

6380506

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66300506**
Order No. **25716**

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Trade Registered Mark Deposited

5716 66300506

29CX

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

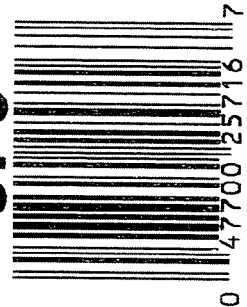
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300506

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6800506

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RY</u>		
615	ROLLMARK CALIBER		3/27/03	RT
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-8-03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-8-03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-8-03	RA
	D) OIL FIRING PIN ASSEMBLY		4-8-03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-24-03	TRW

OP #	OPERATOR NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	4-24-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.75</u>	4-24-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-25-03	RFL		
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024⁵</u>	4-24-03	TRW		
	J) ASSEMBLE STOCK					4-14-03	RW		
	K) ASSEMBLE SWIVEL STUDS					4-25-03	RFL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-14-03	RW		
	M) IRON SIGHT ALIGNMENT					4-14-03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-14-03	RW		
640	GALLERY TEST AND TARGET		PASS FAIL			4-17-03	TRW		
	MALFUNCTION		CORRECTION			4-17-03	TRW		
	MALFUNCTION		CORRECTION			4-17-03	TRW		
	MALFUNCTION		CORRECTION			4-17-03	TRW		
	MALFUNCTION		CORRECTION			4-17-03	TRW		
645	INSPECT FOR LIVE AMMO					4-17-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					4-25-03	RFL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u>	<u>2.48</u>	<u>2.51</u>	<u>2.47</u>	<u>2.46</u>	4-24-03	TRW
	C) FUNCTION					4-25-03	RFL		
660	PACK					4-25-03	RFL		

AVERAGE PULL FORCE BETWEEN
BARBER - M24-0161353 TESTS

SERIAL NO.

DATE 11-20-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.32	2.32	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.43	2.52	2.40	
PULL #3	2.47	2.32	2.42	
PULL #4	2.39	2.42	2.39	
PULL #5	2.38	2.46	2.41	
TOTAL	12.22	12.04	11.94	
AVG.	2.44	2.40	2.38	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.31	
PULL #2	3.38	3.34	
PULL #3	3.33	3.49	
PULL #4	3.42	3.42	
PULL #5	3.37	3.45	
TOTAL	16.67	17.01	
AVG.	3.33	3.40	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.16		4.44
PULL #2	4.03	4.18		4.29
PULL #3	4.31	4.17		4.37
PULL #4	4.26	4.20		4.47
PULL #5	4.20	4.18		4.43
TOTAL	20.90	20.89		22.00
AVG.	4.18	4.17		4.40

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300506. __0
FILE DATE AND TIME: 04/23/2003 00:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .672

SERIAL NUMBER: G6300506. 0

TARGET NUMBER: 1

FILE DATE: 04/23/2003

FILE TIME: 00:55

POINT#	X	Y
1:	1.659	-0.263
2:	0.312	0.192
3:	0.076	-0.423
4:	-0.423	-0.039
5:	-0.482	0.254

X CENTROID: 0.228

Y CENTROID: -0.056

POA TO CENTROID: 0.235

HORZ SPREAD: 2.141

VERT SPREAD: 0.677

GROUP SPREAD: 2.203

MIN RADIUS: 0.262

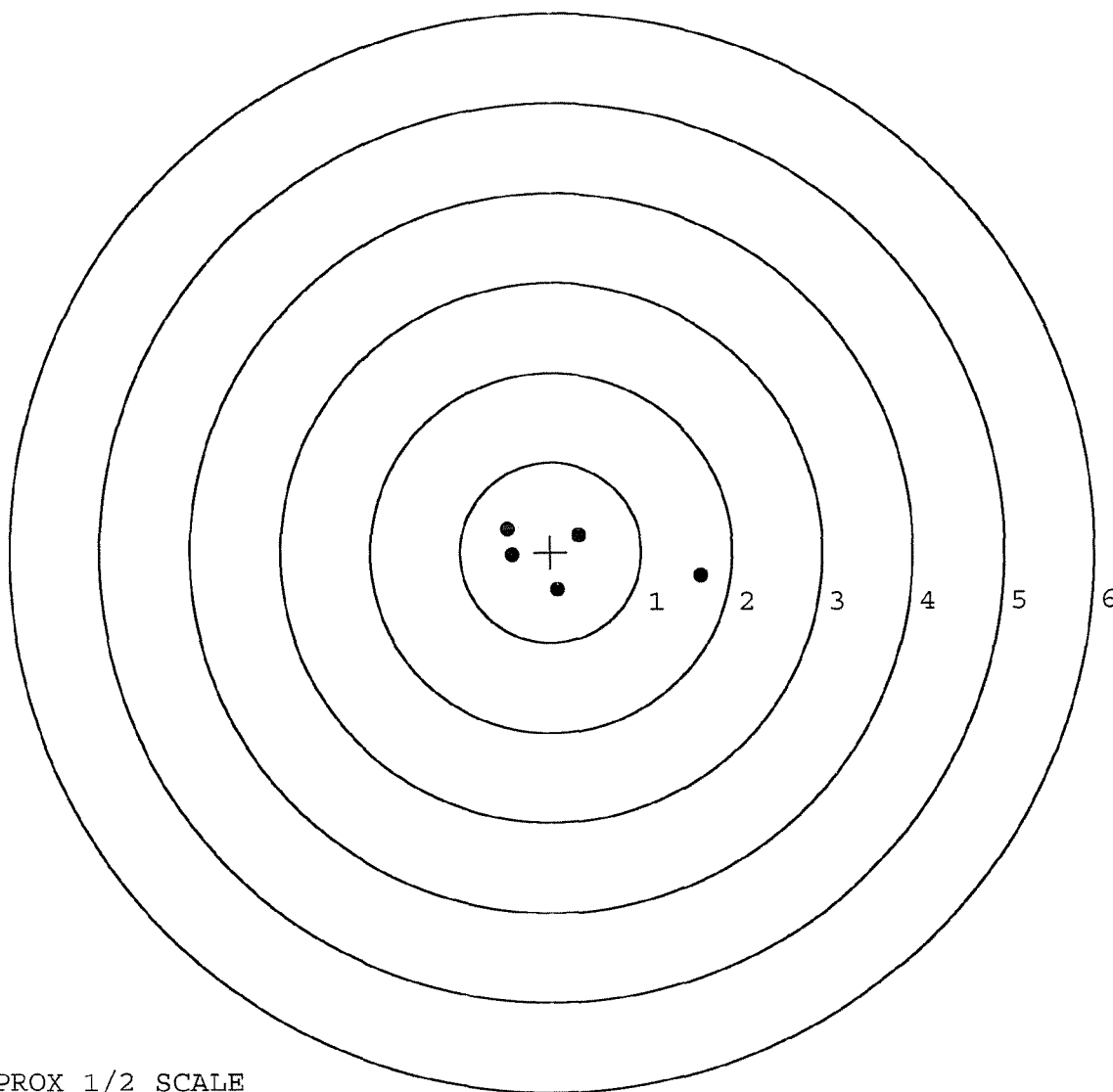
MAX RADIUS: 1.446

MEAN RADIUS: 0.706

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

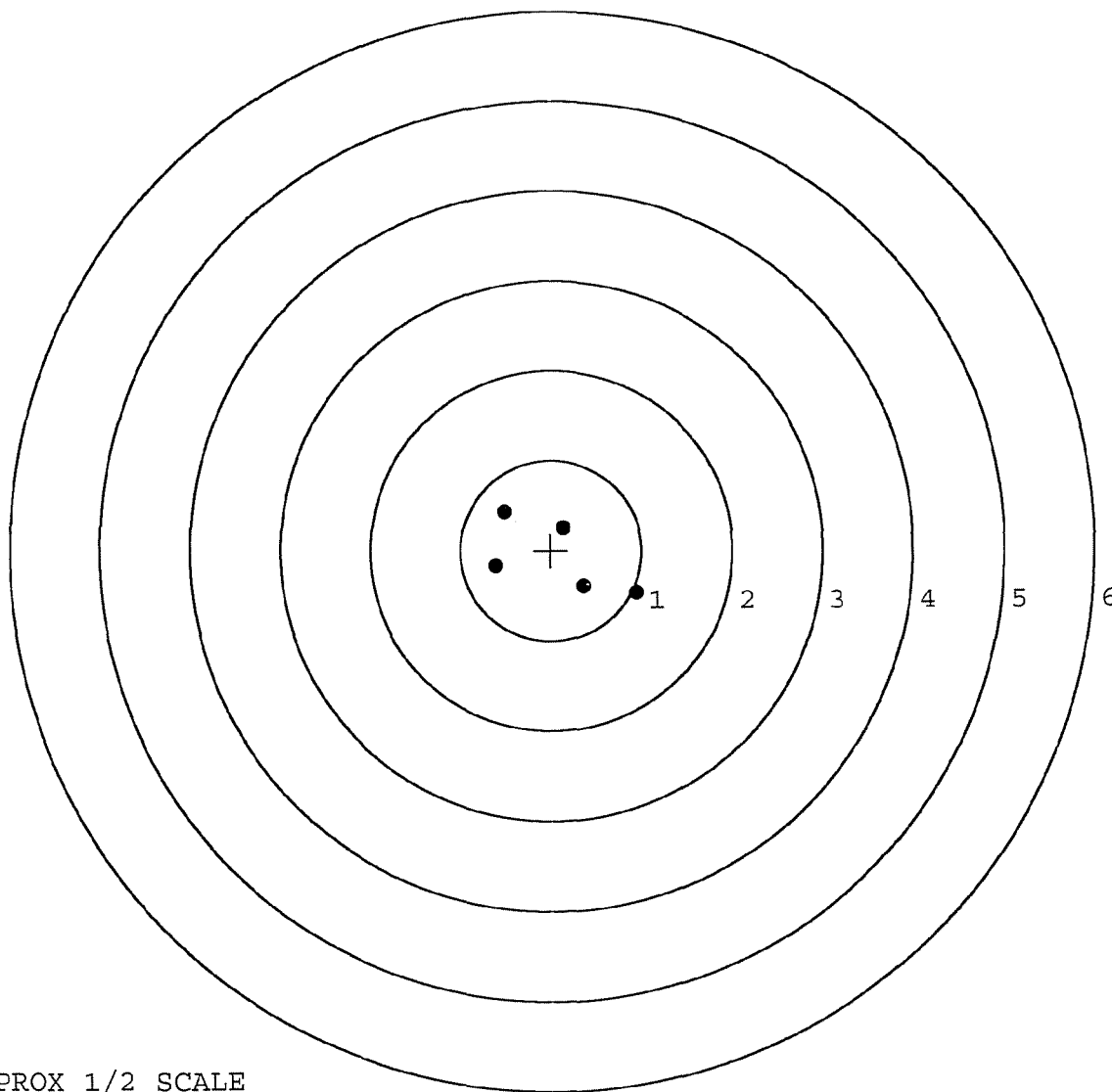


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300506. __0
 TARGET NUMBER: 2
 FILE DATE: 04/23/2003
 FILE TIME: 00:55

POINT#	X	Y
1:	0.944	-0.469
2:	0.364	-0.398
3:	0.134	0.253
4:	-0.517	0.432
5:	-0.610	-0.168

X CENTROID: 0.063
 Y CENTROID: -0.070
 POA TO CENTROID: 0.094
 HORZ SPREAD: 1.554
 VERT SPREAD: 0.901
 GROUP SPREAD: 1.716
 MIN RADIUS: 0.331
 MAX RADIUS: 0.967
 MEAN RADIUS: 0.638
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE