

G6308 524

Address Information

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

- Contact Information

Phone: NA

Fax:

Email:Comments:Received Condition

Fair

Condition
Notes:

CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A010	Hard Case	1
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglet

4/12/2006

1:51 PMC4P5NUMINS

SECRET

G6300524

Model: M24 SWS



RE00111034

BARBER - M24 0161557
**AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS**

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

 DATE 5-12-06

 TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	259	243		248	
PULL #2	258	263		259	
PULL #3	250	246		247	
PULL #4	248	247		255	
PULL #5	249	262		256	
TOTAL	1264	1261		1265	
AVERAGE	252	252		253	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	305	297		
PULL #2	308	299		
PULL #3	306	296		
PULL #4	294	296		
PULL #5	311	302		
TOTAL	1524	1490		
AVERAGE	304	298		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	408	406		402
PULL #2	415	398		403
PULL #3	405	396		421
PULL #4	399	407		401
PULL #5	416	405		422
TOTAL	2043	2012		2049
AVERAGE	408	402		409

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300524. __0
FILE DATE AND TIME: 05/17/2006 05:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

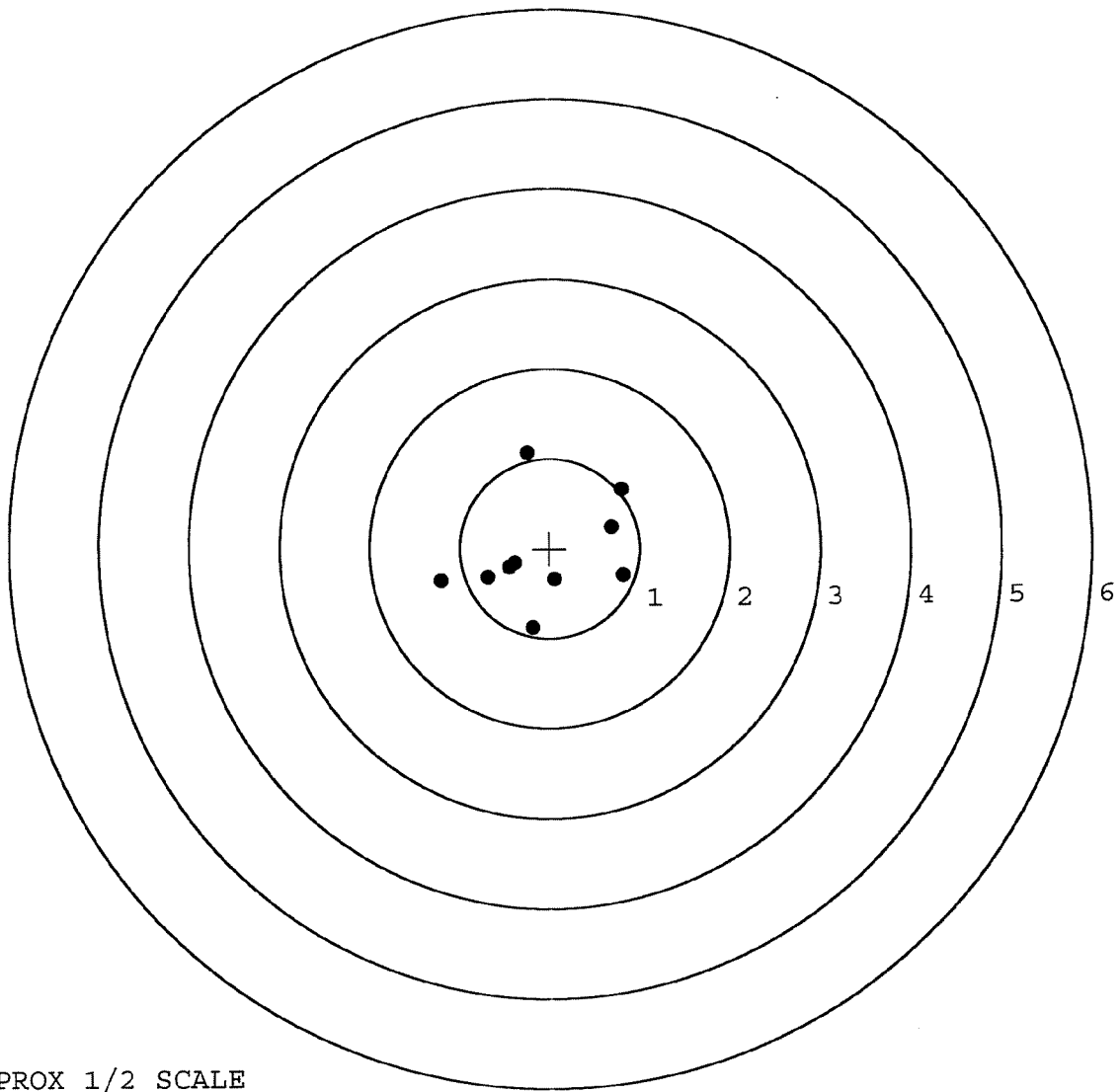
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .829

SERIAL NUMBER: G6300524. __0
 TARGET NUMBER: 1
 FILE DATE: 05/17/2006
 FILE TIME: 05:02

X CENTROID: -0.080
 Y CENTROID: -0.064
 POA TO CENTROID: 0.103
 HORZ SPREAD: 2.024
 VERT SPREAD: 1.949
 GROUP SPREAD: 2.252
 MIN RADIUS: 0.320
 MAX RADIUS: 1.166
 MEAN RADIUS: 0.774
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.817	-0.301
2:	0.692	0.237
3:	0.801	0.656
4:	-0.241	1.062
5:	0.059	-0.352
6:	-0.189	-0.887
7:	-0.391	-0.161
8:	-0.451	-0.209
9:	-0.692	-0.324
10:	-1.207	-0.364



TARGET APPROX 1/2 SCALE

BARBER - M24 0161560

SERIAL NUMBER: G6300524. __0

TARGET NUMBER: 2

FILE DATE: 05/17/2006

FILE TIME: 05:02

POINT#	X	Y
1:	1.334	-0.049
2:	0.850	0.416
3:	0.516	-1.133
4:	0.025	-0.579
5:	-0.826	-1.241
6:	-0.653	-0.345
7:	0.006	0.221
8:	0.369	0.604
9:	-0.348	0.521
10:	-0.795	0.344

X CENTROID: 0.048

Y CENTROID: -0.124

POA TO CENTROID: 0.133

HORZ SPREAD: 2.160

VERT SPREAD: 1.845

GROUP SPREAD: 2.467

MIN RADIUS: 0.348

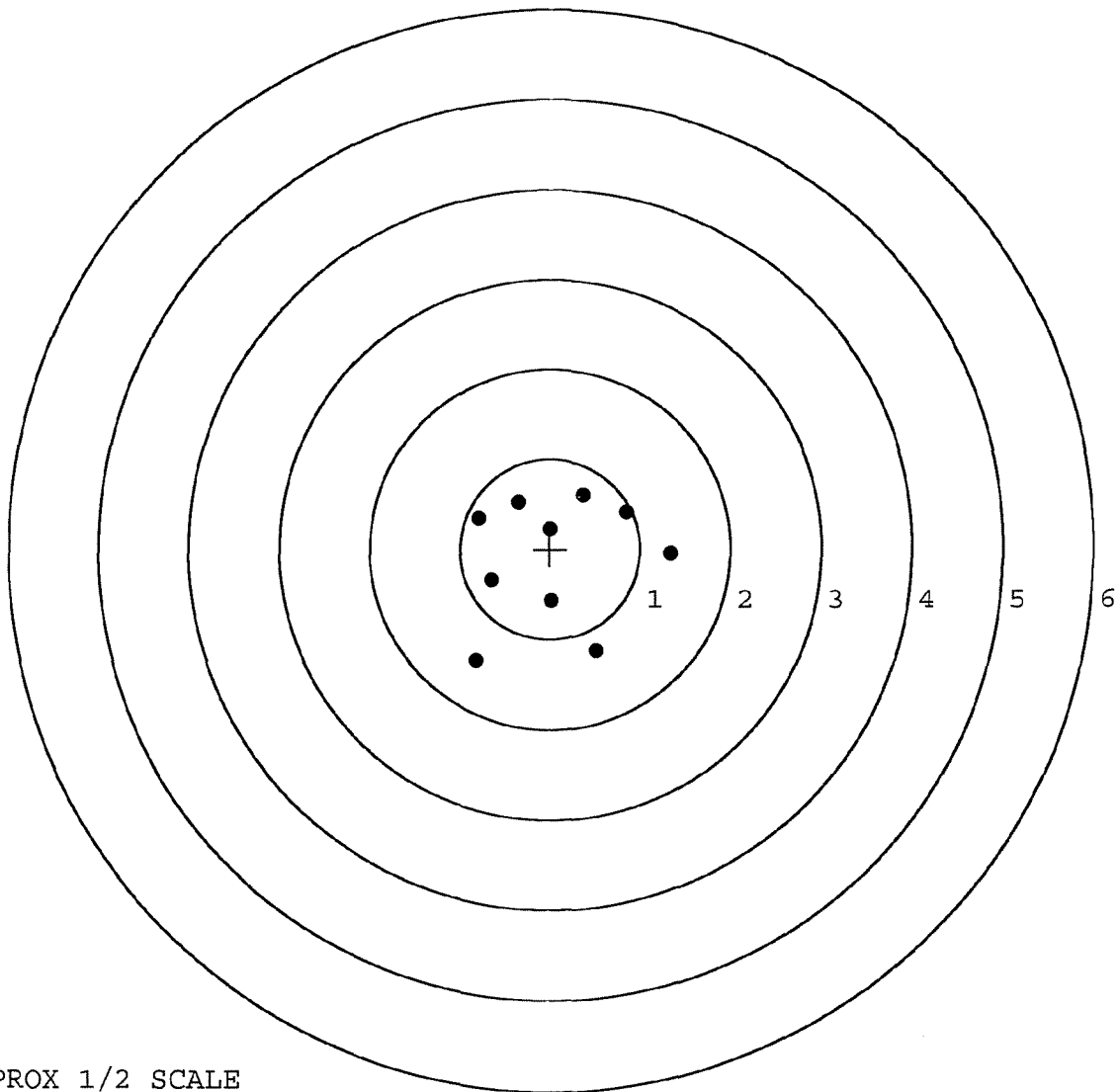
MAX RADIUS: 1.418

MEAN RADIUS: 0.884

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

		JAPAN			
R & E NUMBER	111034				
SERIAL NUMBER	263005241				
LOG-IN DATE	4-12-06				
OPERATION #	OPERATION NAME		DATE	INITIAL	
500	DIS-ASSEMBLE GUN		5-4-06	AC	
505	RE-BARREL				
560	ASSEMBLE		5-16-06	AC	
600	PROOF				
605	CHECK HEADSPACE				
610	DIS-ASSEMBLE GUN				
612	MAGNAFLUX				
510	DRILL AND TAP				
615	ROLLMARK CALIBER				
618	ROTO-BLAST				
620	APPLY COATINGS		5/12	HP	
625	FINAL ASSEMBLY				
640	FUNCTION TEST AND	(PASS)	FAIL	5-17-06	TRW
650	TARGET	(PASS)	FAIL	5-17-06	TRW
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
670	FINAL INSPECTION			5-17-06	R.P.
	A) HEADSPACE	(PASS)	FAIL	5-22-06	MTM
				5-22-06	MTM
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.08 2.07 2.10 2.03 2.08		AC
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6 lbs. 6 lbs. 6 lbs.		MTM
	G) SAFETY OFF FORCE	2 LBS MIN	3 lbs. 3 lbs. 3 lbs.		MTM
	I) FIRING PIN INDENT	.020	.023 .023 .023		MTM
690	PACK			5-22-06	MTM

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker

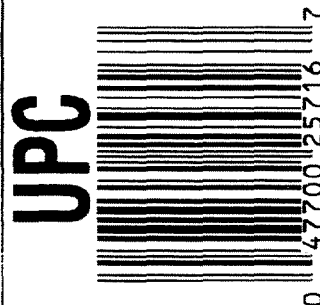


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300524



VERY IMPORTANT: INSTRUCTION BOOK included to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66300524**
ORDER NO. **25716**

12RX


5716 66300524

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



66300524

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300524 524 *10A 11-10.03*

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		5/20/03	RTL
600	PROOF		5-21-03	AL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	5/22/03	RTL
610	DIS-ASSEMBLE GUN	MAY 23 2003	5/22/03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>BR</i>		
615	ROLLMARK CALIBER		6-2-03	AB
617	DRILL AND TAP SIGHT HOLES		5-28-03	TRL
620	APPLY COATINGS (BARREL ACTION)		6-13	TA
	(BOLT)		6-13	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-7-03	DA
	D) OIL FIRING PIN ASSEMBLY		7-7-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	51565	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u>	<u>5.5</u>	<u>5.5</u>	8/4/03	DA		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	8/4/03	DA		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.022</u>	8/4/03	DA		
	J) ASSEMBLE STOCK					7/28/03	RW		
	K) ASSEMBLE SWIVEL STUDS								
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					7/28/03	RW		
	M) IRON SIGHT ALIGNMENT					7/28/03	RW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					7/28/03	RW		
640	GALLERY TEST AND TARGET		PASS	FAIL		7-31-03	AL		
	MALFUNCTION		CORRECTION			7-31-03	AL		
	MALFUNCTION		CORRECTION			7-31-03	AL		
	MALFUNCTION		CORRECTION			7-31-03	AL		
	MALFUNCTION		CORRECTION			7-31-03	AL		
645	INSPECT FOR LIVE AMMO					7-31-03	AL		
655	FINAL INSPECTION A) HEADSPACE					8-8-03	RFL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u>	<u>2.80</u>	<u>2.67</u>	<u>2.70</u>	<u>2.78</u>	8/7/03	DA
	C) FUNCTION					11-8-03	RFL		
660	PACK					11/10/03	DA		

BARBER - M24 0161566
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 7-24-03

TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.61		2.68	
PULL #2	2.49	2.66		2.75	
PULL #3	2.36	2.52		2.68	
PULL #4	2.53	2.70		2.77	
PULL #5	2.36	2.81		2.69	
TOTAL	12.24	13.30		13.57	
AVERAGE	2.44	2.66		2.71	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.35		
PULL #2	3.34	3.26		
PULL #3	3.32	3.27		
PULL #4	3.30	3.33		
PULL #5	3.26	3.30		
TOTAL	16.50	16.51		
AVERAGE	3.30	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.24	4.11		4.32
PULL #2	3.91	4.07		4.25
PULL #3	4.08	4.17		4.22
PULL #4	4.13	3.91		4.15
PULL #5	4.11	4.20		4.27
TOTAL	20.47	20.46		21.21
AVERAGE	4.09	4.09		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300624.___0
FILE DATE AND TIME: 07/31/2003 06:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.143
The Average Y Centroid of the Five Target Set:	-0.066
The Average Point of Impact of the Five Target Set:	0.157
The Average Mean Radius of the Five Target Set:	0.653
The Distance from POA to Centroid Target #1:	0.229
The Distance from Centroid Target #2 to Centroid Target #1:	0.122
The Distance from Centroid Target #3 to Centroid Target #1:	0.100
The Distance from Centroid Target #4 to Centroid Target #1:	0.120
The Distance from Centroid Target #5 to Centroid Target #1:	0.138

BARBER - M24 0161568

SERIAL NUMBER: G6300624. __0

TARGET NUMBER: 1

FILE DATE: 07/31/2003

FILE TIME: 06:08

POINT#	X	Y
1:	-0.777	-0.828
2:	-0.476	-0.704
3:	1.253	-0.286
4:	0.233	0.634
5:	0.193	0.297
6:	-0.854	-0.072
7:	-0.681	-0.016
8:	-0.190	0.103
9:	-0.431	0.167
10:	-0.396	-0.159

X CENTROID: -0.213

Y CENTROID: -0.086

POA TO CENTROID: 0.229

HORZ SPREAD: 2.107

VERT SPREAD: 1.462

GROUP SPREAD: 2.118

MIN RADIUS: 0.191

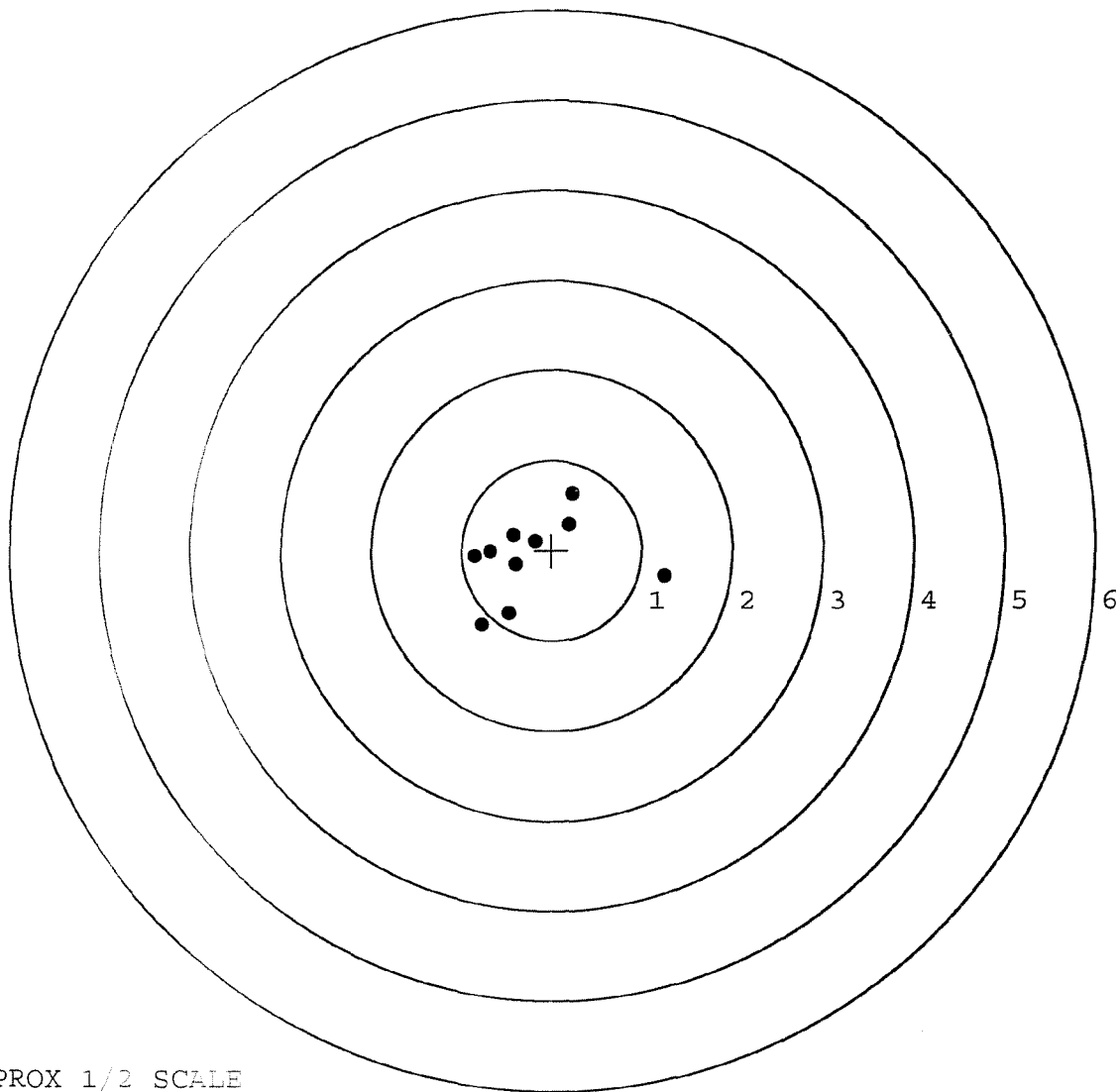
MAX RADIUS: 1.479

MEAN RADIUS: 0.633

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300624. __0

TARGET NUMBER: 2

FILE DATE: 07/31/2003

FILE TIME: 06:08

POINT#	X	Y
1:	0.202	1.279
2:	0.819	-0.090
3:	0.689	0.237
4:	0.460	-1.000
5:	0.199	0.072
6:	-0.203	0.026
7:	0.025	0.012
8:	-0.889	-0.006
9:	-0.896	-0.284
10:	-1.363	-0.777

X CENTROID: -0.096

Y CENTROID: -0.053

POA TO CENTROID: 0.109

HORZ SPREAD: 2.182

VERT SPREAD: 2.279

GROUP SPREAD: 2.584

MIN RADIUS: 0.133

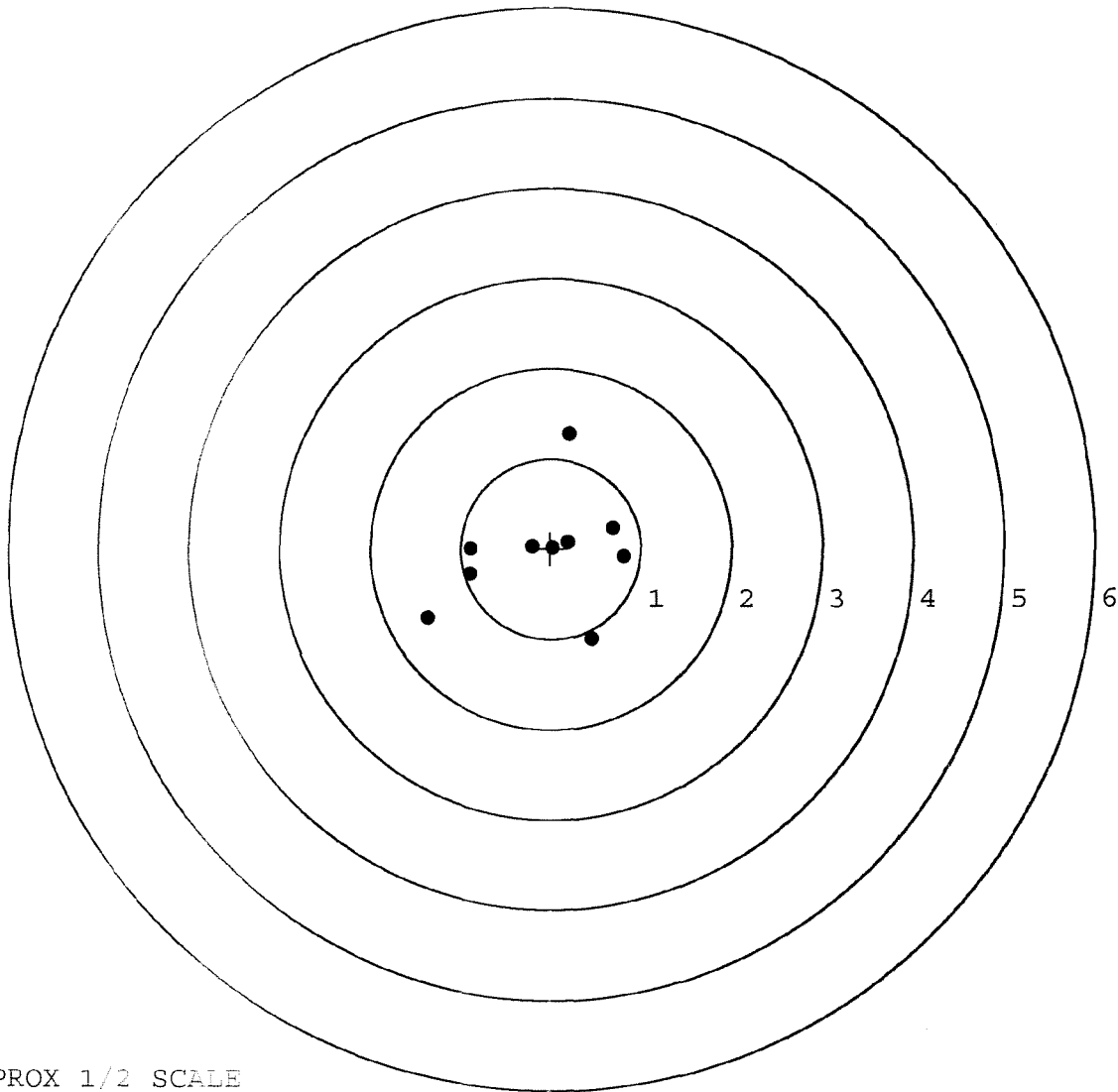
MAX RADIUS: 1.459

MEAN RADIUS: 0.789

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



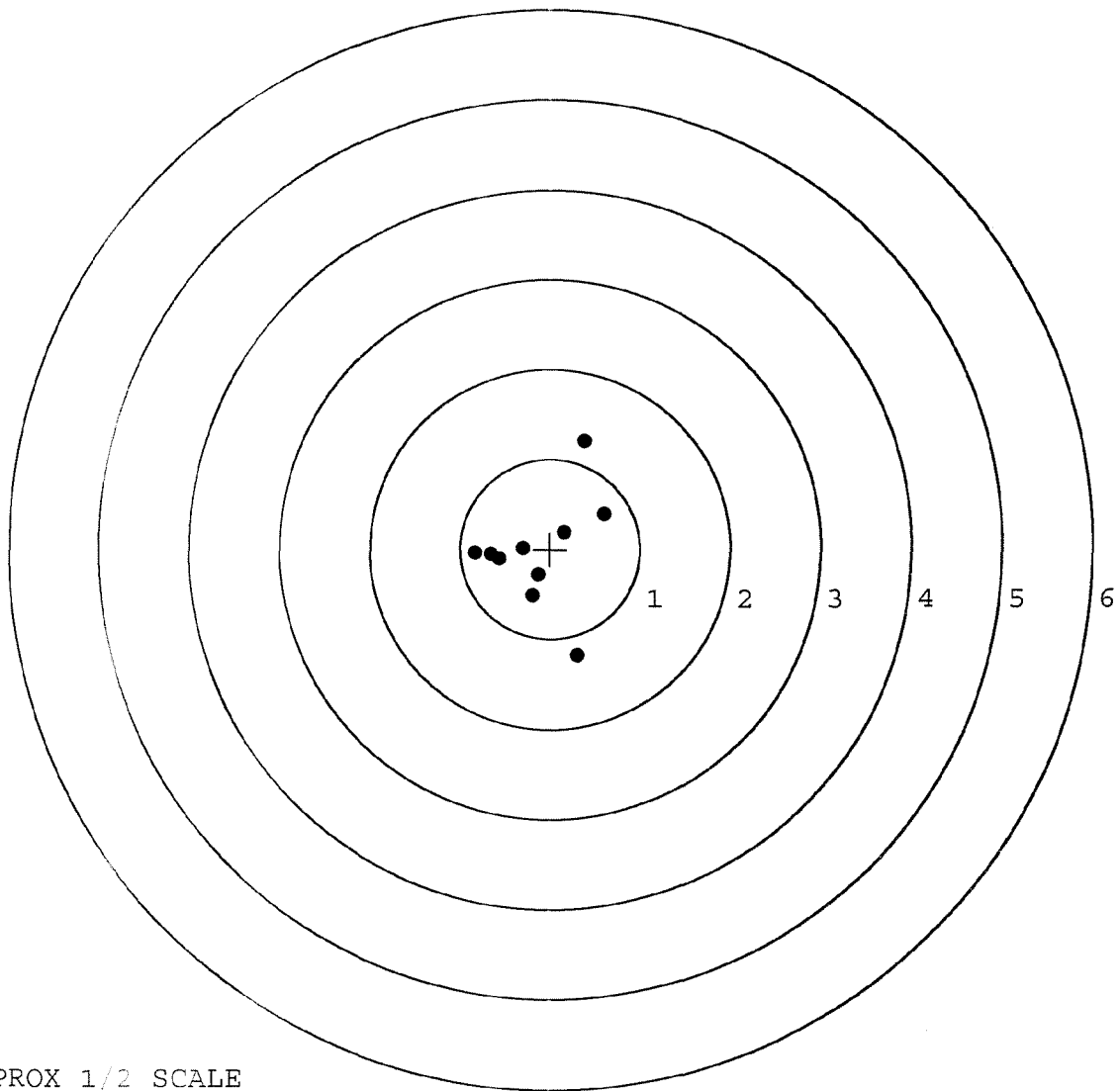
TARGET APPROX 1/2 SCALE

BARBER - M24 0161570

SERIAL NUMBER: G6300624. __0
 TARGET NUMBER: 3
 FILE DATE: 07/31/2003
 FILE TIME: 06:08

POINT#	X	Y
1:	0.385	1.200
2:	0.603	0.389
3:	0.157	0.188
4:	-0.830	-0.045
5:	-0.305	0.012
6:	-0.566	-0.108
7:	-0.133	-0.288
8:	-0.187	-0.526
9:	0.309	-1.193
10:	-0.658	-0.060

X CENTROID: -0.123
 Y CENTROID: -0.043
 POA TO CENTROID: 0.130
 HORZ SPREAD: 1.433
 VERT SPREAD: 2.393
 GROUP SPREAD: 2.394
 MIN RADIUS: 0.191
 MAX RADIUS: 1.343
 MEAN RADIUS: 0.639
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



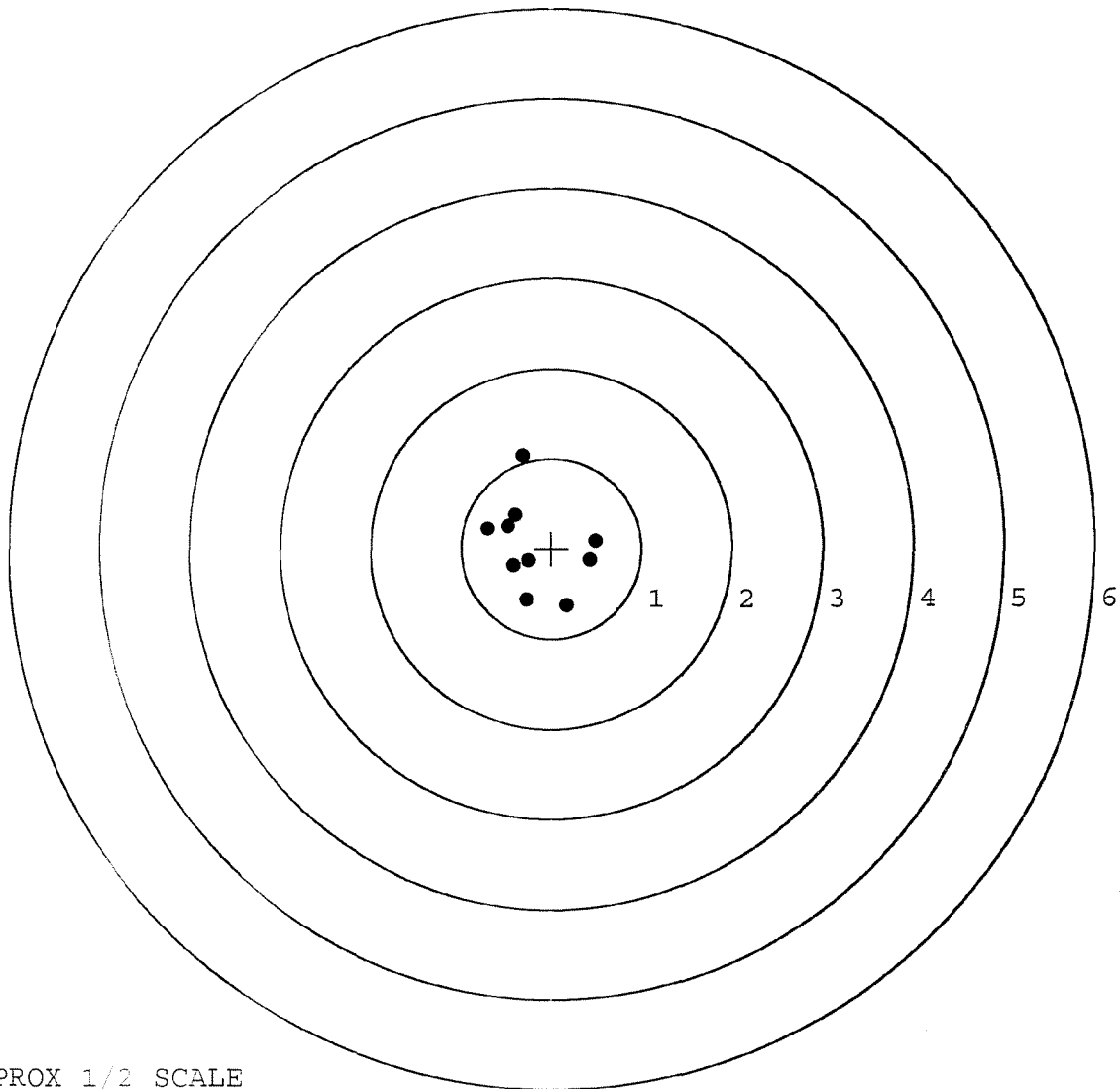
TARGET APPROX 1/2 SCALE

BARBER - M24 0161571

SERIAL NUMBER: G6300624. __0
 TARGET NUMBER: 4
 FILE DATE: 07/31/2003
 FILE TIME: 06:08

POINT#	X	Y
1:	-0.320	1.032
2:	-0.404	0.372
3:	-0.720	0.214
4:	-0.414	-0.192
5:	-0.249	-0.134
6:	-0.268	-0.573
7:	0.178	-0.636
8:	0.487	0.086
9:	0.436	-0.132
10:	-0.486	0.244

X CENTROID: -0.176
 Y CENTROID: 0.028
 POA TO CENTROID: 0.178
 HORZ SPREAD: 1.207
 VERT SPREAD: 1.668
 GROUP SPREAD: 1.741
 MIN RADIUS: 0.178
 MAX RADIUS: 1.014
 MEAN RADIUS: 0.554
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



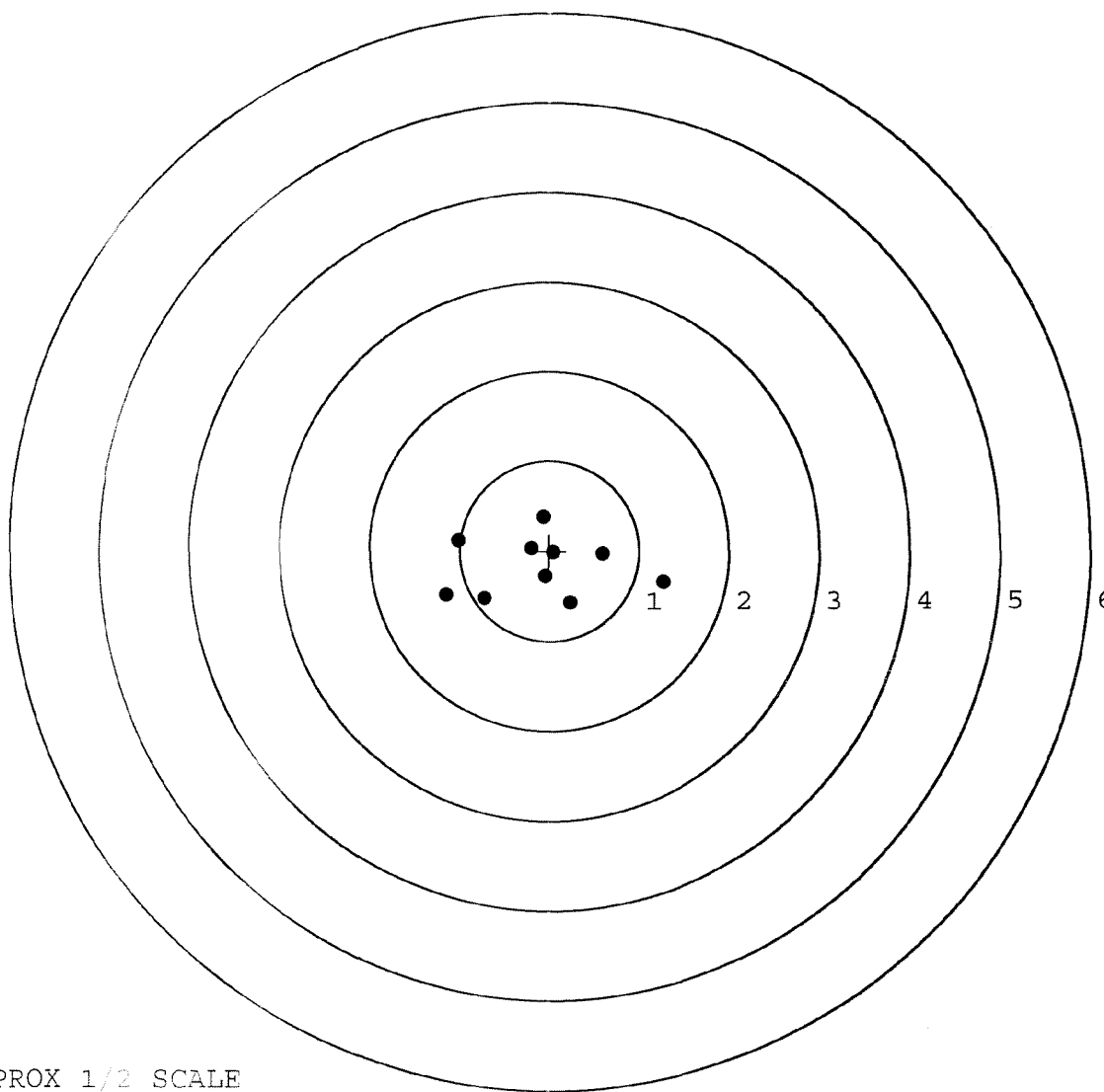
TARGET APPROX 1/2 SCALE

BARBER - M24 0161572

SERIAL NUMBER: G6300624. __0
 TARGET NUMBER: 5
 FILE DATE: 07/31/2003
 FILE TIME: 06:08

POINT#	X	Y
1:	-1.016	0.119
2:	-1.149	-0.495
3:	-0.726	-0.528
4:	1.273	-0.341
5:	0.235	-0.576
6:	0.594	-0.027
7:	-0.063	0.379
8:	-0.050	-0.281
9:	0.046	-0.019
10:	-0.201	0.033

X CENTROID: -0.106
 Y CENTROID: -0.174
 POA TO CENTROID: 0.203
 HORZ SPREAD: 2.422
 VERT SPREAD: 0.955
 GROUP SPREAD: 2.427
 MIN RADIUS: 0.121
 MAX RADIUS: 1.389
 MEAN RADIUS: 0.651
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE