

G 6300485

VERY IMPORTANT!
 INSTRUCTIONS: BODY
 ATTACHED TO ASSURE
 SAFE USE OF THIS
 WEAPON.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
66300485

ORDER NO. **25716**

22CX

46

5716 66300485

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



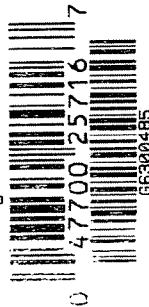
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



seller registration sticker



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300485

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 6300485

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	A
	D) OIL FIRING PIN ASSEMBLY		4-3-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-9-03	TRW

OP #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>8.0</u> <u>8.25</u>	4-9-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>4.0</u>	4-9-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-9-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.023⁵</u> <u>.023</u>	4-9-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
	MALFUNCTION	CORRECTION	4-4-03	A
645	INSPECT FOR LIVE AMMO		4-4-03	A
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.37</u> <u>2.35</u> <u>2.33</u> <u>2.39</u>	4-9-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		4/14/03	RA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-16-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.53		2.23	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.43	2.24		2.49	
PULL #3	2.26	2.26		2.42	
PULL #4	2.40	2.14		2.47	
PULL #5	2.26	2.20		2.48	
TOTAL	11.79	11.37		12.09	
AVG.	2.35	2.27		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.10		
PULL #2	3.19	3.01		
PULL #3	3.23	3.18		
PULL #4	3.26	3.12		
PULL #5	3.35	3.13		
TOTAL	16.17	15.54		
AVG.	3.23	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.13	4.14		4.37
PULL #2	4.25	4.37		4.32
PULL #3	4.09	4.21		4.29
PULL #4	4.22	4.11		4.14
PULL #5	4.08	4.16		4.17
TOTAL	20.77	20.99		21.29
AVG.	4.15	4.19		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300485.__0
FILE DATE AND TIME: 04/05/2003 02:10

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

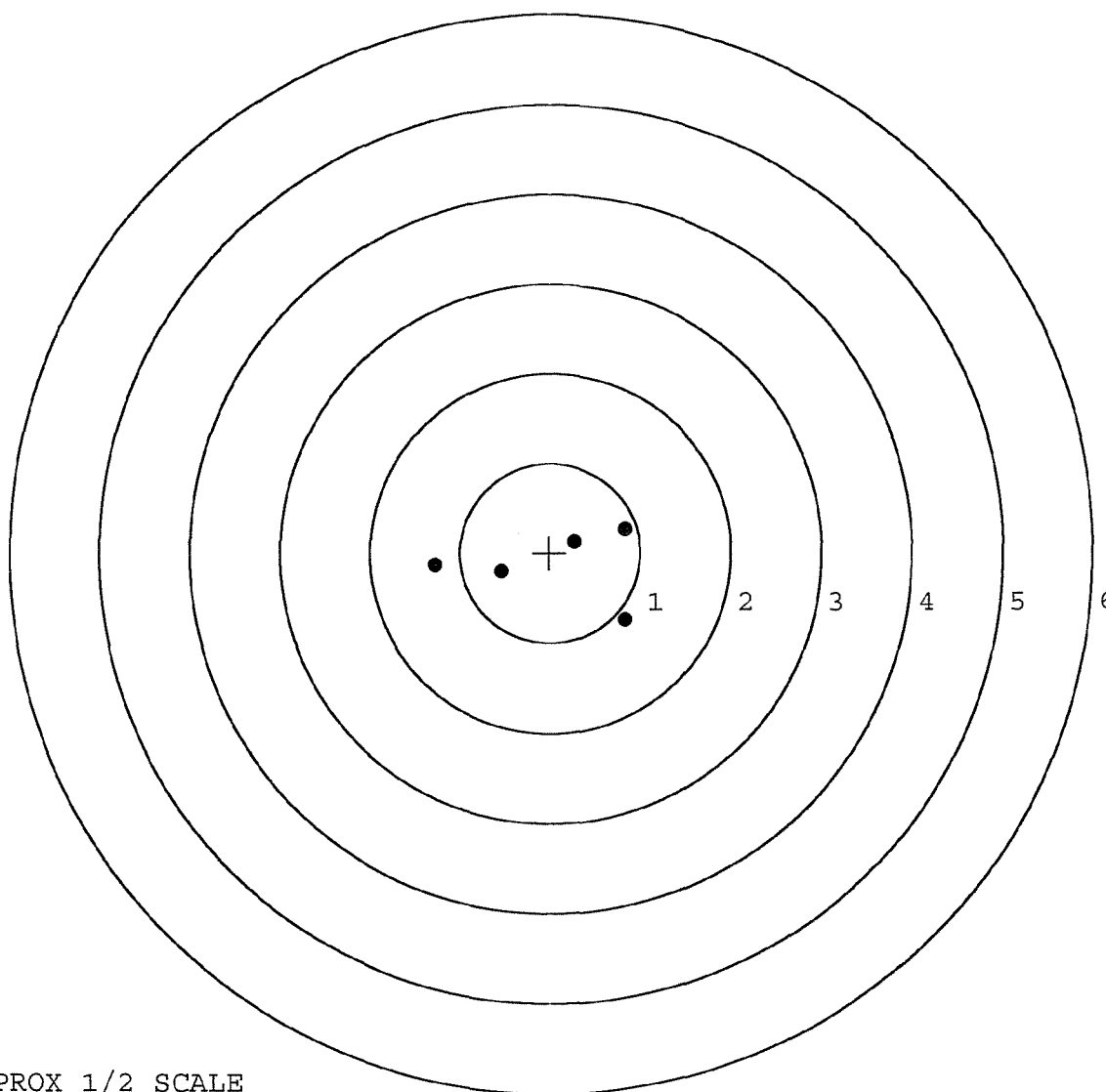
AVE. MEAN .8015

BARBER - M24 0161107

SERIAL NUMBER: G6300485. __0
TARGET NUMBER: 1
FILE DATE: 04/05/2003
FILE TIME: 02:10

POINT#	X	Y
1:	0.833	-0.751
2:	0.833	0.260
3:	0.276	0.121
4:	-0.540	-0.212
5:	-1.274	-0.138

X CENTROID: 0.026
Y CENTROID: -0.144
POA TO CENTROID: 0.146
HORZ SPREAD: 2.107
VERT SPREAD: 1.011
GROUP SPREAD: 2.194
MIN RADIUS: 0.365
MAX RADIUS: 1.300
MEAN RADIUS: 0.829
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300485. __ 0

TARGET NUMBER: 2

FILE DATE: 04/05/2003

FILE TIME: 02:10

POINT#	X	Y
1:	1.170	0.318
2:	-0.319	0.210
3:	0.207	-0.252
4:	-0.010	-0.289
5:	-1.659	-0.085

X CENTROID: -0.122

Y CENTROID: -0.020

POA TO CENTROID: 0.124

HORZ SPREAD: 2.829

VERT SPREAD: 0.607

GROUP SPREAD: 2.858

MIN RADIUS: 0.292

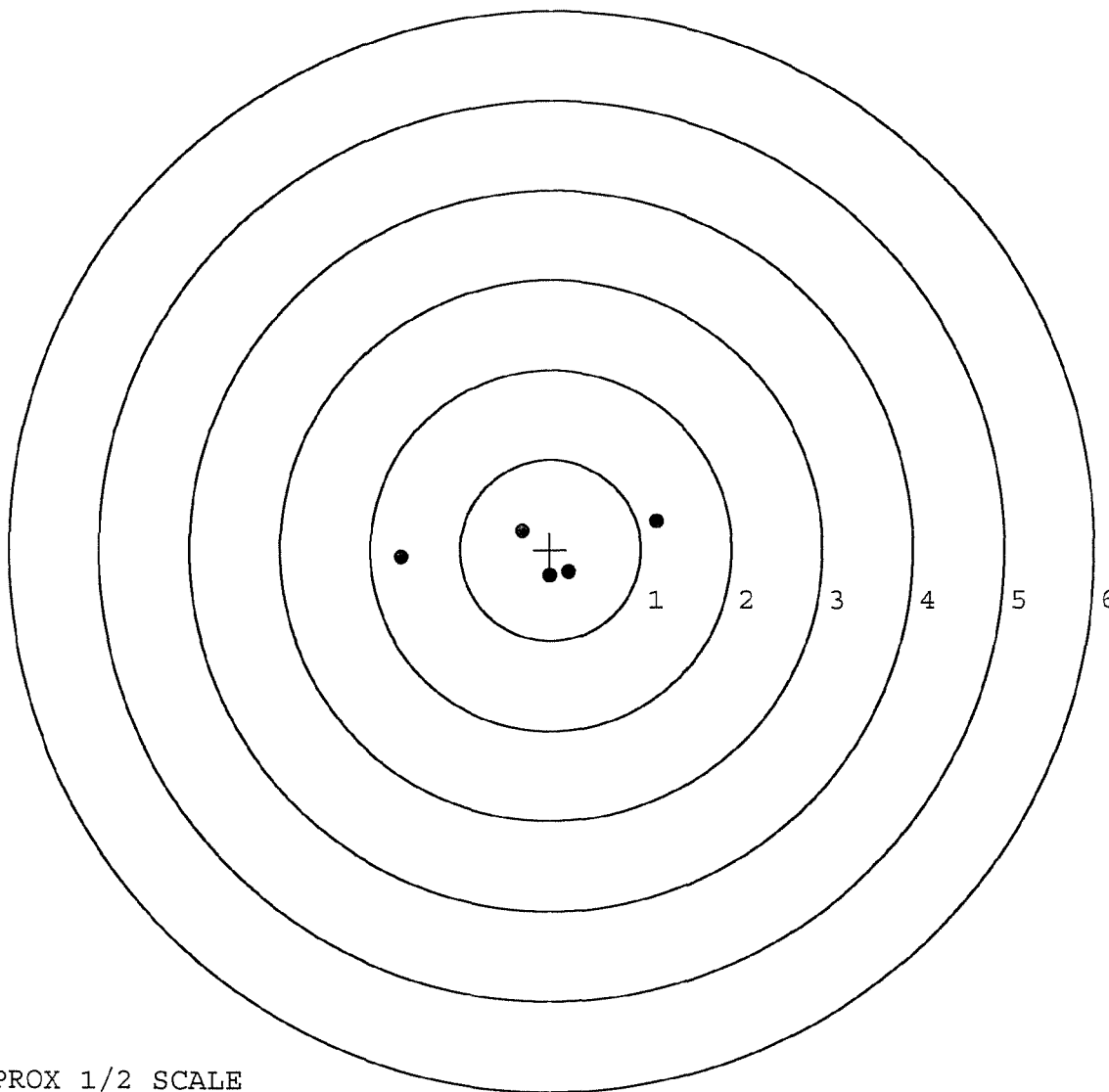
MAX RADIUS: 1.538

MEAN RADIUS: 0.774

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE