

G-6296891

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66296891**
Order No. **25716**

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

24CX

5716 66296891

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



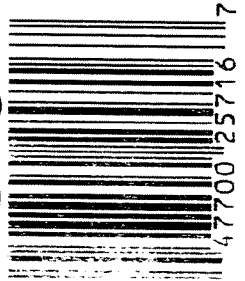
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296891

UPC



40 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 629 6891

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAG 2-1-2003	3-25-03	Ac
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RY</u>		
615	ROLLMARK CALIBER		3/27/03	AB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	A
	D) OIL FIRING PIN ASSEMBLY		4-3-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-17-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>5.5</u>	4/17/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	4/17/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		04-17-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	4/17/03	DA
	J) ASSEMBLE STOCK		4-4-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-17-03	RTL
	M) IRON SIGHT ALIGNMENT		04-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-17-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
	MALFUNCTION	CORRECTION	4-9-03	TRW
645	INSPECT FOR LIVE AMMO		4-9-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.78</u> <u>2.69</u> <u>2.71</u> <u>2.76</u>	4/17/03	DA
	C) FUNCTION		04-17-03	RTL
660	PACK		4-17-03	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-13-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.65	2.59	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.57	2.61	2.44	
PULL #3	2.39	2.51	2.51	
PULL #4	2.60	2.49	2.46	
PULL #5	2.59	2.46	2.57	
TOTAL	12.74	12.72	12.57	
AVG.	2.54	2.54	2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.38	3.40	
PULL #2	3.25	3.26	
PULL #3	3.27	3.18	
PULL #4	3.38	3.14	
PULL #5	3.25	3.20	
TOTAL	16.53	16.18	
AVG.	3.30	3.23	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.29	4.42		4.30
PULL #2	4.07	4.38		4.23
PULL #3	4.29	4.21		4.28
PULL #4	4.15	4.13		4.18
PULL #5	4.26	4.02		4.11
TOTAL	21.06	21.16		21.10
AVG.	4.21	4.23		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296891.___0
FILE DATE AND TIME: 04/10/2003 02:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean 6565

SERIAL NUMBER: G6296891. __0

TARGET NUMBER: 1

FILE DATE: 04/10/2003

FILE TIME: 02:52

POINT#	X	Y
1:	0.926	0.371
2:	0.489	0.516
3:	0.212	0.089
4:	0.032	-0.315
5:	-0.613	-1.120

X CENTROID: 0.209

Y CENTROID: -0.092

POA TO CENTROID: 0.228

HORZ SPREAD: 1.539

VERT SPREAD: 1.636

GROUP SPREAD: 2.143

MIN RADIUS: 0.181

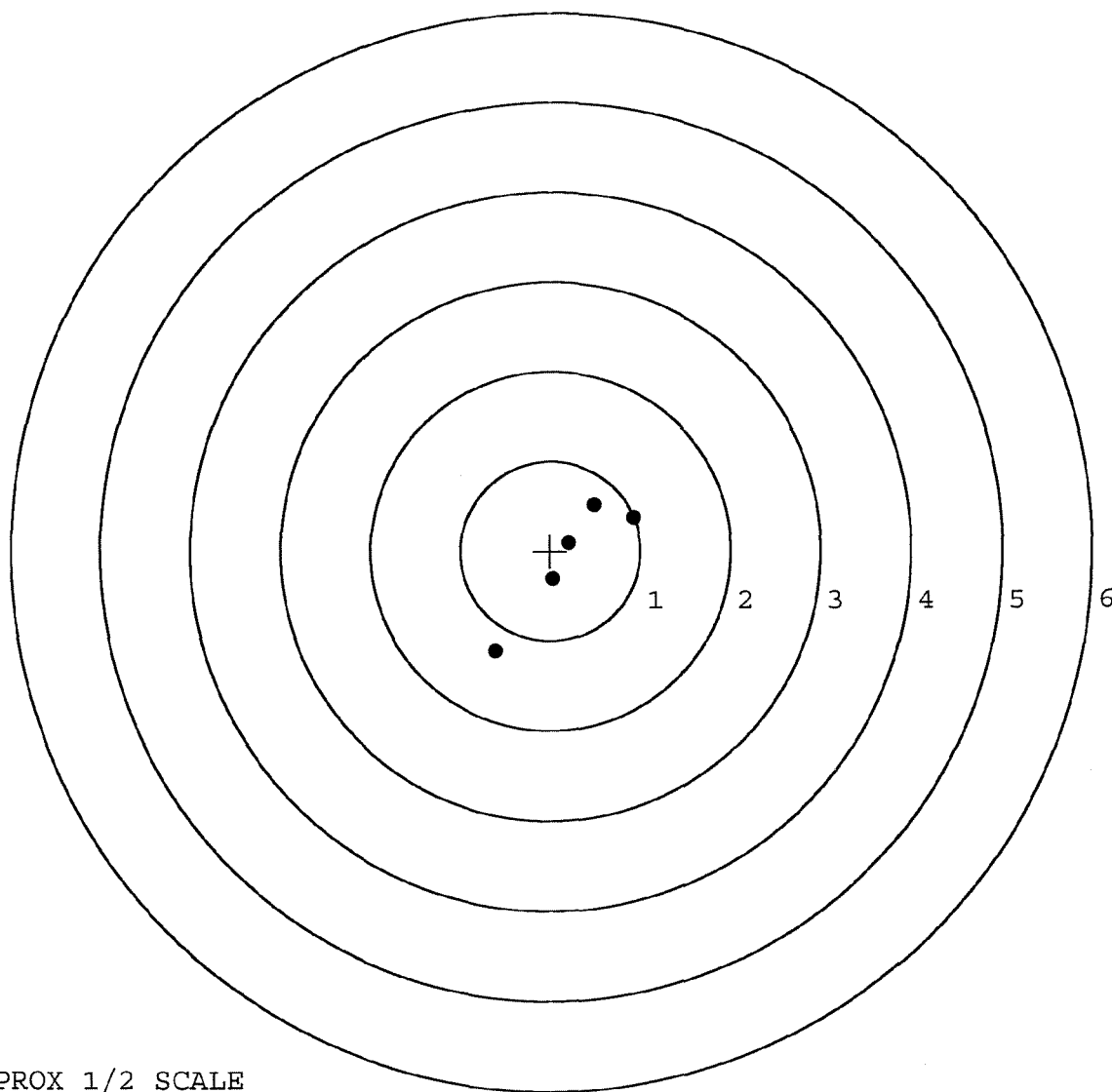
MAX RADIUS: 1.317

MEAN RADIUS: 0.661

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

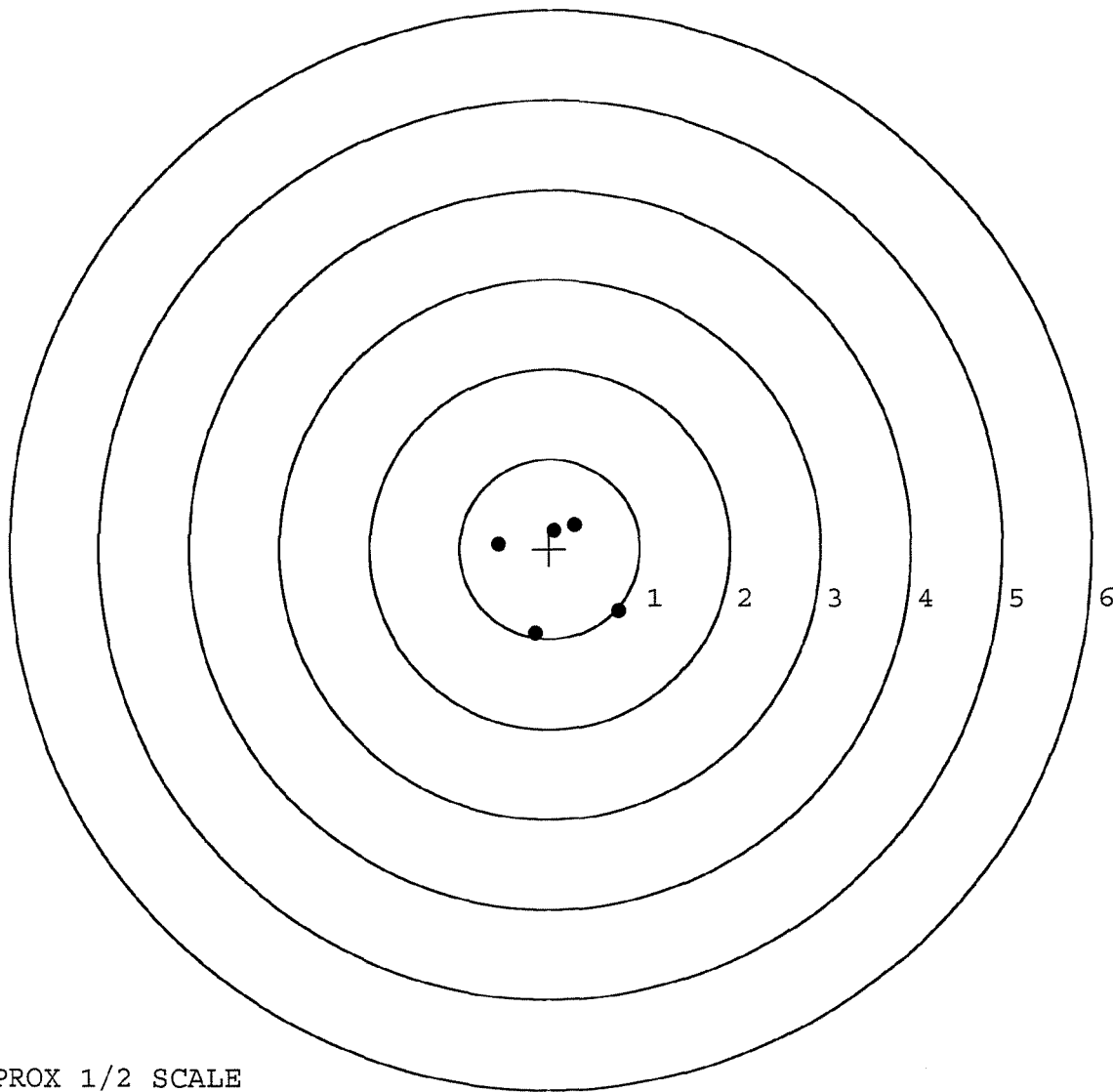


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296891. __0
 TARGET NUMBER: 2
 FILE DATE: 04/10/2003
 FILE TIME: 02:52

POINT#	X	Y
1:	0.765	-0.697
2:	-0.161	-0.953
3:	-0.564	0.059
4:	0.054	0.206
5:	0.278	0.265

X CENTROID: 0.074
 Y CENTROID: -0.224
 POA TO CENTROID: 0.236
 HORZ SPREAD: 1.329
 VERT SPREAD: 1.218
 GROUP SPREAD: 1.529
 MIN RADIUS: 0.430
 MAX RADIUS: 0.837
 MEAN RADIUS: 0.652
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE