

G6300608

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6300608

ORDER NO.
25716

DD

11PY



5716 G6300608

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



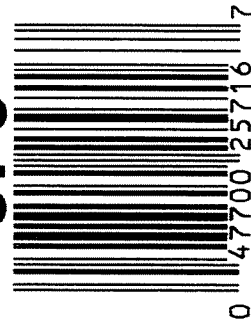
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300608

UPC



DD FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66300608

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED FEB 13 2004 OPERATOR <i>BL</i>		
615	ROLLMARK CALIBER		2/25/04	AB
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TH
	(BOLT)		3-5	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-8-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-8-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-8-04	RW
	D) OIL FIRING PIN ASSEMBLY		3-8-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.2</u> <u>7.0</u> <u>7.0</u>	4-21-04	RTZ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	4-21-04	RTZ
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-04	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	4-21-04	RTZ
	J) ASSEMBLE STOCK		3-10-04	Reu
	K) ASSEMBLE SWIVEL STUDS		4-23-04	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-10-04	Reu
	M) IRON SIGHT ALIGNMENT		3-10-04	Reu
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-10-04	Reu
640	GALLERY TEST AND TARGET	PASS FAIL	4-1-04	TRW
	MALFUNCTION	CORRECTION	4-1-04	TRW
	MALFUNCTION	CORRECTION	4-1-04	TRW
	MALFUNCTION	CORRECTION	4-1-04	TRW
	MALFUNCTION	CORRECTION	4-1-04	TRW
645	INSPECT FOR LIVE AMMO		4-1-04	TRW
655	FINAL INSPECTION A) HEADSPACE		4-24-04	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.50</u> <u>2.50</u> <u>2.57</u> <u>2.63</u>	4-22-04	RTZ
	C) FUNCTION		4-21-04	RTZ
660	PACK		4/23/04	DA

BARBER - M24 0163042

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 3-8-04TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.41	2.48		2.72	
PULL #2	2.52	2.49		2.63	
PULL #3	2.45	2.49		2.54	
PULL #4	2.45	2.48		2.53	
PULL #5	2.44	2.46		2.55	
TOTAL	12.27	12.40		12.97	
AVERAGE	2.45	2.48		2.59	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.26		
PULL #2	3.21	3.22		
PULL #3	3.14	3.31		
PULL #4	3.30	3.33		
PULL #5	3.24	3.29		
TOTAL	16.10	16.41		
AVERAGE	3.22	3.28		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.31	4.35		4.16
PULL #2	4.30	4.45		4.08
PULL #3	4.43	4.52		4.19
PULL #4	4.46	4.54		4.03
PULL #5	4.47	4.56		4.11
TOTAL	21.97	22.42		20.57
AVERAGE	4.39	4.48		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300608.___0
FILE DATE AND TIME: 04/01/2004 07:27

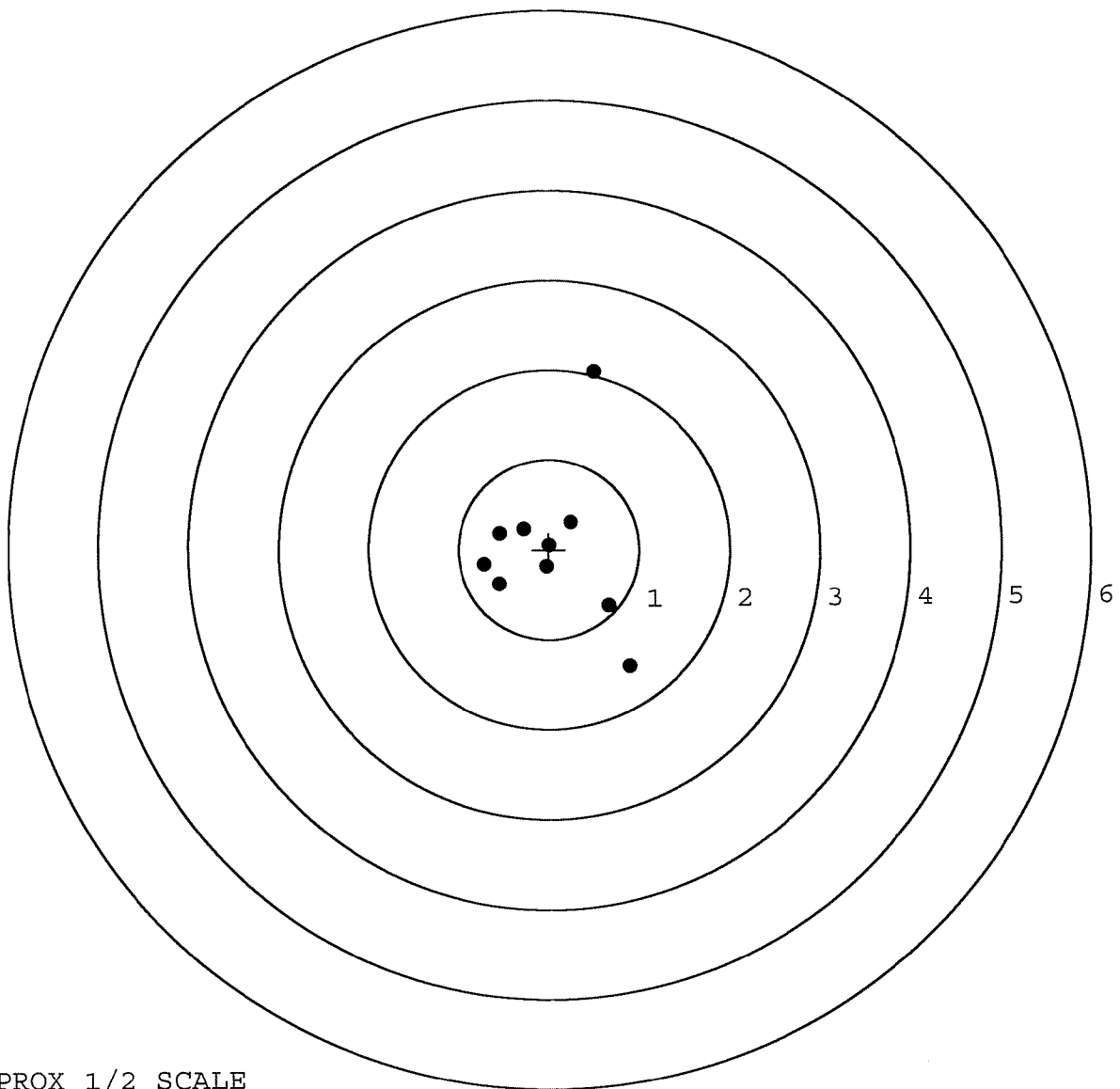
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.017
The Average Y Centroid of the Five Target Set:	-0.116
The Average Point of Impact of the Five Target Set:	0.117
The Average Mean Radius of the Five Target Set:	0.730
The Distance from POA to Centroid Target #1:	0.022
The Distance from Centroid Target #2 to Centroid Target #1:	0.248
The Distance from Centroid Target #3 to Centroid Target #1:	0.201
The Distance from Centroid Target #4 to Centroid Target #1:	0.188
The Distance from Centroid Target #5 to Centroid Target #1:	0.081

BARBER - M24 0163044

SERIAL NUMBER: G6300608. __0
TARGET NUMBER: 1
FILE DATE: 04/01/2004
FILE TIME: 07:27

		POINT#	X	Y
X CENTROID:	0.020	1:	0.892	-1.304
Y CENTROID:	0.008	2:	0.665	-0.632
POA TO CENTROID:	0.022	3:	-0.550	-0.380
HORZ SPREAD:	1.609	4:	-0.717	-0.164
VERT SPREAD:	3.282	5:	-0.541	0.186
GROUP SPREAD:	3.303	6:	-0.275	0.228
MIN RADIUS:	0.048	7:	0.516	1.978
MAX RADIUS:	2.032	8:	0.247	0.306
MEAN RADIUS:	0.755	9:	0.000	0.051
# IN 1 IN DIAMETER:	4	10:	-0.033	-0.193
# IN 2 IN DIAMETER:	8			
# in 3 IN DIAMETER:	8			



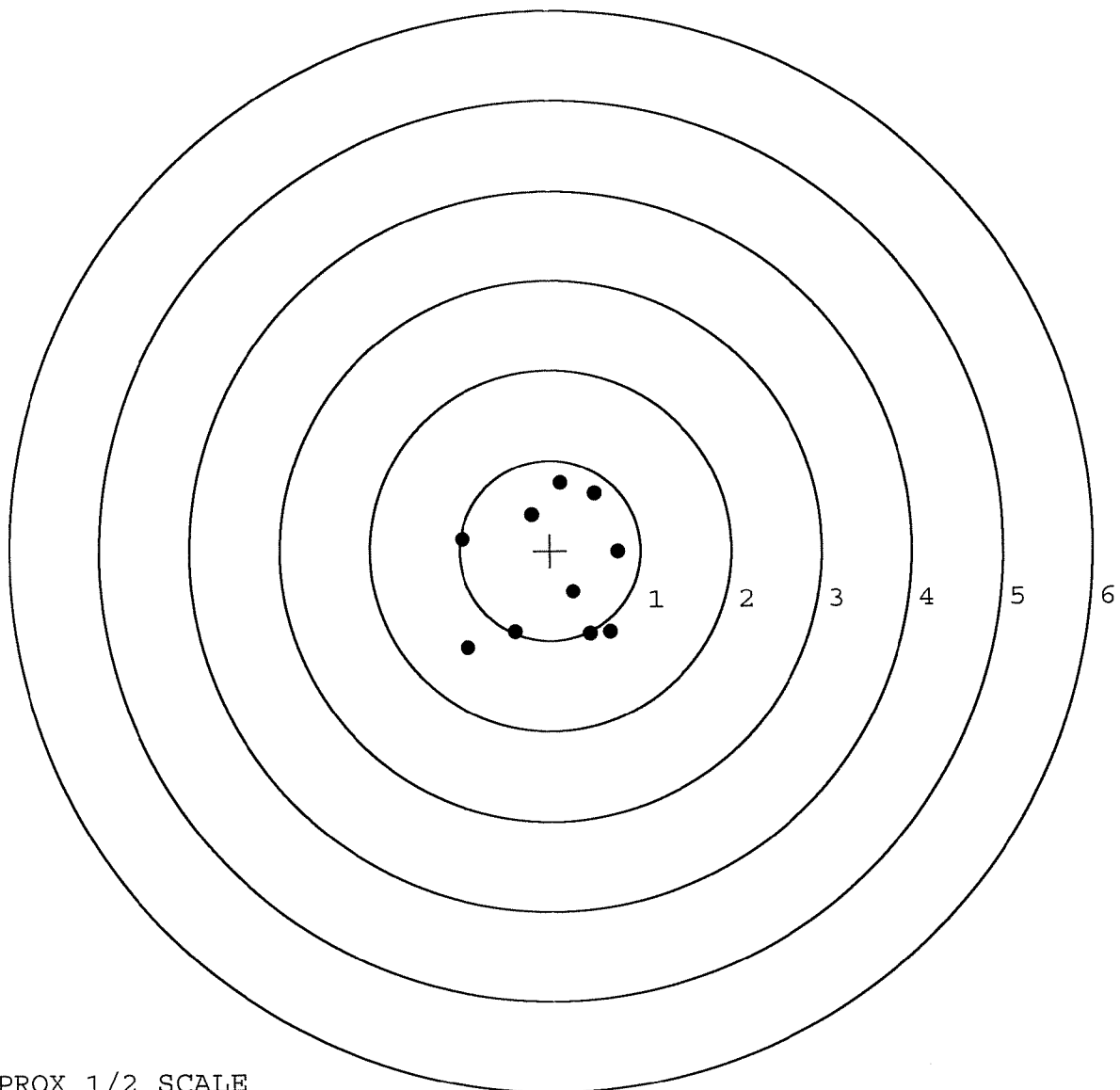
TARGET APPROX 1/2 SCALE

BARBER - M24 0163045

SERIAL NUMBER: G6300608. __0
TARGET NUMBER: 2
FILE DATE: 04/01/2004
FILE TIME: 07:27

X CENTROID: 0.025
Y CENTROID: -0.240
POA TO CENTROID: 0.241
HORZ SPREAD: 1.723
VERT SPREAD: 1.837
GROUP SPREAD: 2.222
MIN RADIUS: 0.320
MAX RADIUS: 1.265
MEAN RADIUS: 0.859
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.663	-0.911
2:	0.443	-0.927
3:	0.257	-0.460
4:	0.751	-0.018
5:	0.497	0.629
6:	0.120	0.753
7:	-0.206	0.398
8:	-0.972	0.131
9:	-0.388	-0.910
10:	-0.918	-1.084

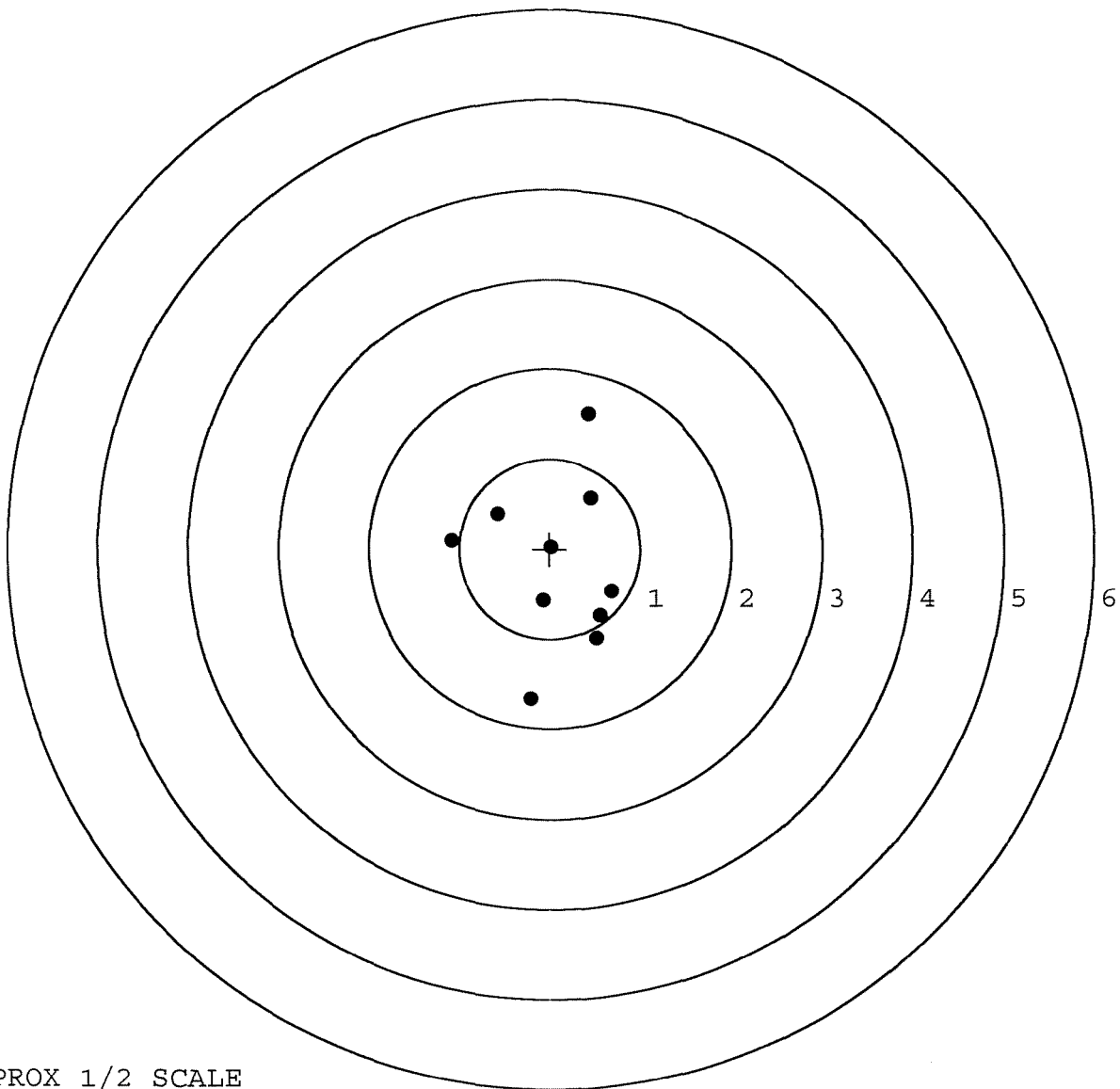


TARGET APPROX 1/2 SCALE

BARBER - M24 0163046

SERIAL NUMBER: G6300608. __0
TARGET NUMBER: 3
FILE DATE: 04/01/2004
FILE TIME: 07:27

		POINT#	X	Y
X CENTROID:	0.072	1:	0.430	1.500
Y CENTROID:	-0.187	2:	0.455	0.569
POA TO CENTROID:	0.200	3:	0.016	0.021
HORZ SPREAD:	1.766	4:	-0.574	0.393
VERT SPREAD:	3.172	5:	-1.083	0.097
GROUP SPREAD:	3.236	6:	-0.075	-0.575
MIN RADIUS:	0.215	7:	0.523	-0.987
MAX RADIUS:	1.724	8:	0.557	-0.740
MEAN RADIUS:	0.910	9:	0.683	-0.472
# IN 1 IN DIAMETER:	2	10:	-0.209	-1.672
# IN 2 IN DIAMETER:	7			
# in 3 IN DIAMETER:	8			



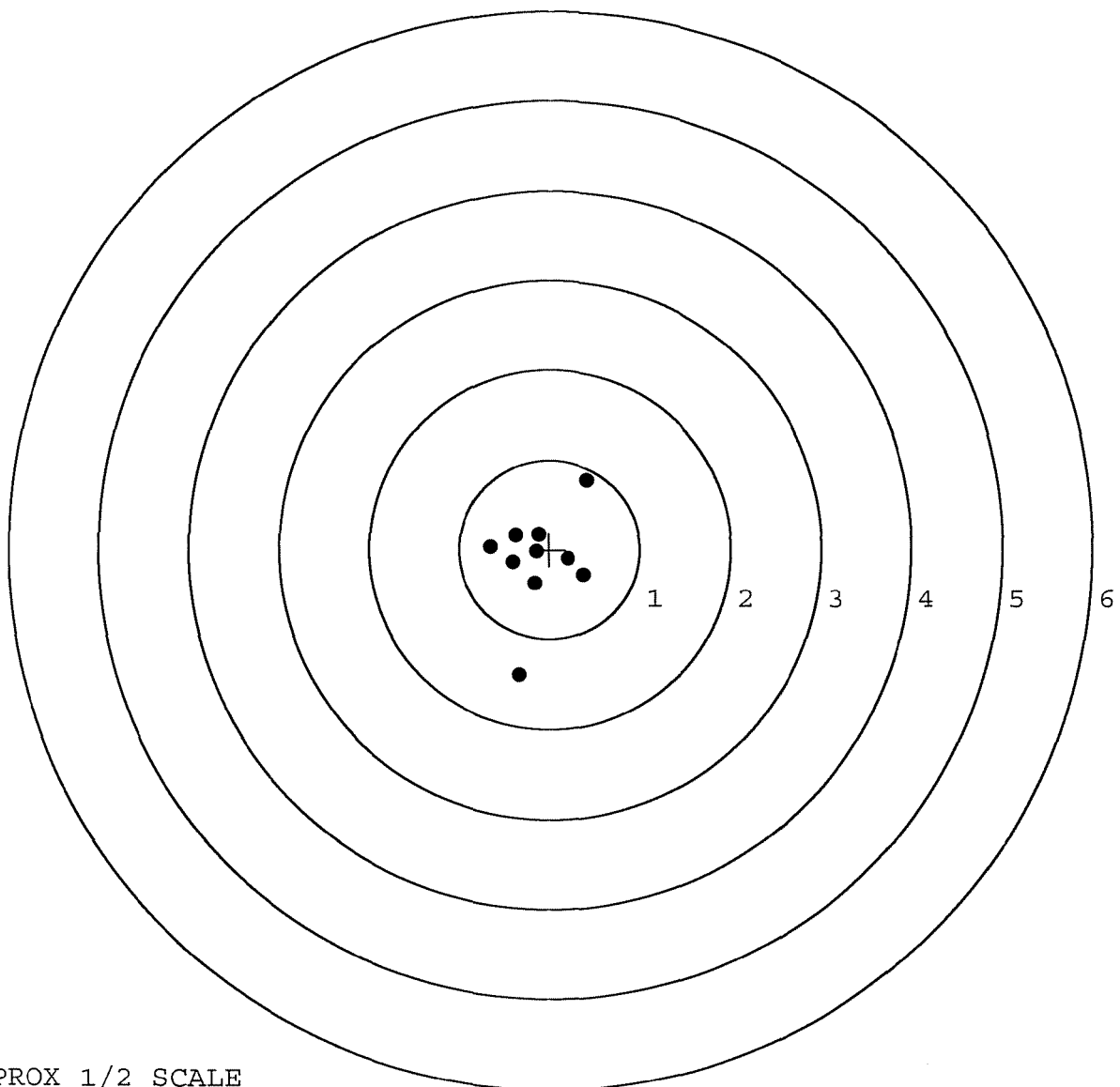
TARGET APPROX 1/2 SCALE

BARBER - M24 0163047

SERIAL NUMBER: G6300608. __0
TARGET NUMBER: 4
FILE DATE: 04/01/2004
FILE TIME: 07:27

POINT#	X	Y
1:	0.414	0.774
2:	0.385	-0.284
3:	0.213	-0.105
4:	-0.164	-0.382
5:	-0.124	0.168
6:	-0.373	0.161
7:	-0.402	-0.144
8:	-0.652	0.038
9:	-0.329	-1.403
10:	-0.143	-0.024

X CENTROID: -0.118
Y CENTROID: -0.120
POA TO CENTROID: 0.168
HORZ SPREAD: 1.066
VERT SPREAD: 2.177
GROUP SPREAD: 2.300
MIN RADIUS: 0.099
MAX RADIUS: 1.300
MEAN RADIUS: 0.508
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



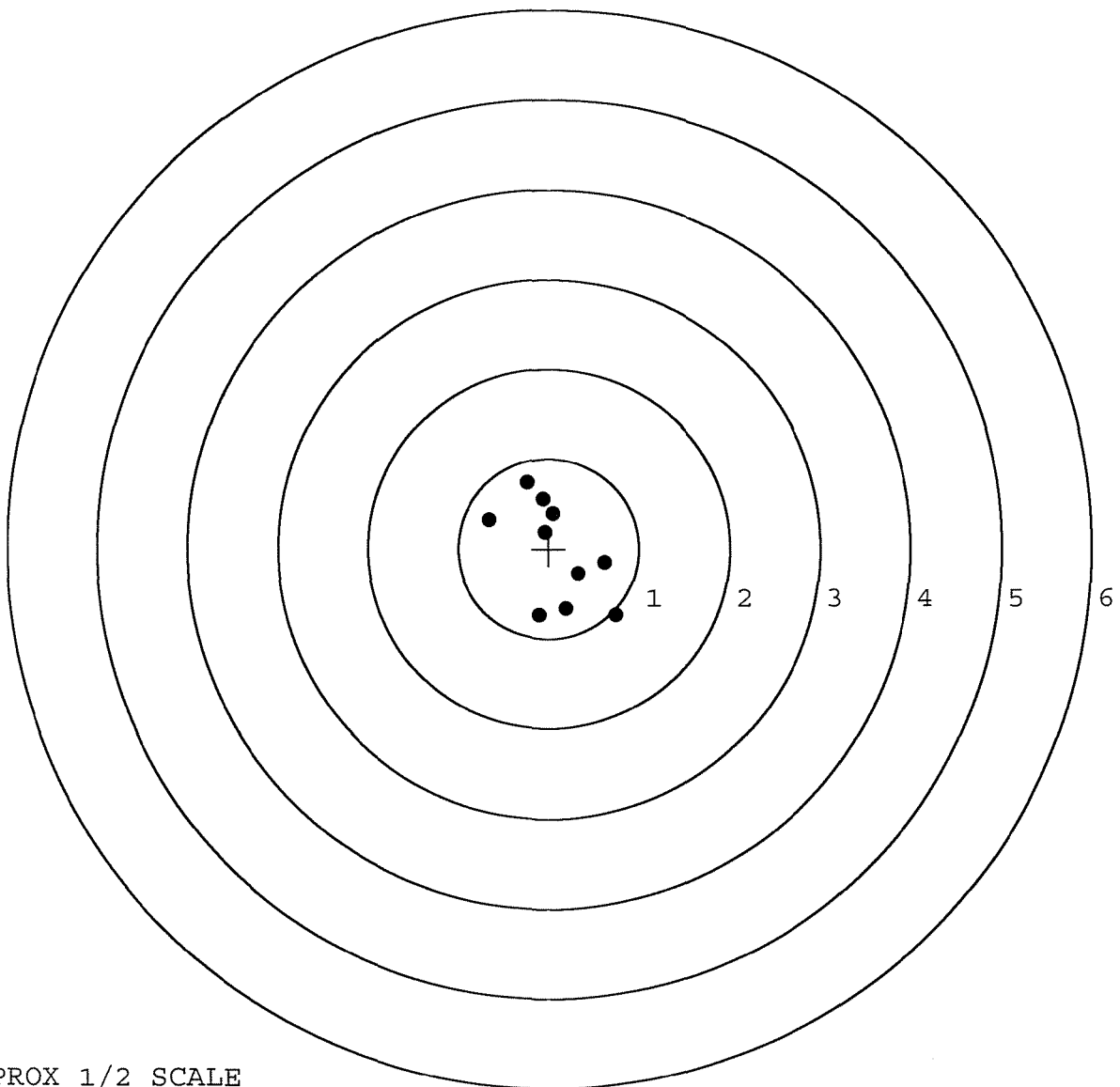
TARGET APPROX 1/2 SCALE

BARBER - M24 0163048

SERIAL NUMBER: G6300608. __0
TARGET NUMBER: 5
FILE DATE: 04/01/2004
FILE TIME: 07:27

	POINT#	X	Y
	1:	0.749	-0.746
	2:	0.197	-0.672
	3:	-0.106	-0.741
	4:	0.625	-0.158
	5:	0.328	-0.275
	6:	-0.041	0.184
	7:	0.047	0.391
	8:	-0.060	0.548
	9:	-0.236	0.733
	10:	-0.657	0.317

X CENTROID: 0.085
Y CENTROID: -0.042
POA TO CENTROID: 0.094
HORZ SPREAD: 1.406
VERT SPREAD: 1.479
GROUP SPREAD: 1.777
MIN RADIUS: 0.258
MAX RADIUS: 0.968
MEAN RADIUS: 0.619
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE