

662968096

VERY IMPORTANT:
INSTRUCTIONS BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. J
G6296896

ORDER NO. **25716**

46

07KX

5716 G6296896

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



- INSTRUCTION BOOK 3518

46 FORM

owner registration sticker

004700257161117

96896299

G6296896

CEP

004770025716117

BARBER - M24 012602660665

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296896

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/20/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/20/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/20/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/20/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	2-5-03	RTL

OP #	OPERATION NAME	BARBER - M2406628	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.2</u> <u>6.4</u> <u>6.6</u>	3-5-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>3.2</u> <u>2.5</u>	3-5-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			3-5-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.021</u>	3-5-03	DA
	J) ASSEMBLE STOCK			2/20/03	RTL
	K) ASSEMBLE SWIVEL STUDS			4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-30-03	RTL
	M) IRON SIGHT ALIGNMENT			4-30-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-30-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-25-03	A
	MALFUNCTION		CORRECTION	2-25-03	A
	MALFUNCTION		CORRECTION	2-25-03	A
	MALFUNCTION		CORRECTION	2-25-03	A
	MALFUNCTION		CORRECTION	2-25-03	A
645	INSPECT FOR LIVE AMMO			2-25-03	A
655	FINAL INSPECTION A) HEADSPACE			4-30-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.77</u> <u>2.75</u> <u>2.82</u> <u>2.86</u>	3-6-03	DA
	C) FUNCTION			4-30-03	RTL
660	PACK			7/1/03	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 2-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.68	2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.35	2.65	2.49	
PULL #3	2.37	2.48	2.19	
PULL #4	2.34	2.56	2.54	
PULL #5	2.20	2.54	2.50	
TOTAL	11.62	12.91	12.28	
AVG.	2.32	2.58	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.30	3.47	
PULL #2	3.31	3.12	
PULL #3	3.23	3.11	
PULL #4	3.11	3.46	
PULL #5	3.29	3.32	
TOTAL	16.24	16.48	
AVG.	3.24	3.29	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.15		4.22
PULL #2	4.20	4.17		4.00
PULL #3	4.05	4.11		3.81
PULL #4	3.98	3.87		4.04
PULL #5	4.01	4.14		4.20
TOTAL	20.34	20.41		20.27
AVG.	4.06	4.08		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296896.___0
FILE DATE AND TIME: 02/26/2003 15:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .7465

SERIAL NUMBER: G6296896. 0

TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 15:12

POINT#	X	Y
1:	0.851	0.068
2:	-0.320	0.359
3:	-1.108	0.042
4:	-0.161	-0.221
5:	-0.429	-0.535

X CENTROID: -0.233

Y CENTROID: -0.057

POA TO CENTROID: 0.240

HORZ SPREAD: 1.959

VERT SPREAD: 0.894

GROUP SPREAD: 1.959

MIN RADIUS: 0.179

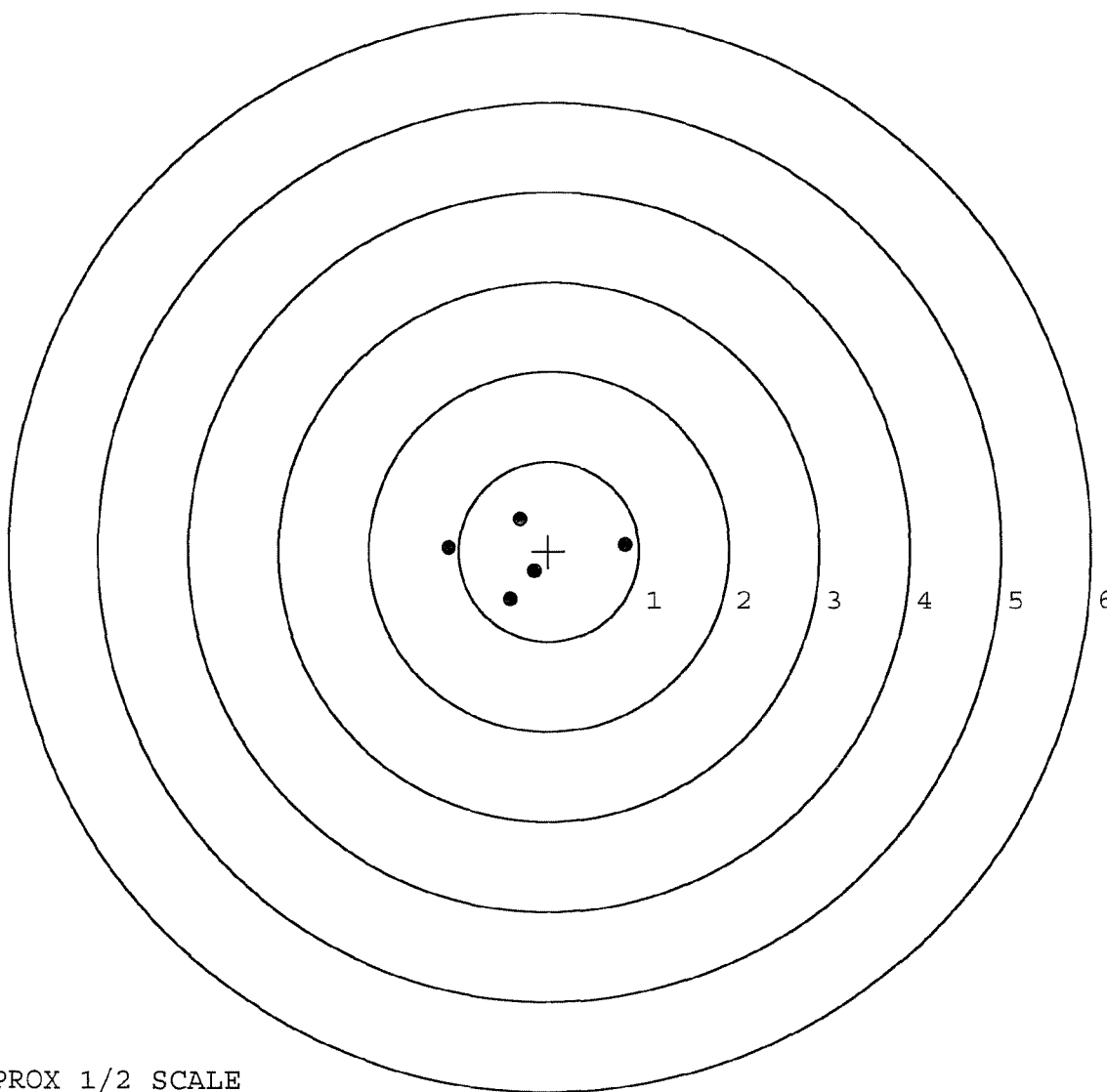
MAX RADIUS: 1.092

MEAN RADIUS: 0.618

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0160632

SERIAL NUMBER: G6296896. __0

TARGET NUMBER: 2

FILE DATE: 02/26/2003

FILE TIME: 15:12

POINT#	X	Y
1:	-0.743	-1.283
2:	-0.203	-0.344
3:	0.286	-0.231
4:	0.344	1.016
5:	-0.984	0.570

X CENTROID: -0.260

Y CENTROID: -0.054

POA TO CENTROID: 0.266

HORZ SPREAD: 1.328

VERT SPREAD: 2.299

GROUP SPREAD: 2.543

MIN RADIUS: 0.295

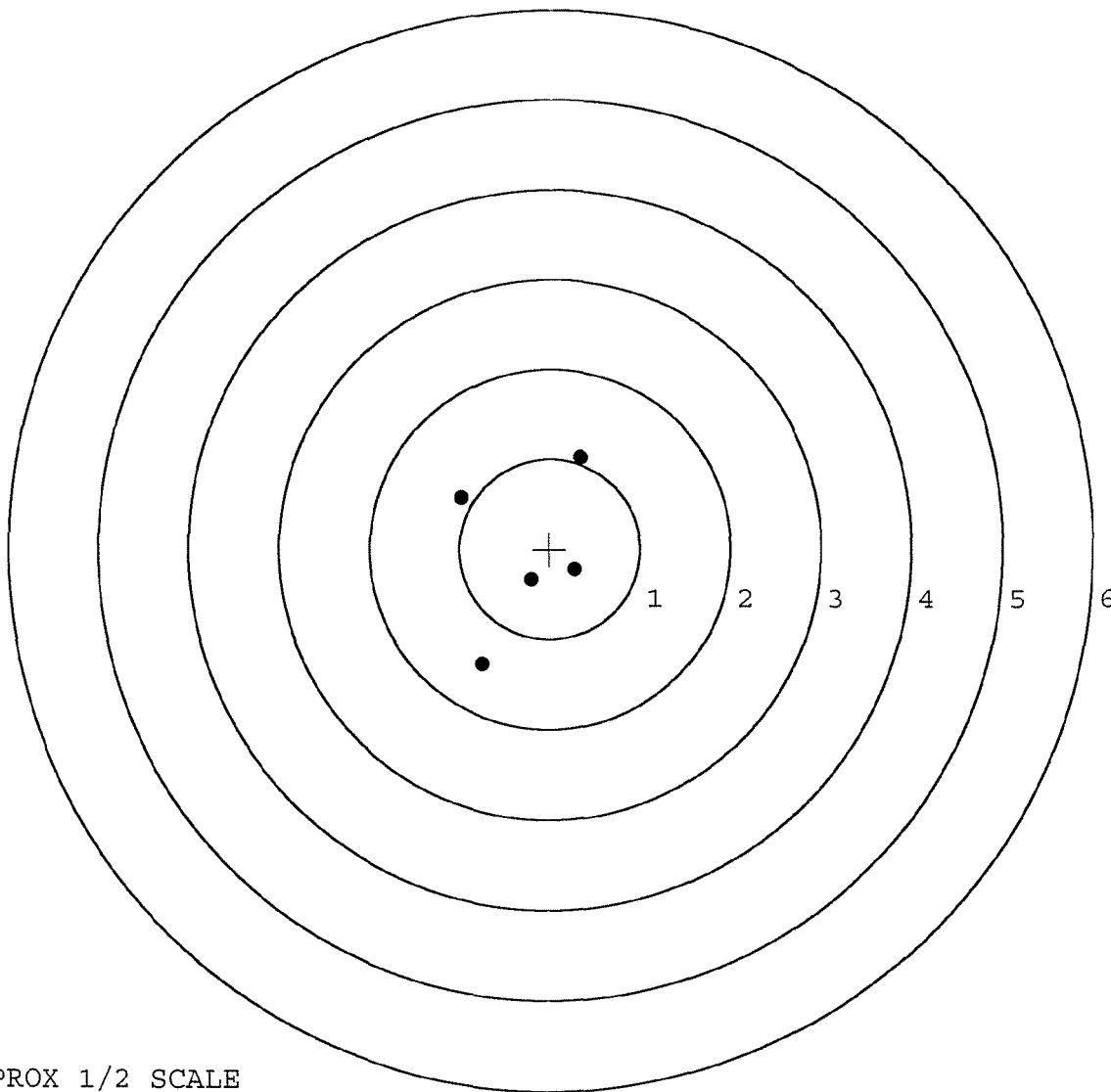
MAX RADIUS: 1.320

MEAN RADIUS: 0.875

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE