

G6300551

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Office Registered Trade Mark Deposee

SERIAL NO. **66300551**

ORDER NO. **25716**

24CX

5716 66300551

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



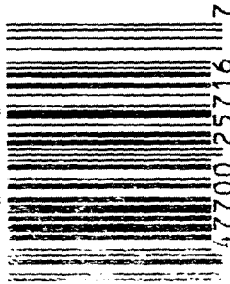
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300551

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300551

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BR</u>		
615	ROLLMARK CALIBER		3/27/03	AB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-8-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-22-03	TRW

OP #	OPERATION NAME	BARBER - M24 M16 2024	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>9.5</u> <u>9.75</u>	4-21-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.75</u> <u>3.0</u> <u>2.75</u>	4-21-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			4-23-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	4-21-03	TRW
	J) ASSEMBLE STOCK			4-11-03	RW
	K) ASSEMBLE SWIVEL STUDS			4-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-11-03	RW
	M) IRON SIGHT ALIGNMENT			4-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-11-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	4-17-03	TRW
	MALFUNCTION		CORRECTION	4-17-03	TRW
	MALFUNCTION		CORRECTION	4-17-03	TRW
	MALFUNCTION		CORRECTION	4-17-03	TRW
	MALFUNCTION		CORRECTION	4-17-03	TRW
645	INSPECT FOR LIVE AMMO			4-17-03	TRW
655	FINAL INSPECTION A) HEADSPACE			04-23-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.31</u> <u>2.30</u> <u>2.28</u> <u>2.29</u>	4-23-03	TRW
	C) FUNCTION			4-23-03	RTL
660	PACK			4/23/03	RTW

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 11-20-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.37		2.30	MIN. SETTING
PULL #2	2.53	2.32		2.34	NO AVG. OF 5
PULL #3	2.58	2.30		2.11	READINGS ACCEPT
PULL #4	2.52	2.35		2.31	ABLE LESS THAN
PULL #5	2.43	2.33		2.30	
TOTAL	12.48	11.67		11.36	
AVG.	2.49	2.33		2.27	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.33		
PULL #2	3.42	3.46		
PULL #3	3.39	3.22		
PULL #4	3.37	3.16		
PULL #5	3.30	3.04		
TOTAL	16.92	16.21		
AVG.	3.38	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.25	4.02		4.22
PULL #2	4.27	4.11		4.17
PULL #3	4.21	4.17		4.16
PULL #4	4.15	4.21		4.17
PULL #5	4.26	4.17		4.18
TOTAL	21.14	20.68		20.90
AVG.	4.22	4.13		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300551.__0
FILE DATE AND TIME: 04/18/2003 01:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

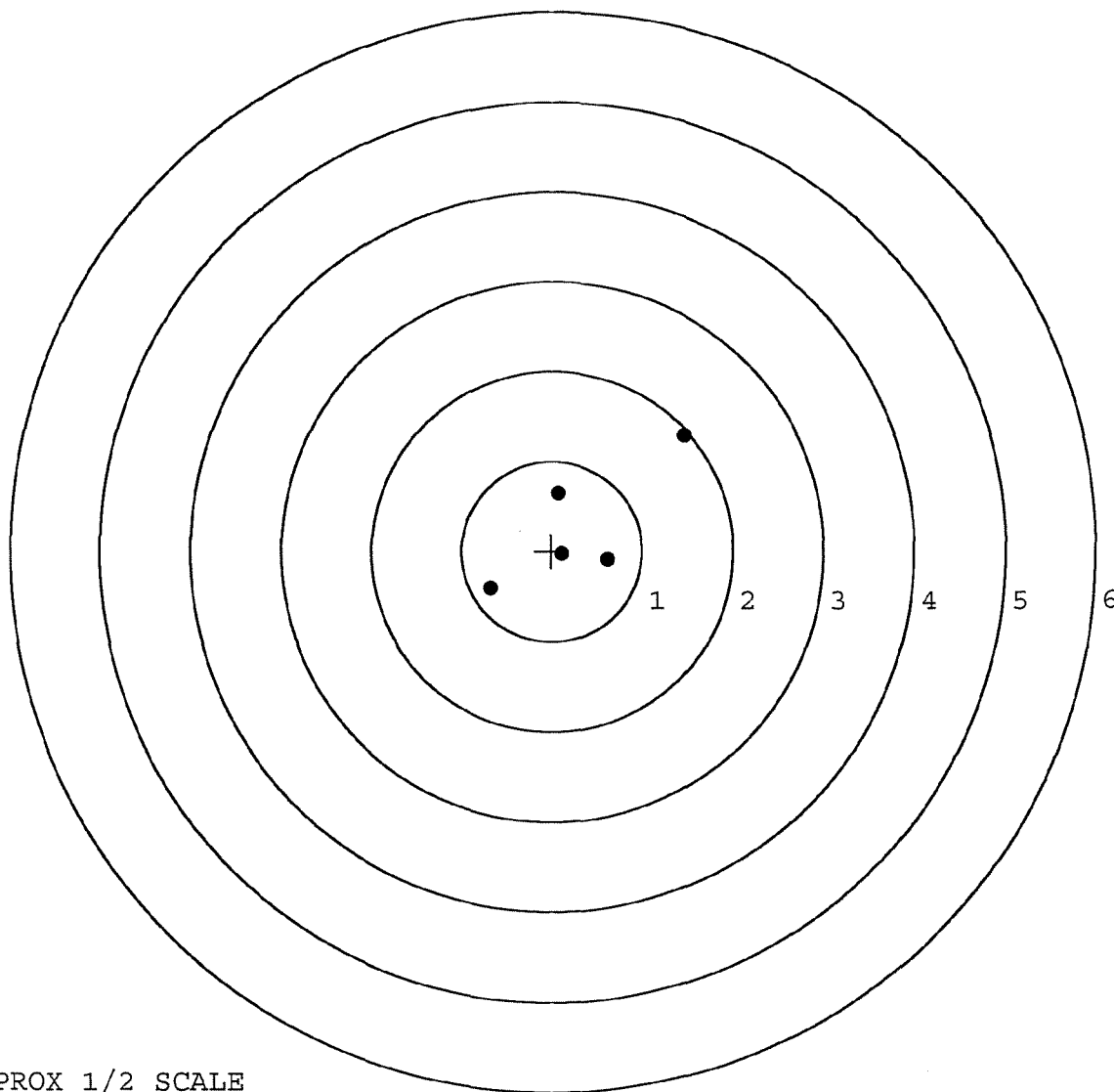
ave. mean 704

BARBER - M24 0162027

SERIAL NUMBER: G6300551. __0
 TARGET NUMBER: 1
 FILE DATE: 04/18/2003
 FILE TIME: 01:19

POINT#	X	Y
1:	0.620	-0.099
2:	0.117	-0.034
3:	0.077	0.642
4:	-0.674	-0.413
5:	1.463	1.286

X CENTROID: 0.321
 Y CENTROID: 0.276
 POA TO CENTROID: 0.423
 HORZ SPREAD: 2.137
 VERT SPREAD: 1.699
 GROUP SPREAD: 2.730
 MIN RADIUS: 0.371
 MAX RADIUS: 1.525
 MEAN RADIUS: 0.805
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4

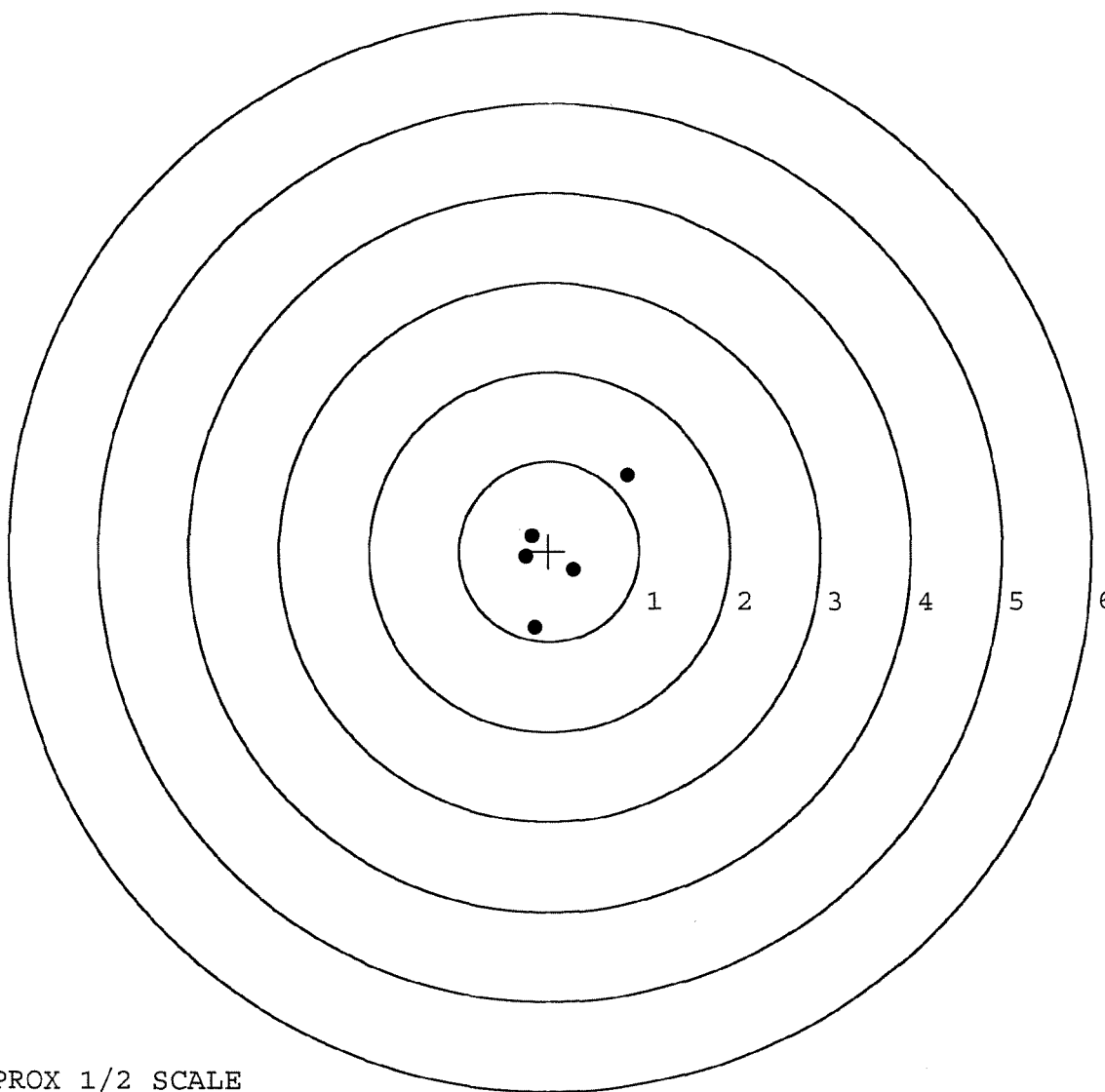


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300551. __0
 TARGET NUMBER: 2
 FILE DATE: 04/18/2003
 FILE TIME: 01:19

POINT#	X	Y
1:	0.279	-0.211
2:	-0.259	-0.063
3:	-0.199	0.173
4:	-0.166	-0.847
5:	0.871	0.849

X CENTROID: 0.105
 Y CENTROID: -0.020
 POA TO CENTROID: 0.107
 HORZ SPREAD: 1.130
 VERT SPREAD: 1.696
 GROUP SPREAD: 1.988
 MIN RADIUS: 0.258
 MAX RADIUS: 1.158
 MEAN RADIUS: 0.603
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE