

G 6300571

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. J
G6300571

ORDER NO. 25716

46

24CX

5716 G6300571

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



registration sticker



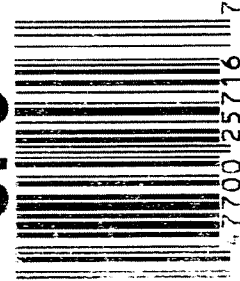
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300571

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300571

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <i>JA</i>		
615	ROLLMARK CALIBER		3/27/03	13
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	RTM

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>5.5</u> <u>5.5</u>	4/21/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>2.5</u> <u>2.5</u>	4/21/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.022</u>	4/21/03	DA
	J) ASSEMBLE STOCK		4-7-03	PW
	K) ASSEMBLE SWIVEL STUDS		4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RTL
	M) IRON SIGHT ALIGNMENT		4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
645	INSPECT FOR LIVE AMMO		4-10-03	A
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.71</u> <u>2.67</u> <u>2.67</u> <u>2.65</u>	4/21/03	DA
	C) FUNCTION		4-21-03	RTL
660	PACK		4/22/03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-02-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.54	2.45	MIN. SETTING,
PULL #2	2.65	2.55	2.54	NO AVG. OF 5
PULL #3	2.57	2.59	2.43	READINGS ACCEPT
PULL #4	2.60	2.49	2.40	ABLE LESS THAN
PULL #5	2.70	2.54	2.45	
TOTAL	13.10	12.71	12.27	
AVG.	2.62	2.54	2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.36	3.03	
PULL #2	3.03	2.97	
PULL #3	3.05	2.96	
PULL #4	3.01	3.28	
PULL #5	3.06	3.39	
TOTAL	15.51	15.63	
AVG.	3.10	3.12	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.40	4.23		4.32
PULL #2	4.22	4.32		4.20
PULL #3	4.17	4.23		4.17
PULL #4	4.13	4.18		4.11
PULL #5	4.21	4.18		4.07
TOTAL	21.13	21.14		20.87
AVG.	4.22	4.22		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300571.___0
FILE DATE AND TIME: 04/11/2003 01:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 6205

SERIAL NUMBER: G6300571. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:46

POINT#	X	Y
1:	0.720	0.365
2:	-0.038	0.226
3:	-0.458	-0.136
4:	-1.215	-0.130
5:	0.245	-0.715

X CENTROID: -0.149

Y CENTROID: -0.078

POA TO CENTROID: 0.168

HORZ SPREAD: 1.935

VERT SPREAD: 1.080

GROUP SPREAD: 1.997

MIN RADIUS: 0.314

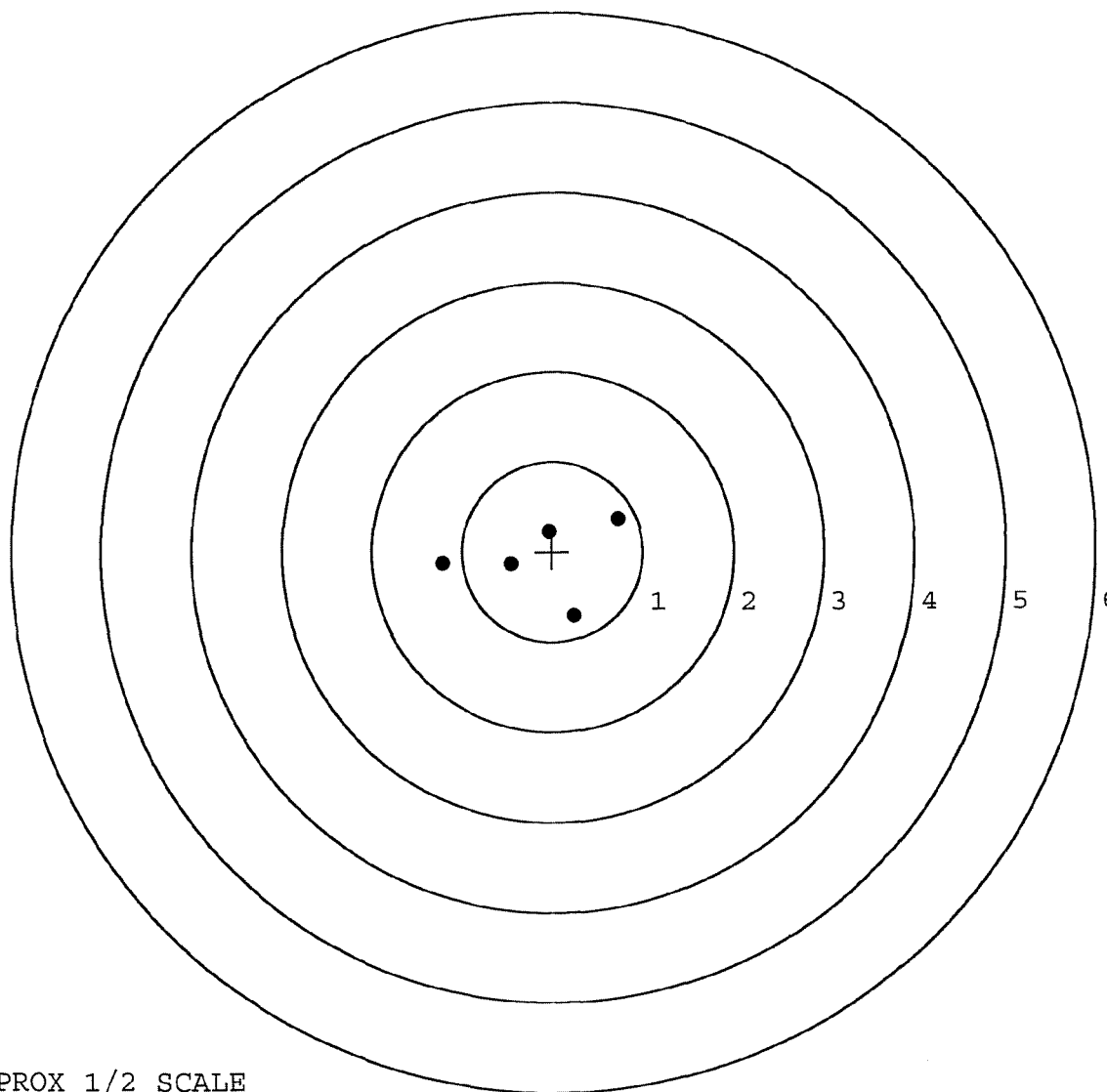
MAX RADIUS: 1.067

MEAN RADIUS: 0.686

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0162318

SERIAL NUMBER: G6300571. __ 0

TARGET NUMBER: 2

FILE DATE: 04/11/2003

FILE TIME: 01:46

POINT#	X	Y
1:	0.772	0.138
2:	0.067	-0.183
3:	0.015	-0.420
4:	-0.173	-0.084
5:	-1.283	0.231

X CENTROID: -0.120

Y CENTROID: -0.064

POA TO CENTROID: 0.136

HORZ SPREAD: 2.055

VERT SPREAD: 0.651

GROUP SPREAD: 2.057

MIN RADIUS: 0.056

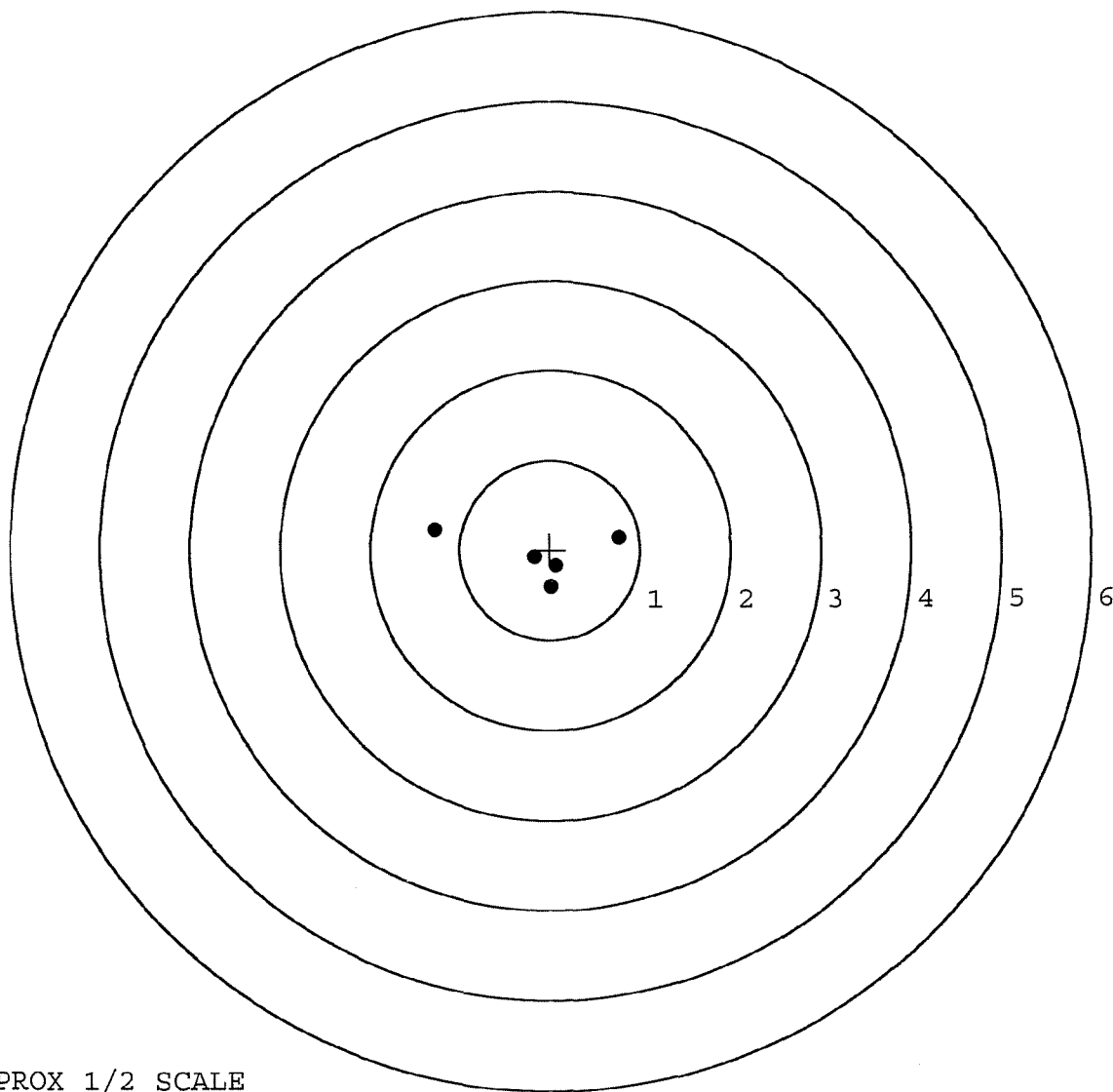
MAX RADIUS: 1.199

MEAN RADIUS: 0.555

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE