

66300535

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



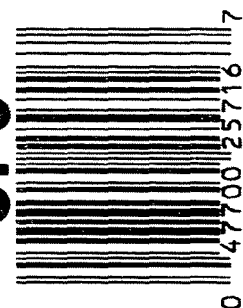
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300535

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66300535**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marqua Deposee.

07KX

5716 66300535

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



66300535

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300535

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED DATE 2-1-2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		4-3-03	AB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-5	TH
	(BOLT)		4-5	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-1-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.75</u> <u>8.5</u> <u>8.5</u>	5-1-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>2.75</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-16-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-16-03	RW
	M) IRON SIGHT ALIGNMENT		4-16-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-16-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
	MALFUNCTION	CORRECTION	4-21-03	A
645	INSPECT FOR LIVE AMMO		4-21-03	A
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.87</u> <u>2.83</u> <u>2.90</u> <u>2.84</u>	5-1-03	TRW
	C) FUNCTION		5-5-03	RTL
660	PACK		5/5/03	RA

AVERAGE PULL FORCE BETWEEN
BARBER M24 0161726 TESTS

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. _____

DATE 12-12-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.29	2.33	2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.45	2.51	2.65	
PULL #3	2.52	2.52	2.64	
PULL #4	2.45	2.56	2.71	
PULL #5	2.46	2.43	2.76	
TOTAL	12.17	12.35	13.40	
AVG.	2.43	2.47	2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.39	3.29	
PULL #2	3.44	3.31	
PULL #3	3.42	3.26	
PULL #4	3.28	3.15	
PULL #5	3.32	3.23	
TOTAL	16.85	16.24	
AVG.	3.37	3.24	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.21	4.16		4.09
PULL #2	4.14	4.15		4.33
PULL #3	4.16	4.21		4.06
PULL #4	4.20	4.31		4.09
PULL #5	4.19	4.19		4.06
TOTAL	20.90	21.02		20.63
AVG.	4.18	4.20		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300535.__0
FILE DATE AND TIME: 04/22/2003 01:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

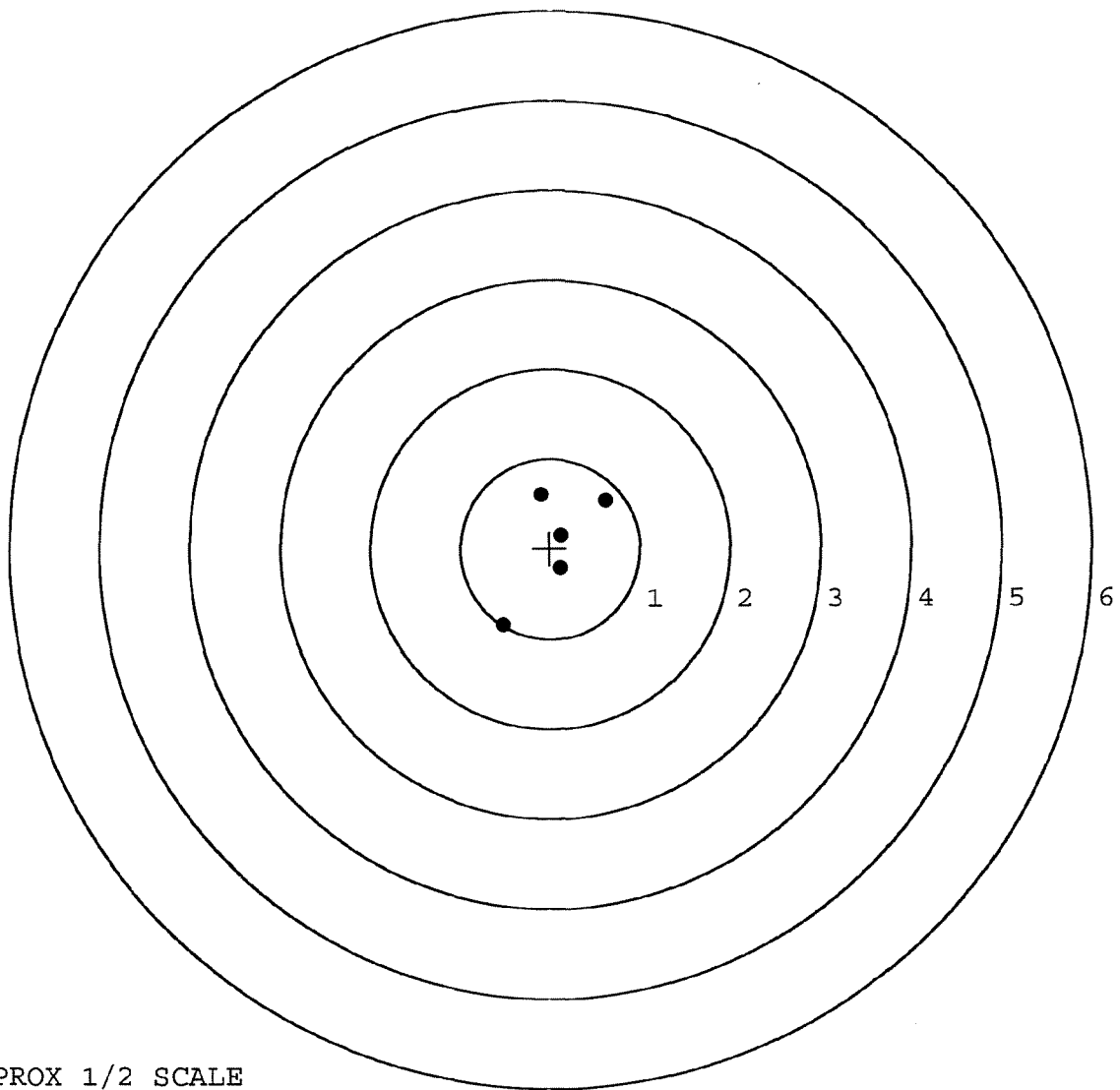
Ave. mean .613

BARBER - M24 0161728

SERIAL NUMBER: G6300535. __0
 TARGET NUMBER: 1
 FILE DATE: 04/22/2003
 FILE TIME: 01:02

POINT#	X	Y
1:	0.624	0.538
2:	0.125	0.143
3:	0.123	-0.226
4:	-0.106	0.596
5:	-0.523	-0.848

X CENTROID: 0.049
 Y CENTROID: 0.041
 POA TO CENTROID: 0.063
 HORZ SPREAD: 1.147
 VERT SPREAD: 1.444
 GROUP SPREAD: 1.799
 MIN RADIUS: 0.128
 MAX RADIUS: 1.057
 MEAN RADIUS: 0.560
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300535. __0

TARGET NUMBER: 2

FILE DATE: 04/22/2003

FILE TIME: 01:02

POINT#	X	Y
1:	0.938	-0.089
2:	0.209	0.123
3:	0.174	-0.280
4:	-0.397	-0.208
5:	-0.988	0.865

X CENTROID: -0.013

Y CENTROID: 0.082

POA TO CENTROID: 0.083

HORZ SPREAD: 1.926

VERT SPREAD: 1.145

GROUP SPREAD: 2.149

MIN RADIUS: 0.226

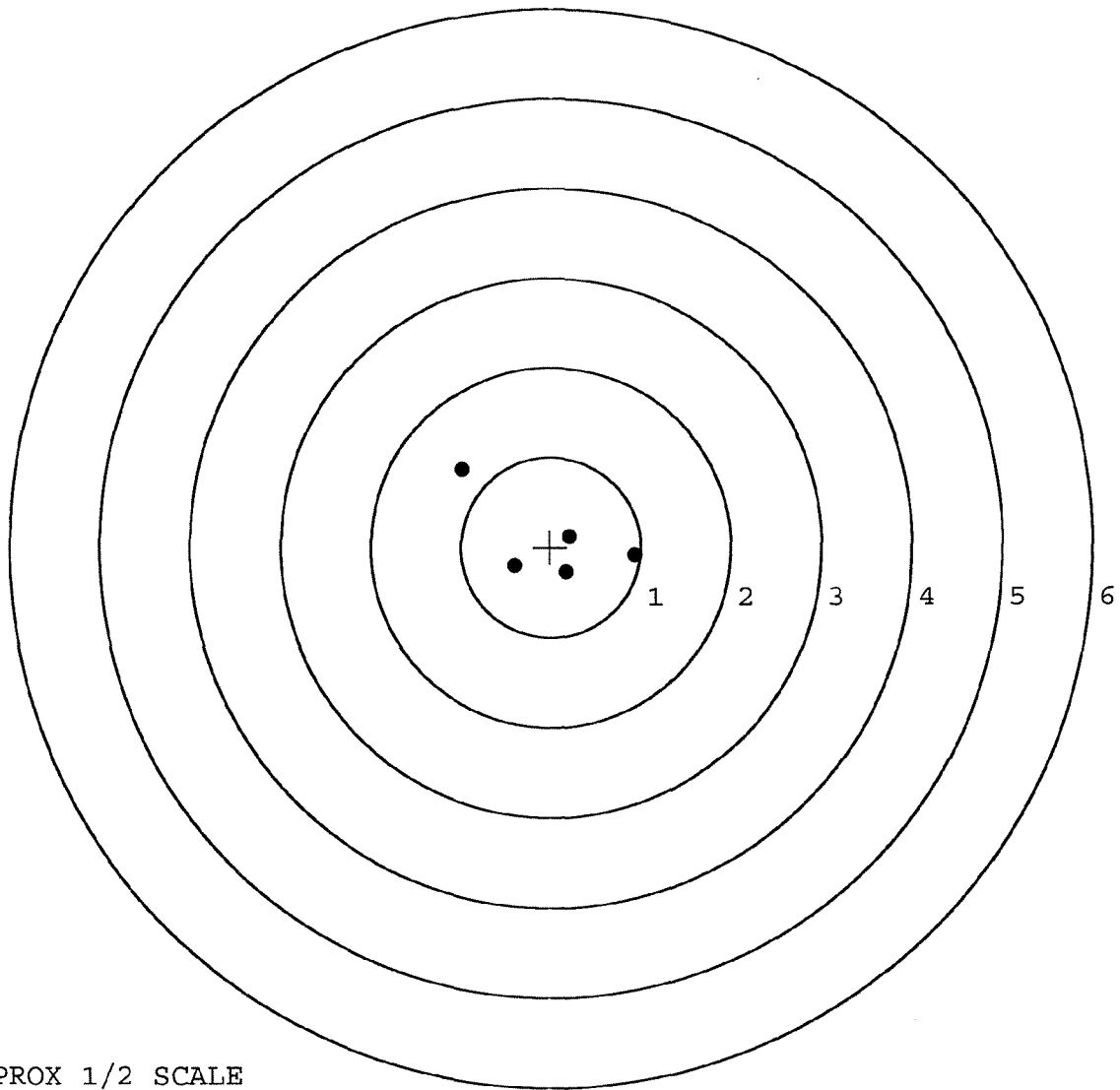
MAX RADIUS: 1.251

MEAN RADIUS: 0.666

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE