

G-629 6893

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

ORDER NO. 25716
SERIAL NO. 66296893

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
 firearm.

Made in Illinois, NY
Reg. U.S. Pat. & TM. Off. Marca Registrada. Marque Deposee.

5716 66296893

29CX

ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296893

UPC

0 1152 00447 0

proof of purchase

0 47700 25716 7

66296893

owner registration sticker

0 47700 25716 7

66296893

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296893

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN		1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 04 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	B
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-24-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-24-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-24-03	RL
	D) OIL FIRING PIN ASSEMBLY		2-25-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-23-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>2.0</u>	3-7-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-7-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	3-7-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-23-03	RTL
	M) IRON SIGHT ALIGNMENT		4-23-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
	MALFUNCTION	CORRECTION	2-28-03	TRW
645	INSPECT FOR LIVE AMMO		2-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-23-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.32</u> <u>2.28</u> <u>2.22</u> <u>2.19</u>	3-7-03	DA
	C) FUNCTION		4-23-03	RTL
660	PACK		4/24/03	DA

INITIAL & CYCLE TESTS
 2. BARBER M24 0160601
 3. 00# + .75#
 4. 00# + 1.00#

DATE 2-24-03

TESTER

TRL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.28		2.26	MIN. SETTING,
PULL #2	2.52	2.34		2.19	NO AVG. OF 5
PULL #3	2.55	2.33		2.24	READINGS ACCEPT-
PULL #4	2.39	2.19		2.21	ABLE LESS THAN 2
PULL #5	2.46	2.27		2.17	
TOTAL	12.40	11.41		11.07	
AVG.	2.48	2.28		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.29		
PULL #2	3.00	3.27		
PULL #3	3.03	3.06		
PULL #4	3.12	3.12		
PULL #5	3.08	3.04		
TOTAL	15.32	15.78		
AVG.	3.06	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.31	4.28		4.08
PULL #2	4.10	4.15		4.10
PULL #3	4.02	4.27		4.11
PULL #4	4.14	4.09		4.12
PULL #5	4.12	4.06		4.04
TOTAL	20.69	20.79		20.45
AVG.	4.13	4.15		4.09

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296893.__0
FILE DATE AND TIME: 03/01/2003 14:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .829

SERIAL NUMBER: G6296893. 0

TARGET NUMBER: 1

FILE DATE: 03/01/2003

FILE TIME: 14:31

POINT#	X	Y
1:	1.817	-0.766
2:	0.476	0.200
3:	-0.290	-0.064
4:	-0.844	0.377
5:	-1.089	-0.018

X CENTROID: 0.014

Y CENTROID: -0.054

POA TO CENTROID: 0.056

HORZ SPREAD: 2.906

VERT SPREAD: 1.143

GROUP SPREAD: 3.001

MIN RADIUS: 0.304

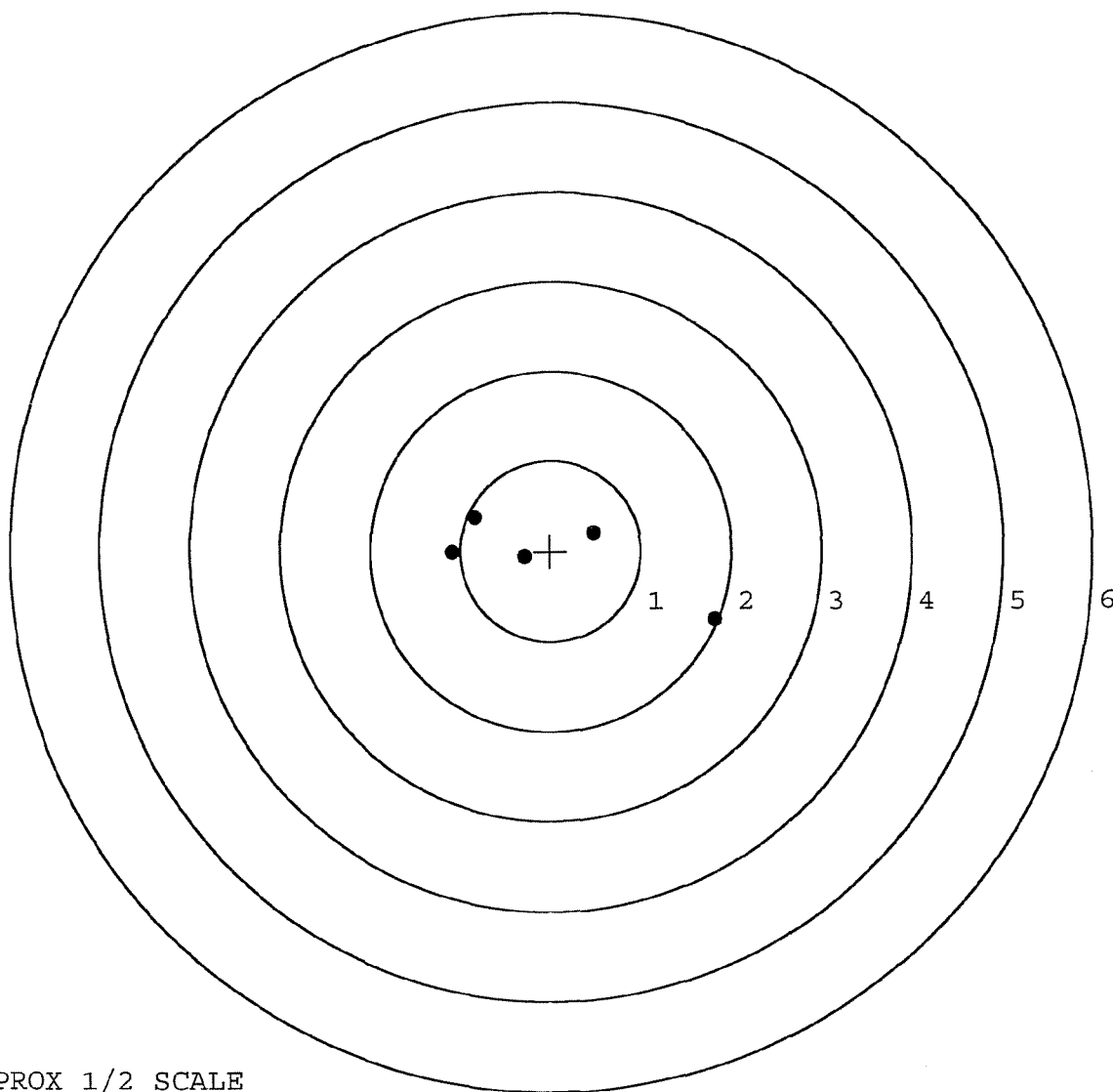
MAX RADIUS: 1.938

MEAN RADIUS: 0.967

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



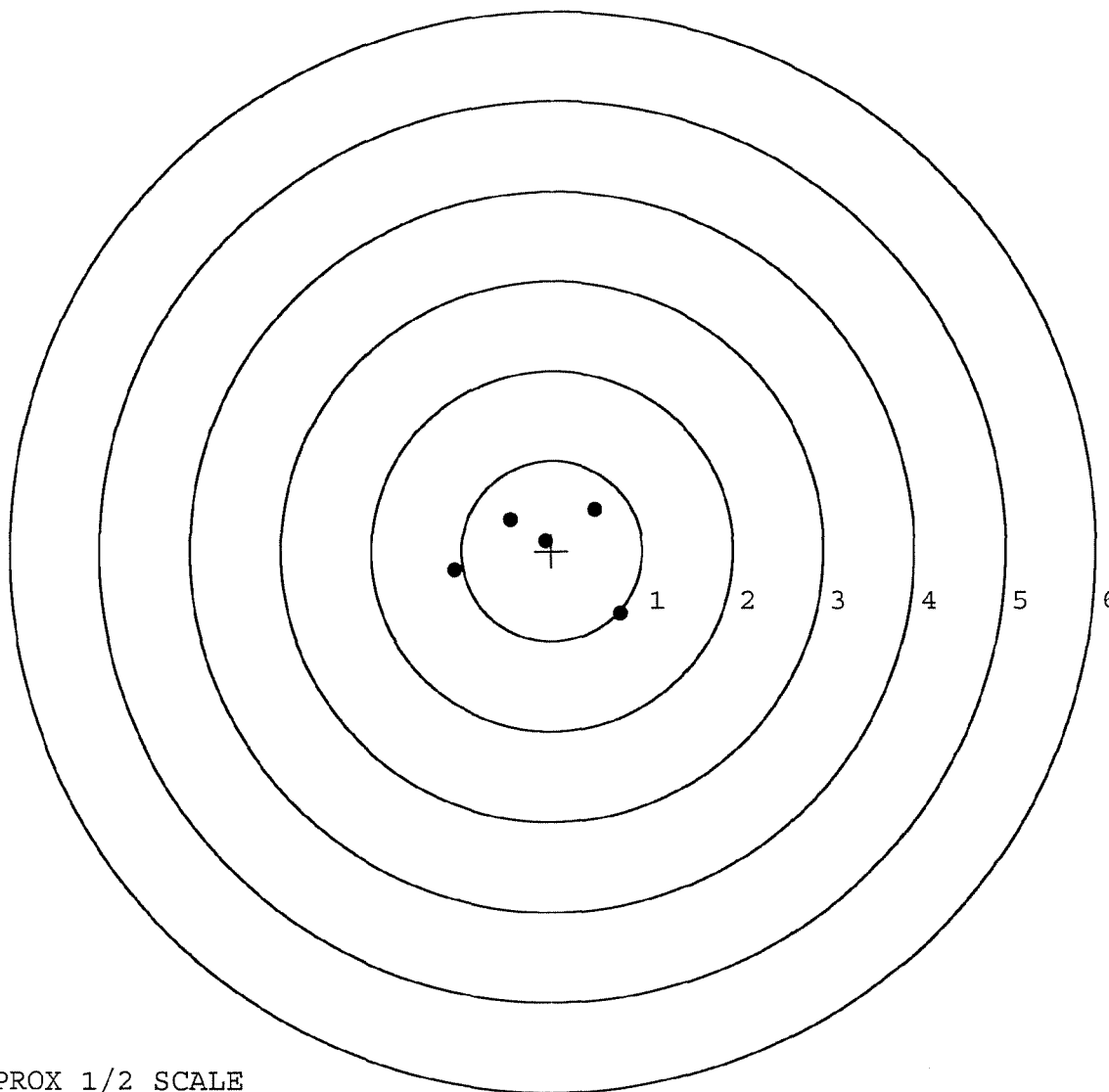
TARGET APPROX 1/2 SCALE

BARBER - M24 0160604

SERIAL NUMBER: G6296893. __ 0
 TARGET NUMBER: 2
 FILE DATE: 03/01/2003
 FILE TIME: 14:31

POINT#	X	Y
1:	0.755	-0.695
2:	0.477	0.454
3:	-0.067	0.107
4:	-0.462	0.352
5:	-1.079	-0.218

X CENTROID: -0.075
 Y CENTROID: 0.000
 POA TO CENTROID: 0.075
 HORZ SPREAD: 1.834
 VERT SPREAD: 1.149
 GROUP SPREAD: 1.895
 MIN RADIUS: 0.107
 MAX RADIUS: 1.083
 MEAN RADIUS: 0.691
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

$$\begin{array}{r} 14 \\ 12 \\ \hline 28 \\ 14 \\ \hline 168 \end{array}$$

$$\begin{array}{r} 13 \\ 243 \\ 168 \\ \hline 75 \end{array}$$

$$\begin{array}{r} 3 \\ 2 \\ 3 \\ 4 \\ 28 \\ \hline 47 \end{array}$$