

G-6300 574

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
66300574

ORDER NO.
25716

08KX

5716 66300574

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.

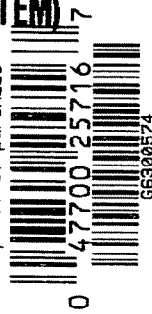


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



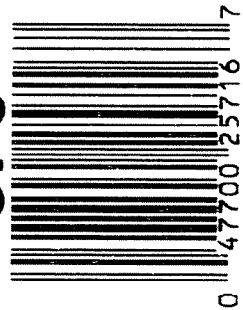
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300574

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300574

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>ARL</u>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-7-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-7-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-7-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-7-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-5-03	TRW

OP #	OPERATOR NAME	62346	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7 1/2</u>	<u>7 1/2</u>	<u>7 1/2</u>	5-5-03	AC		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3 1/2</u>	<u>3 1/2</u>	<u>3 1/2</u>	5-5-03	AC		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-5-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.022</u>	<u>.022</u>	5-3-03	AC		
	J) ASSEMBLE STOCK					4-07-03	RTL		
	K) ASSEMBLE SWIVEL STUDS					5-5-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					5-5-03	RTL		
	M) IRON SIGHT ALIGNMENT					5-5-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					5-5-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		4-16-03	A		
	MALFUNCTION		CORRECTION			4-16-03	A		
	MALFUNCTION		CORRECTION			4-16-03	A		
	MALFUNCTION		CORRECTION			4-16-03	A		
	MALFUNCTION		CORRECTION			4-16-03	A		
645	INSPECT FOR LIVE AMMO					4-16-03	A		
655	FINAL INSPECTION A) HEADSPACE					5-5-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u>	<u>2.67</u>	<u>2.71</u>	<u>2.67</u>	<u>2.62</u>	5-5-03	TRW
	C) FUNCTION					5-5-03	RTL		
660	PACK					7/6/03	WJA		

BARBER M24 0162347

2.50# + .50#

DATE 12-3-02

3.00# + .75#

TESTER TRW

4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.63		2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.53	2.57		2.43	
PULL #3	2.51	2.53		2.43	
PULL #4	2.35	2.46		2.36	
PULL #5	2.34	2.48		2.40	
TOTAL	12.17	12.67		12.08	
AVG.	2.43	2.53		2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.36		
PULL #2	3.34	3.31		
PULL #3	3.31	3.26		
PULL #4	3.30	3.19		
PULL #5	3.39	3.21		
TOTAL	16.73	16.33		
AVG.	3.34	3.26		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCUR
PULL #1	4.17	4.26		4.36
PULL #2	4.00	4.28		4.13
PULL #3	3.98	4.25		4.16
PULL #4	4.06	4.27		4.12
PULL #5	4.05	4.18		4.11
TOTAL	20.26	21.24		20.88
AVG.	4.05	4.24		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300574.__0
FILE DATE AND TIME: 04/18/2003 00:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .791

SERIAL NUMBER: G6300574. __0

TARGET NUMBER: 1

FILE DATE: 04/18/2003

FILE TIME: 00:32

POINT#	X	Y
1:	0.670	0.114
2:	0.037	-0.022
3:	-0.225	-0.029
4:	-0.645	-0.397
5:	0.139	1.030

X CENTROID: -0.005

Y CENTROID: 0.139

POA TO CENTROID: 0.139

HORZ SPREAD: 1.315

VERT SPREAD: 1.427

GROUP SPREAD: 1.628

MIN RADIUS: 0.167

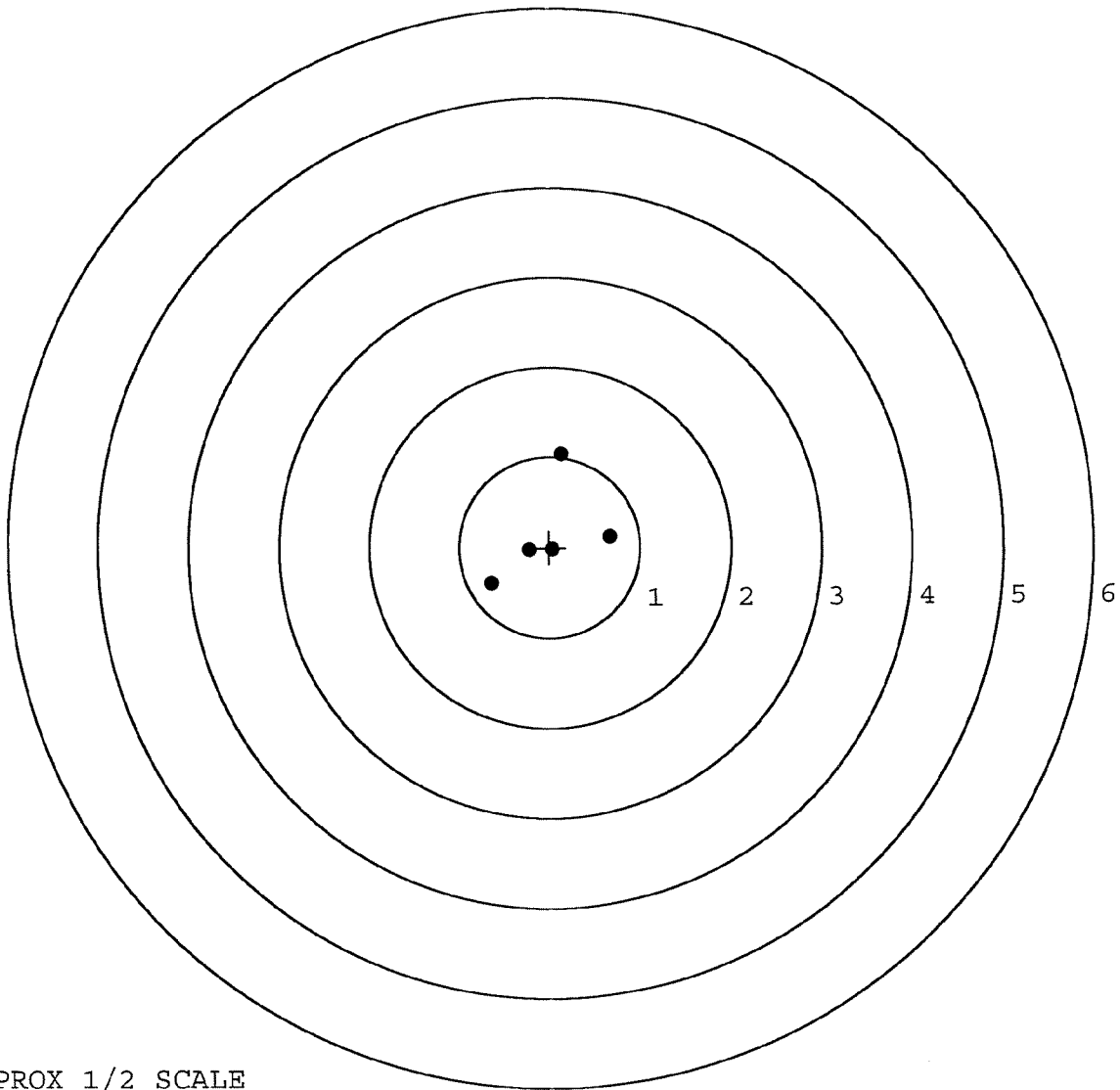
MAX RADIUS: 0.902

MEAN RADIUS: 0.571

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

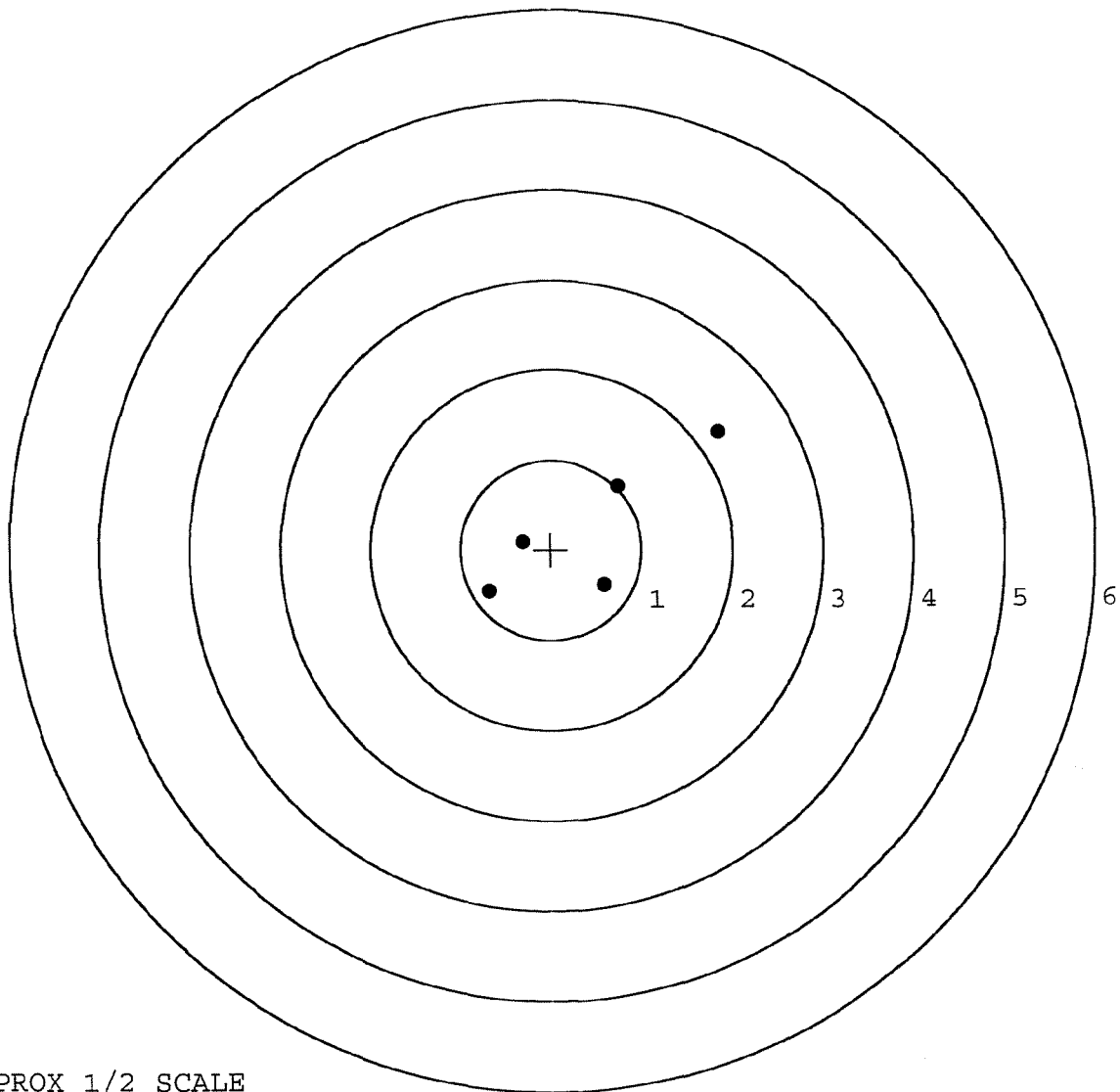


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300574. __0
 TARGET NUMBER: 2
 FILE DATE: 04/18/2003
 FILE TIME: 00:32

POINT#	X	Y
1:	1.841	1.312
2:	0.736	0.710
3:	0.592	-0.392
4:	-0.307	0.091
5:	-0.686	-0.455

X CENTROID: 0.435
 Y CENTROID: 0.253
 POA TO CENTROID: 0.503
 HORZ SPREAD: 2.527
 VERT SPREAD: 1.767
 GROUP SPREAD: 3.084
 MIN RADIUS: 0.547
 MAX RADIUS: 1.760
 MEAN RADIUS: 1.011
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE