

G6300467

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

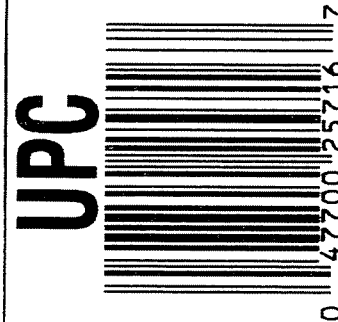


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300467



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Depos



5716 G6300467

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6300467

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300467

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <i>RTL</i>		
615	ROLLMARK CALIBER		4-3-03	KB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-24-03	TRLW

BARBER - M24 0160878			READING			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9.25	9.0	9.5	4-24-03	RL
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.25	3.25	3.0	4-24-03	RL
	H) TRIGGER PULL TEST AND RETAINABILITY					4-24-03	RL
	I) FIRING PIN INDENT	.020 MIN	.0235	.0235	.0235	4-24-03	RL
	J) ASSEMBLE STOCK					4-21-03	RW
	K) ASSEMBLE SWIVEL STUDS					4-25-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-21-03	RW
	M) IRON SIGHT ALIGNMENT					4-21-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-21-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL			4-22-03	A
	MALFUNCTION		CORRECTION			4-22-03	A
	MALFUNCTION		CORRECTION			4-22-03	A
	MALFUNCTION		CORRECTION			4-22-03	A
	MALFUNCTION		CORRECTION			4-22-03	A
645	INSPECT FOR LIVE AMMO					4-22-03	A
655	FINAL INSPECTION A) HEADSPACE					4-25-03	RL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.80	2.94	2.95 2.79 2.83	4-24-03	RW
	C) FUNCTION					4-25-03	RL
660	PACK					4/25/03	BA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-12-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.59	2.48	2.50	MIN. SETTING,
PULL #2	2.63	2.49	2.64	NO AVG. OF 5
PULL #3	2.52	2.42	2.65	READINGS ACCEPT
PULL #4	2.33	2.45	2.63	ABLE LESS THAN
PULL #5	2.49	2.44	2.72	
TOTAL	12.56	12.28	13.14	
AVG.	2.51	2.45	2.62	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.31	
PULL #2	3.30	3.38	
PULL #3	3.22	3.28	
PULL #4	3.23	3.26	
PULL #5	3.19	3.28	
TOTAL	16.26	16.51	
AVG.	3.25	3.30	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.07	4.37		4.32
PULL #2	4.08	4.32		4.26
PULL #3	3.99	4.37		4.31
PULL #4	4.01	4.43		4.48
PULL #5	4.00	4.24		4.35
TOTAL	20.15	21.73		21.72
AVG.	4.03	4.34		4.34

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300467.__0

FILE DATE AND TIME: 04/23/2003 00:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .698

SERIAL NUMBER: G6300467. __0

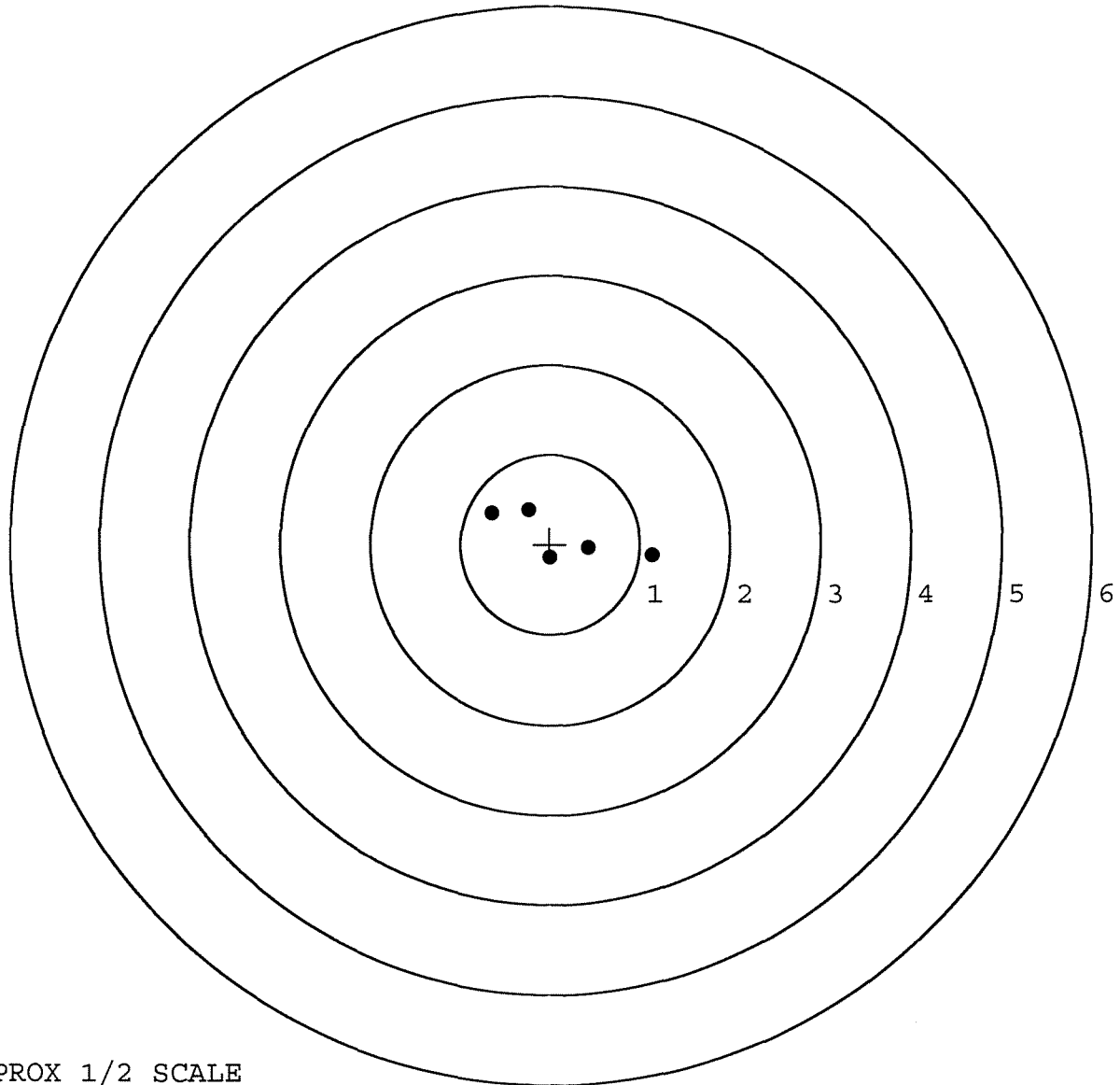
TARGET NUMBER: 1

FILE DATE: 04/23/2003

FILE TIME: 00:57

POINT#	X	Y
1:	1.139	-0.122
2:	0.432	-0.034
3:	-0.005	-0.150
4:	-0.245	0.385
5:	-0.655	0.352

X CENTROID: 0.133
Y CENTROID: 0.086
POA TO CENTROID: 0.159
HORZ SPREAD: 1.794
VERT SPREAD: 0.535
GROUP SPREAD: 1.856
MIN RADIUS: 0.274
MAX RADIUS: 1.027
MEAN RADIUS: 0.587
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300467. __ 0

TARGET NUMBER: 2

FILE DATE: 04/23/2003

FILE TIME: 00:57

POINT#	X	Y
1:	-0.265	-0.535
2:	-0.172	-0.071
3:	0.183	0.266
4:	0.081	0.953
5:	1.452	-1.022

X CENTROID: 0.256

Y CENTROID: -0.082

POA TO CENTROID: 0.269

HORZ SPREAD: 1.717

VERT SPREAD: 1.975

GROUP SPREAD: 2.404

MIN RADIUS: 0.355

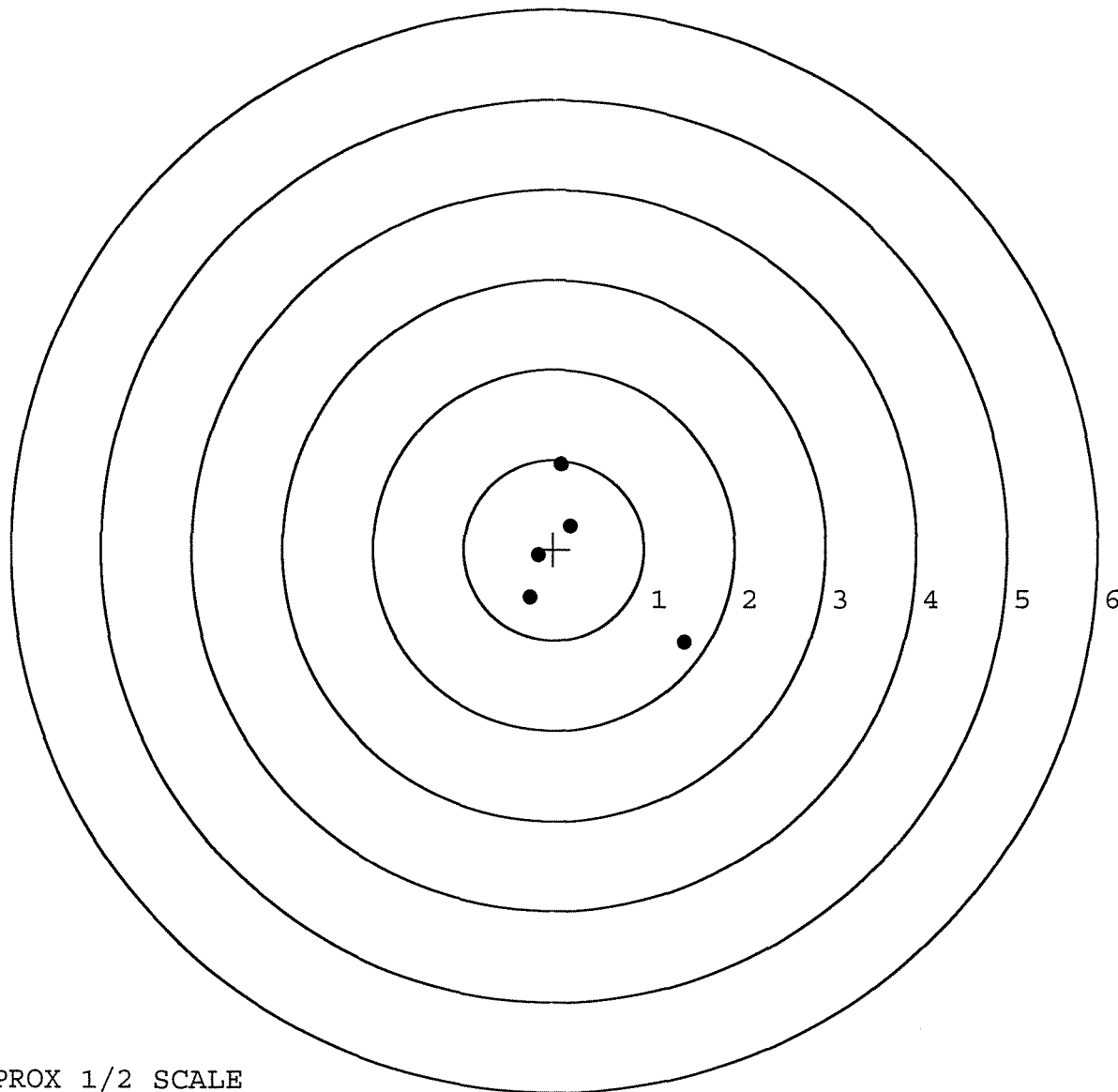
MAX RADIUS: 1.521

MEAN RADIUS: 0.809

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE