

**BARBER - M24 0162274**

G6300568

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER  
KINZER V. REMINGTON**

**BARBER - M24 0162274 M2400162313**

VERY IMPORTANT  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Ilion, NY    Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.  
G6300568

ORDER NO.  
25716

23AY

5716 G6300568

ORDER 25716  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI  
UPC



ORDER 25716  
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI  
UPC



**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



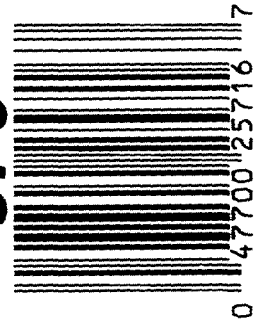
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6300568**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300 568

| OP #      | OPERATION NAME                                                 | READINGS                                       | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|------------------------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                                | 1-26-04 | RTZ     |
| 600       | PROOF                                                          |                                                | 1-26-04 | RW      |
| 607       | CHECK HEADSPACE                                                |                                                | 1-26-04 | RW      |
| 610       | DIS-ASSEMBLE GUN                                               |                                                | 1-26-04 | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | INSPECTED<br>JAN 26 2005<br>OPERATOR <u>RK</u> |         |         |
| 615       | ROLLMARK CALIBER                                               |                                                | 1/27/04 | SA      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                                | 1-27-04 | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                                | 2-4     | TA      |
|           | (BOLT)                                                         |                                                | 2-4     | TA      |
| 625       | FINAL ASSEMBLY                                                 |                                                |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                                | 2-11-04 | RW      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                                | 2-11-04 | RW      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                                | 2-11-04 | RW      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                                | 2-11-04 | RW      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS                            |         |         |

| OP # OPERATION NAME 62278 |                                                                       |                                           | READINGS             |                      |                                  | DATE    | INITIAL |
|---------------------------|-----------------------------------------------------------------------|-------------------------------------------|----------------------|----------------------|----------------------------------|---------|---------|
| 625                       | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>7<sup>0</sup></u> | <u>7<sup>0</sup></u> | <u>7<sup>0</sup></u>             | 3-9-04  | RTL     |
| CONT.                     | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>3<sup>0</sup></u> | <u>3<sup>0</sup></u> | <u>3<sup>0</sup></u>             | 3-9-04  | RTL     |
|                           | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |                      |                      |                                  | 3-9-04  | RR      |
|                           | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.024</u>          | <u>.024</u>          | <u>.025</u>                      | 3-9-04  | RTL     |
|                           | J) ASSEMBLE STOCK                                                     |                                           |                      |                      |                                  | 2-12-04 | RR      |
|                           | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |                      |                      |                                  | 3-10-04 | RR      |
|                           | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |                      |                      |                                  | 2-12-04 | RR      |
|                           | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |                      |                      |                                  | 2-12-04 | RR      |
|                           | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |                      |                      |                                  | 2-12-04 | RR      |
| 640                       | GALLERY TEST AND<br>TARGET                                            |                                           | PASS FAIL            |                      |                                  | 3-1-04  | TRW     |
|                           | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                                  | 3-1-04  | TRW     |
|                           | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                                  | 3-1-04  | TRW     |
|                           | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                                  | 3-1-04  | TRW     |
|                           | MALFUNCTION                                                           |                                           | CORRECTION           |                      |                                  | 3-1-04  | TRW     |
| 645                       | INSPECT FOR LIVE AMMO                                                 |                                           |                      |                      |                                  | 3-1-04  | TRW     |
| 655                       | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |                      |                      |                                  | 3-10-04 | RR      |
|                           | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>256</u>           | <u>258</u>           | <u>257</u> <u>259</u> <u>267</u> | 3-9-04  | RTL     |
|                           | C) FUNCTION                                                           |                                           |                      |                      |                                  | 3-10-04 | RTL     |
| 660                       | PACK                                                                  |                                           |                      |                      |                                  | 3/10/04 | RA      |

BARBER - M24 0162279

SERIAL NO. \_\_\_\_\_

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

2-11-04

TESTER

SW

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER<br>50 CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |       | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|-------|----------|
| PULL #1 | 2.48                | 2.35                        |                                   | 2.49  |          |
| PULL #2 | 2.83                | 2.69                        |                                   | 2.71  |          |
| PULL #3 | 2.75                | 2.77                        |                                   | 2.80  |          |
| PULL #4 | 2.89                | 2.58                        |                                   | 2.74  |          |
| PULL #5 | 2.59                | 2.82                        |                                   | 2.76  |          |
| TOTAL   | 13.54               | 13.21                       |                                   | 13.50 |          |
| AVERAGE | 2.71                | 2.64                        |                                   | 2.70  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER<br>20 CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.06                | 3.06                        |  |          |
| PULL #2 | 3.02                | 3.29                        |  |          |
| PULL #3 | 3.00                | 3.29                        |  |          |
| PULL #4 | 3.05                | 3.08                        |  |          |
| PULL #5 | 2.99                | 3.28                        |  |          |
| TOTAL   | 15.12               | 16.00                       |  |          |
| AVERAGE | 3.02                | 3.20                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER<br>20 CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.19                | 4.18                        |                                   | 4.19                                    |
| PULL #2 | 4.18                | 4.00                        |                                   | 4.22                                    |
| PULL #3 | 4.14                | 4.12                        |                                   | 4.20                                    |
| PULL #4 | 4.22                | 4.16                        |                                   | 4.18                                    |
| PULL #5 | 4.27                | 4.13                        |                                   | 4.13                                    |
| TOTAL   | 21.00               | 20.59                       |                                   | 20.92                                   |
| AVERAGE | 4.20                | 4.12                        |                                   | 4.18                                    |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300568.\_\_\_0  
FILE DATE AND TIME: 03/01/2004 07:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

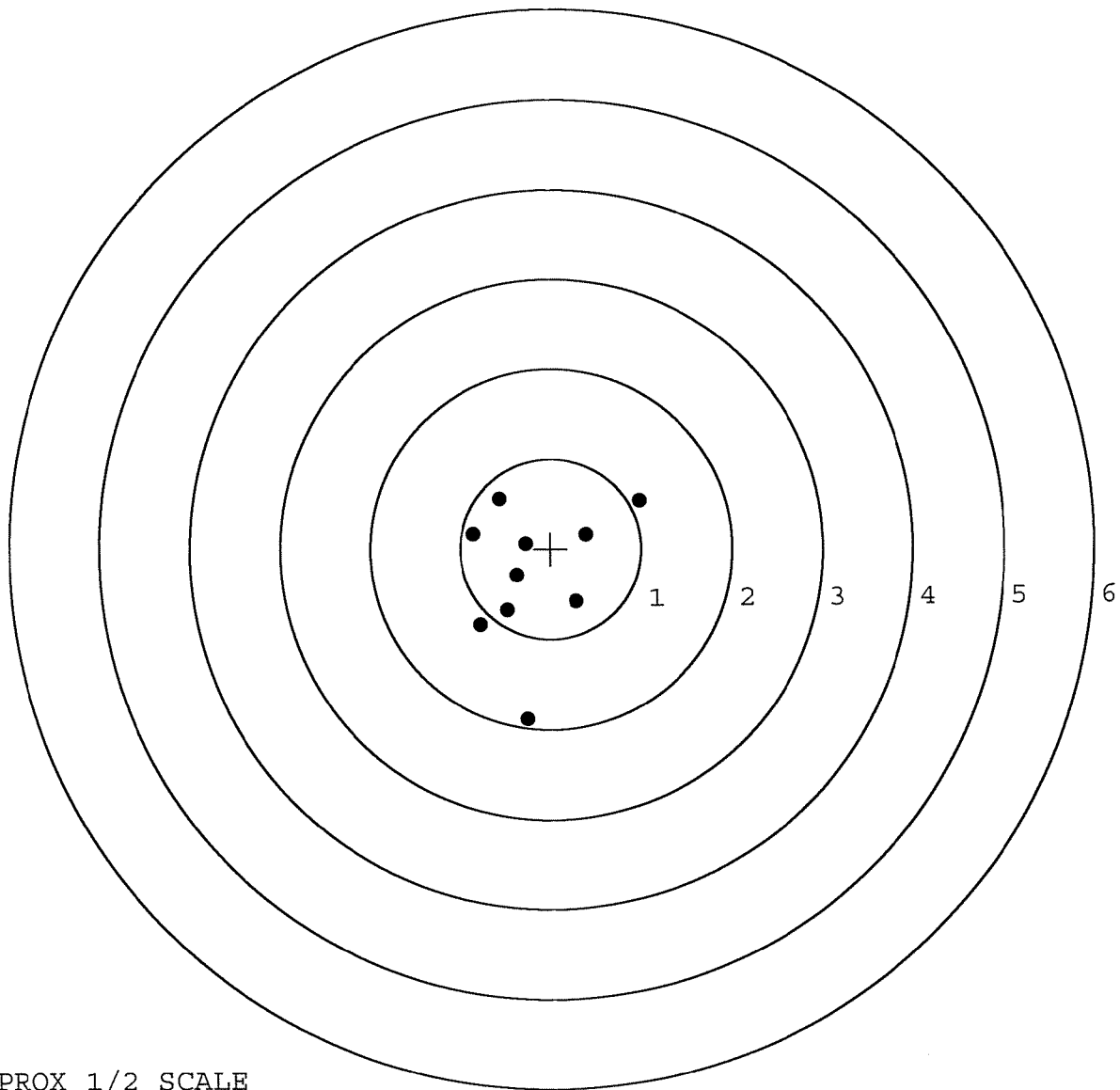
|                                                             |        |
|-------------------------------------------------------------|--------|
| The Average X Centroid of the Five Target Set:              | 0.011  |
| The Average Y Centroid of the Five Target Set:              | -0.110 |
| The Average Point of Impact of the Five Target Set:         | 0.110  |
| The Average Mean Radius of the Five Target Set:             | 0.740  |
| The Distance from POA to Centroid Target #1:                | 0.344  |
| The Distance from Centroid Target #2 to Centroid Target #1: | 0.281  |
| The Distance from Centroid Target #3 to Centroid Target #1: | 0.367  |
| The Distance from Centroid Target #4 to Centroid Target #1: | 0.511  |
| The Distance from Centroid Target #5 to Centroid Target #1: | 0.248  |

**BARBER - M24 0162281**

SERIAL NUMBER: G6300568. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 03/01/2004  
FILE TIME: 07:11

X CENTROID: -0.195  
Y CENTROID: -0.284  
POA TO CENTROID: 0.344  
HORZ SPREAD: 1.835  
VERT SPREAD: 2.445  
GROUP SPREAD: 2.727  
MIN RADIUS: 0.183  
MAX RADIUS: 1.609  
MEAN RADIUS: 0.789  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 9

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.282  | -0.589 |
| 2:     | -0.273 | -1.891 |
| 3:     | -0.482 | -0.683 |
| 4:     | -0.781 | -0.843 |
| 5:     | -0.378 | -0.298 |
| 6:     | -0.274 | 0.058  |
| 7:     | -0.854 | 0.171  |
| 8:     | -0.566 | 0.554  |
| 9:     | 0.394  | 0.155  |
| 10:    | 0.981  | 0.531  |



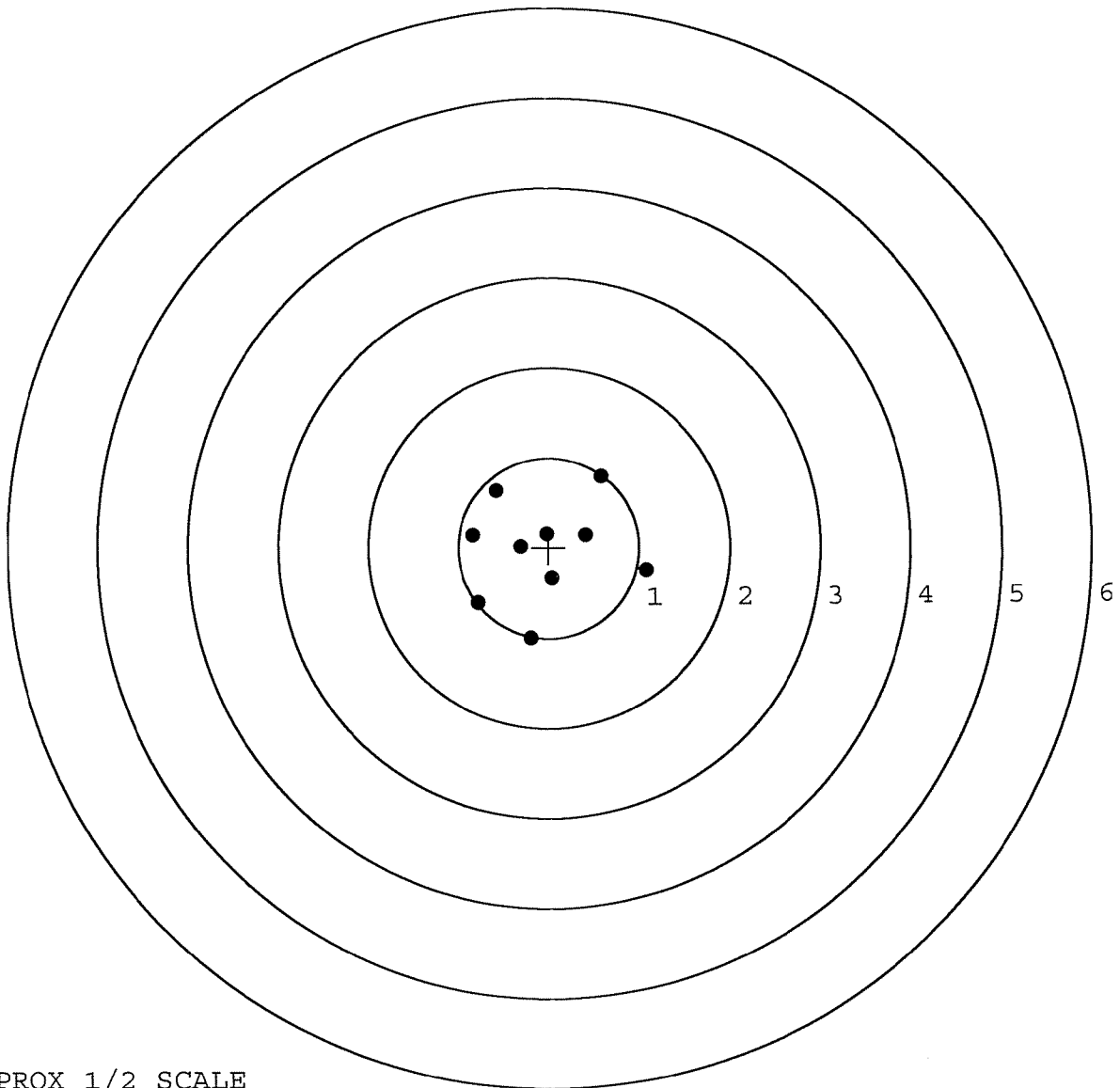
TARGET APPROX 1/2 SCALE

**BARBER - M24 0162282**

SERIAL NUMBER: G6300568. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 03/01/2004  
FILE TIME: 07:11

X CENTROID: -0.061  
Y CENTROID: -0.036  
POA TO CENTROID: 0.071  
HORZ SPREAD: 1.910  
VERT SPREAD: 1.795  
GROUP SPREAD: 1.953  
MIN RADIUS: 0.190  
MAX RADIUS: 1.160  
MEAN RADIUS: 0.702  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 8  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.076  | -0.266 |
| 2:     | 0.039  | -0.340 |
| 3:     | -0.204 | -1.006 |
| 4:     | -0.780 | -0.611 |
| 5:     | 0.588  | 0.789  |
| 6:     | 0.417  | 0.138  |
| 7:     | -0.026 | 0.151  |
| 8:     | -0.311 | 0.007  |
| 9:     | -0.834 | 0.143  |
| 10:    | -0.578 | 0.635  |



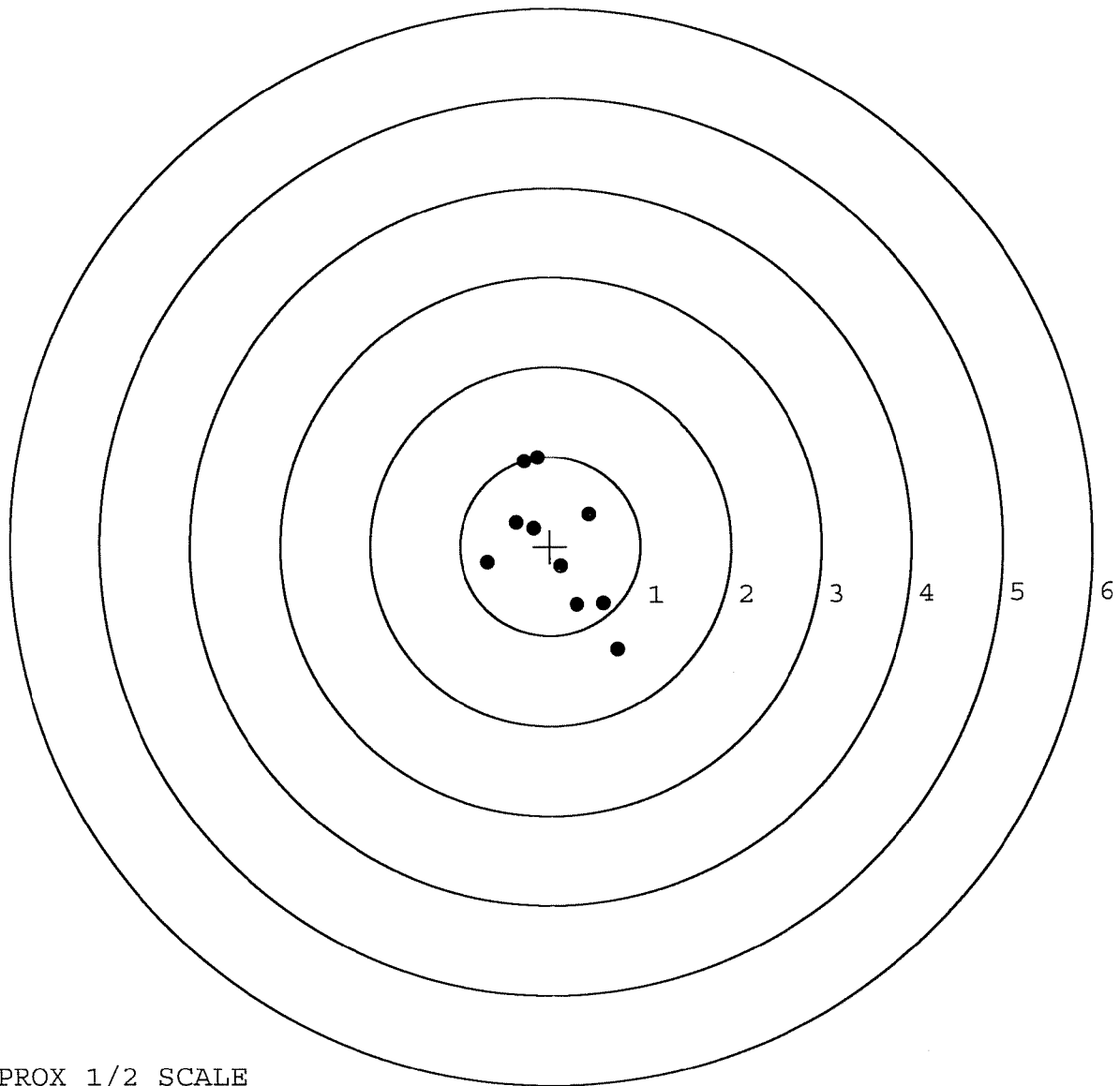
TARGET APPROX 1/2 SCALE

**BARBER - M24 0162283**

SERIAL NUMBER: G6300568. 0  
TARGET NUMBER: 3  
FILE DATE: 03/01/2004  
FILE TIME: 07:11

X CENTROID: 0.051  
Y CENTROID: -0.012  
POA TO CENTROID: 0.053  
HORZ SPREAD: 1.438  
VERT SPREAD: 2.158  
GROUP SPREAD: 2.348  
MIN RADIUS: 0.225  
MAX RADIUS: 1.344  
MEAN RADIUS: 0.726  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.742  | -1.165 |
| 2:     | 0.592  | -0.653 |
| 3:     | 0.295  | -0.660 |
| 4:     | 0.118  | -0.226 |
| 5:     | 0.438  | 0.354  |
| 6:     | -0.181 | 0.204  |
| 7:     | -0.374 | 0.268  |
| 8:     | -0.696 | -0.178 |
| 9:     | -0.283 | 0.948  |
| 10:    | -0.137 | 0.993  |



TARGET APPROX 1/2 SCALE

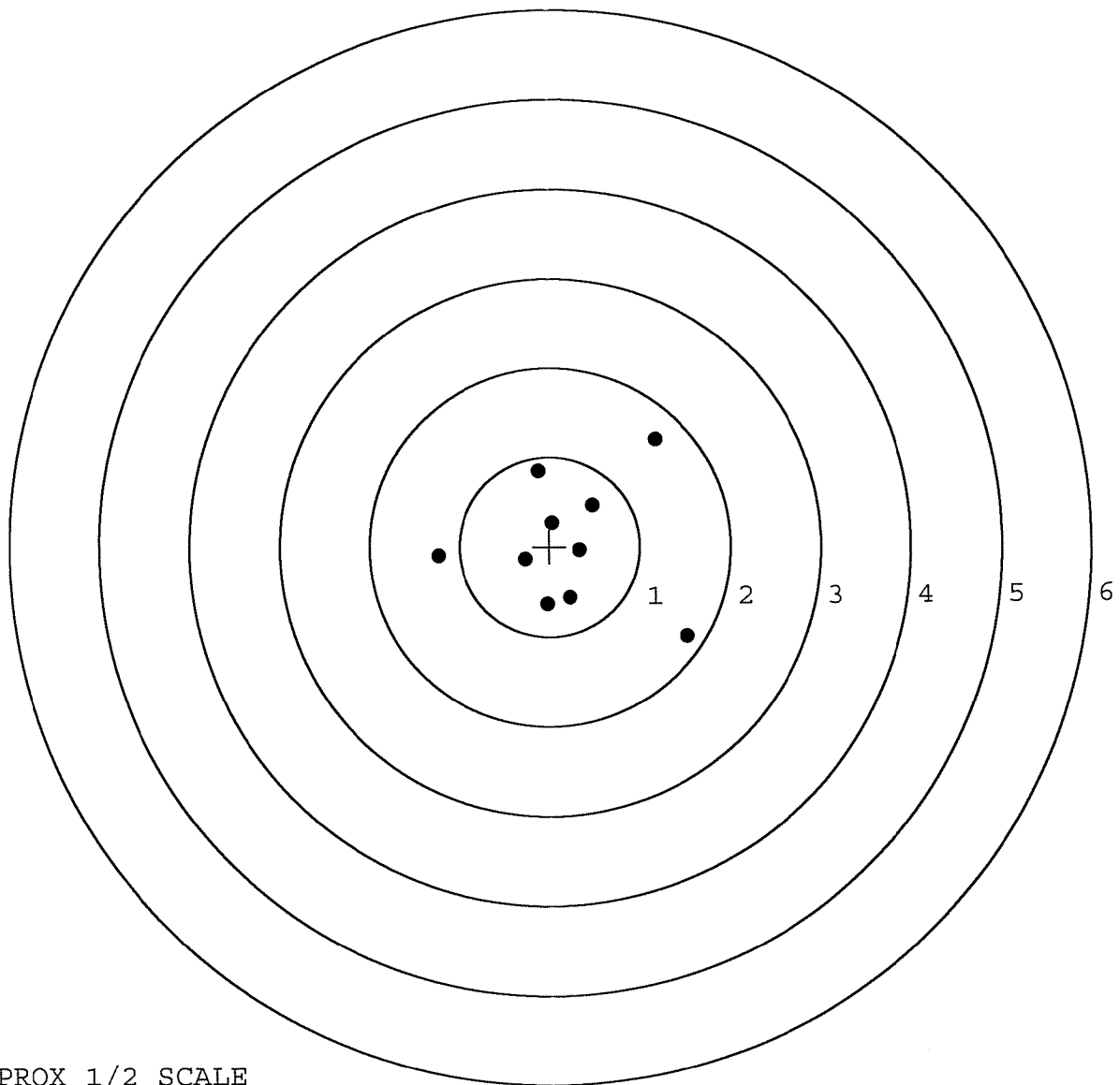
**BARBER - M24 0162284**

SERIAL NUMBER: G6300568. 0  
TARGET NUMBER: 4  
FILE DATE: 03/01/2004  
FILE TIME: 07:11

X CENTROID: 0.211  
Y CENTROID: 0.027  
POA TO CENTROID: 0.213  
HORZ SPREAD: 2.749  
VERT SPREAD: 2.197  
GROUP SPREAD: 2.894  
MIN RADIUS: 0.143  
MAX RADIUS: 1.660  
MEAN RADIUS: 0.828

# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 7  
# in 3 IN DIAMETER: 8

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 1.515  | -1.000 |
| 2:     | 1.178  | 1.197  |
| 3:     | 0.481  | 0.458  |
| 4:     | 0.337  | -0.041 |
| 5:     | 0.228  | -0.569 |
| 6:     | -0.033 | -0.641 |
| 7:     | -0.270 | -0.146 |
| 8:     | 0.033  | 0.263  |
| 9:     | -0.123 | 0.844  |
| 10:    | -1.234 | -0.097 |



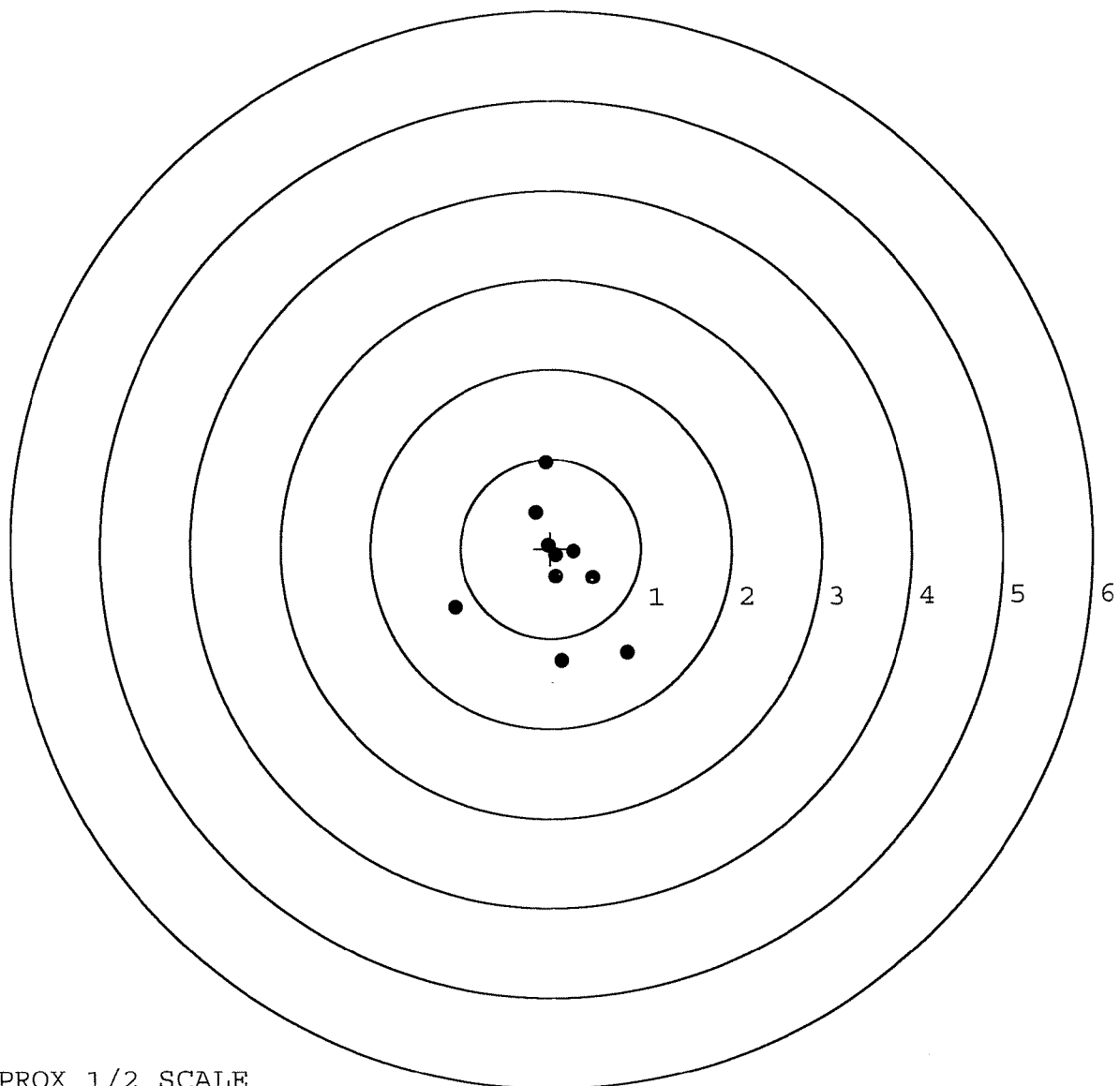
TARGET APPROX 1/2 SCALE

**BARBER - M24 0162285**

SERIAL NUMBER: G6300568. \_\_0  
TARGET NUMBER: 5  
FILE DATE: 03/01/2004  
FILE TIME: 07:11

X CENTROID: 0.050  
Y CENTROID: -0.243  
POA TO CENTROID: 0.249  
HORZ SPREAD: 1.908  
VERT SPREAD: 2.214  
GROUP SPREAD: 2.304  
MIN RADIUS: 0.077  
MAX RADIUS: 1.214  
MEAN RADIUS: 0.656  
# IN 1 IN DIAMETER: 5  
# IN 2 IN DIAMETER: 6  
# in 3 IN DIAMETER: 10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.845  | -1.161 |
| 2:     | 0.118  | -1.253 |
| 3:     | -1.063 | -0.654 |
| 4:     | 0.468  | -0.333 |
| 5:     | 0.258  | -0.038 |
| 6:     | 0.055  | -0.075 |
| 7:     | -0.027 | 0.038  |
| 8:     | -0.161 | 0.400  |
| 9:     | -0.052 | 0.961  |
| 10:    | 0.059  | -0.320 |



TARGET APPROX 1/2 SCALE