

G6300560

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



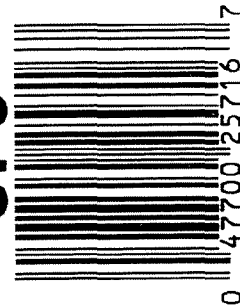
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300560

UPC



VERY IMPORTANT
Instructions Book
disclosed to assure
safe use of this
weapon

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DD

SERIAL NO.
G6300560

ORDER NO.
25716

27CY

Made in Ilion, NY. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

5716 G6300560

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



G6300560

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66300560

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED FEB 13 2004 OPERATOR <i>RY</i>		
615	ROLLMARK CALIBER		2/25/04	LB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TD
	(BOLT)		3-5	TD
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/23/04	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/23/04	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/23/04	RA
	D) OIL FIRING PIN ASSEMBLY		3/23/04	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME		READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8 ⁰	8 ⁰	8 ⁰	4/22-04	RTZ
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2 ²⁵	2 ²⁵	2 ²⁵	4/22-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY					4/22-04	RTZ
	I) FIRING PIN INDENT	.020 MIN	.022	.022	.022	4/21-04	RTZ
	J) ASSEMBLE STOCK					3-31-04	RTZ
	K) ASSEMBLE SWIVEL STUDS					4/23-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-31-04	RTZ
	M) IRON SIGHT ALIGNMENT					3-31-04	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-31-04	RTZ
640	GALLERY TEST AND TARGET		PASS FAIL			4-15-04	TRLW
	MALFUNCTION		CORRECTION			4-15-04	TRLW
	MALFUNCTION		CORRECTION			4-15-04	TRLW
	MALFUNCTION		CORRECTION			4-15-04	TRLW
	MALFUNCTION		CORRECTION			4-15-04	TRLW
645	INSPECT FOR LIVE AMMO					4-15-04	TRLW
655	FINAL INSPECTION A) HEADSPACE					4-23-04	RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.30	2.28	2.40 2.48 2.30	4/22-04	RTZ
	C) FUNCTION					4-22-04	RTZ
660	PACK					4/24/04	DTA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

BARBER - M24 0162195

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

3-30-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.41	2.36		2.36	
PULL #2	2.41	2.36		2.35	
PULL #3	2.50	2.44		2.36	
PULL #4	2.58	2.50		2.35	
PULL #5	2.53	2.34		2.32	
TOTAL	12.43	12.00		11.74	
AVERAGE	2.49	2.40		2.35	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.02		
PULL #2	3.20	3.05		
PULL #3	3.06	3.00		
PULL #4	3.02	3.03		
PULL #5	3.03	3.00		
TOTAL	15.38	15.10		
AVERAGE	3.08	3.02		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.21	4.17		4.28
PULL #2	4.23	4.16		4.23
PULL #3	4.24	4.15		4.43
PULL #4	4.23	4.21		4.42
PULL #5	4.03	4.18		4.23
TOTAL	20.94	20.87		21.59
AVERAGE	4.19	4.17		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300560.___0
FILE DATE AND TIME: 04/15/2004 07:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.007
The Average Y Centroid of the Five Target Set:	0.044
The Average Point of Impact of the Five Target Set:	0.045
The Average Mean Radius of the Five Target Set:	0.985
The Distance from POA to Centroid Target #1:	0.080
The Distance from Centroid Target #2 to Centroid Target #1:	0.419
The Distance from Centroid Target #3 to Centroid Target #1:	0.290
The Distance from Centroid Target #4 to Centroid Target #1:	0.203
The Distance from Centroid Target #5 to Centroid Target #1:	0.041

BARBER - M24 0162197

SERIAL NUMBER: G6300560. __0

TARGET NUMBER: 1

FILE DATE: 04/15/2004

FILE TIME: 07:54

POINT#	X	Y
1:	0.565	0.385
2:	-0.003	0.151
3:	0.112	0.709
4:	-0.570	0.232
5:	-1.125	-0.297
6:	-0.223	-0.245
7:	0.158	-0.231
8:	0.420	-0.415
9:	0.207	-0.625
10:	0.198	-0.417

X CENTROID: -0.026

Y CENTROID: -0.075

POA TO CENTROID: 0.080

HORZ SPREAD: 1.690

VERT SPREAD: 1.334

GROUP SPREAD: 1.822

MIN RADIUS: 0.227

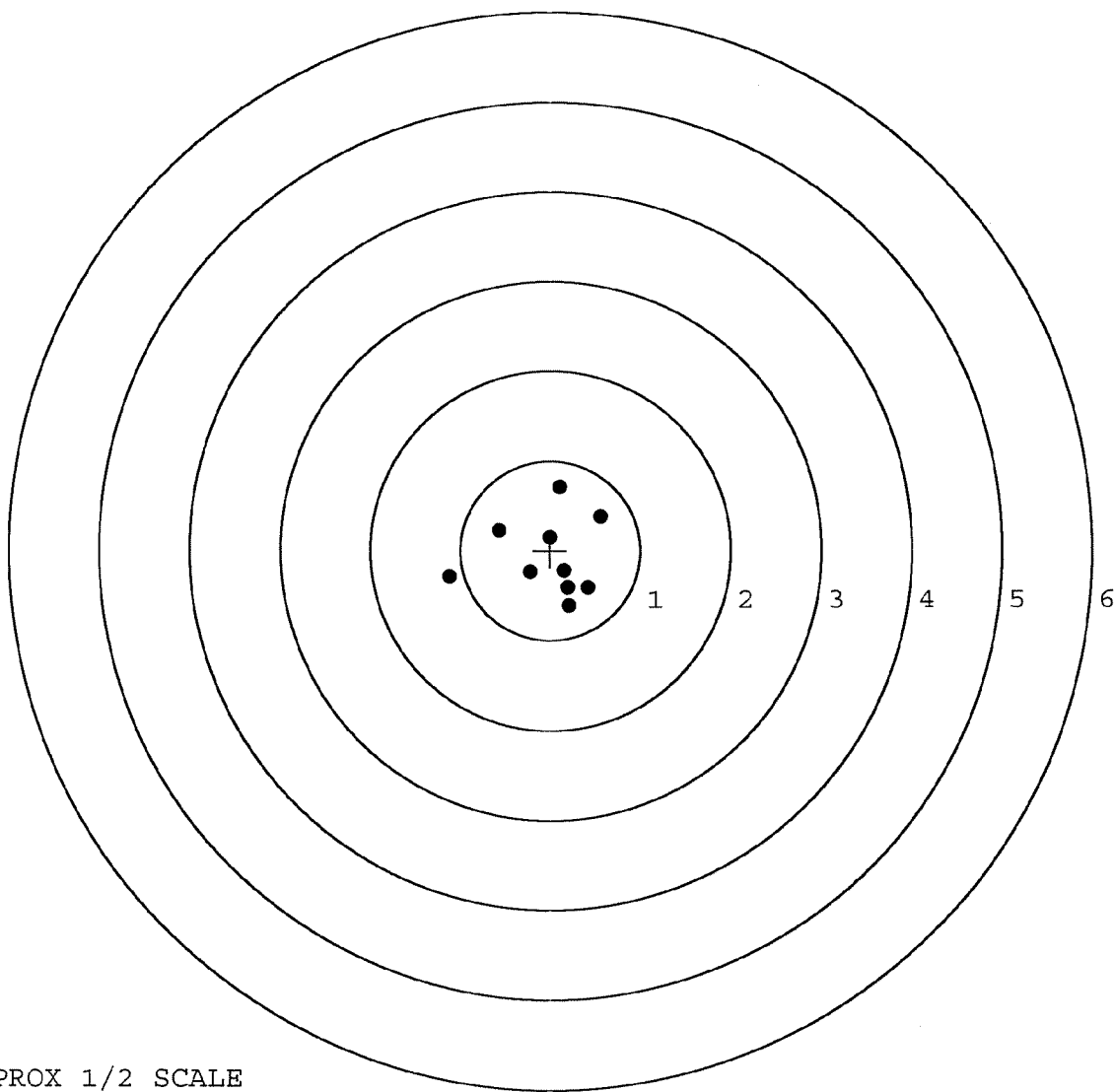
MAX RADIUS: 1.121

MEAN RADIUS: 0.559

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



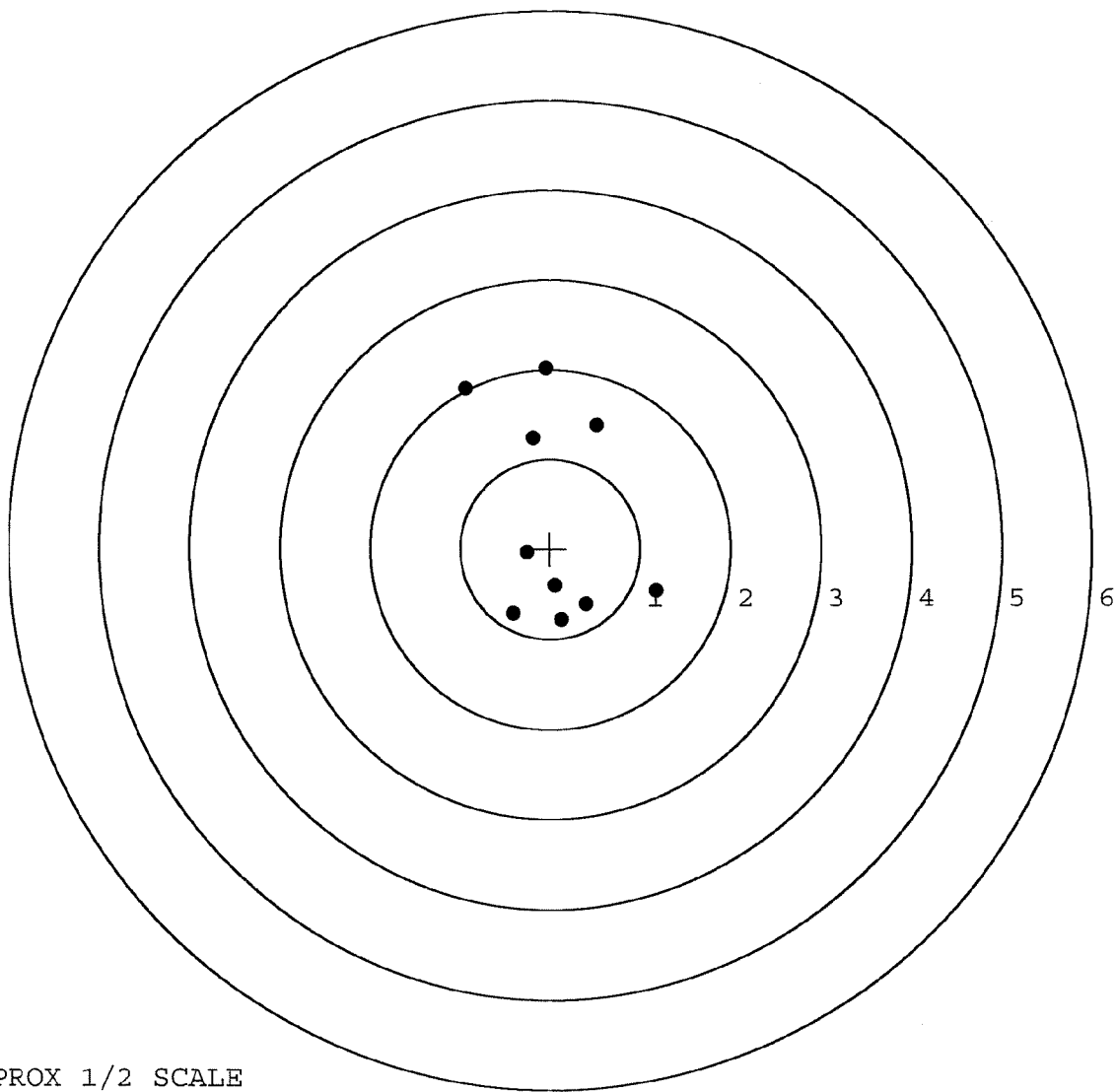
TARGET APPROX 1/2 SCALE

BARBER - M24 0162198

SERIAL NUMBER: G6300560. __0
 TARGET NUMBER: 2
 FILE DATE: 04/15/2004
 FILE TIME: 07:54

POINT#	X	Y
1:	-0.191	1.235
2:	0.523	1.381
3:	-0.050	2.017
4:	-0.943	1.789
5:	-0.260	-0.040
6:	1.176	-0.468
7:	0.402	-0.617
8:	0.055	-0.409
9:	-0.413	-0.721
10:	0.131	-0.787

X CENTROID: 0.043
 Y CENTROID: 0.338
 POA TO CENTROID: 0.341
 HORZ SPREAD: 2.119
 VERT SPREAD: 2.804
 GROUP SPREAD: 3.096
 MIN RADIUS: 0.484
 MAX RADIUS: 1.754
 MEAN RADIUS: 1.143
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 8



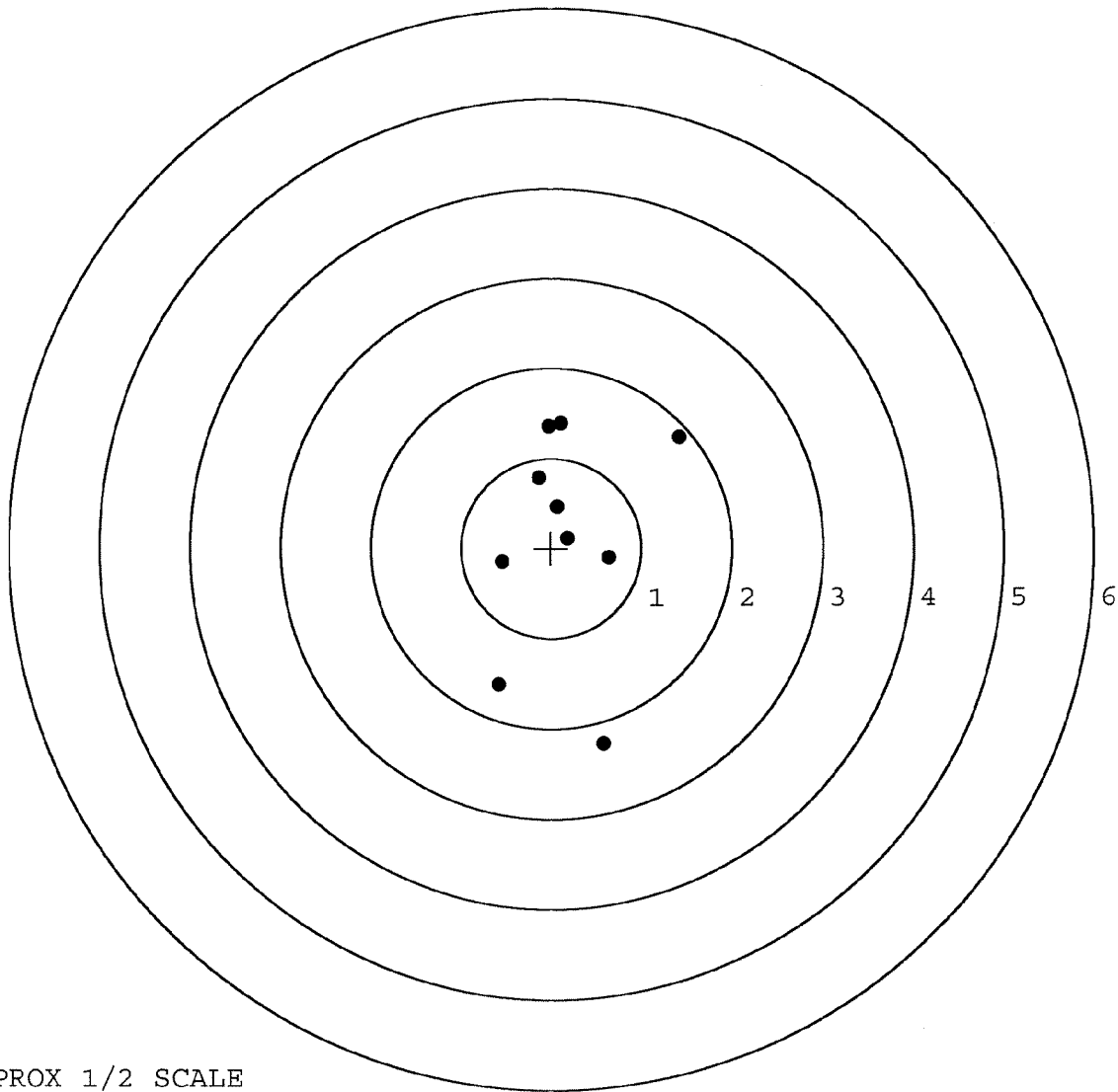
TARGET APPROX 1/2 SCALE

BARBER - M24 0162199

SERIAL NUMBER: G6300560. 0
 TARGET NUMBER: 3
 FILE DATE: 04/15/2004
 FILE TIME: 07:54

POINT#	X	Y
1:	0.581	-2.167
2:	-0.586	-1.518
3:	-0.542	-0.159
4:	0.646	-0.108
5:	0.180	0.110
6:	0.067	0.462
7:	-0.139	0.784
8:	-0.032	1.355
9:	0.107	1.388
10:	1.419	1.235

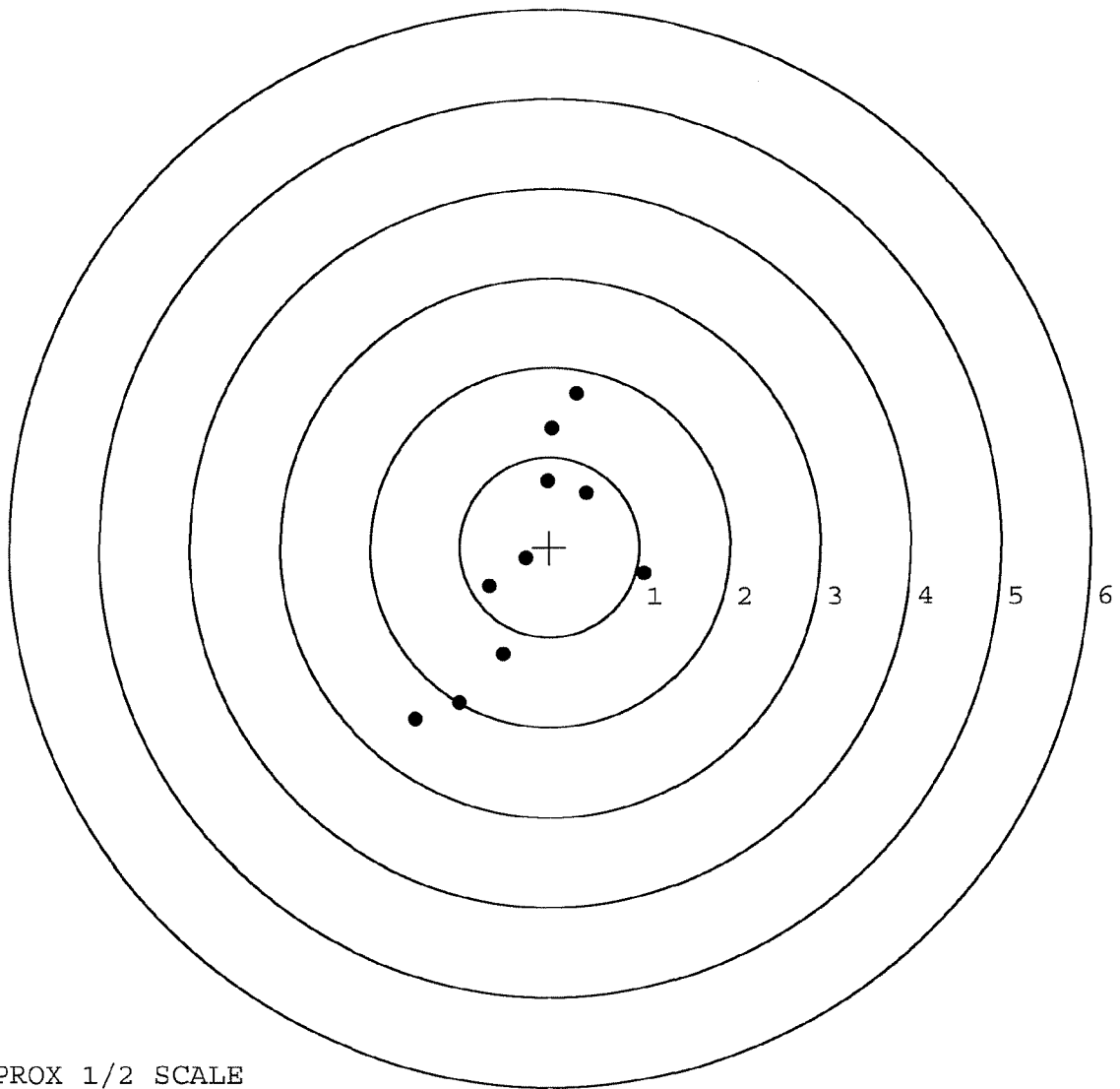
X CENTROID: 0.170
 Y CENTROID: 0.138
 POA TO CENTROID: 0.219
 HORZ SPREAD: 2.005
 VERT SPREAD: 3.555
 GROUP SPREAD: 3.586
 MIN RADIUS: 0.030
 MAX RADIUS: 2.342
 MEAN RADIUS: 1.070
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

BARBER - M24 0162200

SERIAL NUMBER: G6300560. __0	POINT#	X	Y
TARGET NUMBER: 4	1:	1.048	-0.299
FILE DATE: 04/15/2004	2:	-0.670	-0.440
FILE TIME: 07:54	3:	-0.266	-0.124
	4:	0.408	0.603
X CENTROID: -0.220	5:	-0.026	0.739
Y CENTROID: -0.136	6:	0.030	1.315
POA TO CENTROID: 0.258	7:	0.306	1.702
HORZ SPREAD: 2.550	8:	-0.517	-1.200
VERT SPREAD: 3.619	9:	-1.010	-1.735
GROUP SPREAD: 4.045	10:	-1.502	-1.917
MIN RADIUS: 0.048			
MAX RADIUS: 2.195			
MEAN RADIUS: 1.220			
# IN 1 IN DIAMETER: 1			
# IN 2 IN DIAMETER: 4			
# in 3 IN DIAMETER: 7			



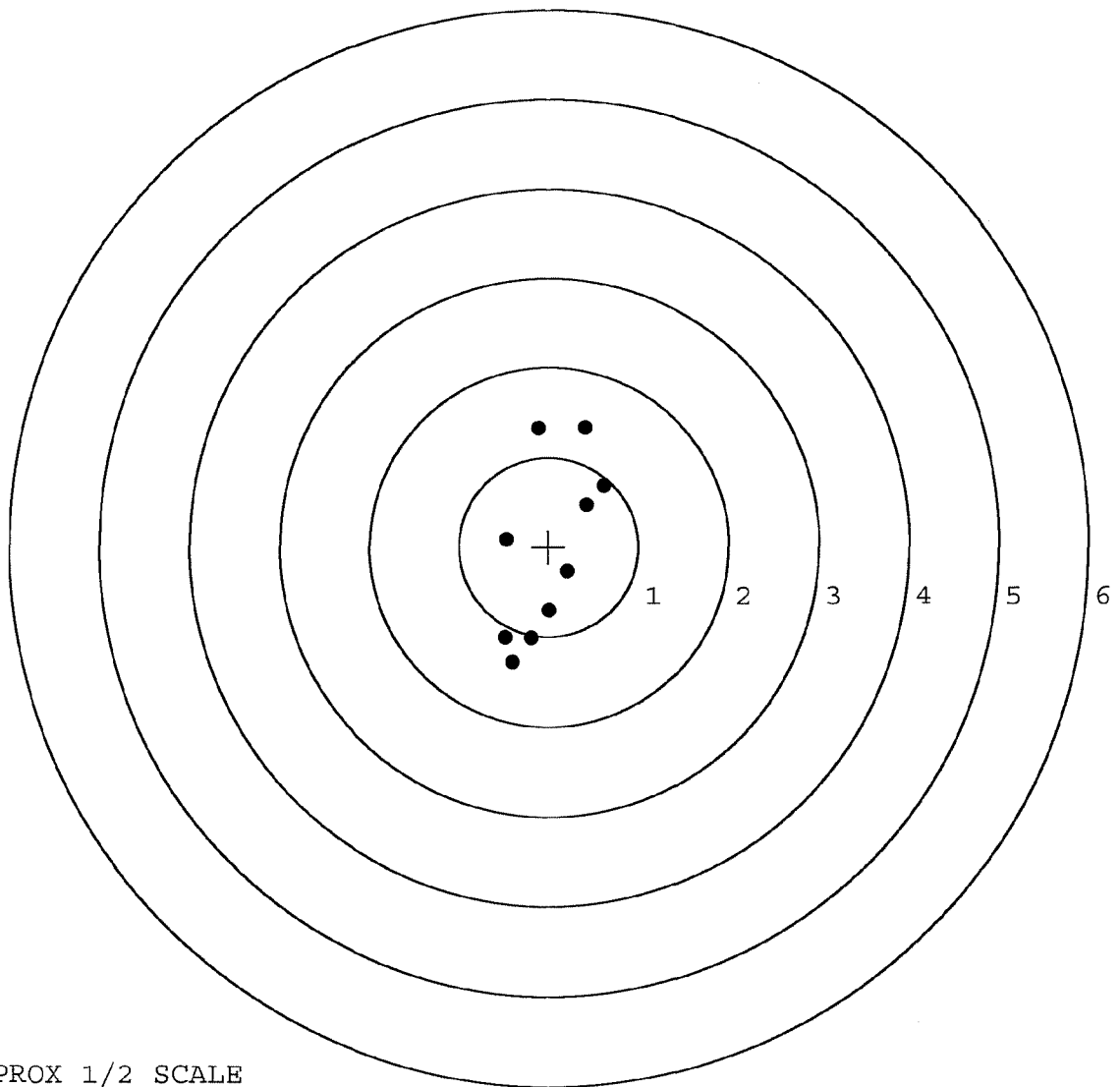
TARGET APPROX 1/2 SCALE

BARBER - M24 0162201

SERIAL NUMBER: G6300560. __0
 TARGET NUMBER: 5
 FILE DATE: 04/15/2004
 FILE TIME: 07:54

POINT#	X	Y
1:	0.425	0.467
2:	0.623	0.681
3:	0.211	-0.274
4:	-0.478	0.082
5:	-0.117	1.322
6:	0.413	1.328
7:	0.008	-0.717
8:	-0.197	-1.025
9:	-0.405	-1.290
10:	-0.482	-1.018

X CENTROID: 0.000
 Y CENTROID: -0.044
 POA TO CENTROID: 0.044
 HORZ SPREAD: 1.105
 VERT SPREAD: 2.618
 GROUP SPREAD: 2.743
 MIN RADIUS: 0.312
 MAX RADIUS: 1.433
 MEAN RADIUS: 0.930
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE