

G-6300504

VERY IMPORTANT - INSTRUCTION BOOK ENCLOSED TO ASSIST YOU IN THE PROPER USE OF THIS RIFLE.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

MADE IN U.S.A.

SERIAL NO. **G6300504**

ORDER NO. **25716**

08KX

5716 G6300504

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker

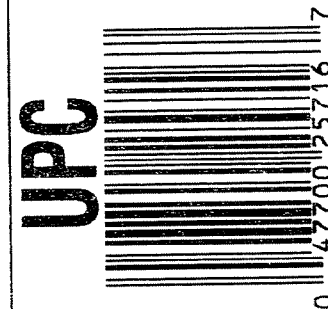


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300504



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300504

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 21 2004	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	KS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-7-03	TRW

OP #	OPERATION NAME	161331	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8 lbs</u>	<u>8 lbs</u>	<u>8 lbs</u>	5-7-03	AC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5 lbs</u>	<u>2.5 lbs</u>	<u>2.5 lbs</u>	5-7-03	AC		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-7-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	5-7-03	AC		
	J) ASSEMBLE STOCK					5-9-03	RTL		
	K) ASSEMBLE SWIVEL STUDS					5-9-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					5-9-03	RTL		
	M) IRON SIGHT ALIGNMENT					5-9-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					5-9-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		4-15-03	TRW		
	MALFUNCTION		CORRECTION			4-15-03	TRW		
	MALFUNCTION		CORRECTION			4-15-03	TRW		
	MALFUNCTION		CORRECTION			4-15-03	TRW		
	MALFUNCTION		CORRECTION			4-15-03	TRW		
645	INSPECT FOR LIVE AMMO					4-15-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					5-9-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u>	<u>2.78</u>	<u>2.80</u>	<u>2.92</u>	<u>2.89</u>	5-7-03	TRW
	C) FUNCTION					5-9-03	RTL		
660	PACK					5/9/03	DA		

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0161332 TESTS

SERIAL NO. _____

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.42		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.25	2.45		2.34	
PULL #3	2.48	2.48		2.31	
PULL #4	2.46	2.49		2.20	
PULL #5	2.50	2.42		2.38	
TOTAL	12.23	12.26		11.56	
AVG.	2.44	2.45		2.31	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.15		
PULL #2	3.16	3.03		
PULL #3	3.15	2.98		
PULL #4	3.19	3.14		
PULL #5	3.22	3.10		
TOTAL	15.93	15.40		
AVG.	3.18	3.08		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.26	4.44		4.10
PULL #2	4.16	4.27		4.16
PULL #3	4.22	4.22		4.12
PULL #4	4.28	4.17		4.14
PULL #5	4.08	4.20		4.13
TOTAL	21.00	21.30		20.65
AVG.	4.20	4.26		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300504.___0
FILE DATE AND TIME: 04/16/2003 01:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7775

SERIAL NUMBER: G6300504. __0

TARGET NUMBER: 1

FILE DATE: 04/16/2003

FILE TIME: 01:09

POINT#	X	Y
1:	0.828	-0.025
2:	0.125	0.202
3:	-0.107	-0.232
4:	0.141	-0.425
5:	-0.774	0.650

X CENTROID: 0.043

Y CENTROID: 0.034

POA TO CENTROID: 0.055

HORZ SPREAD: 1.602

VERT SPREAD: 1.075

GROUP SPREAD: 1.738

MIN RADIUS: 0.187

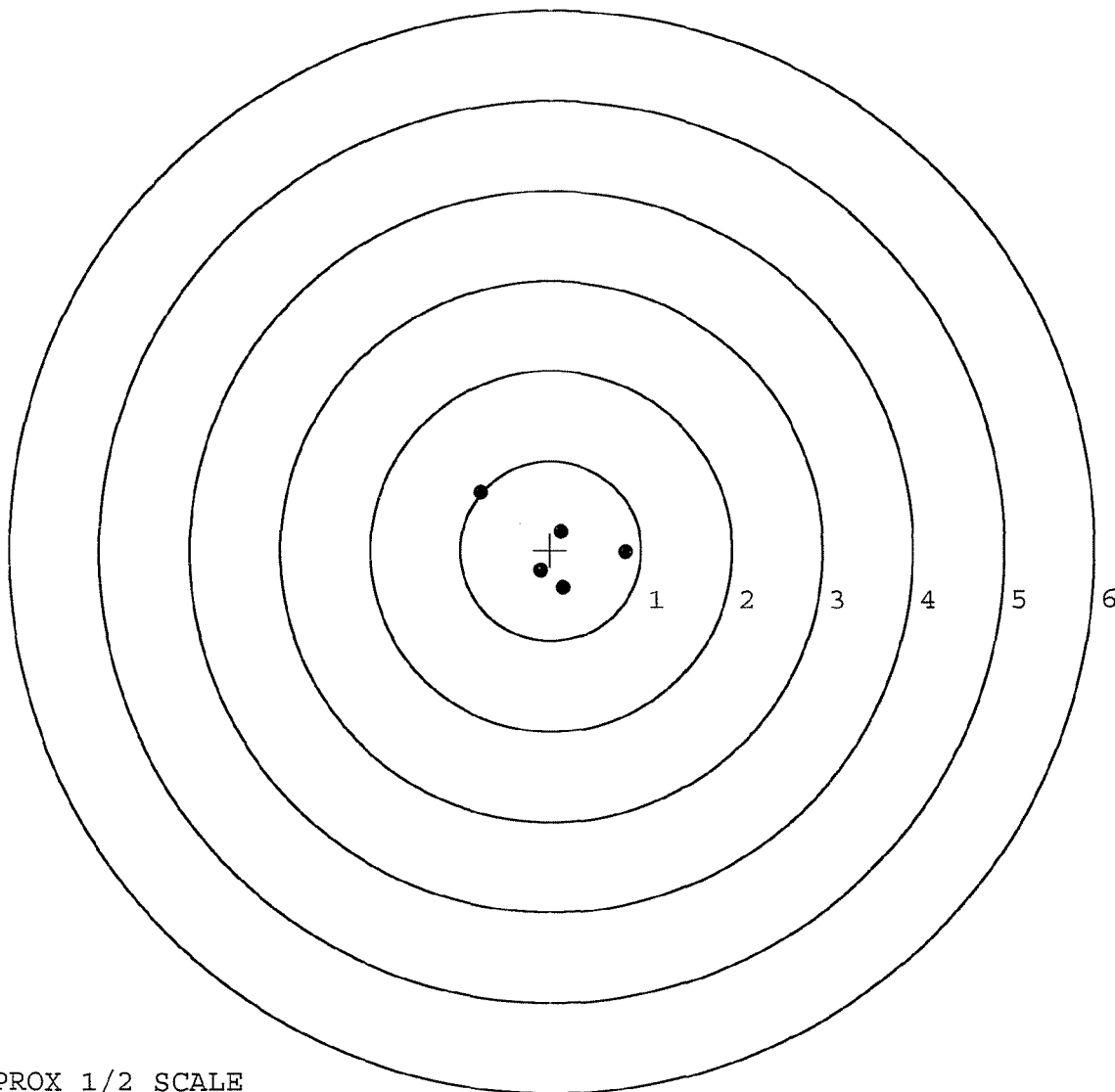
MAX RADIUS: 1.023

MEAN RADIUS: 0.554

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300504. __0

TARGET NUMBER: 2

FILE DATE: 04/16/2003

FILE TIME: 01:09

POINT#	X	Y
1:	1.150	-0.011
2:	0.877	0.467
3:	0.172	0.058
4:	-0.650	-0.901
5:	-0.880	-1.396

X CENTROID: 0.134

Y CENTROID: -0.357

POA TO CENTROID: 0.381

HORZ SPREAD: 2.030

VERT SPREAD: 1.863

GROUP SPREAD: 2.561

MIN RADIUS: 0.416

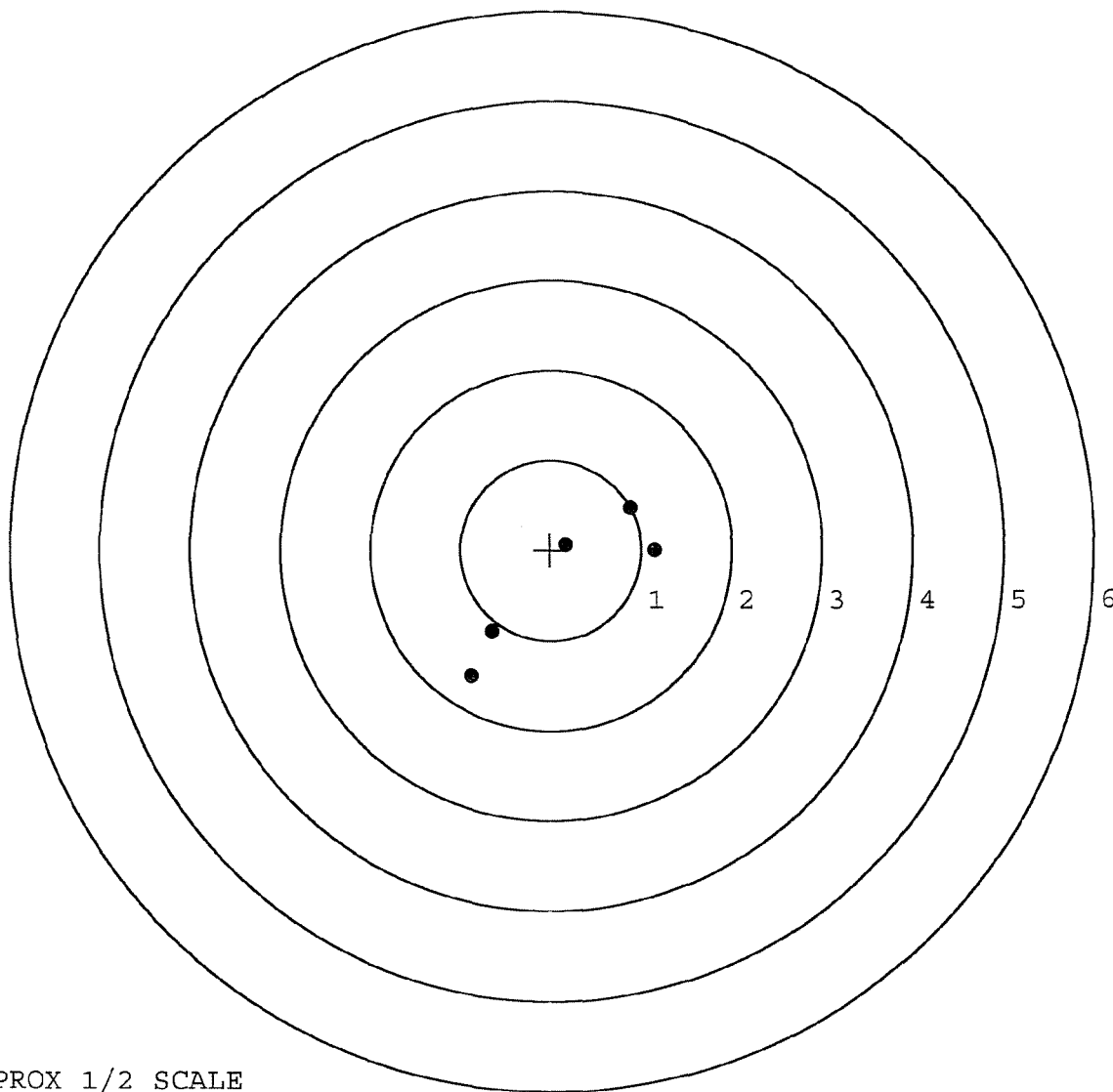
MAX RADIUS: 1.452

MEAN RADIUS: 1.001

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE