

G6300519

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6300519

ORDER NO.
25716

46

22CX



5716 G6300519

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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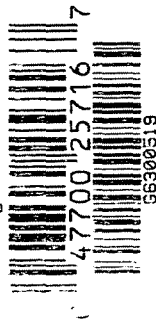
- INSTRUCTION BOOK 3518

46 FGPW

proof of purchase



owner registration sticker



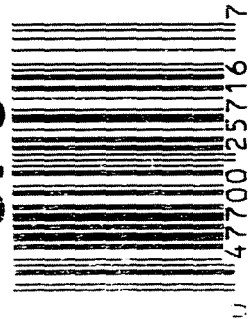
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300519

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300519

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 2 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PK</u>		
615	ROLLMARK CALIBER		3/27/03	AB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-2	TR
	(BOLT)		4-2	TR
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4-2-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-2-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-2-03	A
	D) OIL FIRING PIN ASSEMBLY		4-2-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-3-03	TRW

OP #	OPERATION NAME	61497	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9.5</u>	<u>9.0</u>	<u>9.5</u>	4-3-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u>	<u>4.0</u>	<u>3.75</u>	4-3-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-3-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.024</u>	<u>.0205</u>	4-3-03	TRW		
	J) ASSEMBLE STOCK					4-2-03	RLW		
	K) ASSEMBLE SWIVEL STUDS					04-14-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-14-03	RTL		
	M) IRON SIGHT ALIGNMENT					04-14-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-14-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		4-3-03	TRW		
	MALFUNCTION		CORRECTION			4-3-03	TRW		
	MALFUNCTION		CORRECTION			4-3-03	TRW		
	MALFUNCTION		CORRECTION			4-3-03	TRW		
	MALFUNCTION		CORRECTION			4-3-03	TRW		
645	INSPECT FOR LIVE AMMO					4-3-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					04-14-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u>	<u>2.61</u>	<u>2.63</u>	<u>2.61</u>	<u>2.62</u>	4-3-03	TRW
	C) FUNCTION					04-14-03	RTL		
660	PACK					4/15/03	RA		

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER M24 0161498

2.50# + .50#

DATE 4-1-03

3.00# + .75#

TESTER

TRW

4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.75	2.50	2.69	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.76	2.61	2.67	
PULL #3	2.53	2.67	2.83	
PULL #4	2.61	2.49	2.70	
PULL #5	2.65	2.67	2.83	
TOTAL	13.30	12.94	13.72	
AVG.	2.66	2.58	2.74	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.42	3.31	
PULL #2	3.44	3.12	
PULL #3	3.42	3.15	
PULL #4	3.44	3.22	
PULL #5	3.30	3.21	
TOTAL	17.02	16.01	
AVG.	3.40	3.20	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.22	4.17		4.33
PULL #2	4.17	4.47		3.96
PULL #3	4.04	4.35		4.27
PULL #4	4.17	4.39		3.99
PULL #5	4.23	4.35		4.07
TOTAL	20.83	21.73		20.62
AVG.	4.16	4.35		4.12

BARBER - M24 0161499

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300519.____0

FILE DATE AND TIME: 04/04/2003 02:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

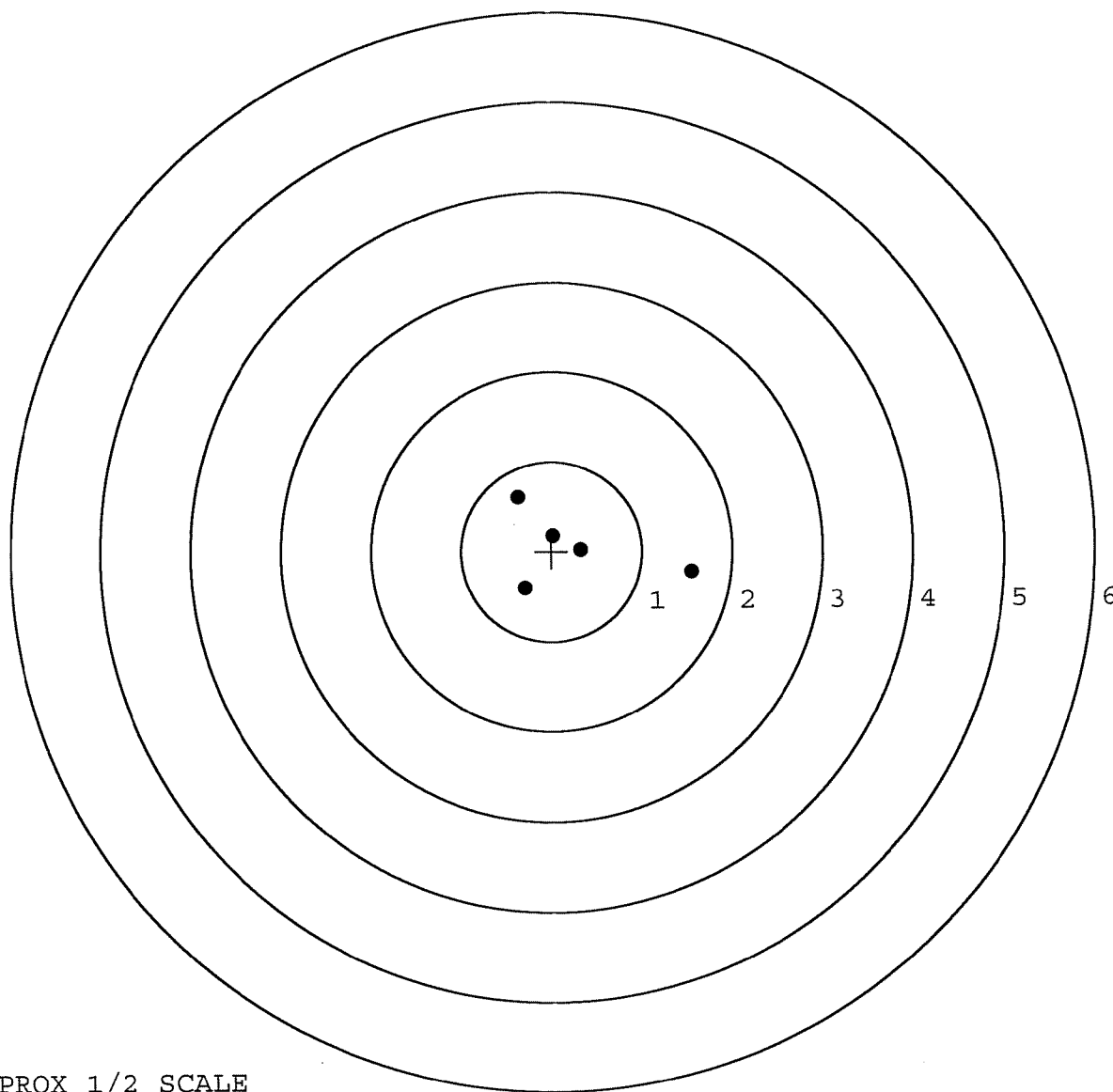
Ave. Mean .6785

BARBER - M24 0161500

SERIAL NUMBER: G6300519. __0
TARGET NUMBER: 1
FILE DATE: 04/04/2003
FILE TIME: 02:31

POINT#	X	Y
1:	1.547	-0.239
2:	0.328	0.014
3:	0.015	0.173
4:	-0.373	0.604
5:	-0.297	-0.408

X CENTROID: 0.244
Y CENTROID: 0.029
POA TO CENTROID: 0.246
HORZ SPREAD: 1.920
VERT SPREAD: 1.012
GROUP SPREAD: 2.097
MIN RADIUS: 0.085
MAX RADIUS: 1.330
MEAN RADIUS: 0.645
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



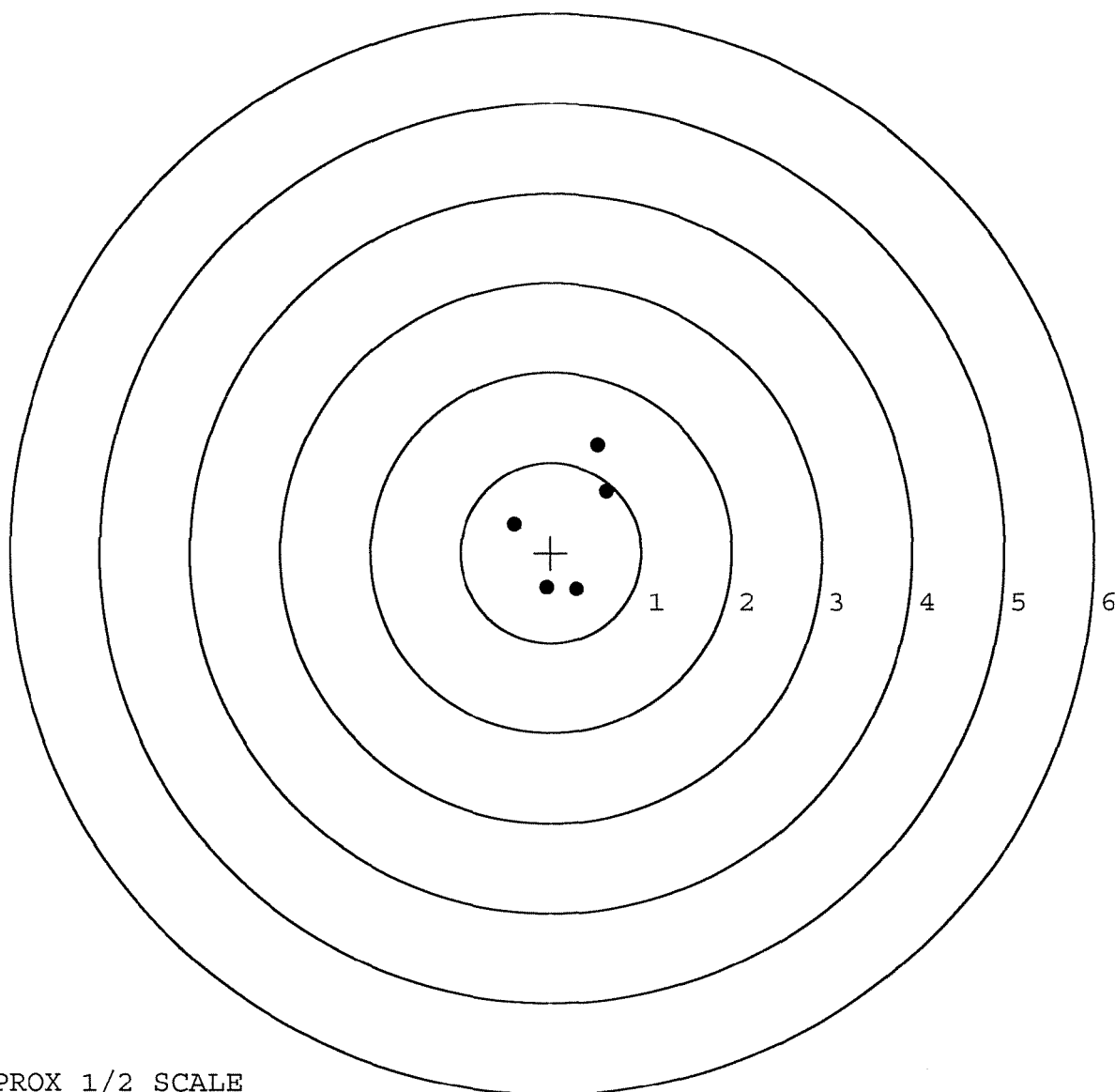
TARGET APPROX 1/2 SCALE

BARBER - M24 0161501

SERIAL NUMBER: G6300519. __0
TARGET NUMBER: 2
FILE DATE: 04/04/2003
FILE TIME: 02:31

POINT#	X	Y
1:	0.291	-0.407
2:	-0.048	-0.388
3:	-0.407	0.314
4:	0.615	0.682
5:	0.526	1.194

X CENTROID: 0.195
Y CENTROID: 0.279
POA TO CENTROID: 0.341
HORZ SPREAD: 1.022
VERT SPREAD: 1.601
GROUP SPREAD: 1.683
MIN RADIUS: 0.582
MAX RADIUS: 0.973
MEAN RADIUS: 0.712
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE