

G 6300531

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

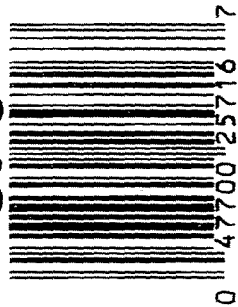
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300531

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
G6300531

Order No.
25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5716 G6300531

08KX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300531

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <u>ARS</u>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TH
	(BOLT)		4-3	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.6</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.25</u> <u>2.5</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.0205</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-7-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-6-03	RTL
	M) IRON SIGHT ALIGNMENT		5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-6-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
	MALFUNCTION	CORRECTION	4-9-03	A
645	INSPECT FOR LIVE AMMO		4-9-03	A
655	FINAL INSPECTION A) HEADSPACE		5-6-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.65</u> <u>2.69</u> <u>2.65</u> <u>2.71</u>	5-1-03	TRW
	C) FUNCTION		5-6-03	RTL
660	PACK		5/6/03	DA

AVERAGE PULL FORCE BETWEEN
BARBER M24 0161679 TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.50	2.49		2.56	MIN. SETTING
PULL #2	2.34	2.55		2.70	NO AVG. OF 5
PULL #3	2.50	2.53		2.62	READINGS ACCEPT
PULL #4	2.49	2.54		2.51	ABLE LESS THAN
PULL #5	2.52	2.49		2.62	
TOTAL	12.35	12.60		13.01	
AVG.	2.47	2.52		2.60	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.14		
PULL #2	3.19	3.10		
PULL #3	3.18	3.13		
PULL #4	3.23	3.10		
PULL #5	3.20	3.14		
TOTAL	15.91	15.61		
AVG.	3.18	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.02	4.17		4.12
PULL #2	4.25	4.09		4.10
PULL #3	4.11	4.12		4.16
PULL #4	4.13	4.20		4.25
PULL #5	4.11	4.19		4.13
TOTAL	20.62	20.77		20.76
AVG.	4.12	4.15		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300531.___0
FILE DATE AND TIME: 04/10/2003 03:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE MEAN .831

SERIAL NUMBER: G6300531. __0

TARGET NUMBER: 1

FILE DATE: 04/10/2003

FILE TIME: 03:05

POINT#	X	Y
1:	0.566	-0.846
2:	0.282	-0.362
3:	-0.948	-0.245
4:	-0.549	0.532
5:	0.339	1.103

X CENTROID: -0.062

Y CENTROID: 0.036

POA TO CENTROID: 0.072

HORZ SPREAD: 1.514

VERT SPREAD: 1.949

GROUP SPREAD: 1.962

MIN RADIUS: 0.526

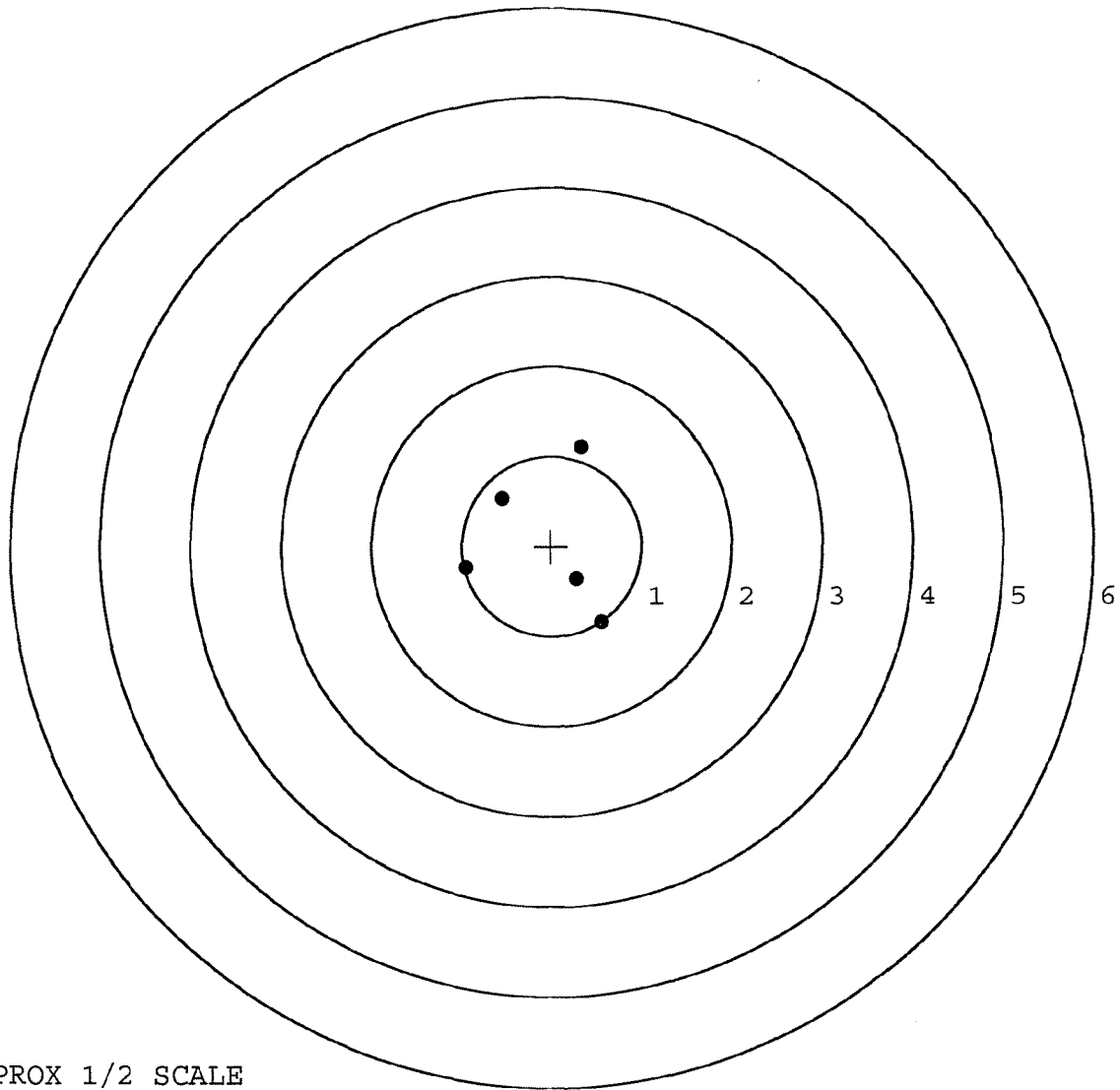
MAX RADIUS: 1.139

MEAN RADIUS: 0.875

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



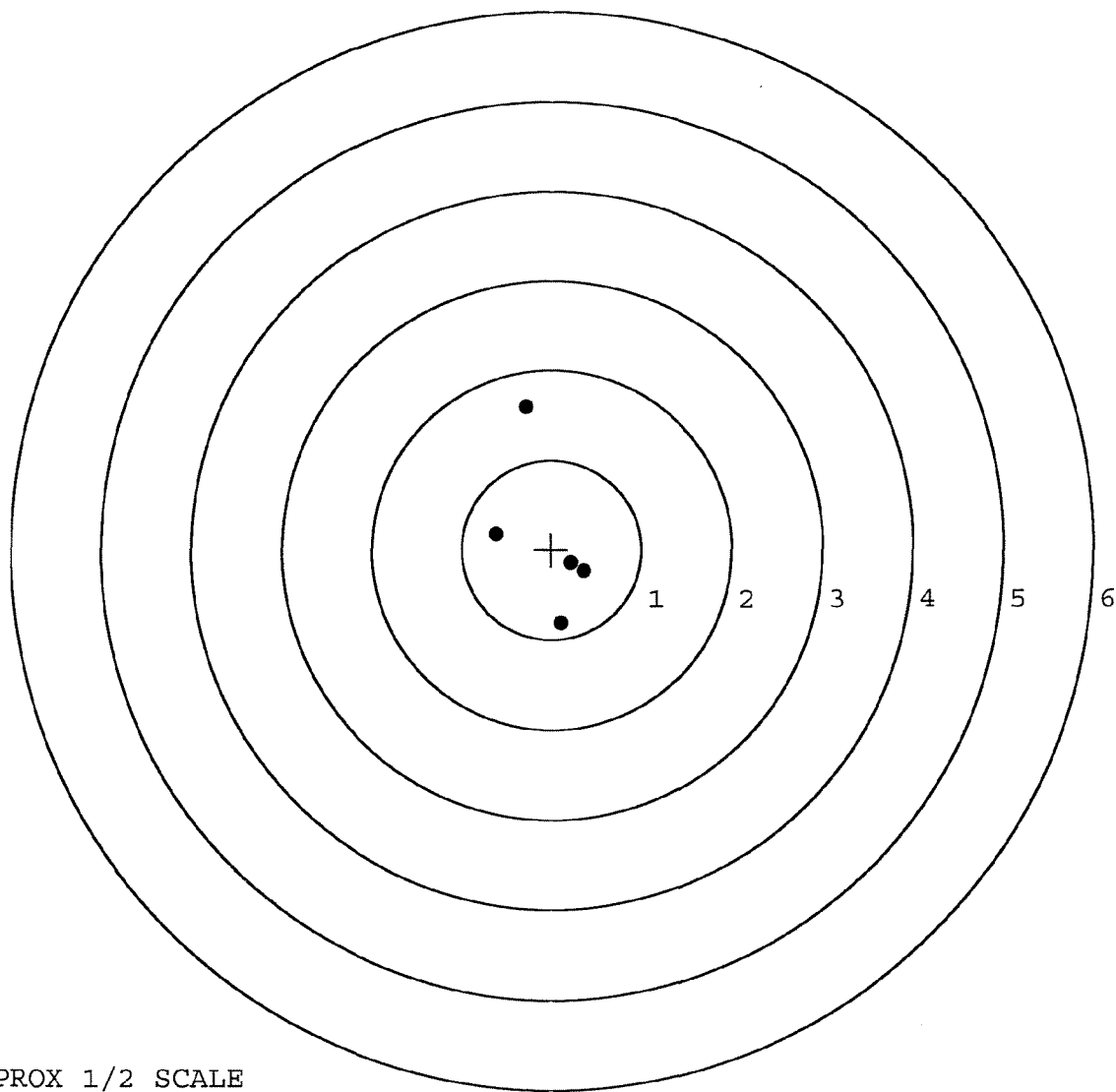
TARGET APPROX 1/2 SCALE

BARBER - M24 0161682

SERIAL NUMBER: G6300531. __0
 TARGET NUMBER: 2
 FILE DATE: 04/10/2003
 FILE TIME: 03:05

POINT#	X	Y
1:	0.110	-0.825
2:	0.365	-0.242
3:	0.217	-0.153
4:	-0.621	0.169
5:	-0.288	1.591

X CENTROID: -0.043
 Y CENTROID: 0.108
 POA TO CENTROID: 0.116
 HORZ SPREAD: 0.986
 VERT SPREAD: 2.416
 GROUP SPREAD: 2.449
 MIN RADIUS: 0.369
 MAX RADIUS: 1.503
 MEAN RADIUS: 0.787
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE