

G-6300 480

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

Reg. U.S. Pat. & tm. Off. Patent Registered. Marque Deposee.

Made in Illinois, U.S.A.

SERIAL NO.
G6300480

ORDER NO.
25716

07EX

5716 G6300480

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



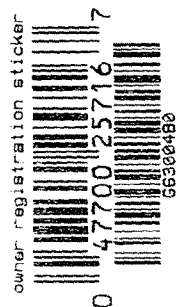
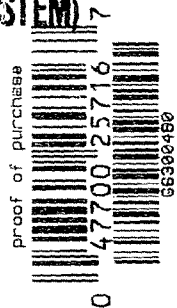
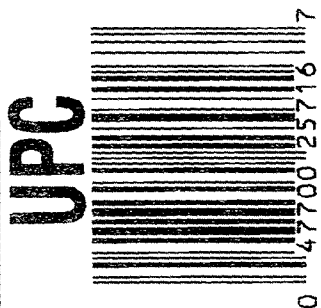
G6300480

ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300480



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300480

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX	3-21-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAP 2.9 2003 OPERATOR <u>ARL</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-6-03	TRW

OP #	OPERATION NAME	61040	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	5-6-03	Ac
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5 lbs</u> <u>2.2 lbs</u> <u>2.2 lbs</u>	5-6-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			5-6-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-6-03	Ac
	J) ASSEMBLE STOCK			04-08-03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-13-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-13-03	RTL
	M) IRON SIGHT ALIGNMENT			5-15-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-15-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-10-03	Ac
	MALFUNCTION	CORRECTION		4-10-03	Ac
	MALFUNCTION	CORRECTION		4-10-03	Ac
	MALFUNCTION	CORRECTION		4-10-03	Ac
	MALFUNCTION	CORRECTION		4-10-03	Ac
645	INSPECT FOR LIVE AMMO			4-10-03	Ac
655	FINAL INSPECTION A) HEADSPACE			5-13-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.18</u> <u>2.31</u> <u>2.34</u> <u>2.31</u>	5-6-03	TRLW
	C) FUNCTION			5-13-03	RTL
660	PACK			10-4-03	DA

AVERAGE PULL FORCE BETWEEN
BARBER - M240161041 TESTS

SERIAL NO. _____

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.35		2.08	MIN. SETTING
PULL #2	2.48	2.17		2.07	NO AVG. OF 5
PULL #3	2.47	2.22		2.08	READINGS ACCEPT
PULL #4	2.41	2.20		2.10	ABLE LESS THAN
PULL #5	2.45	2.20		2.07	
TOTAL	12.40	11.14		10.40	
AVG.	2.48	2.22		2.08	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	2.98		
PULL #2	3.07	3.05		
PULL #3	3.10	3.03		
PULL #4	3.23	3.00		
PULL #5	3.13	3.04		
TOTAL	15.74	15.10		
AVG.	3.14	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.18		4.25
PULL #2	4.20	4.13		4.05
PULL #3	4.27	4.02		4.03
PULL #4	4.24	3.87		4.08
PULL #5	4.23	4.05		4.11
TOTAL	21.10	20.25		20.52
AVG.	4.22	4.05		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300480.__0
FILE DATE AND TIME: 04/11/2003 01:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 8325

SERIAL NUMBER: G6300480. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:56

POINT#	X	Y
1:	0.372	-1.970
2:	0.269	-1.084
3:	-0.498	-0.023
4:	0.688	0.250
5:	-0.254	0.736

X CENTROID: 0.115

Y CENTROID: -0.418

POA TO CENTROID: 0.434

HORZ SPREAD: 1.186

VERT SPREAD: 2.706

GROUP SPREAD: 2.777

MIN RADIUS: 0.683

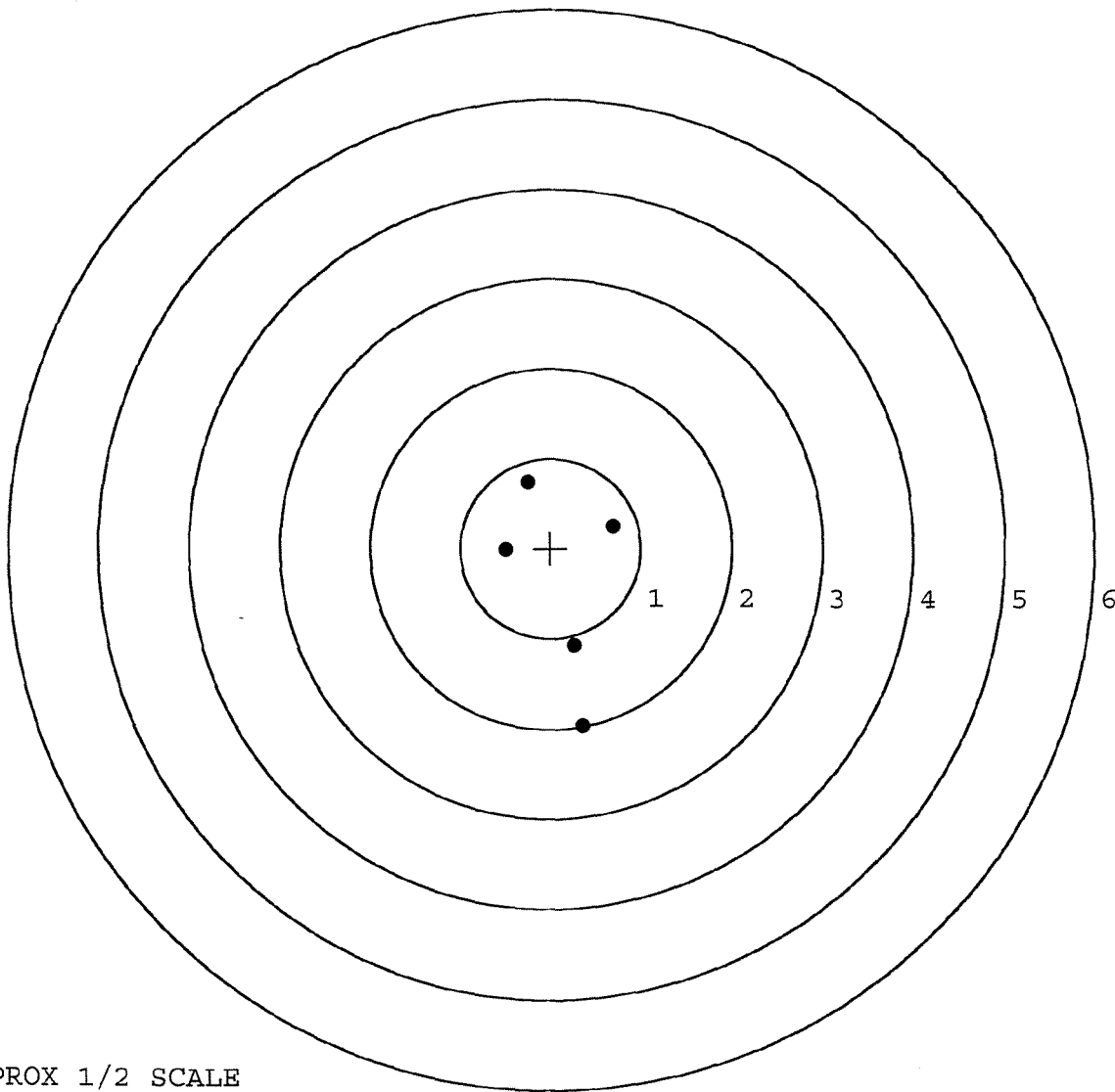
MAX RADIUS: 1.573

MEAN RADIUS: 1.016

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300480. __0

TARGET NUMBER: 2

FILE DATE: 04/11/2003

FILE TIME: 01:56

POINT#	X	Y
1:	1.110	0.226
2:	0.440	0.140
3:	0.001	0.080
4:	-0.714	-0.156
5:	-0.455	-0.650

X CENTROID: 0.076

Y CENTROID: -0.072

POA TO CENTROID: 0.105

HORZ SPREAD: 1.824

VERT SPREAD: 0.876

GROUP SPREAD: 1.864

MIN RADIUS: 0.170

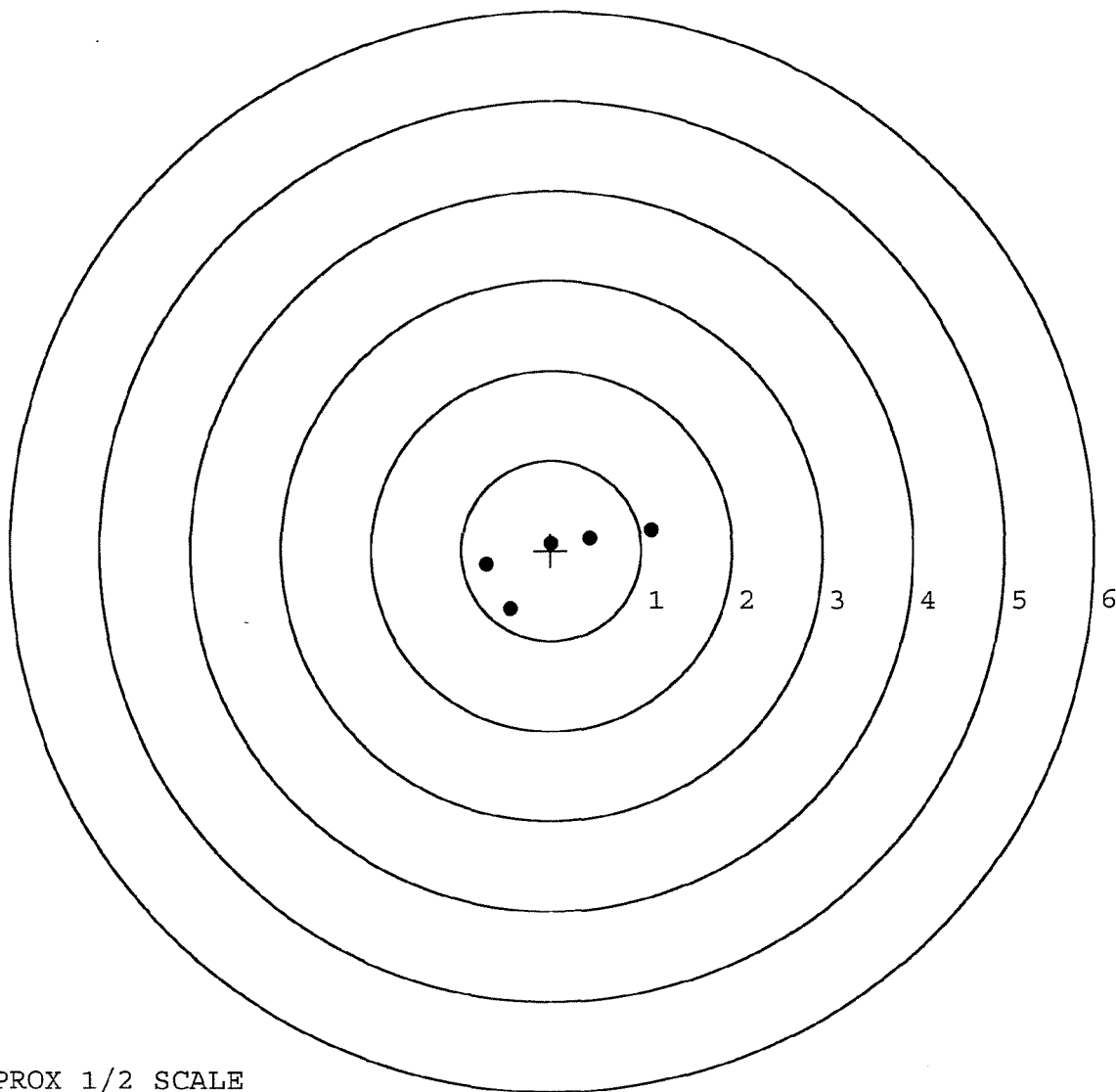
MAX RADIUS: 1.076

MEAN RADIUS: 0.649

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE