

G 6300561

M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



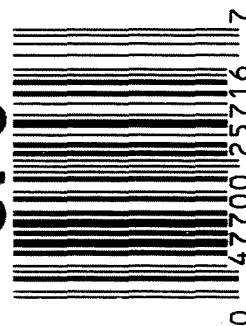
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300561

UPC



Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque D



5716 G6300561

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6300561

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300561

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RTL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED JAN 28 2004 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-11-04	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-11-04	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-11-04	DA
	D) OIL FIRING PIN ASSEMBLY		2-11-04	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9.50	9.50	9.75	2-23-04	RTL		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2 ⁰	2 ⁰	2 ⁰	2-23-04	RTL		
	H) TRIGGER PULL TEST AND RETAINABILITY					3-3-04	RTL		
	I) FIRING PIN INDENT	.020 MIN	022	021	022	2-23-04	RTL		
	J) ASSEMBLE STOCK					4-11-04	RTL		
	K) ASSEMBLE SWIVEL STUDS					3-3-04	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-11-04	RTL		
	M) IRON SIGHT ALIGNMENT					4-11-04	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-11-04	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		2-16-04	TRW		
	MALFUNCTION		CORRECTION			2-16-04	TRW		
	MALFUNCTION		CORRECTION			2-16-04	TRW		
	MALFUNCTION		CORRECTION			2-16-04	TRW		
	MALFUNCTION		CORRECTION			2-16-04	TRW		
645	INSPECT FOR LIVE AMMO					2-16-04	TRW		
655	FINAL INSPECTION A) HEADSPACE					3-3-04	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2600	259	262	264	259	2-23-04	RTL
	C) FUNCTION					3-3-04	RTL		
660	PACK					3/4/04	WTA		

INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 2-10-04
 TESTER SW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.42	2.39		2.25	
PULL #2	2.67	2.76		2.63	
PULL #3	2.69	2.64		2.80	
PULL #4	2.50	2.54		2.53	
PULL #5	2.61	2.71		2.45	
TOTAL	12.89	13.04		12.66	
AVERAGE	2.58	2.61		2.53	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.08		
PULL #2	3.31	3.33		
PULL #3	3.34	3.40		
PULL #4	3.33	3.29		
PULL #5	3.28	3.38		
TOTAL	16.35	16.48		
AVERAGE	3.27	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.18	4.03		4.01
PULL #2	4.40	4.45		4.10
PULL #3	4.35	4.45		4.02
PULL #4	4.03	4.35		4.18
PULL #5	4.36	4.30		4.06
TOTAL	21.32	21.58		20.37
AVERAGE	4.26	4.32		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300561.___0

FILE DATE AND TIME: 02/16/2004 07:21

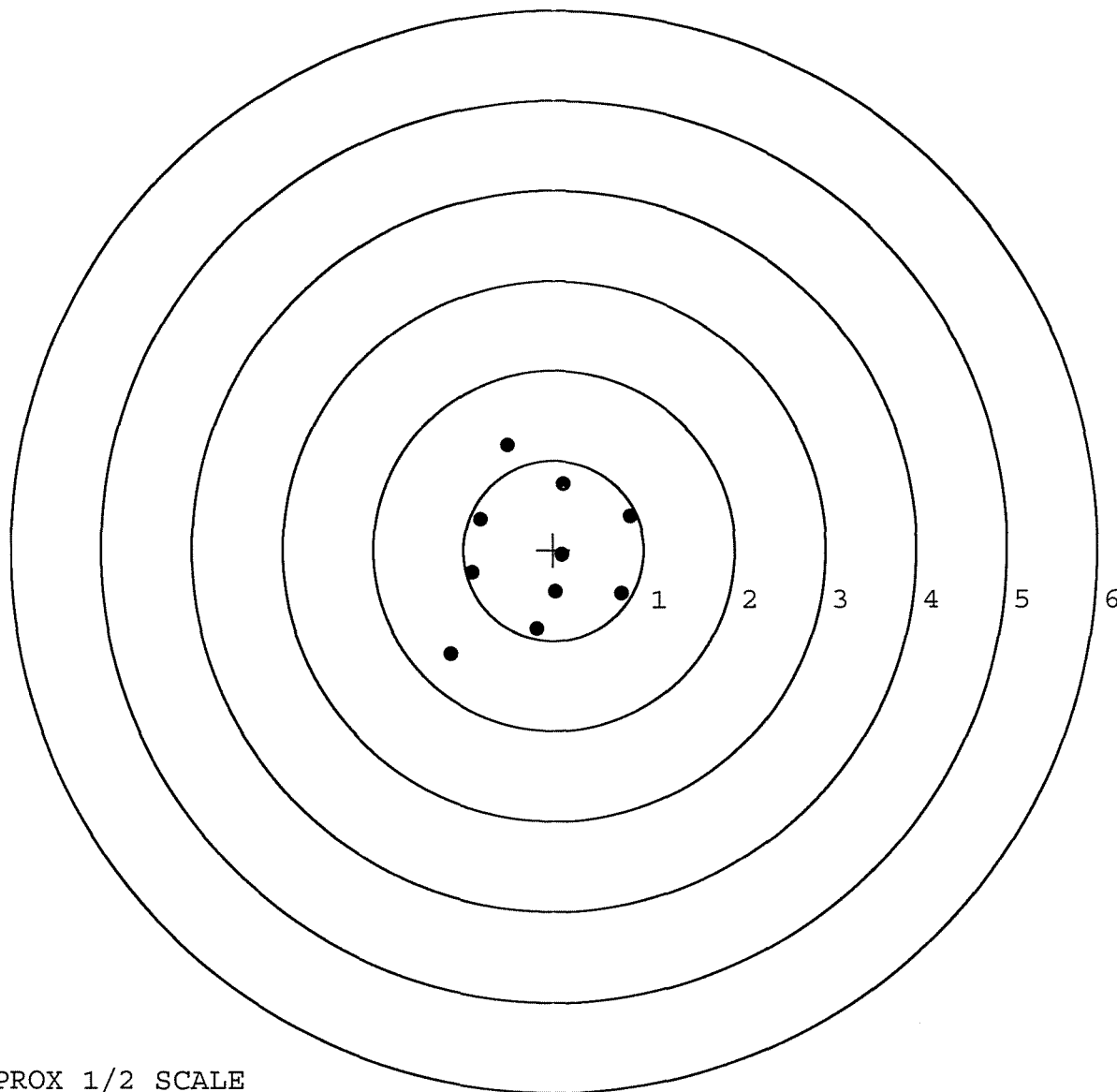
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.049
The Average Y Centroid of the Five Target Set:	-0.050
The Average Point of Impact of the Five Target Set:	0.070
The Average Mean Radius of the Five Target Set:	0.850
The Distance from POA to Centroid Target #1:	0.183
The Distance from Centroid Target #2 to Centroid Target #1:	0.217
The Distance from Centroid Target #3 to Centroid Target #1:	0.128
The Distance from Centroid Target #4 to Centroid Target #1:	0.286
The Distance from Centroid Target #5 to Centroid Target #1:	0.095

SERIAL NUMBER: G6300561. __0
 TARGET NUMBER: 1
 FILE DATE: 02/16/2004
 FILE TIME: 07:21

X CENTROID: -0.171
 Y CENTROID: -0.065
 POA TO CENTROID: 0.183
 HORZ SPREAD: 1.987
 VERT SPREAD: 2.329
 GROUP SPREAD: 2.508
 MIN RADIUS: 0.271
 MAX RADIUS: 1.456
 MEAN RADIUS: 0.876
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.755	-0.482
2:	0.852	0.375
3:	0.108	0.739
4:	-0.509	1.173
5:	-0.818	0.346
6:	-0.900	-0.252
7:	-1.135	-1.156
8:	-0.187	-0.874
9:	0.026	-0.461
10:	0.100	-0.054



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300561. __0

TARGET NUMBER: 2

FILE DATE: 02/16/2004

FILE TIME: 07:21

X CENTROID: 0.031

Y CENTROID: -0.144

POA TO CENTROID: 0.147

HORZ SPREAD: 1.761

VERT SPREAD: 1.267

GROUP SPREAD: 1.970

MIN RADIUS: 0.180

MAX RADIUS: 1.079

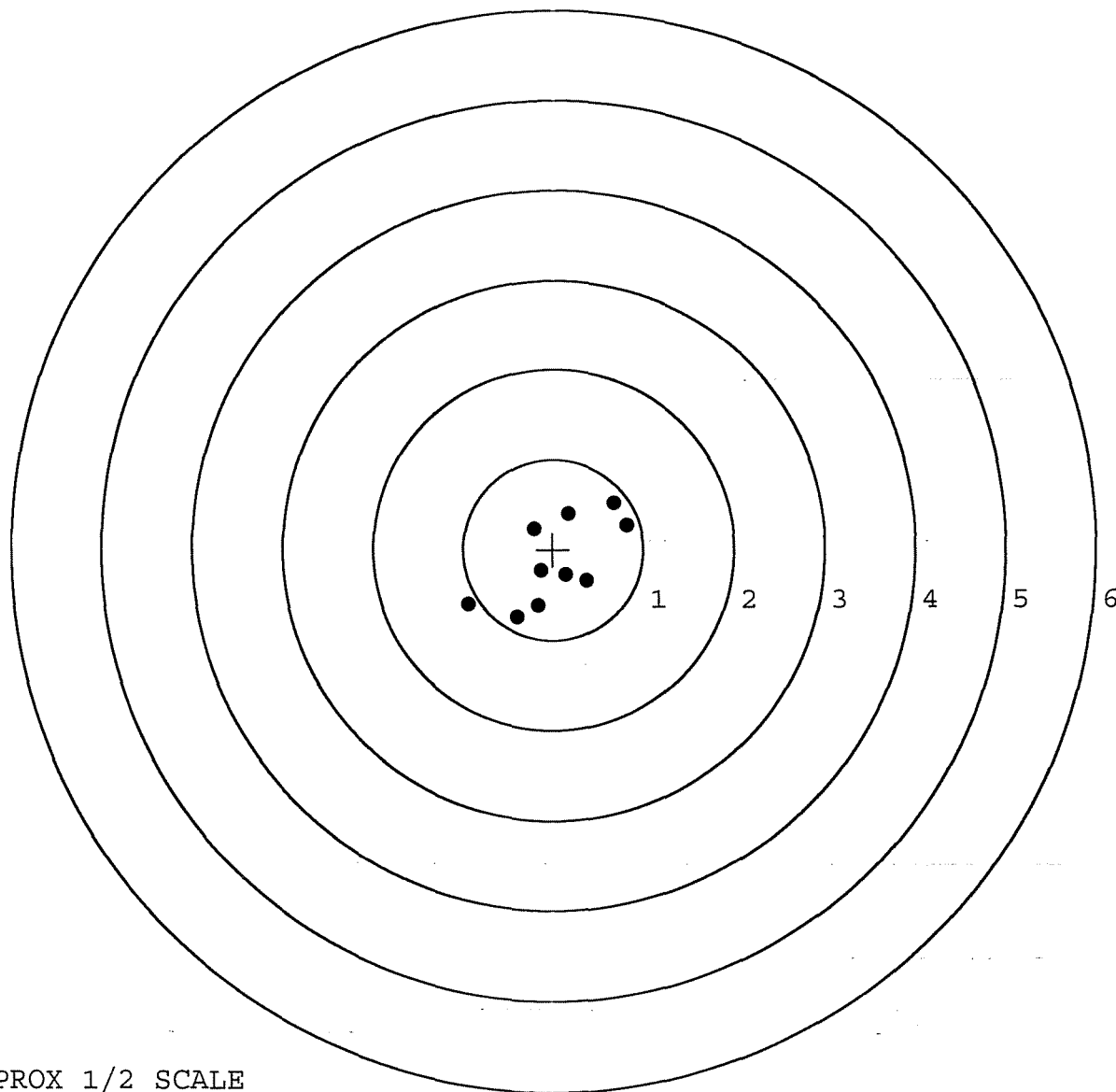
MEAN RADIUS: 0.593

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.817	0.269
2:	0.676	0.514
3:	0.167	0.394
4:	-0.216	0.233
5:	0.375	-0.352
6:	0.146	-0.282
7:	-0.140	-0.237
8:	-0.172	-0.621
9:	-0.400	-0.753
10:	-0.944	-0.607



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300561. __ 0

TARGET NUMBER: 3

FILE DATE: 02/16/2004

FILE TIME: 07:21

X CENTROID: -0.043

Y CENTROID: -0.069

POA TO CENTROID: 0.081

HORZ SPREAD: 2.635

VERT SPREAD: 2.354

GROUP SPREAD: 3.088

MIN RADIUS: 0.290

MAX RADIUS: 1.598

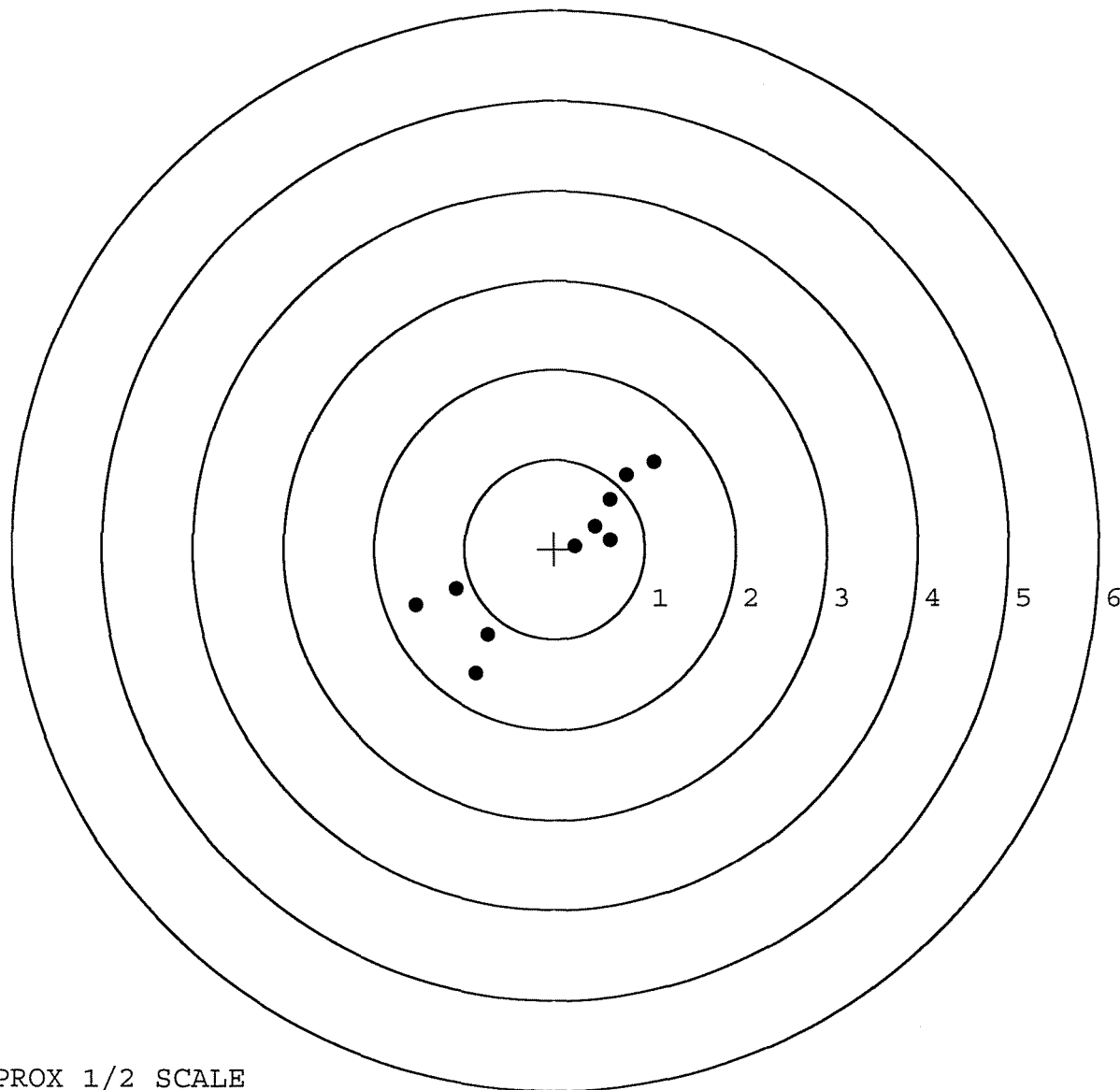
MEAN RADIUS: 1.065

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 7

POINT#	X	Y
1:	1.100	0.971
2:	0.800	0.831
3:	0.617	0.559
4:	0.621	0.102
5:	0.230	0.032
6:	0.447	0.255
7:	-0.742	-0.959
8:	-1.092	-0.454
9:	-1.535	-0.639
10:	-0.871	-1.383



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300561. __0

TARGET NUMBER: 4

FILE DATE: 02/16/2004

FILE TIME: 07:21

X CENTROID: 0.108

Y CENTROID: -0.001

POA TO CENTROID: 0.108

HORZ SPREAD: 1.904

VERT SPREAD: 1.311

GROUP SPREAD: 1.995

MIN RADIUS: 0.195

MAX RADIUS: 1.093

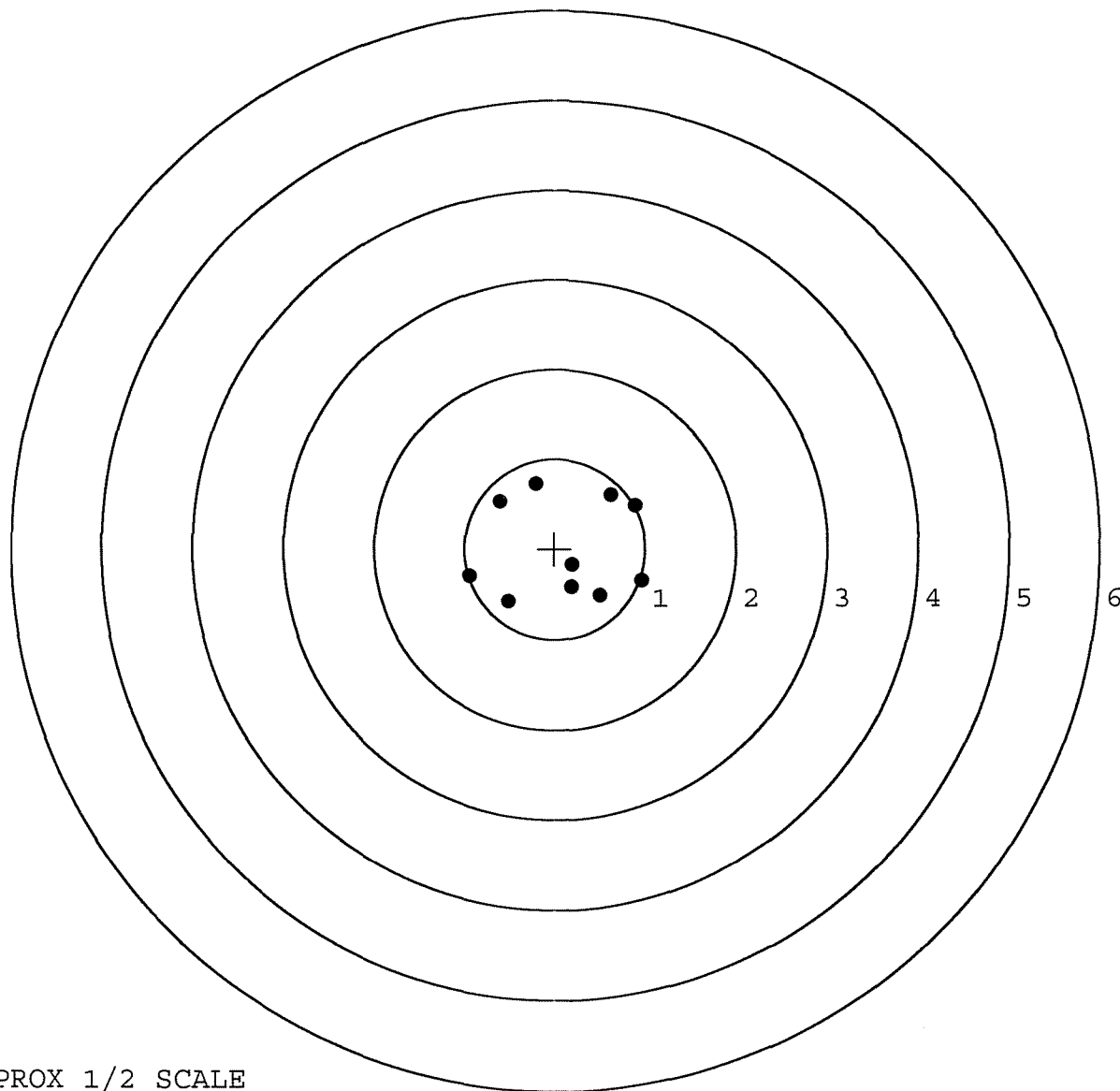
MEAN RADIUS: 0.755

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.962	-0.356
2:	0.891	0.484
3:	0.622	0.605
4:	-0.208	0.726
5:	-0.611	0.527
6:	-0.942	-0.304
7:	-0.520	-0.585
8:	0.505	-0.514
9:	0.189	-0.421
10:	0.194	-0.177



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300561. __0

TARGET NUMBER: 5

FILE DATE: 02/16/2004

FILE TIME: 07:21

X CENTROID: -0.169

Y CENTROID: 0.030

POA TO CENTROID: 0.172

HORZ SPREAD: 2.085

VERT SPREAD: 2.528

GROUP SPREAD: 3.101

MIN RADIUS: 0.332

MAX RADIUS: 1.640

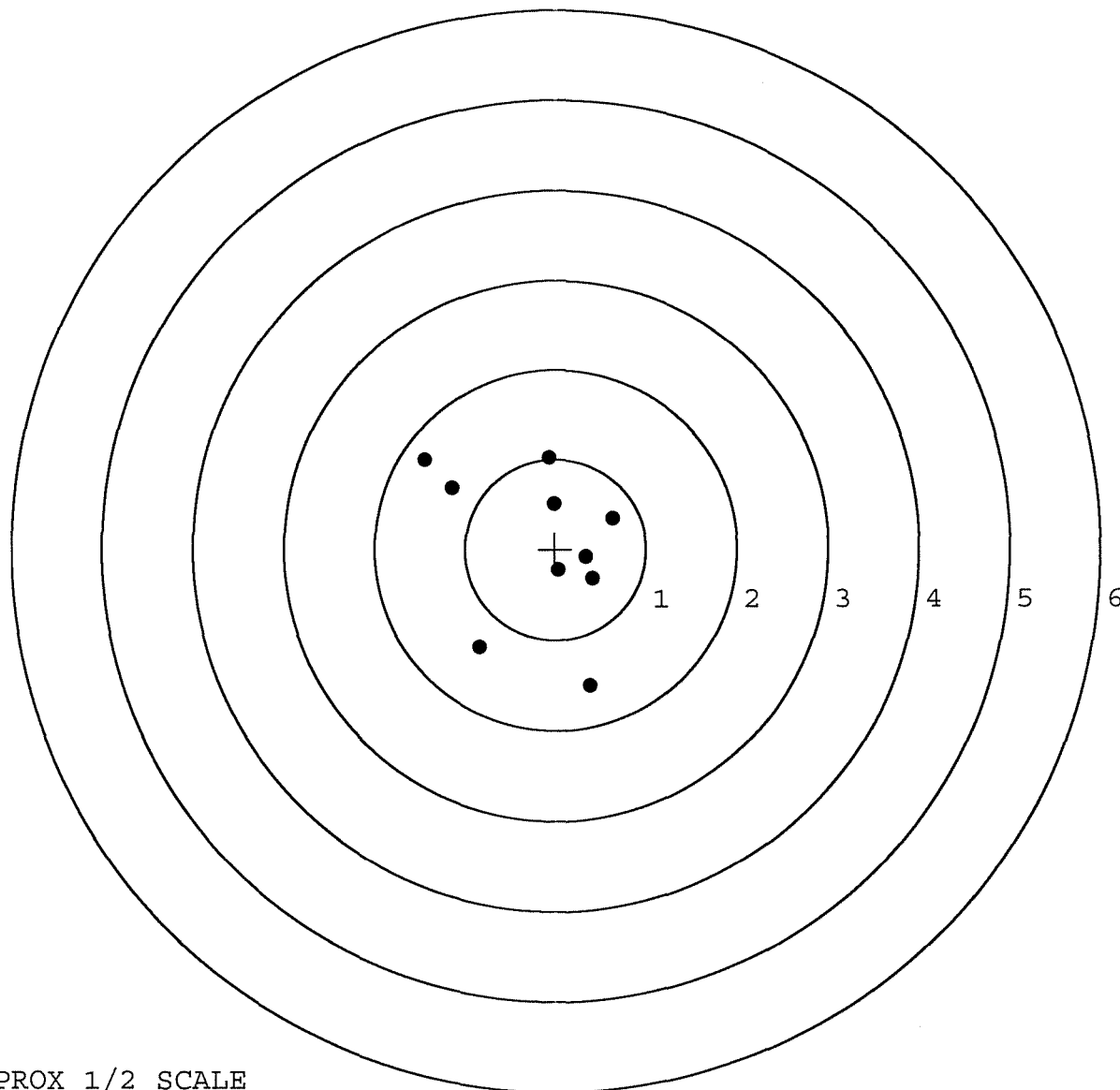
MEAN RADIUS: 0.960

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.388	-1.512
2:	-0.835	-1.081
3:	-0.070	1.016
4:	-0.017	0.506
5:	-1.142	0.678
6:	-1.446	0.989
7:	0.639	0.346
8:	0.414	-0.321
9:	0.343	-0.086
10:	0.036	-0.231



TARGET APPROX 1/2 SCALE