

G6300507

VERY IMPORTANT
INSTRUCTIONS - ENCLOSED
PROPOSED TO BE USED
FOR THE USE OF THE
M24

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee
Made in Union, NY

SERIAL NO. **J**
66300507

ORDER NO. **25716**

22CX

5716 66300507

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



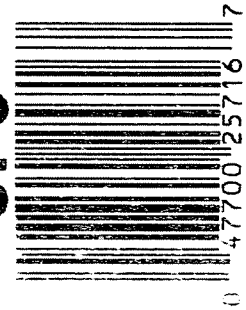
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300507

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300 507

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	Ac
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAG 22 2003 OPERATOR RL		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	Ac
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	Ac
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	Ac
	D) OIL FIRING PIN ASSEMBLY		4-3-03	Ac
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-9-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.5</u>	4-9-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.0</u>	4-9-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-9-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>0.23</u> <u>0.23⁵</u> <u>0.21⁵</u>	4-9-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RLW
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
	MALFUNCTION	CORRECTION	4-4-03	TRW
645	INSPECT FOR LIVE AMMO		4-4-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.77</u> <u>2.75</u> <u>2.76</u> <u>2.77</u>	4-9-03	TRW
	C) FUNCTION		04-14-03	RTL
660	PACK		4/14/03	RTA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-17-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.46	2.56		2.25	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.41	2.51		2.19	
PULL #3	2.43	2.34		2.29	
PULL #4	2.25	2.50		2.18	
PULL #5	2.40	2.46		2.23	
TOTAL	11.95	12.37		11.14	
AVG.	2.39	2.47		2.22	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.10		
PULL #2	3.29	3.01		
PULL #3	3.20	3.16		
PULL #4	3.34	3.11		
PULL #5	3.35	3.09		
TOTAL	16.52	15.47		
AVG.	3.30	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.10	4.12		4.23
PULL #2	4.29	4.13		4.07
PULL #3	4.23	4.18		4.10
PULL #4	4.27	4.08		4.15
PULL #5	4.31	4.30		4.22
TOTAL	21.20	20.81		20.77
AVG.	4.24	4.16		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300507.__0
FILE DATE AND TIME: 04/05/2003 02:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean 7105

SERIAL NUMBER: G6300507. 0

TARGET NUMBER: 1

FILE DATE: 04/05/2003

FILE TIME: 02:18

POINT#	X	Y
1:	0.701	0.381
2:	0.494	0.424
3:	-0.316	0.509
4:	-0.113	-0.299
5:	0.033	-0.400

X CENTROID: 0.160

Y CENTROID: 0.123

POA TO CENTROID: 0.202

HORZ SPREAD: 1.017

VERT SPREAD: 0.909

GROUP SPREAD: 1.025

MIN RADIUS: 0.450

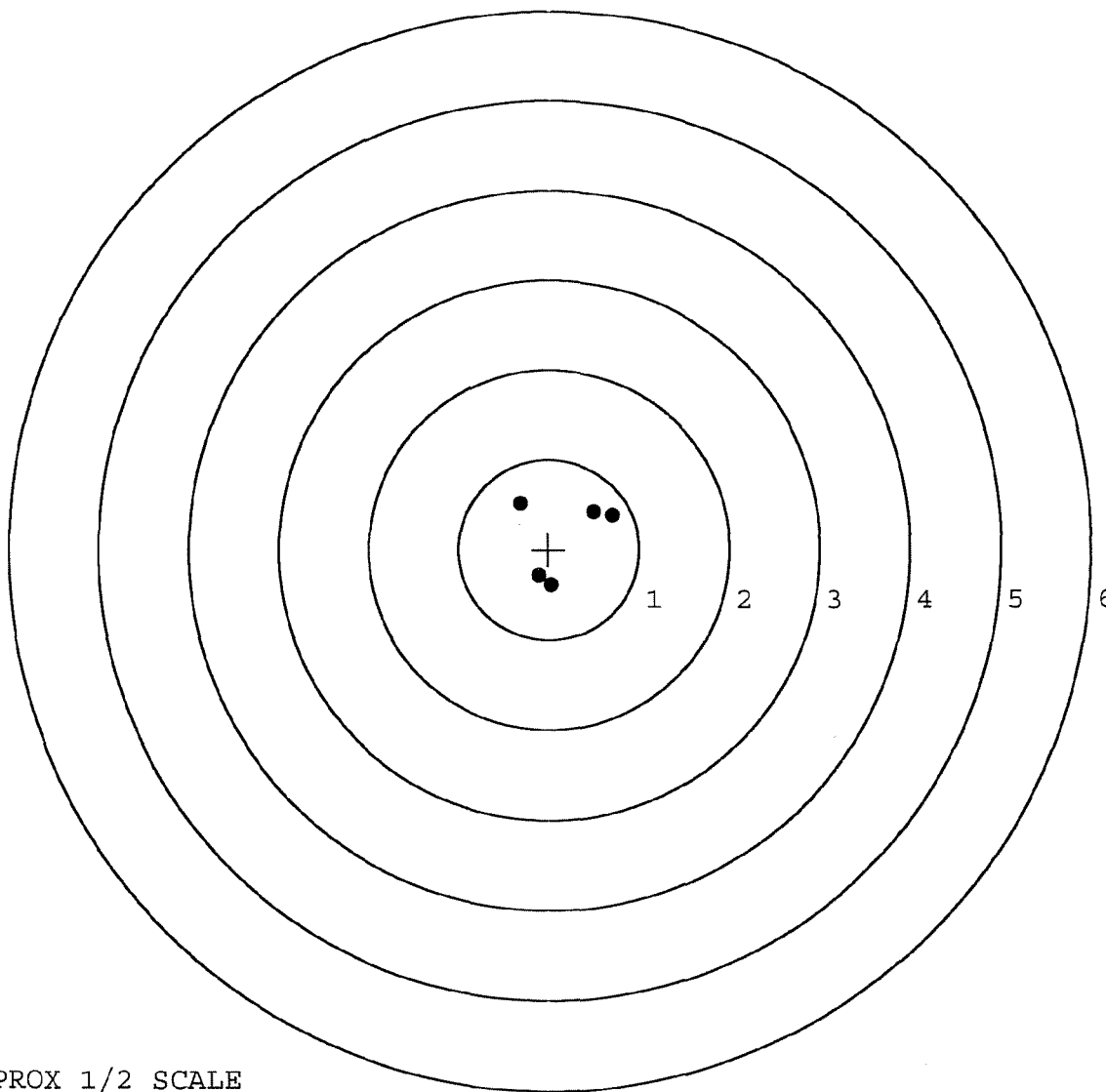
MAX RADIUS: 0.613

MEAN RADIUS: 0.541

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



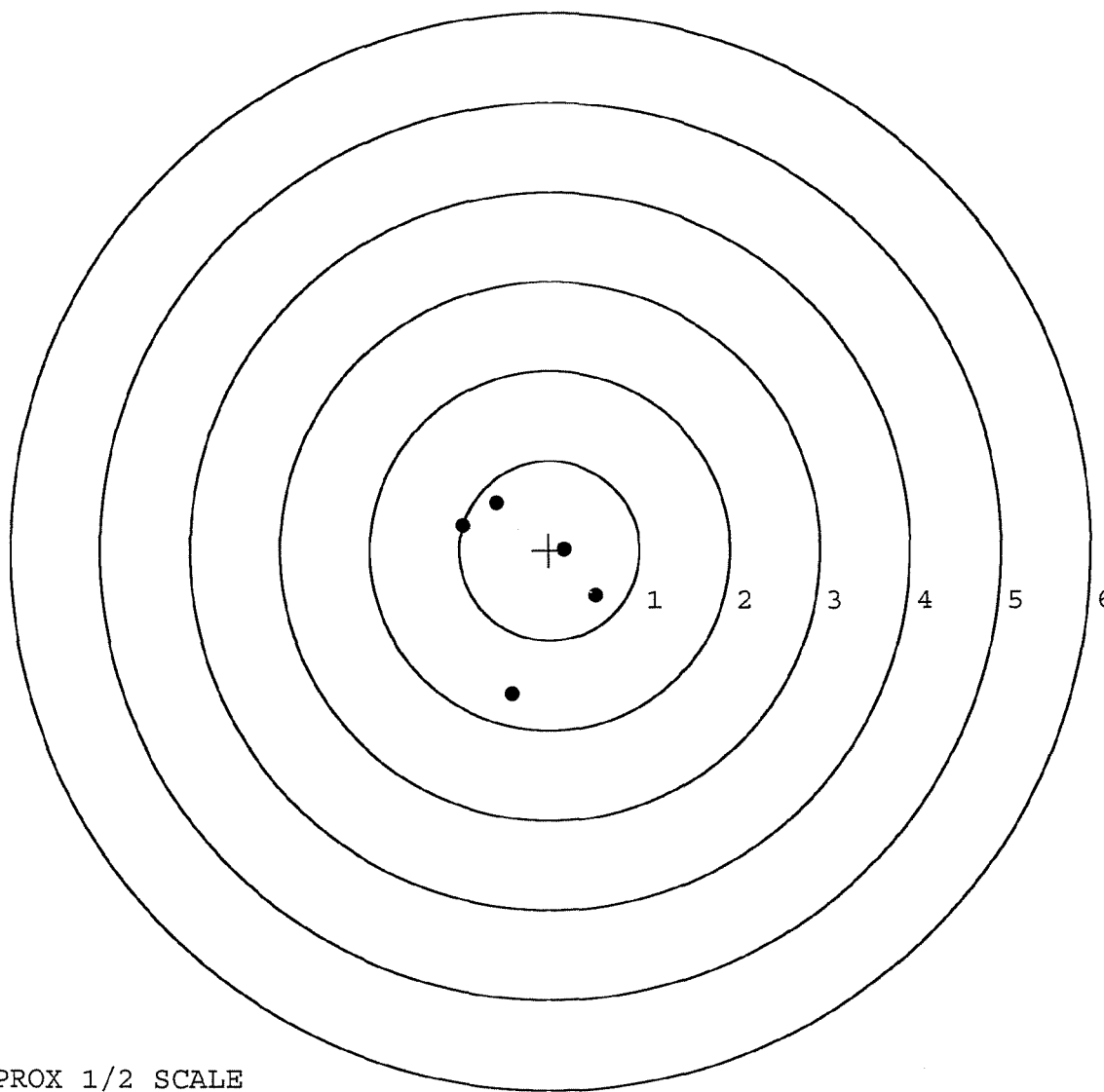
TARGET APPROX 1/2 SCALE

BARBER - M24 0161365

SERIAL NUMBER: G6300507. __0
 TARGET NUMBER: 2
 FILE DATE: 04/05/2003
 FILE TIME: 02:18

POINT#	X	Y
1:	0.515	-0.502
2:	0.169	0.007
3:	-0.588	0.527
4:	-0.964	0.270
5:	-0.408	-1.604

X CENTROID: -0.255
 Y CENTROID: -0.260
 POA TO CENTROID: 0.365
 HORZ SPREAD: 1.479
 VERT SPREAD: 2.131
 GROUP SPREAD: 2.139
 MIN RADIUS: 0.501
 MAX RADIUS: 1.352
 MEAN RADIUS: 0.880
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE