

6300497

VERY IMPORTANT INSTRUCTION BOOK ATTACHED TO ISSUE FOR USE OF THIS Weapon Remington® M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO Made in Illinois, NY Reg. U.S. Pat. & Inv. Office. Marca Registrada. Marque Deposee.	SERIAL NO. J G6300497	ORDER NO. 25716	24CX
	46		



5716 66300497

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



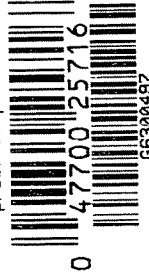
SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



UPC registration sticker



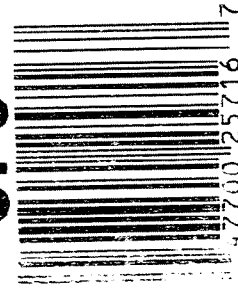
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300497

UPC



46 7191

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # GL300497

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	DATE 3-26-03 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	AB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-15-03	TRLW

OP #	OPERATION NAME	161256	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.25</u>	<u>8.0</u>	<u>8.0</u>	4-15-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.75</u>	<u>3.0</u>	<u>3.25</u>	4-15-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-15-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023⁵</u>	<u>.023</u>	4-15-03	TRW		
	J) ASSEMBLE STOCK					4-10-03	RW		
	K) ASSEMBLE SWIVEL STUDS					04-16-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-10-03	RW		
	M) IRON SIGHT ALIGNMENT					4-10-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-10-03	RW		
640	GALLERY TEST AND TARGET			PASS	FAIL	4-11-03	A		
	MALFUNCTION			CORRECTION		4-11-03	A		
	MALFUNCTION			CORRECTION		4-11-03	A		
	MALFUNCTION			CORRECTION		4-11-03	A		
	MALFUNCTION			CORRECTION		4-11-03	A		
645	INSPECT FOR LIVE AMMO					4-11-03	A		
655	FINAL INSPECTION A) HEADSPACE					04-16-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u>	<u>2.70</u>	<u>2.68</u>	<u>2.60</u>	<u>2.65</u>	4-15-03	TRW
	C) FUNCTION					04-16-03	RTL		
660	PACK					4-16-03	RTL		

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0161257 TESTS

SERIAL NO. _____

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 11-20-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.28		2.48	MIN. SETTING
PULL #2	2.35	2.29		2.40	NO AVG. OF 5
PULL #3	2.37	2.31		2.42	READINGS ACCEPT
PULL #4	2.39	2.35		2.25	ABLE LESS THAN
PULL #5	2.40	2.23		2.46	
TOTAL	11.91	11.46		12.01	
AVG.	2.38	2.29		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.00		
PULL #2	3.06	3.13		
PULL #3	3.12	3.05		
PULL #4	3.05	3.04		
PULL #5	3.10	2.96		
TOTAL	15.36	15.18		
AVG.	3.06	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.05	4.23		4.13
PULL #2	4.25	4.01		4.10
PULL #3	4.26	4.22		4.11
PULL #4	4.23	4.23		4.12
PULL #5	4.25	4.16		4.10
TOTAL	21.04	20.85		20.56
AVG.	4.20	4.17		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300497.___0
FILE DATE AND TIME: 04/12/2003 00:26

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

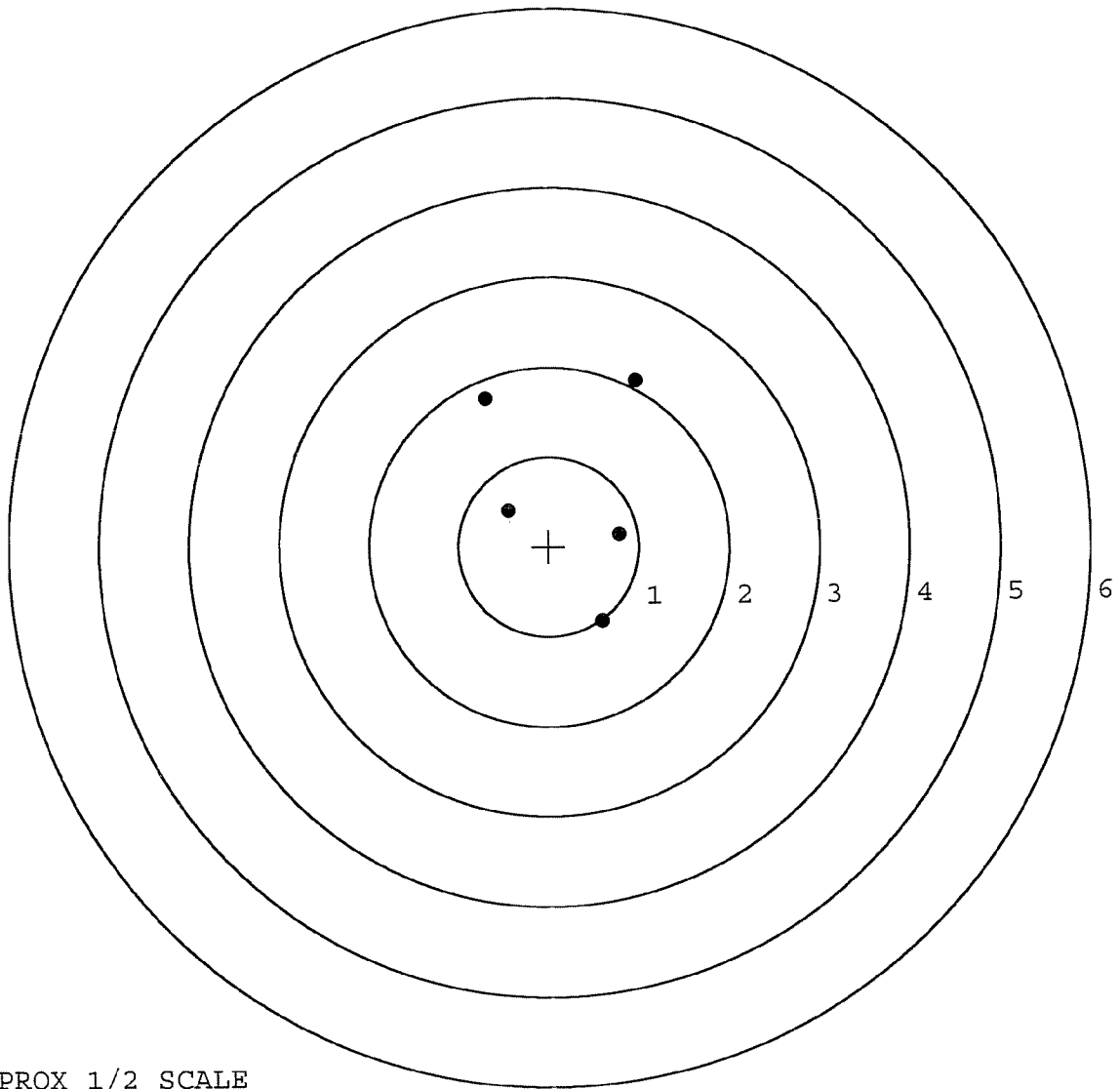
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .859

SERIAL NUMBER: G6300497. __0
 TARGET NUMBER: 1
 FILE DATE: 04/12/2003
 FILE TIME: 00:26

POINT#	X	Y
1:	0.591	-0.838
2:	0.784	0.129
3:	-0.446	0.406
4:	-0.689	1.657
5:	0.975	1.844

X CENTROID: 0.243
 Y CENTROID: 0.640
 POA TO CENTROID: 0.684
 HORZ SPREAD: 1.664
 VERT SPREAD: 2.682
 GROUP SPREAD: 2.804
 MIN RADIUS: 0.728
 MAX RADIUS: 1.518
 MEAN RADIUS: 1.156
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 2
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300497. __0

TARGET NUMBER: 2

FILE DATE: 04/12/2003

FILE TIME: 00:26

POINT#	X	Y
1:	0.479	-0.881
2:	0.515	0.166
3:	-0.251	0.168
4:	-0.081	0.491
5:	-0.416	0.274

X CENTROID: 0.049

Y CENTROID: 0.044

POA TO CENTROID: 0.066

HORZ SPREAD: 0.931

VERT SPREAD: 1.372

GROUP SPREAD: 1.482

MIN RADIUS: 0.325

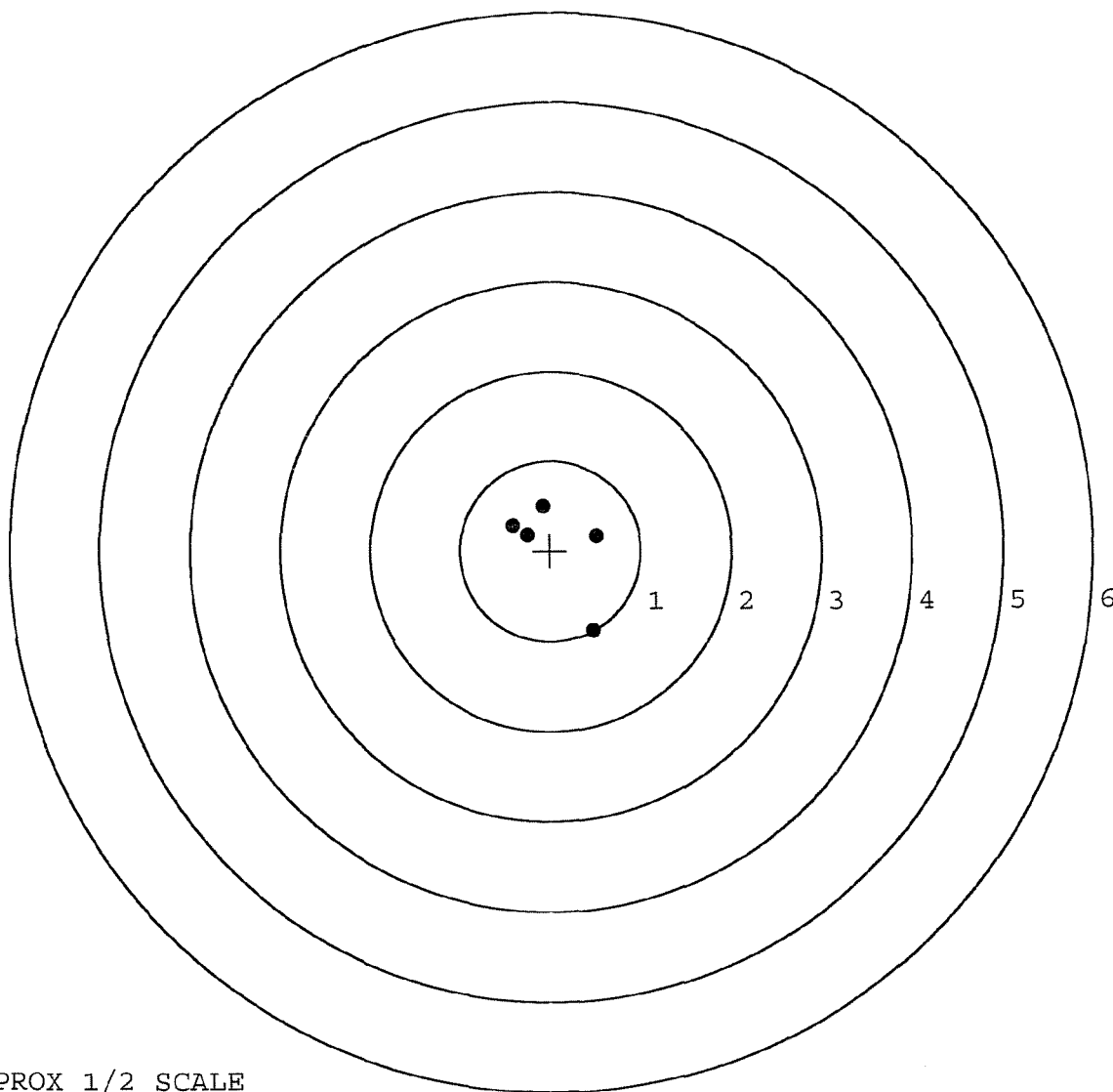
MAX RADIUS: 1.020

MEAN RADIUS: 0.562

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE