3.07		
PULL #5	3.01	3.05		
TOTAL	15.24	15.35		
AVG.	3.04	3.07		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.29	4.45		4.32
PULL #2	4.35	4.33		4.30
PULL #3	4.30	4.49		4.19
PULL #4	4.09	4.41		4.26
PULL #5	4.25	4.30		4.12
TOTAL	21.28	21.98		21.19
AVG.	4.25	4.39		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296890.__0
FILE DATE AND TIME: 02/28/2003 12:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

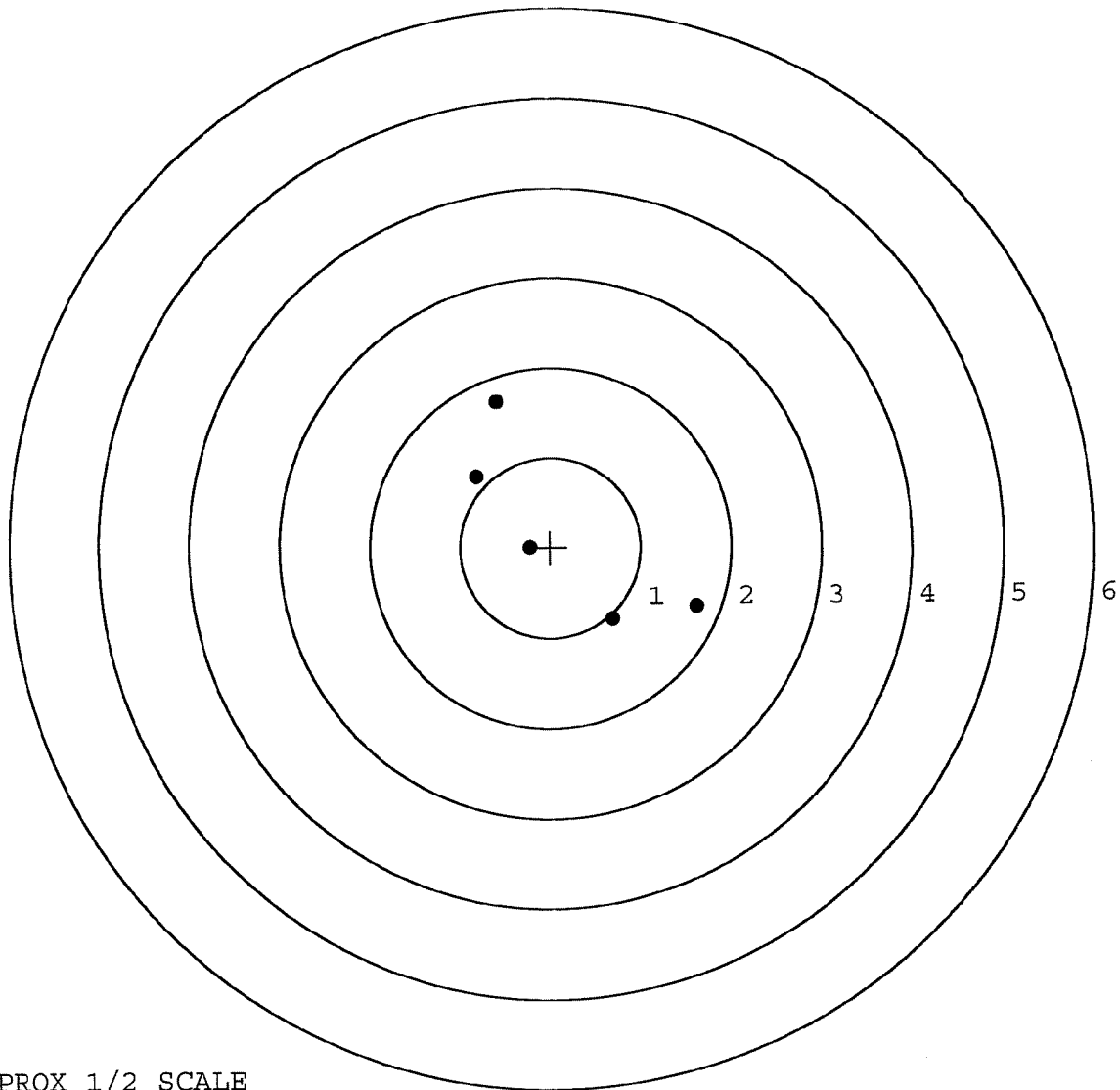
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 1.005

SERIAL NUMBER: G6296890. __0
 TARGET NUMBER: 1
 FILE DATE: 02/28/2003
 FILE TIME: 12:12

POINT#	X	Y
1:	0.685	-0.805
2:	1.610	-0.673
3:	-0.232	0.004
4:	-0.818	0.797
5:	-0.593	1.629

X CENTROID: 0.130
 Y CENTROID: 0.190
 POA TO CENTROID: 0.231
 HORZ SPREAD: 2.428
 VERT SPREAD: 2.434
 GROUP SPREAD: 3.186
 MIN RADIUS: 0.408
 MAX RADIUS: 1.713
 MEAN RADIUS: 1.199
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 1
 # in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296890. 0

TARGET NUMBER: 2

FILE DATE: 02/28/2003

FILE TIME: 12:12

POINT#	X	Y
1:	0.550	-0.614
2:	0.379	-0.359
3:	-0.342	-0.264
4:	-0.680	0.320
5:	0.663	1.290

X CENTROID: 0.114

Y CENTROID: 0.075

POA TO CENTROID: 0.136

HORZ SPREAD: 1.343

VERT SPREAD: 1.904

GROUP SPREAD: 1.907

MIN RADIUS: 0.508

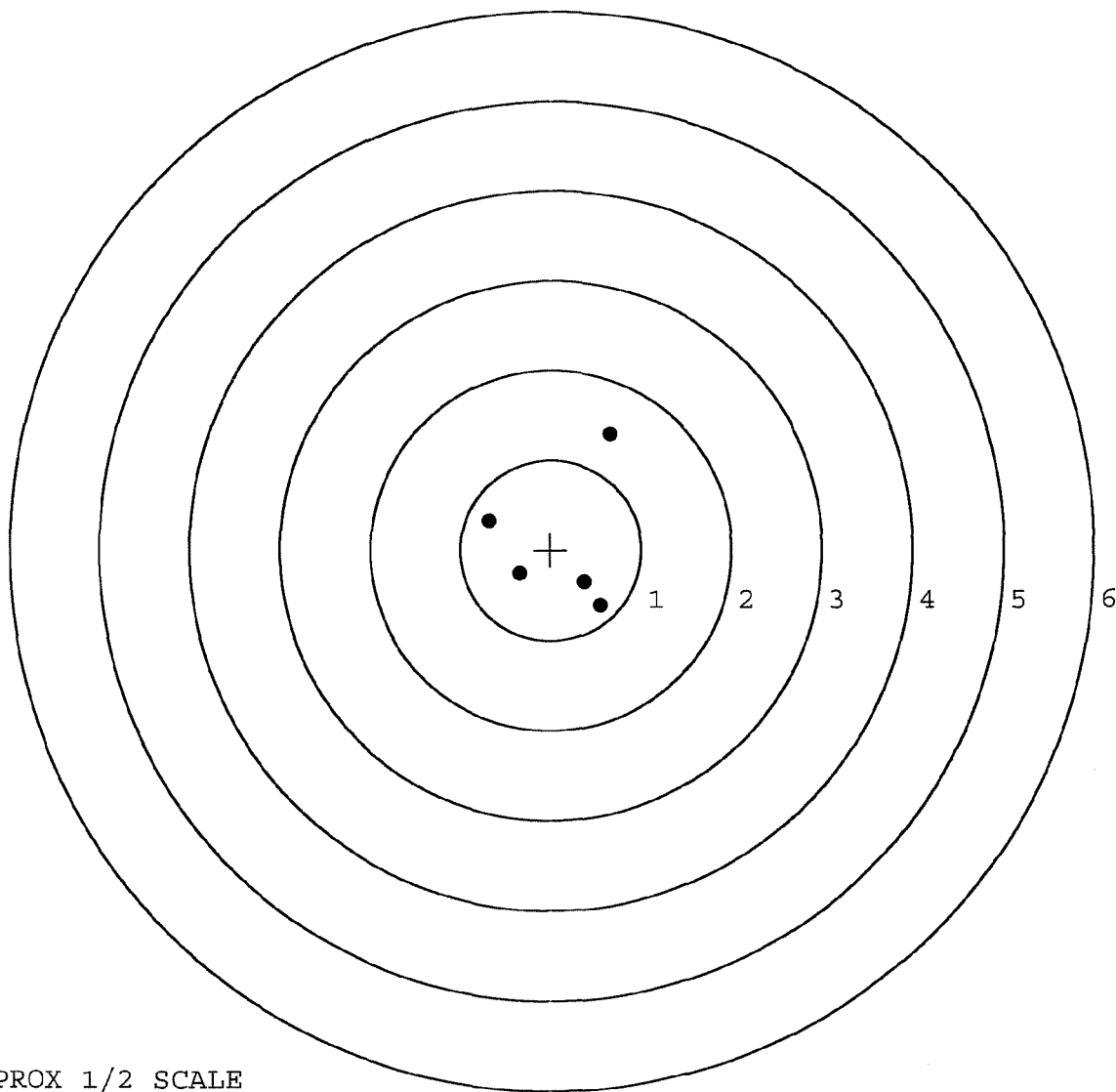
MAX RADIUS: 1.334

MEAN RADIUS: 0.811

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE