

G6296895

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
66296895

ORDER NO.
25716

46

5716 66296895

22CX

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



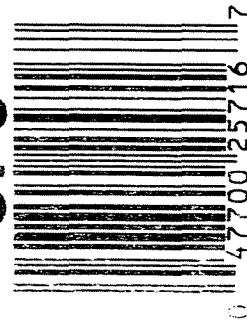
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296895

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296895

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE		3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	A
	D) OIL FIRING PIN ASSEMBLY		4-3-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-8-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.0</u> <u>8.5</u>	4-8-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.50</u> <u>2.0</u>	4-8-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		04-11-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.023⁵</u> <u>.023</u>	4-8-03	TRW
	J) ASSEMBLE STOCK		4-8-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-11-03	RTL
	M) IRON SIGHT ALIGNMENT		04-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-8-03	RTL
	MALFUNCTION	CORRECTION	4-8-03	RTL
	MALFUNCTION	CORRECTION	4-8-03	RTL
	MALFUNCTION	CORRECTION	4-8-03	RTL
	MALFUNCTION	CORRECTION	4-8-03	RTL
645	INSPECT FOR LIVE AMMO		4-8-03	RTL
655	FINAL INSPECTION A) HEADSPACE		04-11-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.82</u> <u>2.76</u> <u>2.73</u> <u>2.72</u> <u>2.77</u>	4-8-03	TRW
	C) FUNCTION		04-11-03	RTL
660	PACK		4/11/03	RTA

AVERAGE PULL FORCE BETWEEN
INITIAL TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.40	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.66	2.38	2.59	
PULL #3	2.57	2.36	2.43	
PULL #4	2.48	2.41	2.53	
PULL #5	2.53	2.43	2.54	
TOTAL	12.74	11.98	12.69	
AVG.	2.54	2.39	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.12	3.23	
PULL #2	3.16	3.08	
PULL #3	3.25	3.23	
PULL #4	3.22	3.11	
PULL #5	3.19	3.09	
TOTAL	15.94	15.74	
AVG.	3.18	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.18	4.13		4.04
PULL #2	4.08	4.24		4.05
PULL #3	4.09	4.14		4.04
PULL #4	4.08	4.11		4.10
PULL #5	4.05	4.10		4.04
TOTAL	20.48	20.78		20.27
AVG.	4.09	4.15		4.05

BARBER - M24 0160621

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296895.__0

FILE DATE AND TIME: 04/09/2003 01:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean - 8325

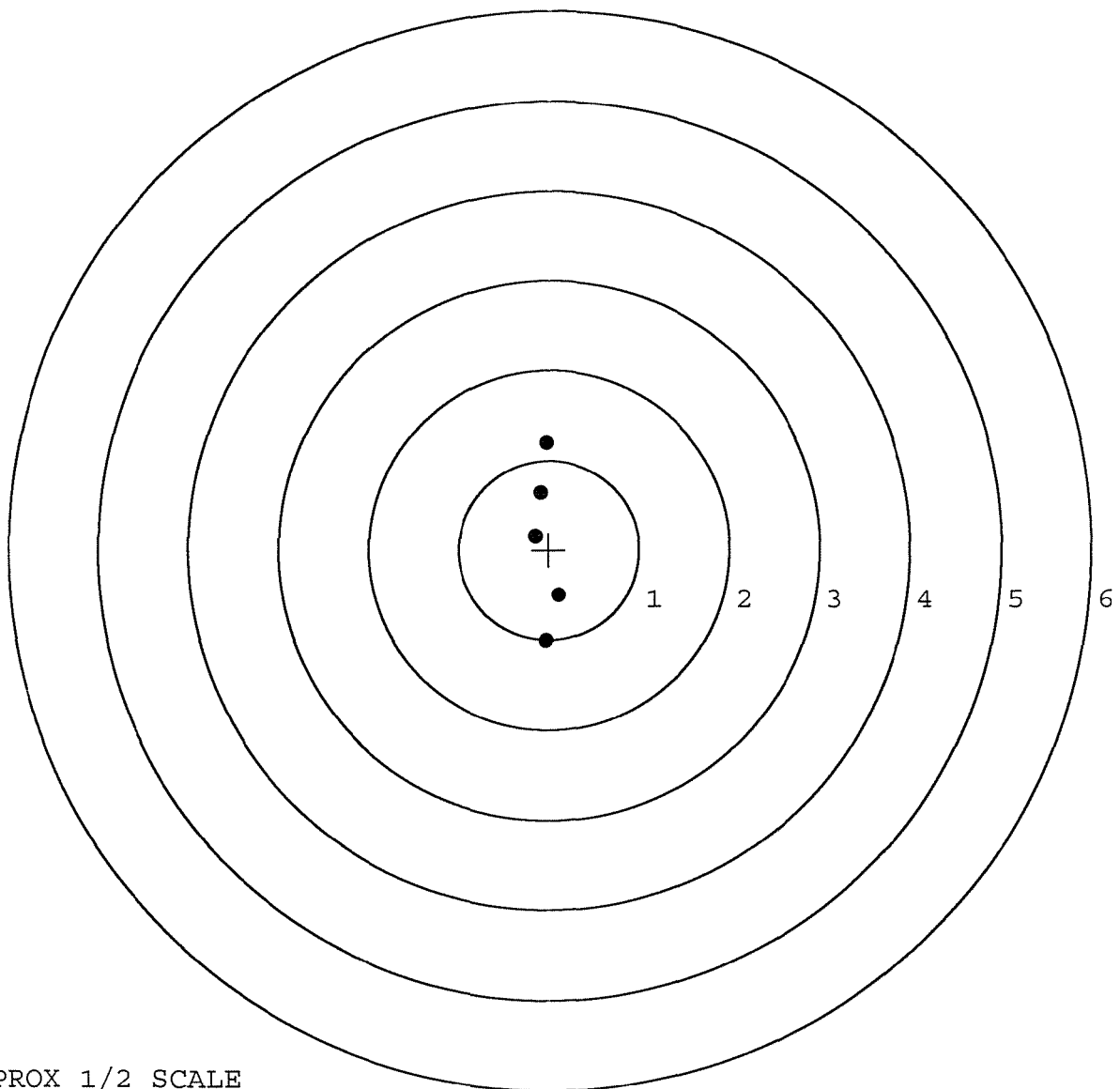
BARBER - M24 0160622

SERIAL NUMBER: G6296895. __0
TARGET NUMBER: 1
FILE DATE: 04/09/2003
FILE TIME: 01:09

POINT#	X	Y
1:	-0.029	1.196
2:	-0.155	0.150
3:	0.111	-0.513
4:	-0.039	-1.016
5:	-0.095	0.637

X CENTROID: -0.041
Y CENTROID: 0.091
POA TO CENTROID: 0.100
HORZ SPREAD: 0.266
VERT SPREAD: 2.212
GROUP SPREAD: 2.212
MIN RADIUS: 0.128
MAX RADIUS: 1.107
MEAN RADIUS: 0.702

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



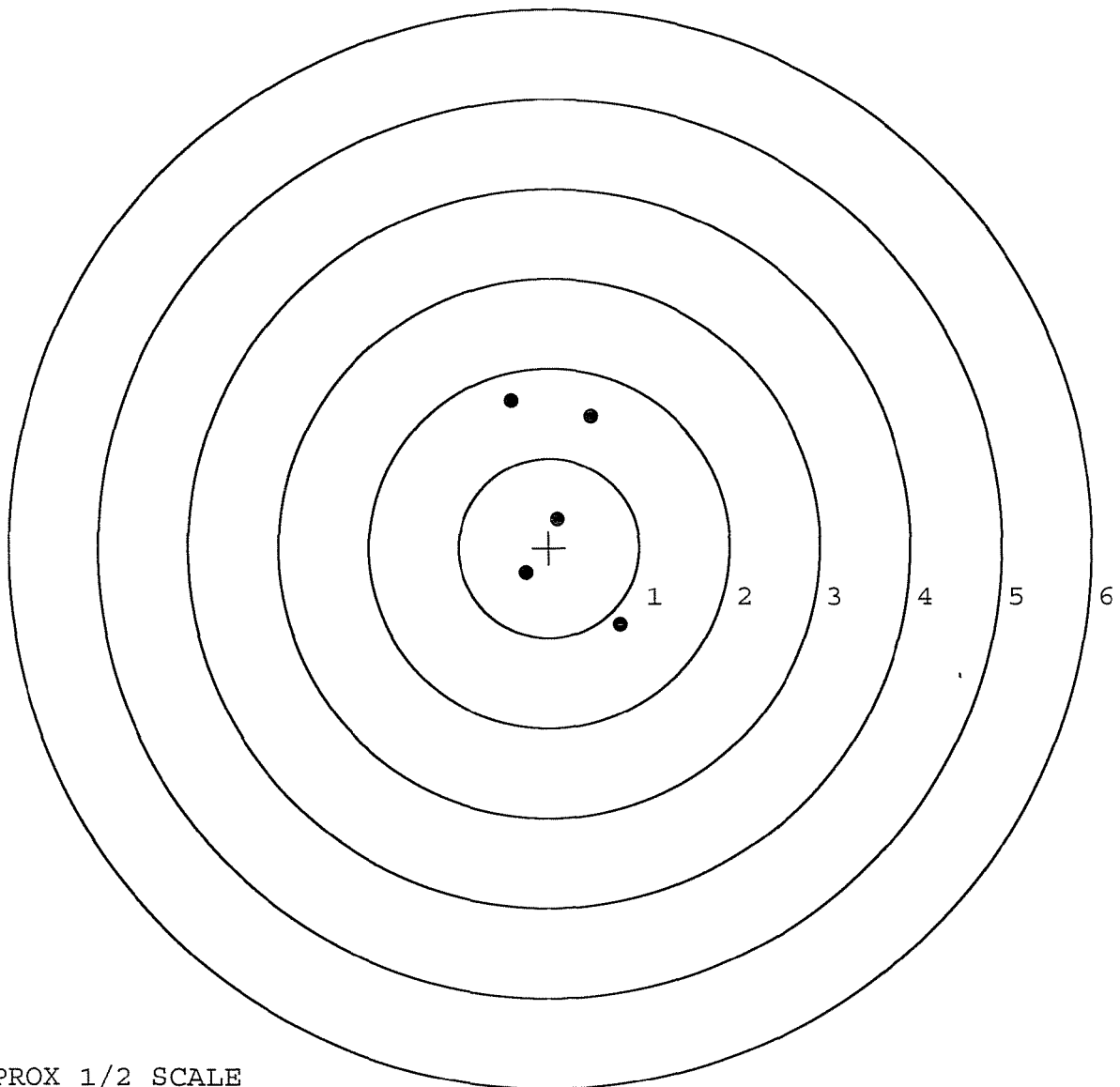
TARGET APPROX 1/2 SCALE

BARBER - M24 0160623

SERIAL NUMBER: G6296895. __0
TARGET NUMBER: 2
FILE DATE: 04/09/2003
FILE TIME: 01:09

POINT#	X	Y
1:	0.792	-0.862
2:	-0.255	-0.284
3:	0.090	0.317
4:	0.463	1.461
5:	-0.423	1.635

X CENTROID: 0.133
Y CENTROID: 0.453
POA TO CENTROID: 0.473
HORZ SPREAD: 1.215
VERT SPREAD: 2.497
GROUP SPREAD: 2.777
MIN RADIUS: 0.143
MAX RADIUS: 1.471
MEAN RADIUS: 0.963
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE