

66300475

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6300475

ORDER NO.
25716

46

5716 G6300475

07KX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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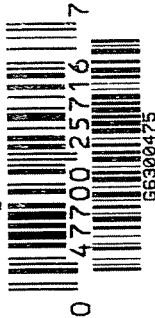
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



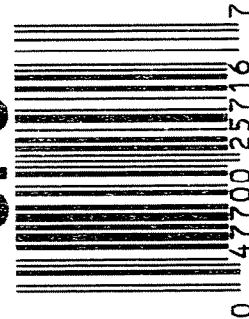
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300475

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300475

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX	3-27-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 28 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	RB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-29-03	TRL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.25</u> <u>9.25</u> <u>8.5</u>	4-29-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.0</u> <u>2.0</u>	4-29-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-29-03	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	4-29-03	TRW
	J) ASSEMBLE STOCK		4-25-03	RL
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-25-03	RL
	M) IRON SIGHT ALIGNMENT		4-25-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-25-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	4-29-03	TRW
	MALFUNCTION	CORRECTION	4-29-03	TRW
	MALFUNCTION	CORRECTION	4-29-03	TRW
	MALFUNCTION	CORRECTION	4-29-03	TRW
	MALFUNCTION	CORRECTION	4-29-03	TRW
645	INSPECT FOR LIVE AMMO		4-29-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.52</u> <u>2.63</u> <u>2.54</u> <u>2.57</u>	4-29-03	TRW
	C) FUNCTION		4-30-03	RL
660	PACK		4/30/03	RA

AVERAGE PULL FORCE BETWEEN

BARBER M24 016098 TESTS

SERIAL NO.

2.50# + .50#

DATE 12-11-02

3.00# + .75#

4.00# + 1.00#

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.21		2.41	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.47	2.24		2.40	
PULL #3	2.32	2.14		2.24	
PULL #4	2.30	2.04		2.32	
PULL #5	2.42	2.20		2.19	
TOTAL	11.95	10.83		11.56	
AVG.	2.39	2.16		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.18		
PULL #2	3.24	3.20		
PULL #3	3.14	3.17		
PULL #4	3.11	3.09		
PULL #5	3.21	3.14		
TOTAL	16.04	15.78		
AVG.	3.20	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.26	4.16		4.37
PULL #2	4.16	4.12		4.25
PULL #3	4.26	4.10		4.26
PULL #4	4.31	4.19		4.30
PULL #5	4.04	4.09		4.28
TOTAL	21.03	20.66		21.46
AVG.	4.20	4.13		4.29

BARBER - M24 0160982

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300475.___0
FILE DATE AND TIME: 04/30/2003 00:39

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

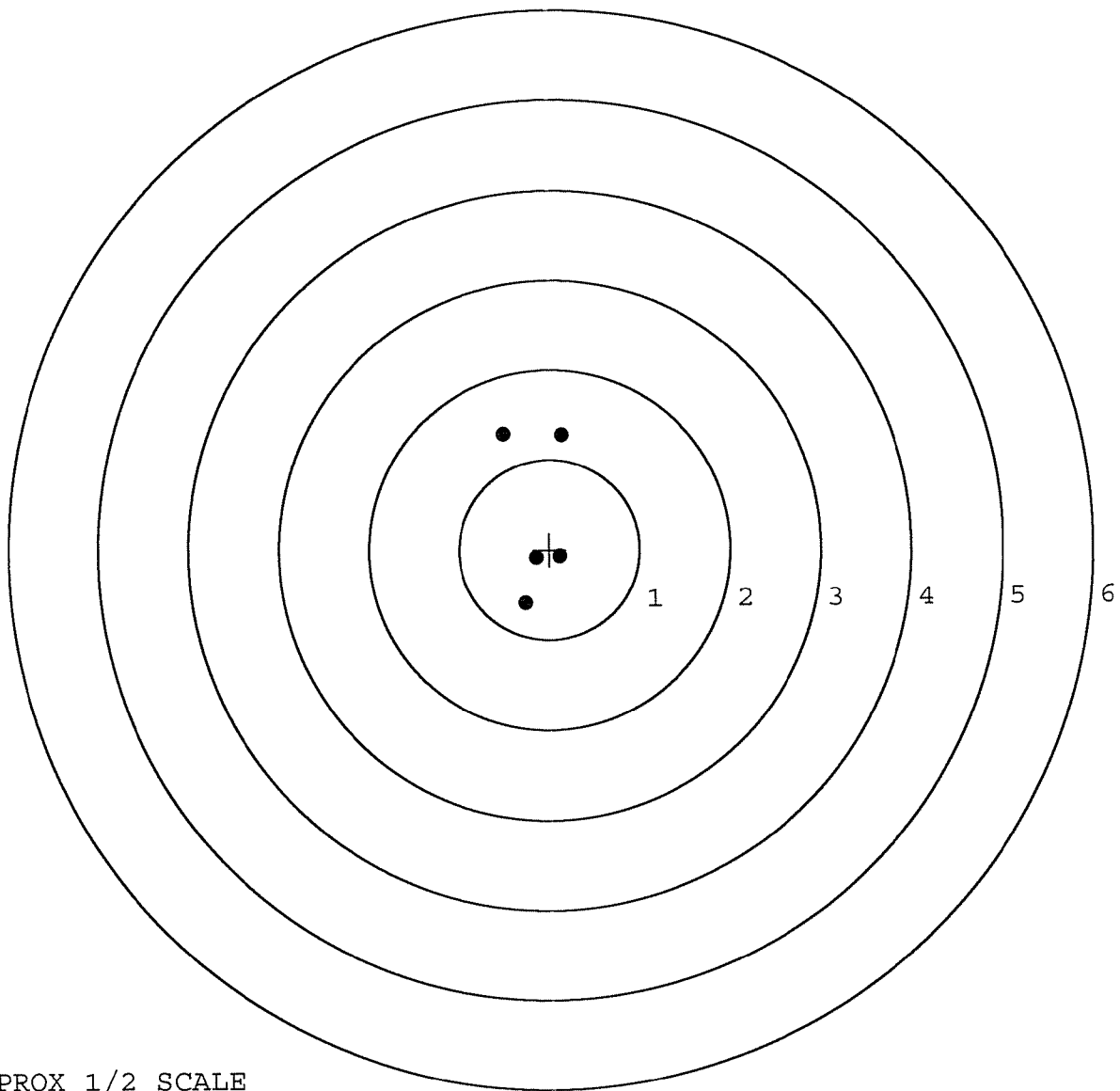
Ave. mean 7655

BARBER - M24 0160983

SERIAL NUMBER: G6300475. __0
TARGET NUMBER: 1
FILE DATE: 04/30/2003
FILE TIME: 00:39

X CENTROID: -0.132
Y CENTROID: 0.357
POA TO CENTROID: 0.381
HORZ SPREAD: 0.647
VERT SPREAD: 1.878
GROUP SPREAD: 1.893
MIN RADIUS: 0.448
MAX RADIUS: 0.996
MEAN RADIUS: 0.772
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.143	1.268
2:	-0.504	1.281
3:	-0.147	-0.090
4:	0.117	-0.075
5:	-0.270	-0.597



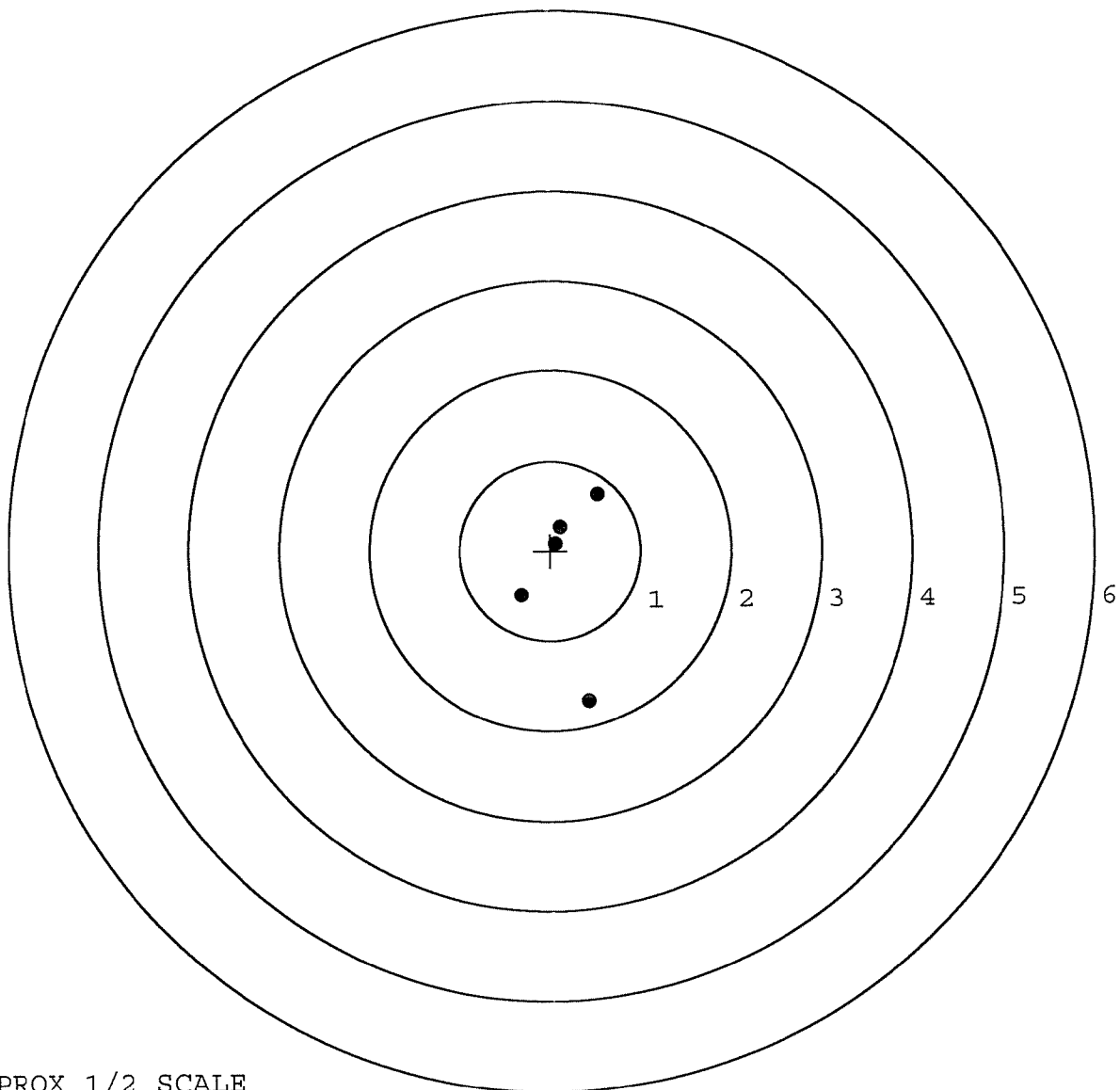
TARGET APPROX 1/2 SCALE

BARBER - M24 0160984

SERIAL NUMBER: G6300475. __0
TARGET NUMBER: 2
FILE DATE: 04/30/2003
FILE TIME: 00:39

POINT#	X	Y
1:	0.423	-1.679
2:	-0.322	-0.499
3:	0.058	0.077
4:	0.109	0.265
5:	0.532	0.624

X CENTROID: 0.160
Y CENTROID: -0.242
POA TO CENTROID: 0.290
HORZ SPREAD: 0.854
VERT SPREAD: 2.303
GROUP SPREAD: 2.306
MIN RADIUS: 0.335
MAX RADIUS: 1.460
MEAN RADIUS: 0.759
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE