

G6306 478

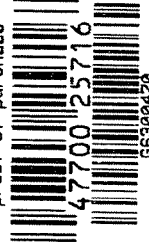
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



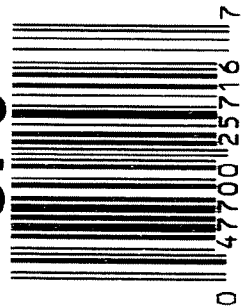
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300470

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTER-FIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. 66300470	ORDER NO. 25716	08KX
46		

5716 66300470

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300 420

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-25-03	RTL
610	DIS-ASSEMBLE GUN		3-25-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-7-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8 lbs</u> <u>8 lbs</u> <u>8 lbs</u>	5-7-03	AC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-7-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	5-7-03	AC
	J) ASSEMBLE STOCK		04-09-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-7-03	RTL
	M) IRON SIGHT ALIGNMENT		5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-7-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-15-03	AC
	MALFUNCTION	CORRECTION	4-15-03	AC
	MALFUNCTION	CORRECTION	4-15-03	AC
	MALFUNCTION	CORRECTION	4-15-03	AC
	MALFUNCTION	CORRECTION	4-15-03	AC
645	INSPECT FOR LIVE AMMO		4-15-03	AC
655	FINAL INSPECTION A) HEADSPACE		5-7-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.48</u> <u>2.47</u> <u>2.32</u> <u>2.36</u>	5-7-03	TRW
	C) FUNCTION		5-7-03	RTL
660	PACK		5/7/03	RTA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.62		2.72	MIN. SETTING
PULL #2	2.67	2.36		2.35	NO AVG. OF 5
PULL #3	2.51	2.35		2.69	READINGS ACCEPT
PULL #4	2.44	2.64		2.49	ABLE LESS THAN
PULL #5	2.40	2.89		2.57	
TOTAL	12.68	12.86		12.82	
AVG.	2.53	2.57		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.30		
PULL #2	3.16	3.43		
PULL #3	3.45	3.45		
PULL #4	3.19	3.40		
PULL #5	3.28	3.32		
TOTAL	16.36	16.90		
AVG.	3.27	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU.
PULL #1	4.45	4.30		4.26
PULL #2	4.22	4.10		4.41
PULL #3	4.07	4.36		4.16
PULL #4	4.02	4.11		4.27
PULL #5	4.04	3.92		4.33
TOTAL	20.80	20.79		21.43
AVG.	4.16	4.15		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300470.___0
FILE DATE AND TIME: 04/16/2003 01:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

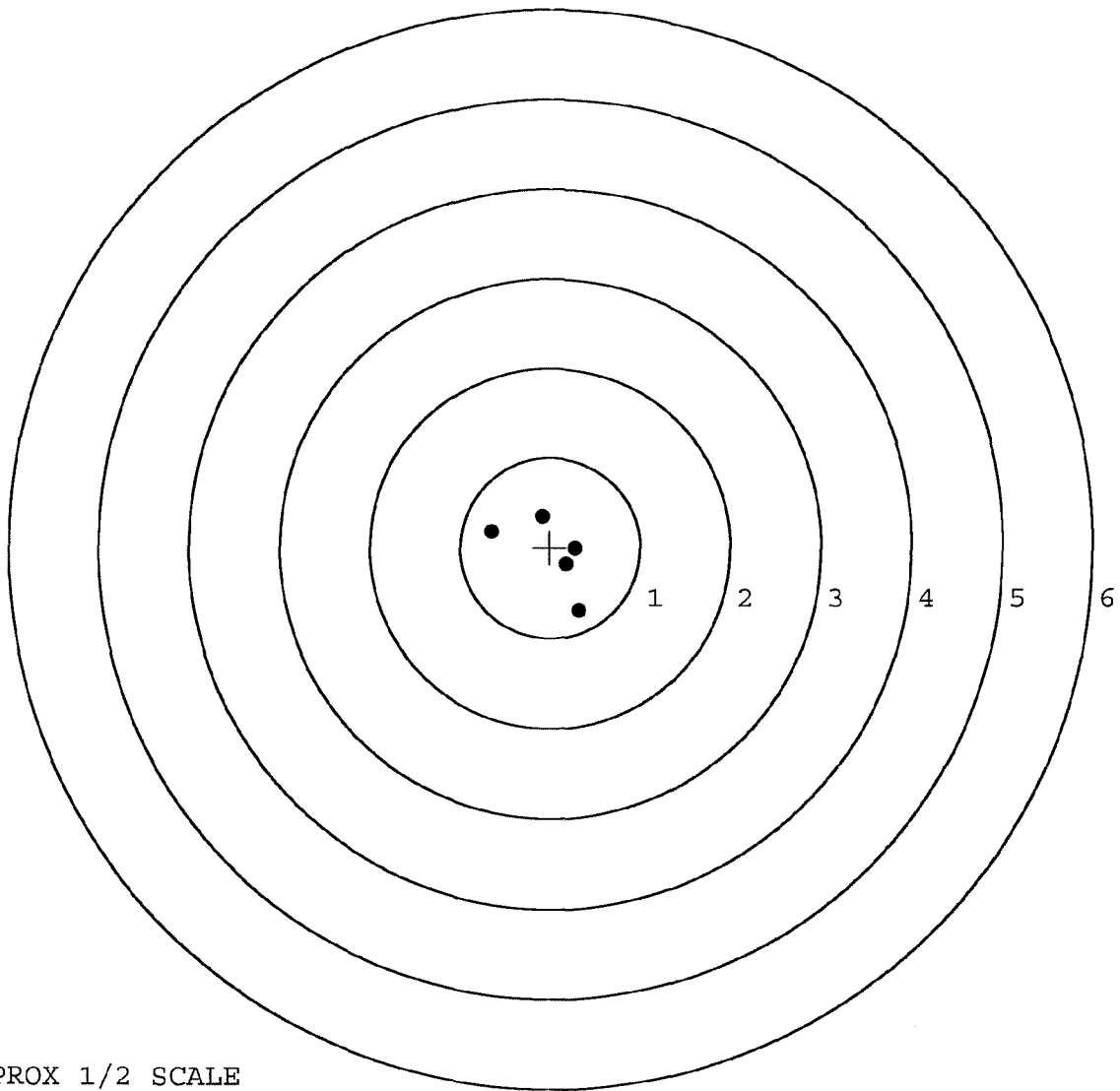
ave. mean .6445

BARBER - M24 0160922

SERIAL NUMBER: G6300470. __0
TARGET NUMBER: 1
FILE DATE: 04/16/2003
FILE TIME: 01:05

POINT#	X	Y
1:	0.325	-0.695
2:	0.184	-0.183
3:	0.282	-0.009
4:	-0.088	0.342
5:	-0.654	0.177

X CENTROID: 0.010
Y CENTROID: -0.074
POA TO CENTROID: 0.074
HORZ SPREAD: 0.979
VERT SPREAD: 1.037
GROUP SPREAD: 1.311
MIN RADIUS: 0.206
MAX RADIUS: 0.710
MEAN RADIUS: 0.464
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



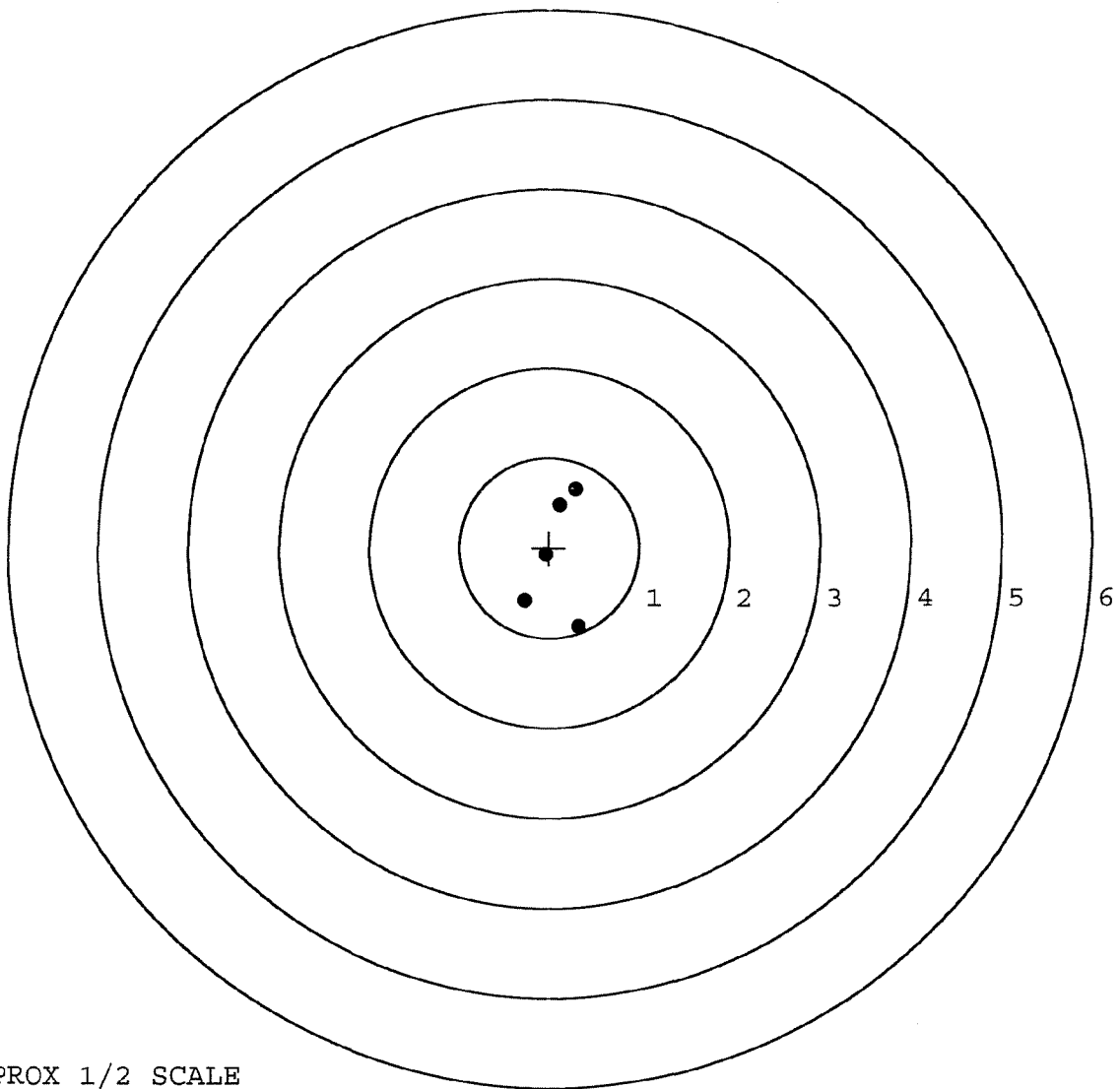
TARGET APPROX 1/2 SCALE

BARBER - M24 0160923

SERIAL NUMBER: G6300470. __0
 TARGET NUMBER: 2
 FILE DATE: 04/16/2003
 FILE TIME: 01:05

POINT#	X	Y
1:	0.328	-0.879
2:	-0.270	-0.590
3:	-0.038	-0.075
4:	0.119	0.475
5:	0.287	0.651

X CENTROID: 0.085
 Y CENTROID: -0.084
 POA TO CENTROID: 0.119
 HORZ SPREAD: 0.598
 VERT SPREAD: 1.530
 GROUP SPREAD: 1.531
 MIN RADIUS: 0.123
 MAX RADIUS: 0.832
 MEAN RADIUS: 0.579
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE