

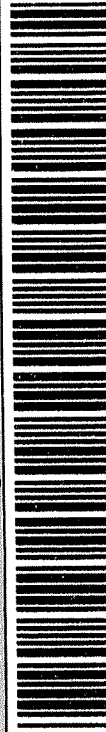
G-6388566

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 G6300566

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



G6300566

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

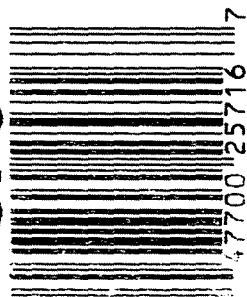
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300566

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300566

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-22-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <u>ARJ</u>		
615	ROLLMARK CALIBER		3/27/03	JB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	RTL

OP #	OPERATION	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>8.0</u> <u>8.0</u> <u>7.5</u>	4/21/03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	4/21/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			4-21-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4/21/03	DA
	J) ASSEMBLE STOCK			4-7-03	RW
	K) ASSEMBLE SWIVEL STUDS			4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-21-03	RTL
	M) IRON SIGHT ALIGNMENT			4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-21-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
645	INSPECT FOR LIVE AMMO			4-10-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-21-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.64</u> <u>2.87</u> <u>2.81</u> <u>2.88</u>	4/21/03	DA
	C) FUNCTION			4-21-03	RT
660	PACK			4/22/03	DA

BARBER M24 0162258
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.67	2.13		2.56	MIN. SETTING
PULL #2	2.56	2.27		2.23	NO AVG. OF 5
PULL #3	2.62	2.19		2.22	READINGS ACCEPT
PULL #4	2.54	2.16		2.25	ABLE LESS THAN
PULL #5	2.47	2.16		2.26	
TOTAL	12.86	10.91		11.52	
AVG.	2.57	2.18		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.01		
PULL #2	3.11	3.02		
PULL #3	3.08	3.03		
PULL #4	3.04	3.05		
PULL #5	3.05	3.05		
TOTAL	15.44	15.16		
AVG.	3.08	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.09		4.12
PULL #2	4.15	4.08		4.09
PULL #3	4.12	4.06		4.13
PULL #4	4.04	4.03		4.05
PULL #5	4.05	4.08	1.1	3.98
TOTAL	20.50	20.32		20.37
AVG.	4.10	4.06		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300566. __0

FILE DATE AND TIME: 04/11/2003 01:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .902

SERIAL NUMBER: G6300566. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:48

POINT#	X	Y
1:	0.727	-1.163
2:	-0.633	-0.680
3:	0.019	-0.040
4:	-0.045	0.881
5:	0.635	1.118

X CENTROID: 0.141

Y CENTROID: 0.023

POA TO CENTROID: 0.143

HORZ SPREAD: 1.360

VERT SPREAD: 2.281

GROUP SPREAD: 2.283

MIN RADIUS: 0.137

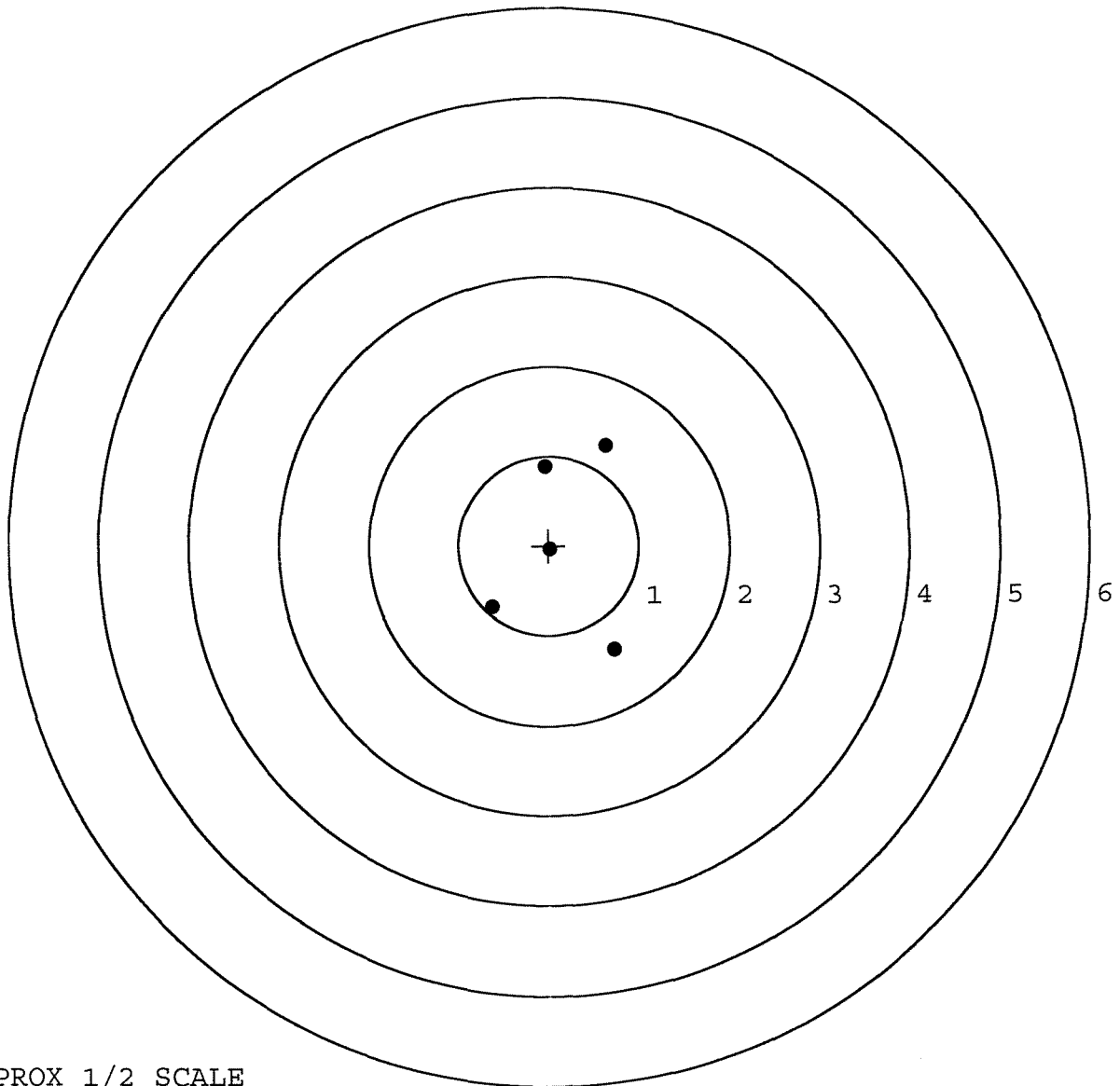
MAX RADIUS: 1.323

MEAN RADIUS: 0.917

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5

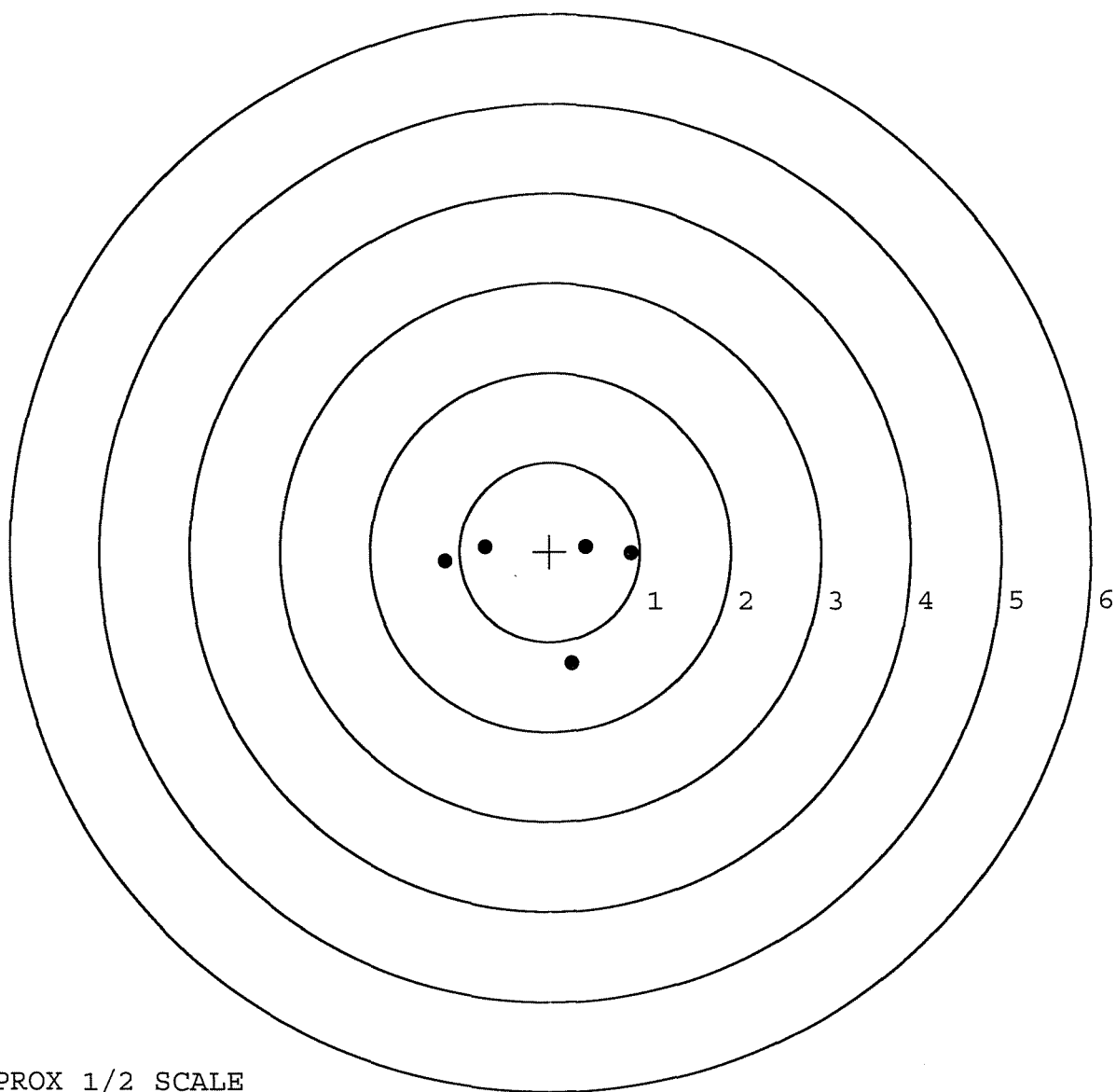


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300566. __0
 TARGET NUMBER: 2
 FILE DATE: 04/11/2003
 FILE TIME: 01:48

POINT#	X	Y
1:	0.905	-0.022
2:	0.406	0.054
3:	0.251	-1.242
4:	-0.720	0.059
5:	-1.166	-0.110

X CENTROID: -0.065
 Y CENTROID: -0.252
 POA TO CENTROID: 0.260
 HORZ SPREAD: 2.071
 VERT SPREAD: 1.301
 GROUP SPREAD: 2.073
 MIN RADIUS: 0.562
 MAX RADIUS: 1.110
 MEAN RADIUS: 0.887
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE