

66300514

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66300514**
ORDER NO. **25716**
46
24CX



5716 66300514

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



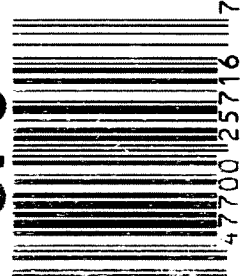
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300514

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300514

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 25 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>SRB</u>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TR
	(BOLT)		4-3	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-17-03	RTL

OP #	OPERATION NAME	BARBER M24 M161440	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.6</u> <u>6.9</u> <u>6.5</u>	4-17-03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>2.5</u>	4-17-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>1021.5</u> <u>1022</u> <u>1022</u>	4-17-03	DA
	J) ASSEMBLE STOCK			04-08-03	RTL
	K) ASSEMBLE SWIVEL STUDS			04-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			04-17-03	RTL
	M) IRON SIGHT ALIGNMENT			04-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			04-17-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-10-03	A
	MALFUNCTION	CORRECTION		4-10-03	A
	MALFUNCTION	CORRECTION		4-10-03	A
	MALFUNCTION	CORRECTION		4-10-03	A
	MALFUNCTION	CORRECTION		4-10-03	A
645	INSPECT FOR LIVE AMMO			4-10-03	A
655	FINAL INSPECTION A) HEADSPACE			04-17-03	A
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.71</u> <u>2.67</u> <u>2.66</u> <u>2.62</u>	4-17-03	DA
	C) FUNCTION			04-17-03	RTL
660	PACK			4-17-03	DA

AVERAGE PULL FORCE BETWEEN

BARBER M240161441 TESTS

SERIAL NO.

2.50# ± .50#

DATE 12-2-02

3.00# ± .75#

TESTER

TRW

4.00# ± 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.21		2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.70	2.16		2.20	
PULL #3	2.20	2.17		2.24	
PULL #4	2.33	2.13		2.25	
PULL #5	2.43	2.08		2.20	
TOTAL	12.14	10.75		11.06	
AVG.	2.42	2.15		2.21	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.32		
PULL #2	3.49	3.40		
PULL #3	3.45	3.33		
PULL #4	3.33	3.22		
PULL #5	3.41	3.32		
TOTAL	17.11	16.59		
AVG.	3.42	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.22		4.10
PULL #2	4.01	3.94		4.16
PULL #3	4.13	4.21		4.15
PULL #4	4.16	4.19		4.17
PULL #5	3.94	4.14		4.16
TOTAL	20.40	20.70		20.74
AVG.	4.08	4.14		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300514.__0
FILE DATE AND TIME: 04/11/2003 01:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .502

SERIAL NUMBER: G6300514. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:42

POINT#	X	Y
1:	0.464	-0.366
2:	0.165	-0.432
3:	-0.280	-0.102
4:	0.023	0.178
5:	-0.312	0.251

X CENTROID: 0.012

Y CENTROID: -0.094

POA TO CENTROID: 0.095

HORZ SPREAD: 0.776

VERT SPREAD: 0.683

GROUP SPREAD: 0.991

MIN RADIUS: 0.272

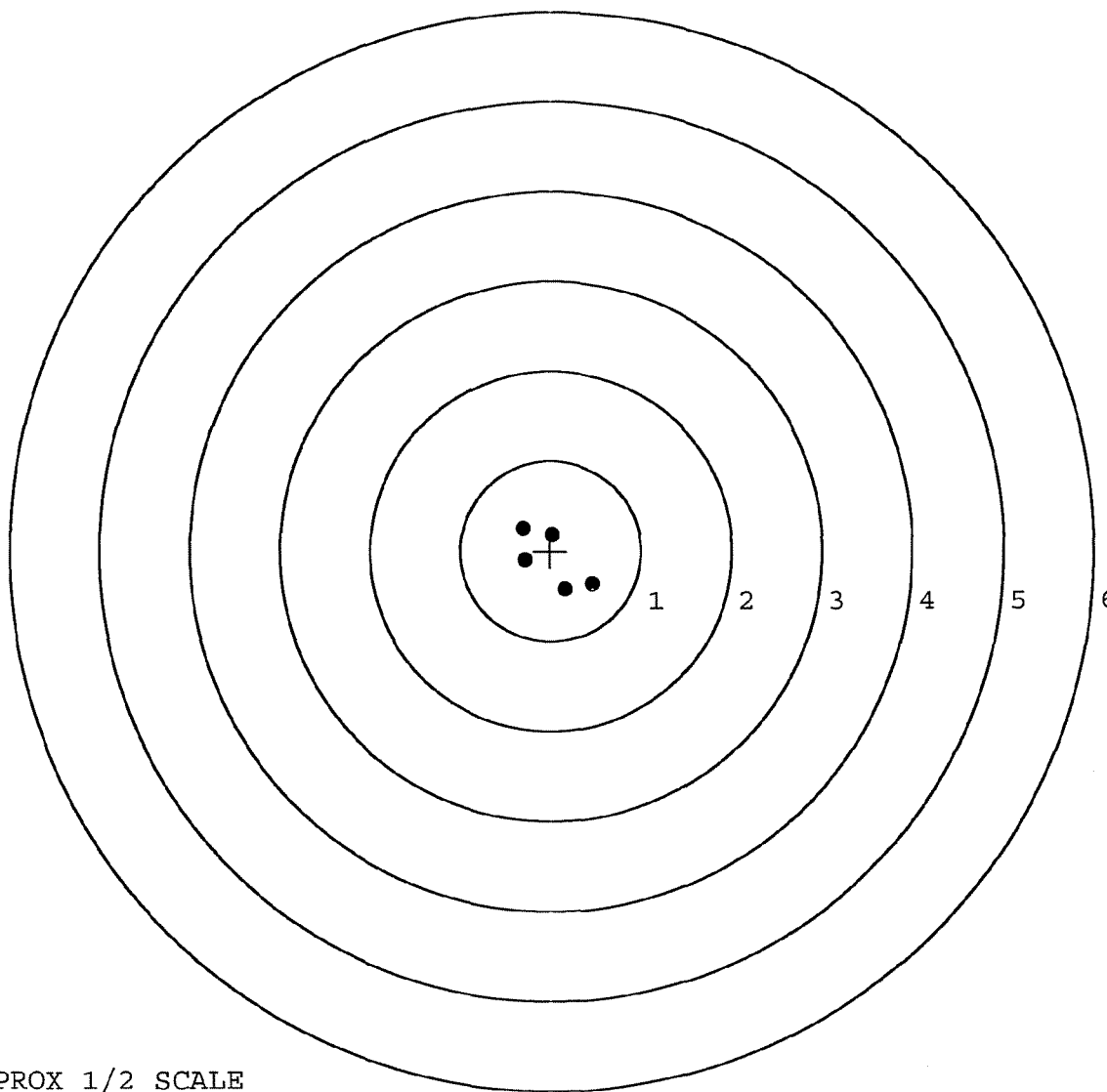
MAX RADIUS: 0.527

MEAN RADIUS: 0.387

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



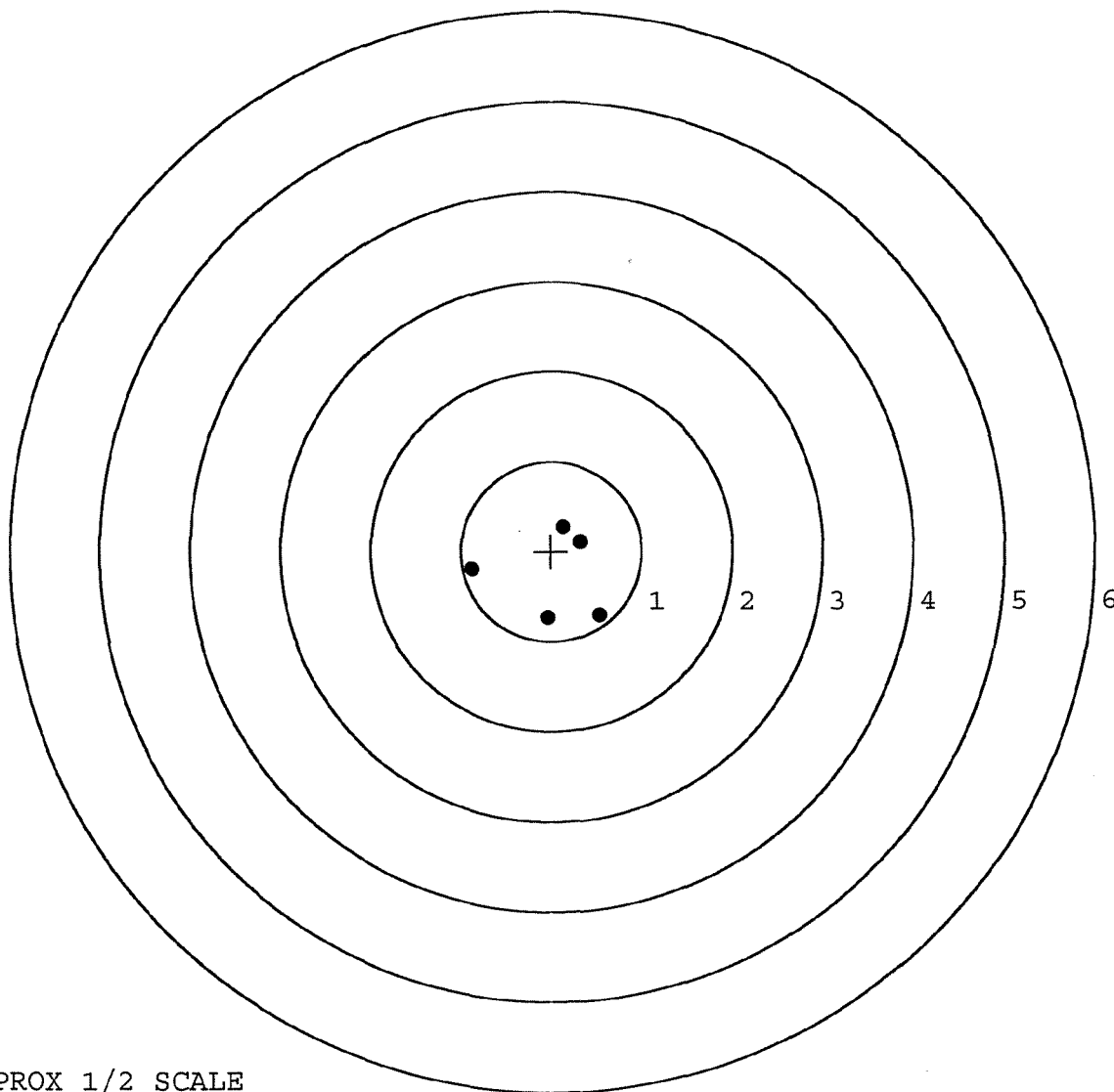
TARGET APPROX 1/2 SCALE

BARBER - M24 0161444

SERIAL NUMBER: G6300514. __0
 TARGET NUMBER: 2
 FILE DATE: 04/11/2003
 FILE TIME: 01:42

POINT#	X	Y
1:	0.539	-0.707
2:	-0.045	-0.741
3:	-0.875	-0.201
4:	0.328	0.107
5:	0.129	0.267

X CENTROID: 0.015
 Y CENTROID: -0.255
 POA TO CENTROID: 0.255
 HORZ SPREAD: 1.414
 VERT SPREAD: 1.008
 GROUP SPREAD: 1.502
 MIN RADIUS: 0.478
 MAX RADIUS: 0.892
 MEAN RADIUS: 0.617
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE