

G 6300 599

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT! Read instructions before use. Do not use if you are under the age of 18. Do not use if you are not properly trained.

Serial No. 66300599

Order No. 25716

46

Made in Illinois, U.S. Pat. & tm. Off. Harca Registrada Marque Deposee.

08KX

5716 66300599

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



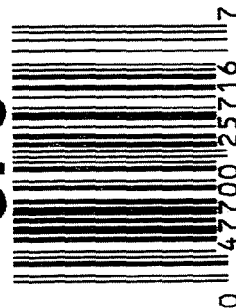
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300599

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300599

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RLW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RLW
610	DIS-ASSEMBLE GUN	MAR 2 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-2-03	TRW

OP #	OPERATION NAME	2792	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9.5	9.5	10.0	5-2-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	2.75	2.50	2.25	5-2-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					5-2-03	RTL
	I) FIRING PIN INDENT	.020 MIN	.0235	.023	.022	5-2-03	TRW
	J) ASSEMBLE STOCK					4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS					5-6-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					5-6-03	RTL
	M) IRON SIGHT ALIGNMENT					5-6-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					5-6-03	RTL
640	GALLERY TEST AND TARGET		PASS	FAIL		4-4-03	TRW
	MALFUNCTION		CORRECTION			4-4-03	TRW
	MALFUNCTION		CORRECTION			4-4-03	TRW
	MALFUNCTION		CORRECTION			4-4-03	TRW
	MALFUNCTION		CORRECTION			4-4-03	TRW
645	INSPECT FOR LIVE AMMO					4-4-03	TRW
655	FINAL INSPECTION A) HEADSPACE					5-6-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.81	2.67	2.76 2.61 2.80	5-2-03	TRW
	C) FUNCTION					5-6-03	RTL
660	PACK					5/6/03	RAA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 12-18-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.60	2.50		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.63	2.54		2.44	
PULL #3	2.65	2.46		2.36	
PULL #4	2.72	2.51		2.46	
PULL #5	2.63	2.50		2.64	
TOTAL	13.23	12.51		12.37	
AVG.	2.64	2.50		2.47	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.42		
PULL #2	3.18	3.34		
PULL #3	3.49	3.42		
PULL #4	3.36	3.34		
PULL #5	3.47	3.42		
TOTAL	16.77	16.94		
AVG.	3.35	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.22	4.18		4.28
PULL #2	4.19	4.13		4.18
PULL #3	4.18	4.12		4.30
PULL #4	4.24	4.41		4.11
PULL #5	4.19	4.17		4.13
TOTAL	21.02	21.01		21.00
AVG.	4.20	4.20		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300599.___0
FILE DATE AND TIME: 04/05/2003 03:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

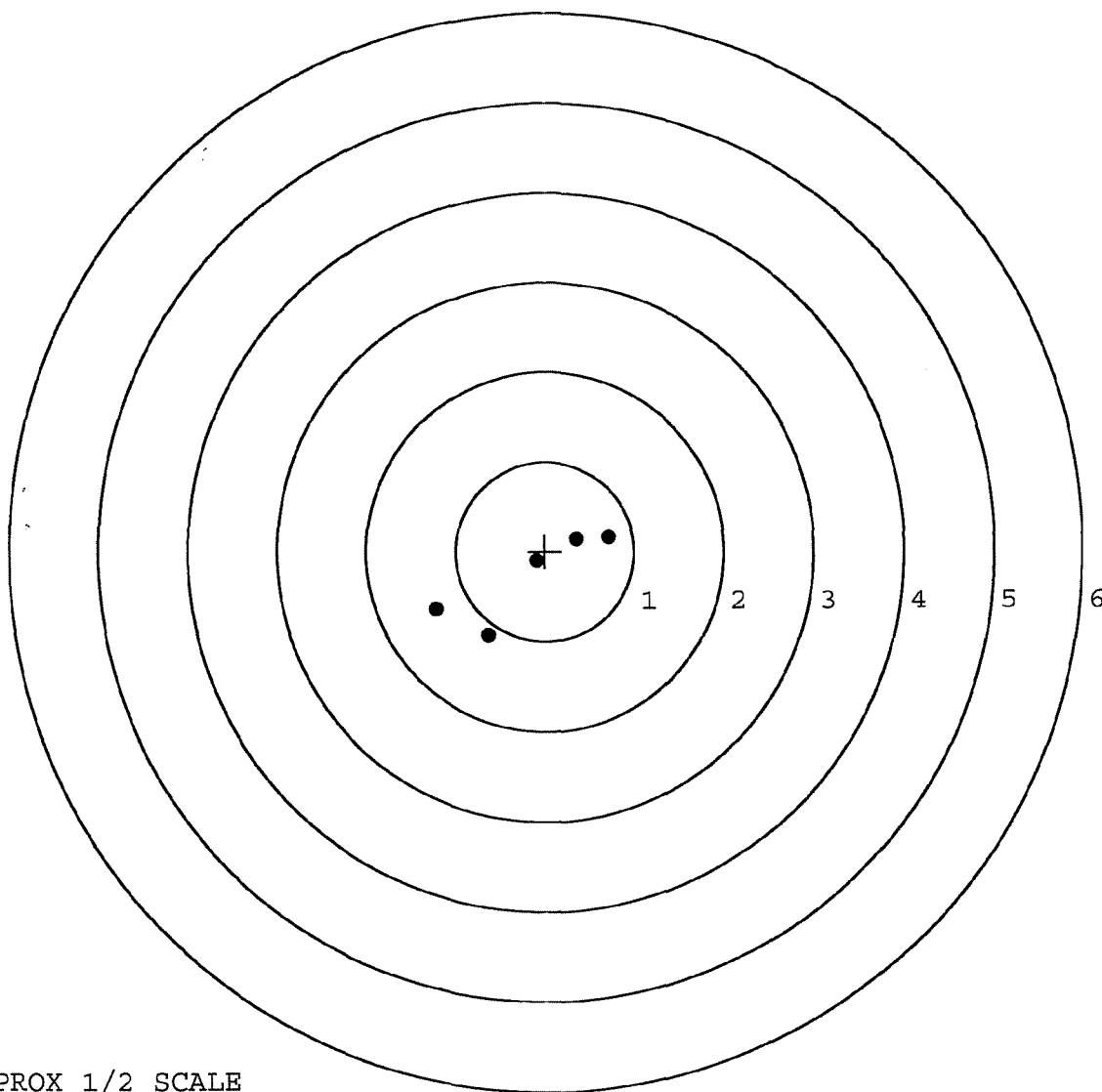
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .600

SERIAL NUMBER: G6300599. __0
 TARGET NUMBER: 1
 FILE DATE: 04/05/2003
 FILE TIME: 03:27

POINT#	X	Y
1:	0.717	0.166
2:	0.356	0.142
3:	-0.096	-0.107
4:	-0.635	-0.935
5:	-1.220	-0.653

X CENTROID: -0.176
 Y CENTROID: -0.277
 POA TO CENTROID: 0.328
 HORZ SPREAD: 1.937
 VERT SPREAD: 1.101
 GROUP SPREAD: 2.103
 MIN RADIUS: 0.188
 MAX RADIUS: 1.110
 MEAN RADIUS: 0.755
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300599. 0

TARGET NUMBER: 2

FILE DATE: 04/05/2003

FILE TIME: 03:27

POINT#	X	Y
1:	0.606	-0.479
2:	0.145	-0.322
3:	-0.243	-0.179
4:	-0.308	0.156
5:	-0.729	-0.045

X CENTROID: -0.106

Y CENTROID: -0.174

POA TO CENTROID: 0.203

HORZ SPREAD: 1.335

VERT SPREAD: 0.635

GROUP SPREAD: 1.404

MIN RADIUS: 0.137

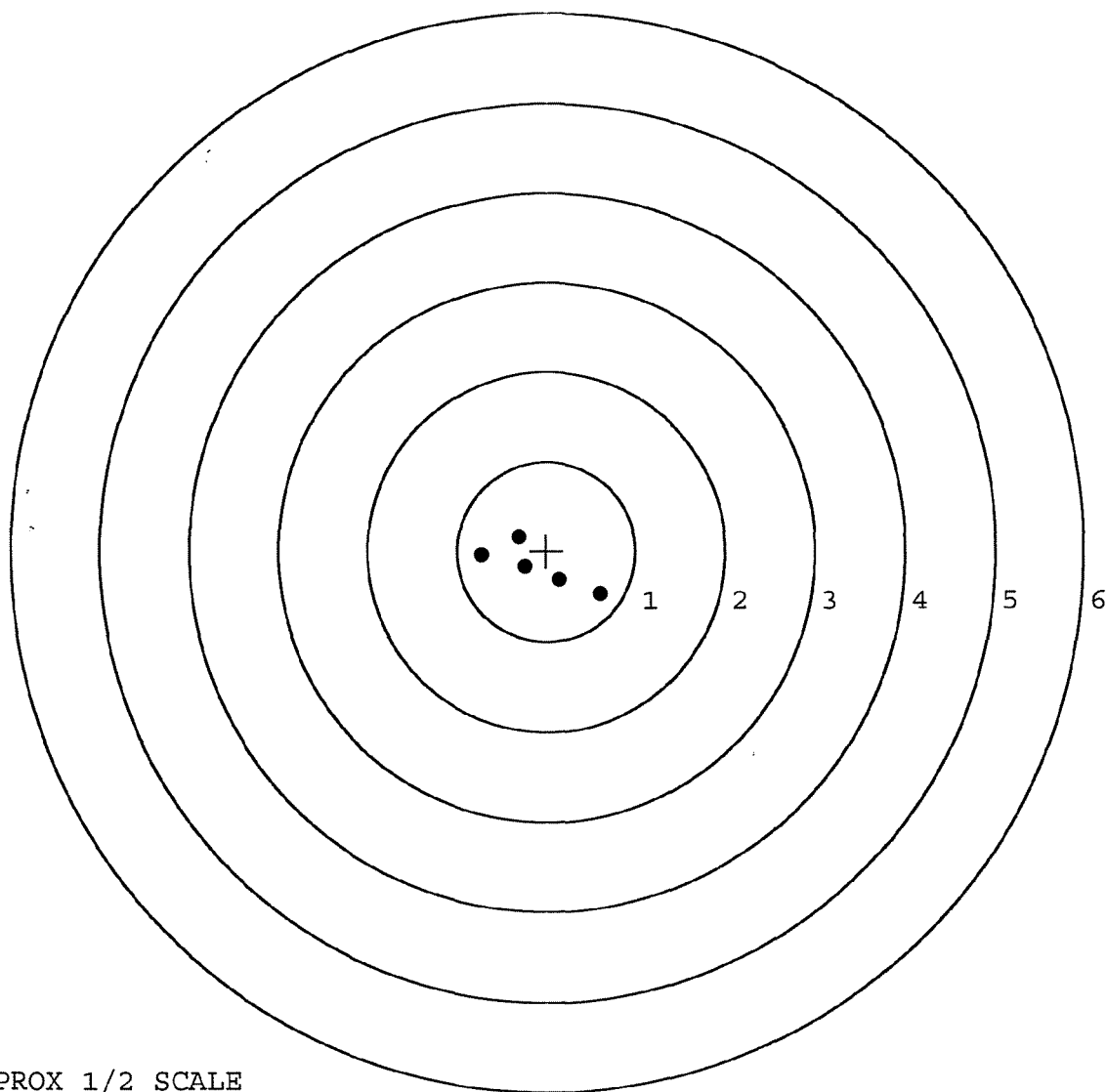
MAX RADIUS: 0.774

MEAN RADIUS: 0.445

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE