

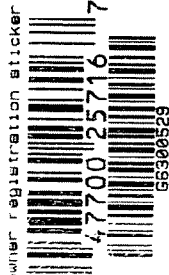
G6300529

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

FORM

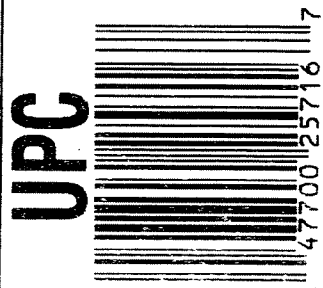


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300529



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

SERIAL NO.
66300529

ORDER NO.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

22CX

5716 66300529

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300529

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2003 OPERATION RR		
615	ROLLMARK CALIBER		3-27-03	JS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-14-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>7.0</u> <u>7.0</u>	4-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>3.0</u>	4-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-14-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	4-14-03	TRW
	J) ASSEMBLE STOCK		4-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-10-03	RW
	M) IRON SIGHT ALIGNMENT		4-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
	MALFUNCTION	CORRECTION	4-14-03	TRW
645	INSPECT FOR LIVE AMMO		4-14-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.48</u> <u>2.46</u> <u>2.57</u> <u>2.55</u>	4-14-03	TRW
	C) FUNCTION		04-15-03	RTL
660	PACK		4/14/03	RW

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0161652 TESTS

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. _____
 DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.47		2.23	MIN. SETTING,
PULL #2	2.55	2.26		2.28	NO AVG. OF 5
PULL #3	2.47	2.28		2.22	READINGS ACCEPT
PULL #4	2.53	2.26		2.33	ABLE LESS THAN
PULL #5	2.50	2.21		2.34	
TOTAL	12.68	11.48		11.40	
AVG.	2.53	2.29		2.28	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.00 ^{TRW}		
PULL #2	3.09	3.11		
PULL #3	3.19	3.12		
PULL #4	2.99	3.10		
PULL #5	3.01	3.14		
TOTAL	15.33	15.47		
AVG.	3.06	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.12		4.44
PULL #2	4.12	4.19		4.18
PULL #3	4.10	4.09		4.32
PULL #4	4.19	4.05		4.23
PULL #5	4.14	4.10		4.35
TOTAL	20.78	20.55		21.52
AVG.	4.15	4.11		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300529.__0

FILE DATE AND TIME: 04/15/2003 01:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

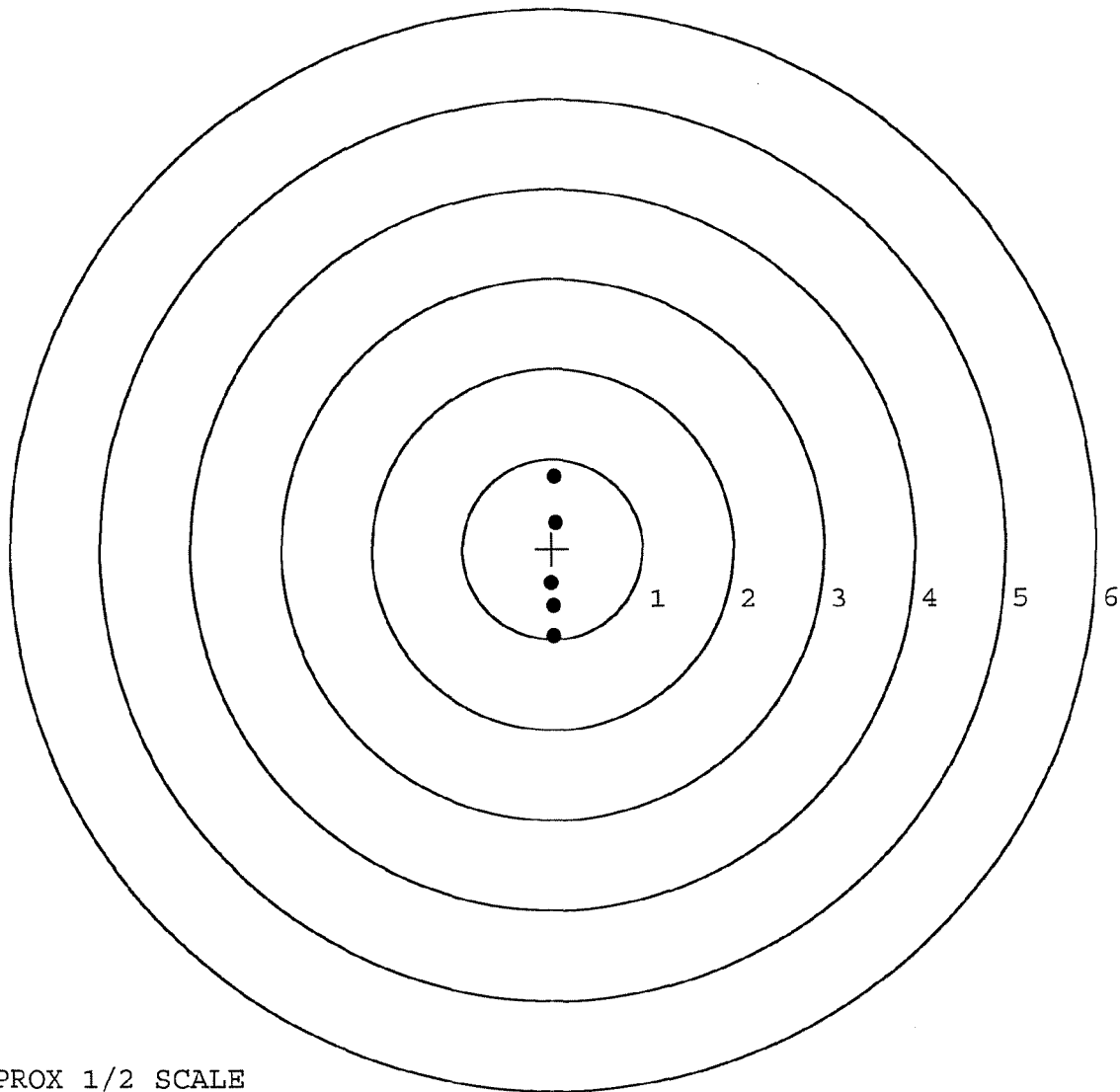
ave. mean .7375

BARBER - M24 0161654

SERIAL NUMBER: G6300529. __0
 TARGET NUMBER: 1
 FILE DATE: 04/15/2003
 FILE TIME: 01:22

POINT#	X	Y
1:	0.017	-0.976
2:	0.019	-0.637
3:	-0.019	-0.382
4:	0.036	0.293
5:	0.025	0.805

X CENTROID: 0.016
 Y CENTROID: -0.179
 POA TO CENTROID: 0.180
 HORZ SPREAD: 0.055
 VERT SPREAD: 1.781
 GROUP SPREAD: 1.781
 MIN RADIUS: 0.206
 MAX RADIUS: 0.984
 MEAN RADIUS: 0.583
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



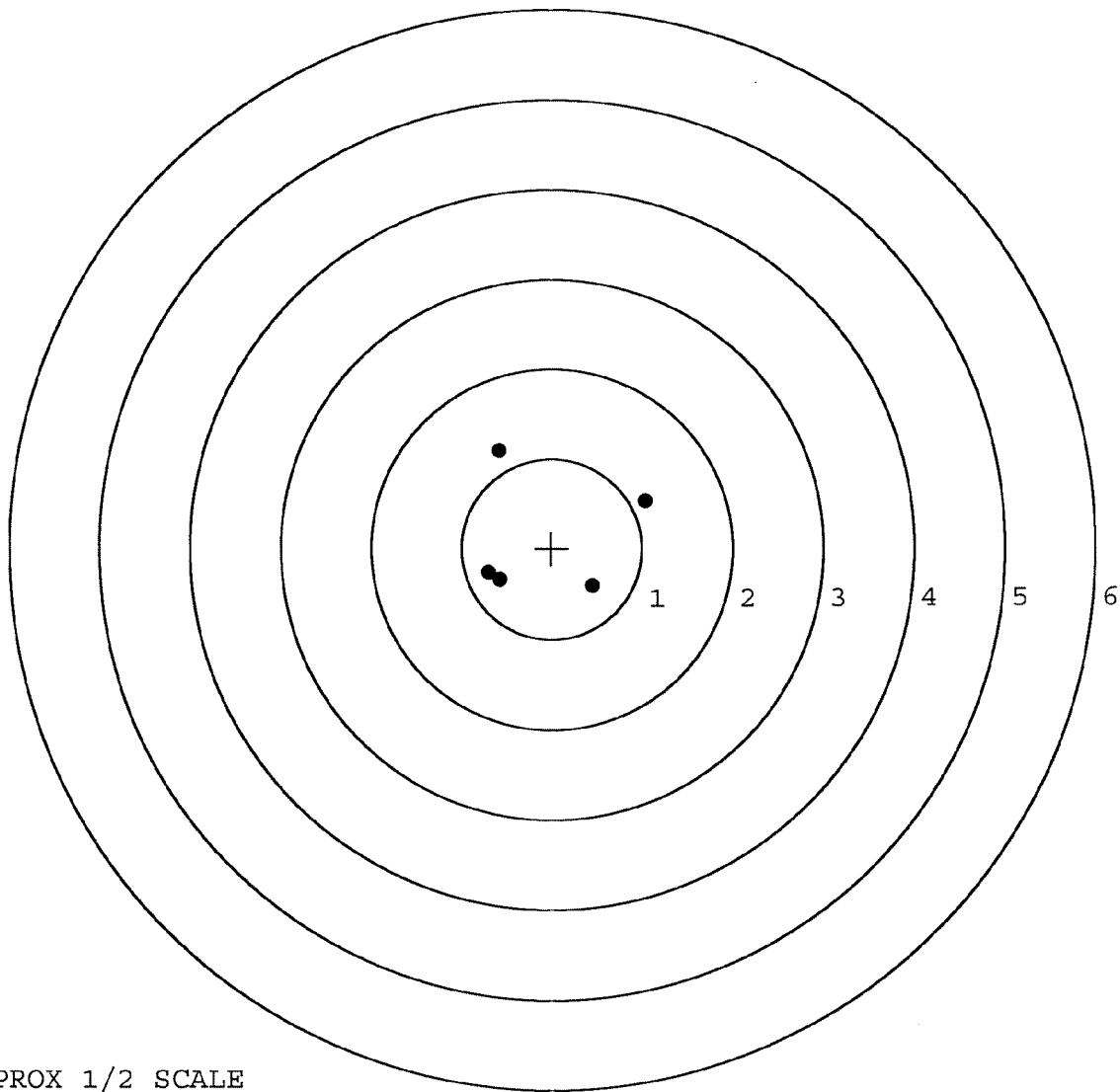
TARGET APPROX 1/2 SCALE

BARBER - M24 0161655

SERIAL NUMBER: G6300529. __0
 TARGET NUMBER: 2
 FILE DATE: 04/15/2003
 FILE TIME: 01:22

POINT#	X	Y
1:	0.455	-0.419
2:	-0.577	-0.351
3:	-0.702	-0.268
4:	-0.585	1.089
5:	1.038	0.531

X CENTROID: -0.074
 Y CENTROID: 0.116
 POA TO CENTROID: 0.138
 HORZ SPREAD: 1.740
 VERT SPREAD: 1.508
 GROUP SPREAD: 1.915
 MIN RADIUS: 0.686
 MAX RADIUS: 1.187
 MEAN RADIUS: 0.892
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE