

56300533

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



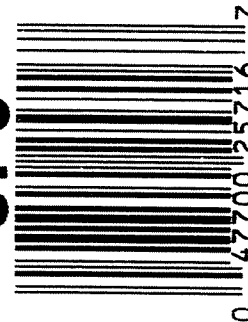
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6300533**

**UPC**



**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee



5716 66300533

**ORDER**

**25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



0 47700 25716 7

**ORDER**

**25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



0 47700 25716 7

SERIAL NO.



66300533

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300533

| OP #         | OPERATION NAME                                                 | READINGS                | DATE    | INITIAL |
|--------------|----------------------------------------------------------------|-------------------------|---------|---------|
| 575 &<br>580 | ASSEMBLE ACTION<br>AND STOCK                                   |                         | 3-26-03 | RTL     |
| 600          | PROOF                                                          |                         | 3-27-03 | AC      |
| 607          | CHECK HEADSPACE                                                | MAGNA-FLUX<br>INSPECTED | 3-27-03 | RTL     |
| 610          | DIS-ASSEMBLE GUN                                               | MAR 27 2003             | 3-27-03 | RTL     |
| 612          | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | OPERATOR <i>RK</i>      |         |         |
| 615          | ROLLMARK CALIBER                                               |                         | 4-3-03  | B       |
| 617          | DRILL AND TAP<br>SIGHT HOLES                                   |                         | 3-27-03 | TRW     |
| 620          | APPLY COATINGS<br>(BARREL ACTION)                              |                         | 4-5     | TA      |
|              | (BOLT)                                                         |                         | 4-5     | TA      |
| 625          | FINAL ASSEMBLY                                                 |                         |         |         |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                         |         |         |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                         |         |         |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                         |         |         |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                         |         |         |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS     | 5-2-03  | TRW     |

|       |                                                                       |                                           | READING                                                     | DATE    | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>8.25</u> <u>8.0</u> <u>8.0</u>                           | 5-2-03  | TRW     |
| CONT. |                                                                       |                                           |                                                             |         |         |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>3.0</u> <u>3.75</u> <u>4.0</u>                           | 5-2-03  | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                                                             | 5-9-03  | RTL     |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.024</u> <u>.023<sup>5</sup></u> <u>.022<sup>5</sup></u> | 5-2-03  | TRW     |
|       | J) ASSEMBLE STOCK                                                     |                                           |                                                             | 4-15-03 | PRW     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                                                             | 5-9-03  | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                                                             | 4-15-03 | PRW     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                                                             | 4-15-03 | PRW     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                                                             | 4-15-03 | PRW     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS   FAIL                                                 | 4-21-03 | A       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 4-21-03 | A       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 4-21-03 | A       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 4-21-03 | A       |
|       | MALFUNCTION                                                           |                                           | CORRECTION                                                  | 4-21-03 | A       |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |                                                             | 4-21-03 | A       |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                                                             | 5-9-03  | RTL     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.76</u> <u>2.74</u> <u>2.68</u> <u>2.65</u> <u>2.64</u> | 5-2-03  | TRW     |
|       | C) FUNCTION                                                           |                                           |                                                             | 5-8-03  | RTL     |
| 660   | PACK                                                                  |                                           |                                                             | 5-8-03  | DA      |

2.50# + .50#  
3.00# + .75#  
4.00# + 1.00#

DATE 12-13-02

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|-------|--------------------------------------------------------------------|
| PULL #1 | 2.33             | 2.37                     |                                | 2.16  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.18             | 2.60                     |                                | 2.20  |                                                                    |
| PULL #3 | 2.30             | 2.38                     |                                | 2.33  |                                                                    |
| PULL #4 | 2.26             | 2.35                     |                                | 2.12  |                                                                    |
| PULL #5 | 2.30             | 2.28                     |                                | 2.20  |                                                                    |
| TOTAL   | 11.37            | 11.98                    |                                | 11.01 |                                                                    |
| AVG.    | 2.27             | 2.39                     |                                | 2.20  |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.17             | 3.33                     |  |          |
| PULL #2 | 3.12             | 3.31                     |  |          |
| PULL #3 | 3.09             | 3.28                     |  |          |
| PULL #4 | 3.11             | 3.15                     |  |          |
| PULL #5 | 3.19             | 3.18                     |  |          |
| TOTAL   | 15.68            | 16.25                    |  |          |
| AVG.    | 3.13             | 3.25                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.07             | 4.36                     |                                | 4.33                           |
| PULL #2 | 4.31             | 4.22                     |                                | 4.43                           |
| PULL #3 | 4.18             | 4.36                     |                                | 4.29                           |
| PULL #4 | 4.15             | 4.26                     |                                | 4.25                           |
| PULL #5 | 4.30             | 4.20                     |                                | 4.30                           |
| TOTAL   | 21.01            | 21.40                    |                                | 21.60                          |
| AVG.    | 4.20             | 4.28                     |                                | 4.32                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300533.\_\_0  
FILE DATE AND TIME: 04/22/2003 01:13

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .618

SERIAL NUMBER: G6300533. \_\_0

TARGET NUMBER: 1

FILE DATE: 04/22/2003

FILE TIME: 01:13

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.125  | -0.222 |
| 2:     | 0.313  | 0.155  |
| 3:     | -0.448 | -0.450 |
| 4:     | 0.079  | 0.794  |
| 5:     | -1.320 | 0.271  |

X CENTROID: -0.250

Y CENTROID: 0.110

POA TO CENTROID: 0.273

HORZ SPREAD: 1.633

VERT SPREAD: 1.244

GROUP SPREAD: 1.637

MIN RADIUS: 0.501

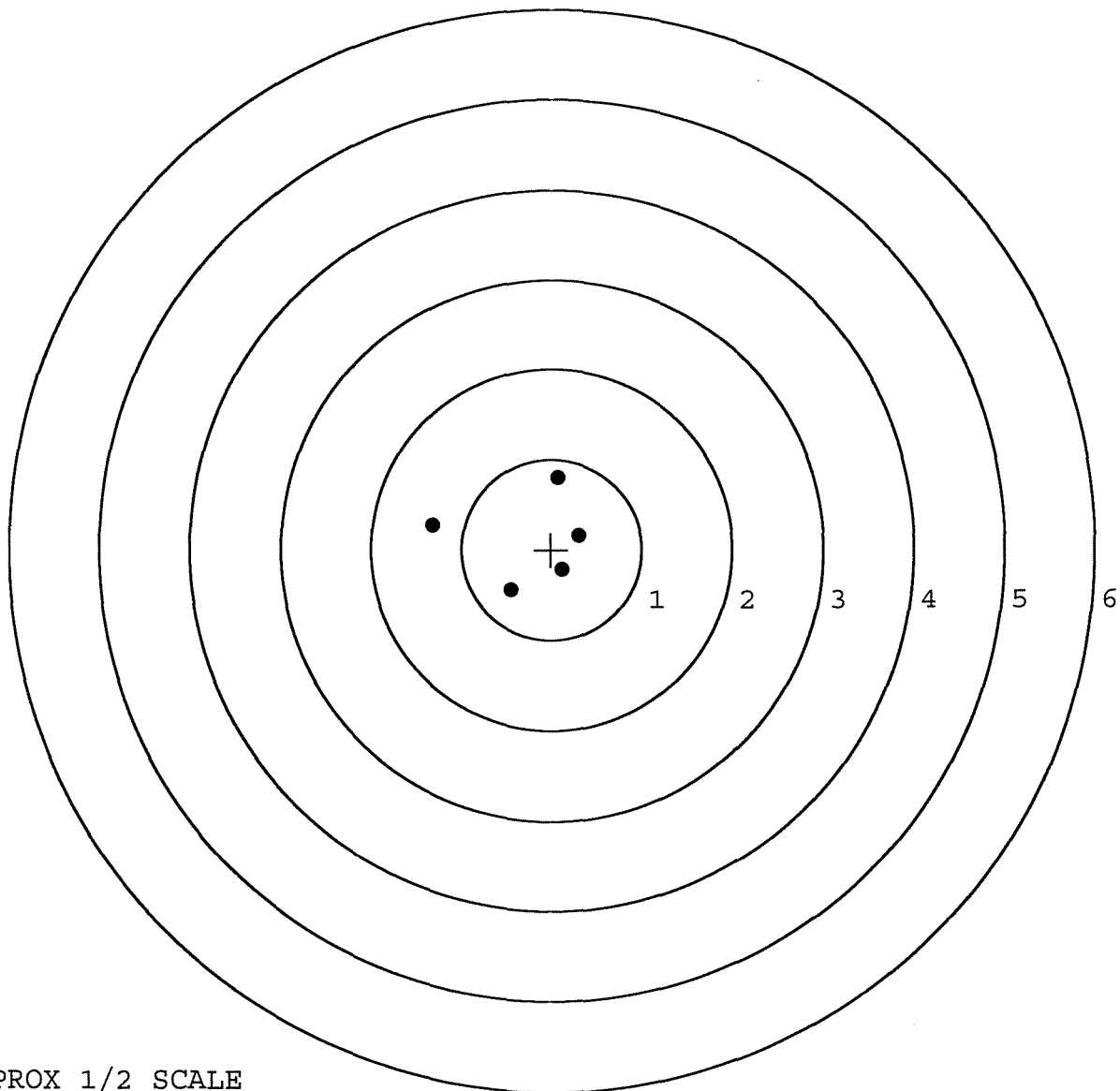
MAX RADIUS: 1.082

MEAN RADIUS: 0.700

# IN 1 IN DIAMETER: 0

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300533. \_\_0

TARGET NUMBER: 2

FILE DATE: 04/22/2003

FILE TIME: 01:13

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.222  | 0.216  |
| 2:     | 0.037  | -0.259 |
| 3:     | -0.009 | -0.049 |
| 4:     | -0.188 | 0.204  |
| 5:     | -0.592 | -0.532 |

X CENTROID: 0.094

Y CENTROID: -0.084

POA TO CENTROID: 0.126

HORZ SPREAD: 1.814

VERT SPREAD: 0.748

GROUP SPREAD: 1.962

MIN RADIUS: 0.109

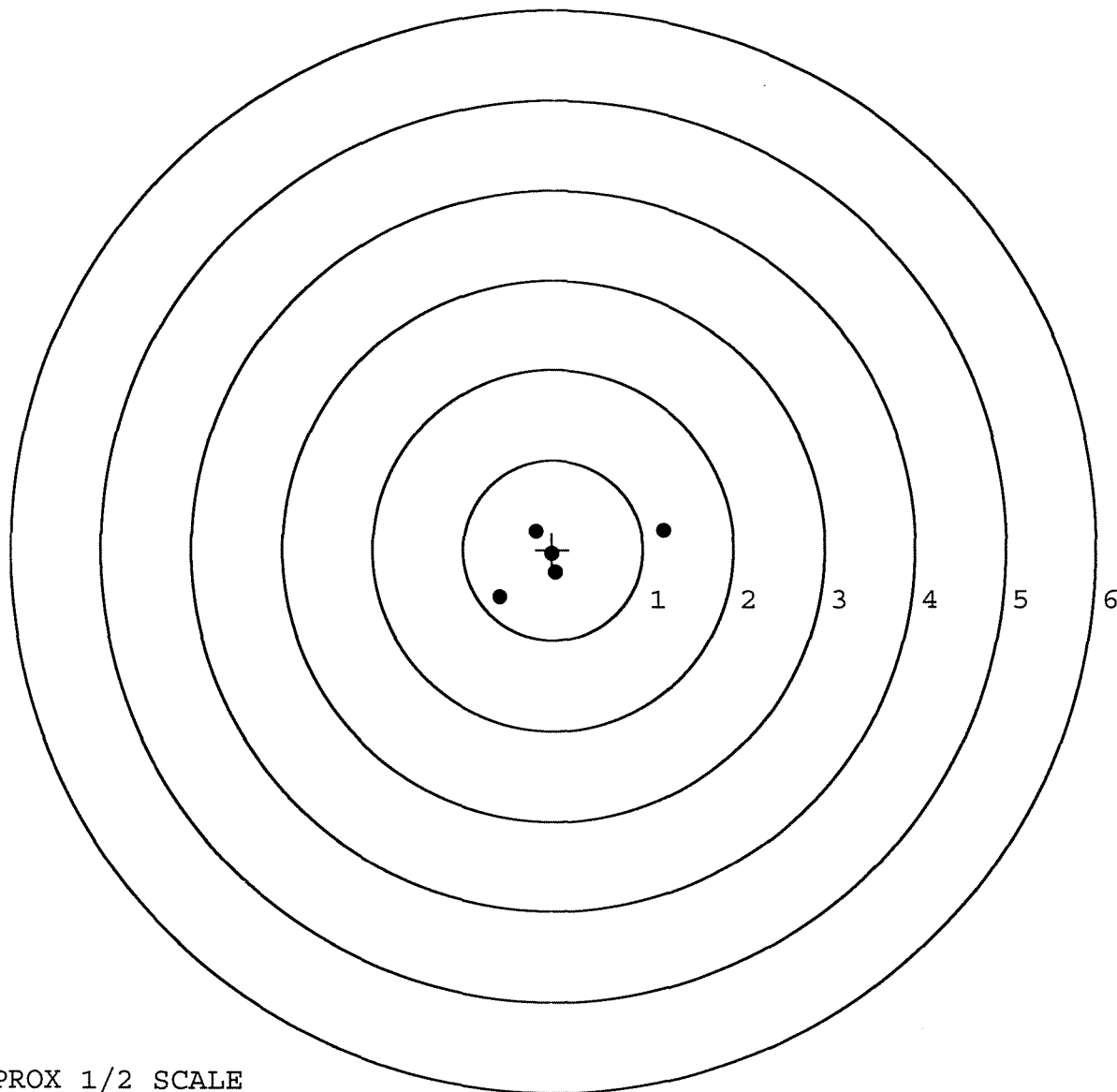
MAX RADIUS: 1.167

MEAN RADIUS: 0.536

# IN 1 IN DIAMETER: 3

# IN 2 IN DIAMETER: 4

# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE