

G-6300610

VERY IMPORTANT!
 Instructions Book
 enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Serial No. **G6300610**
 Order No. **25716**

46

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

12RX

5716 G6300610

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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 M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



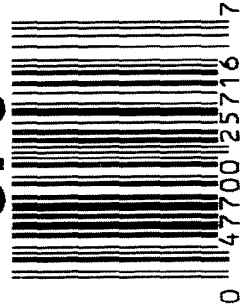
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300610

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300610

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		5/16/03	RTL
600	PROOF		5-20-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	5/21/03	RTL
610	DIS-ASSEMBLE GUN	MAY 23 2003	5/21/03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		5/27/03	AB
617	DRILL AND TAP SIGHT HOLES		5-22-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		6-11	TA
	(BOLT)		6-11	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-19-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-19-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-19-03	DA
	D) OIL FIRING PIN ASSEMBLY		6-19-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	BARBER M240 163071	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.9</u> <u>5.9</u>	8-1-03	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.9</u> <u>2.9</u> <u>2.9</u>	8-1-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8-1-03	DA
	J) ASSEMBLE STOCK			6/23/03	RW
	K) ASSEMBLE SWIVEL STUDS			11-7-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			6/23/03	RW
	M) IRON SIGHT ALIGNMENT			6/23/03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			6/23/03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	6-27-03	A
	MALFUNCTION		CORRECTION	6-27-03	A
	MALFUNCTION		CORRECTION	6-27-03	A
	MALFUNCTION		CORRECTION	6-27-03	A
	MALFUNCTION		CORRECTION	6-27-03	A
645	INSPECT FOR LIVE AMMO			6-27-03	A
655	FINAL INSPECTION A) HEADSPACE			11-7-03	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u> <u>2.53</u> <u>2.61</u> <u>2.58</u> <u>2.59</u>	8-1-03	DA
	C) FUNCTION			11-7-03	RW
660	PACK			11/8/03	DA

BARBER - M24 0163072

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 6/20/03

TESTER RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.50	2.21		2.43	
PULL #2	2.34	2.50		2.44	
PULL #3	2.60	2.38		2.49	
PULL #4	2.55	2.20		2.47	
PULL #5	2.57	2.33		2.21	
TOTAL	12.56	11.62		12.04	
AVERAGE	2.51	2.32		2.41	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.03	3.08		
PULL #2	3.09	3.09		
PULL #3	3.08	3.10		
PULL #4	3.06	3.07		
PULL #5	3.01	3.16		
TOTAL	15.27	15.50		
AVERAGE	3.05	3.10		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.34	4.00		4.12
PULL #2	4.33	4.20		4.31
PULL #3	4.28	4.25		4.32
PULL #4	4.37	4.17		4.45
PULL #5	4.34	4.28		4.35
TOTAL	21.66	20.90		21.55
AVERAGE	4.33	4.18		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300610.___0
FILE DATE AND TIME: 06/27/2003 06:38

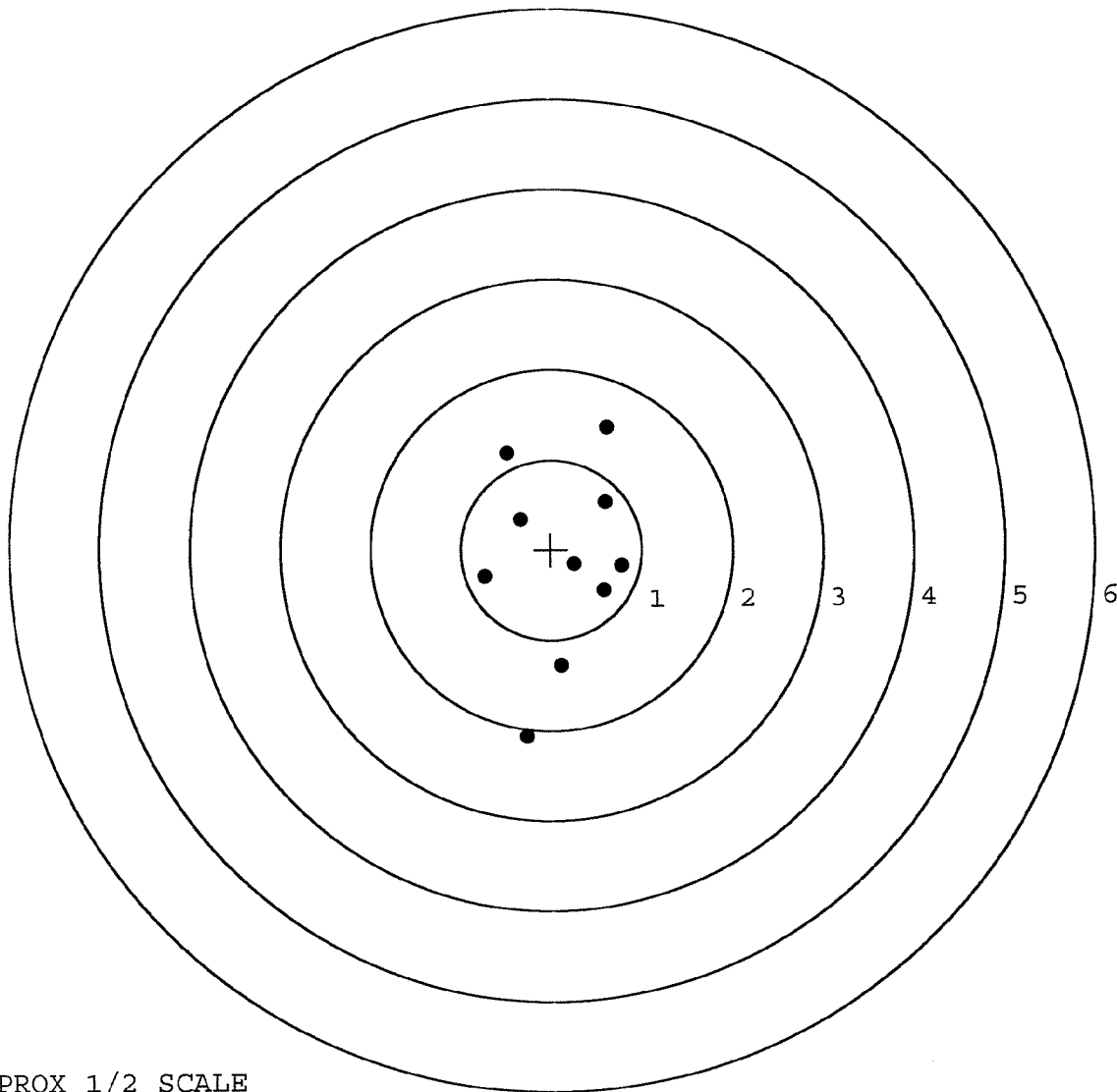
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.127
The Average Y Centroid of the Five Target Set:	0.007
The Average Point of Impact of the Five Target Set:	0.127
The Average Mean Radius of the Five Target Set:	1.030
The Distance from POA to Centroid Target #1:	0.161
The Distance from Centroid Target #2 to Centroid Target #1:	0.254
The Distance from Centroid Target #3 to Centroid Target #1:	0.122
The Distance from Centroid Target #4 to Centroid Target #1:	0.100
The Distance from Centroid Target #5 to Centroid Target #1:	0.263

SERIAL NUMBER: G6300610. __0
 TARGET NUMBER: 1
 FILE DATE: 06/27/2003
 FILE TIME: 06:38

POINT#	X	Y
1:	0.625	1.359
2:	0.603	0.528
3:	0.774	-0.184
4:	0.582	-0.457
5:	0.257	-0.166
6:	0.113	-1.286
7:	-0.276	-2.068
8:	-0.737	-0.294
9:	-0.339	0.335
10:	-0.482	1.080

X CENTROID: 0.112
 Y CENTROID: -0.115
 POA TO CENTROID: 0.161
 HORZ SPREAD: 1.511
 VERT SPREAD: 3.427
 GROUP SPREAD: 3.543
 MIN RADIUS: 0.154
 MAX RADIUS: 1.991
 MEAN RADIUS: 0.977
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8

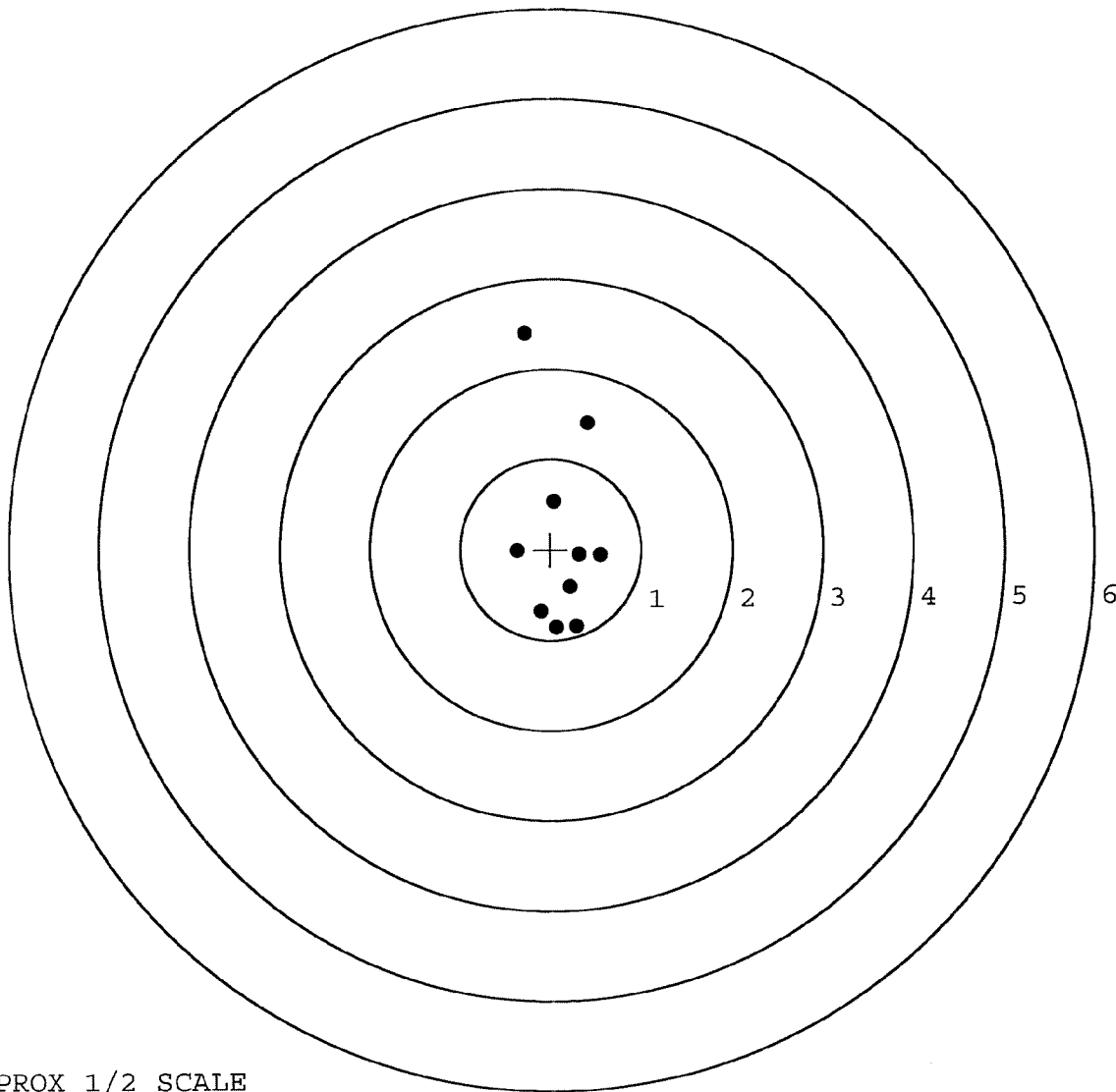


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300610. __0
 TARGET NUMBER: 2
 FILE DATE: 06/27/2003
 FILE TIME: 06:38

POINT#	X	Y
1:	-0.277	2.400
2:	0.415	1.400
3:	0.040	0.527
4:	-0.370	-0.014
5:	0.319	-0.055
6:	0.547	-0.061
7:	0.219	-0.419
8:	-0.108	-0.680
9:	0.060	-0.862
10:	0.282	-0.853

X CENTROID: 0.113
 Y CENTROID: 0.138
 POA TO CENTROID: 0.178
 HORZ SPREAD: 0.917
 VERT SPREAD: 3.262
 GROUP SPREAD: 3.301
 MIN RADIUS: 0.283
 MAX RADIUS: 2.295
 MEAN RADIUS: 0.868
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

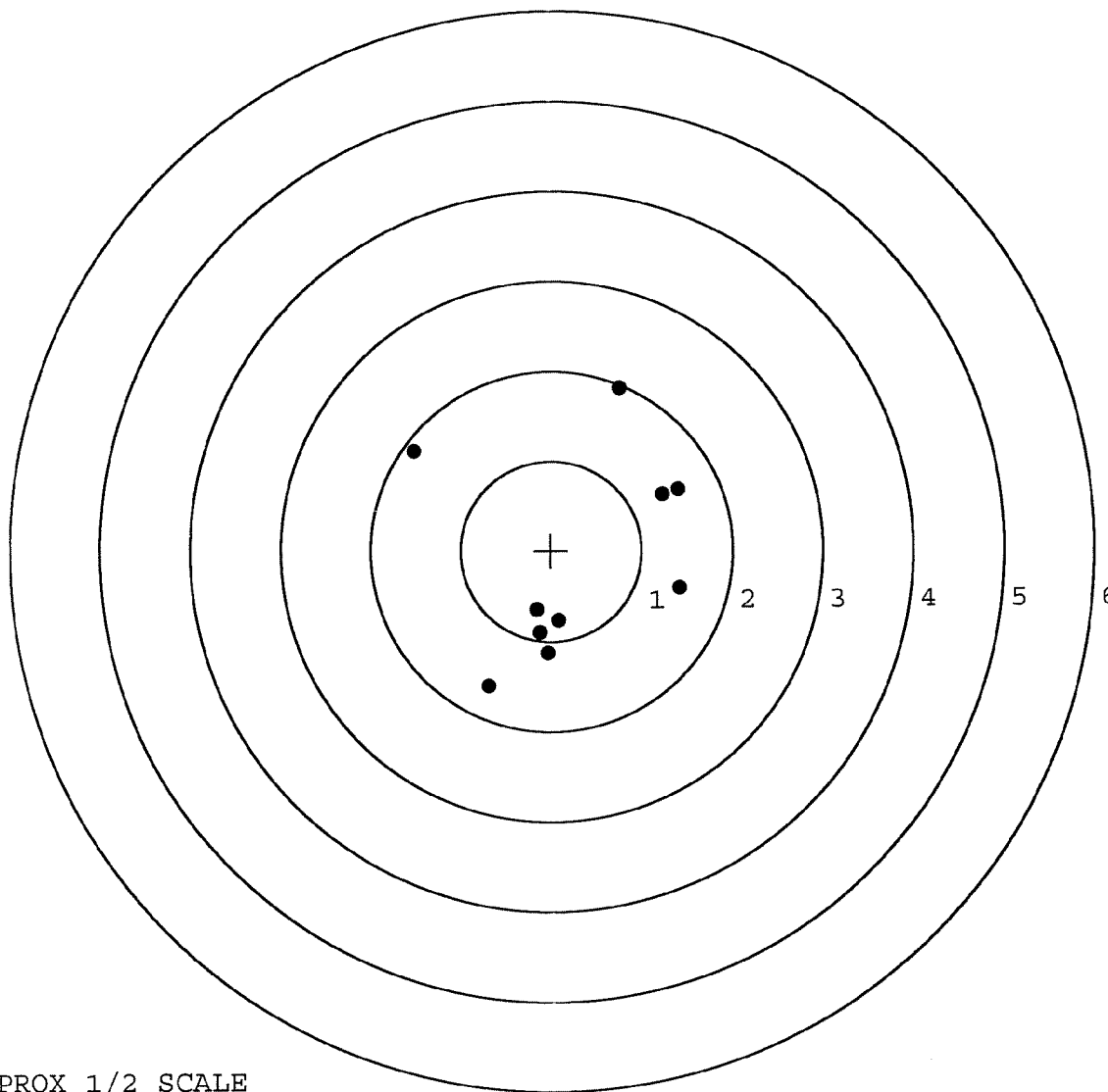


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300610. __0
 TARGET NUMBER: 3
 FILE DATE: 06/27/2003
 FILE TIME: 06:38

POINT#	X	Y
1:	-1.516	1.117
2:	0.763	1.807
3:	1.227	0.626
4:	1.403	0.675
5:	1.418	-0.422
6:	-0.163	-0.658
7:	0.082	-0.777
8:	-0.045	-1.136
9:	-0.128	-0.912
10:	-0.699	-1.494

X CENTROID: 0.234
 Y CENTROID: -0.117
 POA TO CENTROID: 0.262
 HORZ SPREAD: 2.934
 VERT SPREAD: 3.301
 GROUP SPREAD: 3.313
 MIN RADIUS: 0.671
 MAX RADIUS: 2.142
 MEAN RADIUS: 1.295
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 7

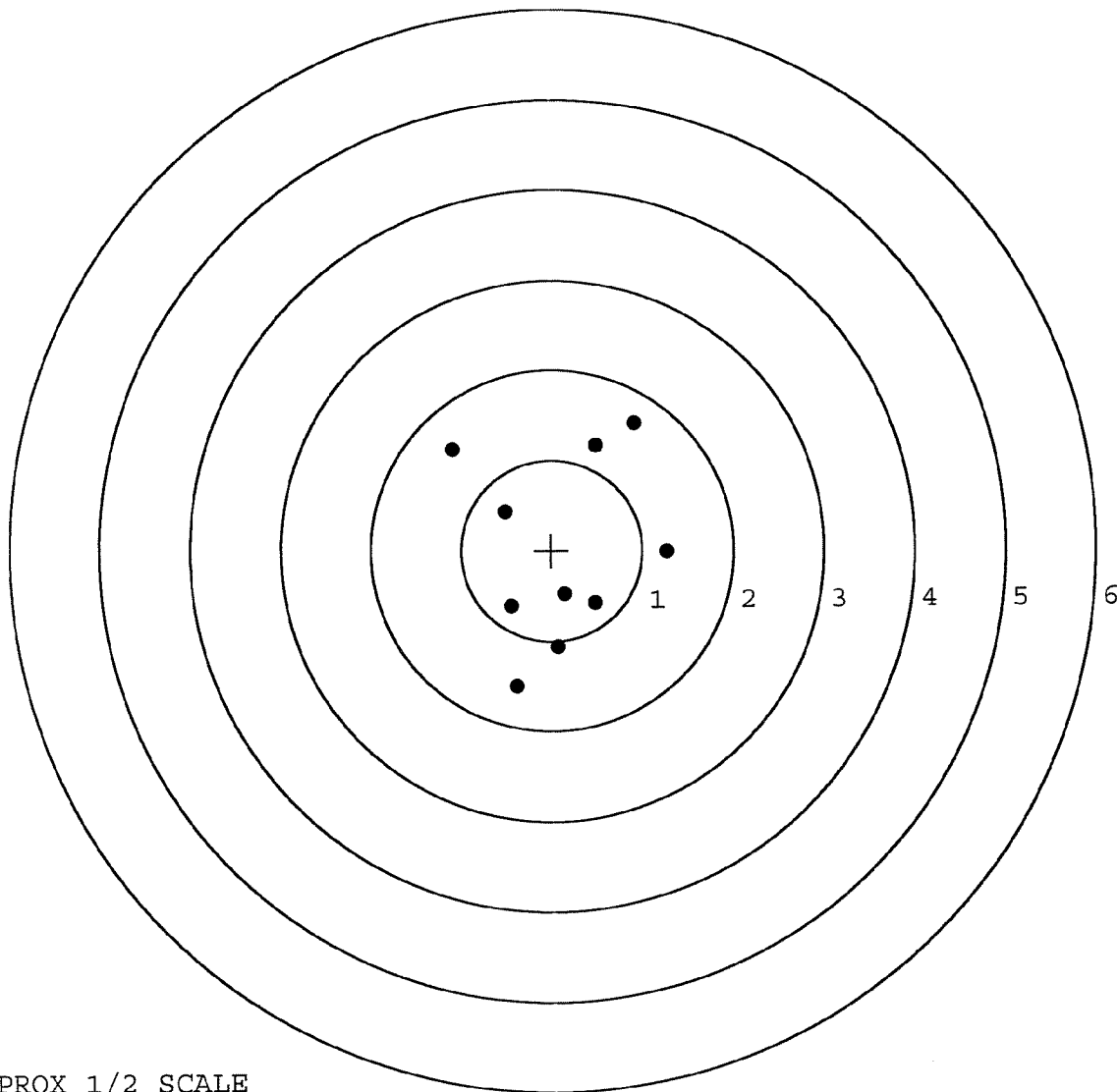


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300610. __0
 TARGET NUMBER: 4
 FILE DATE: 06/27/2003
 FILE TIME: 06:38

POINT#	X	Y
1:	-1.087	1.126
2:	0.914	1.402
3:	0.496	1.165
4:	-0.508	0.429
5:	1.271	-0.025
6:	0.485	-0.585
7:	0.142	-0.482
8:	0.069	-1.072
9:	-0.393	-1.513
10:	-0.447	-0.618

X CENTROID: 0.094
 Y CENTROID: -0.017
 POA TO CENTROID: 0.096
 HORZ SPREAD: 2.358
 VERT SPREAD: 2.915
 GROUP SPREAD: 2.729
 MIN RADIUS: 0.467
 MAX RADIUS: 1.644
 MEAN RADIUS: 1.105
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 7

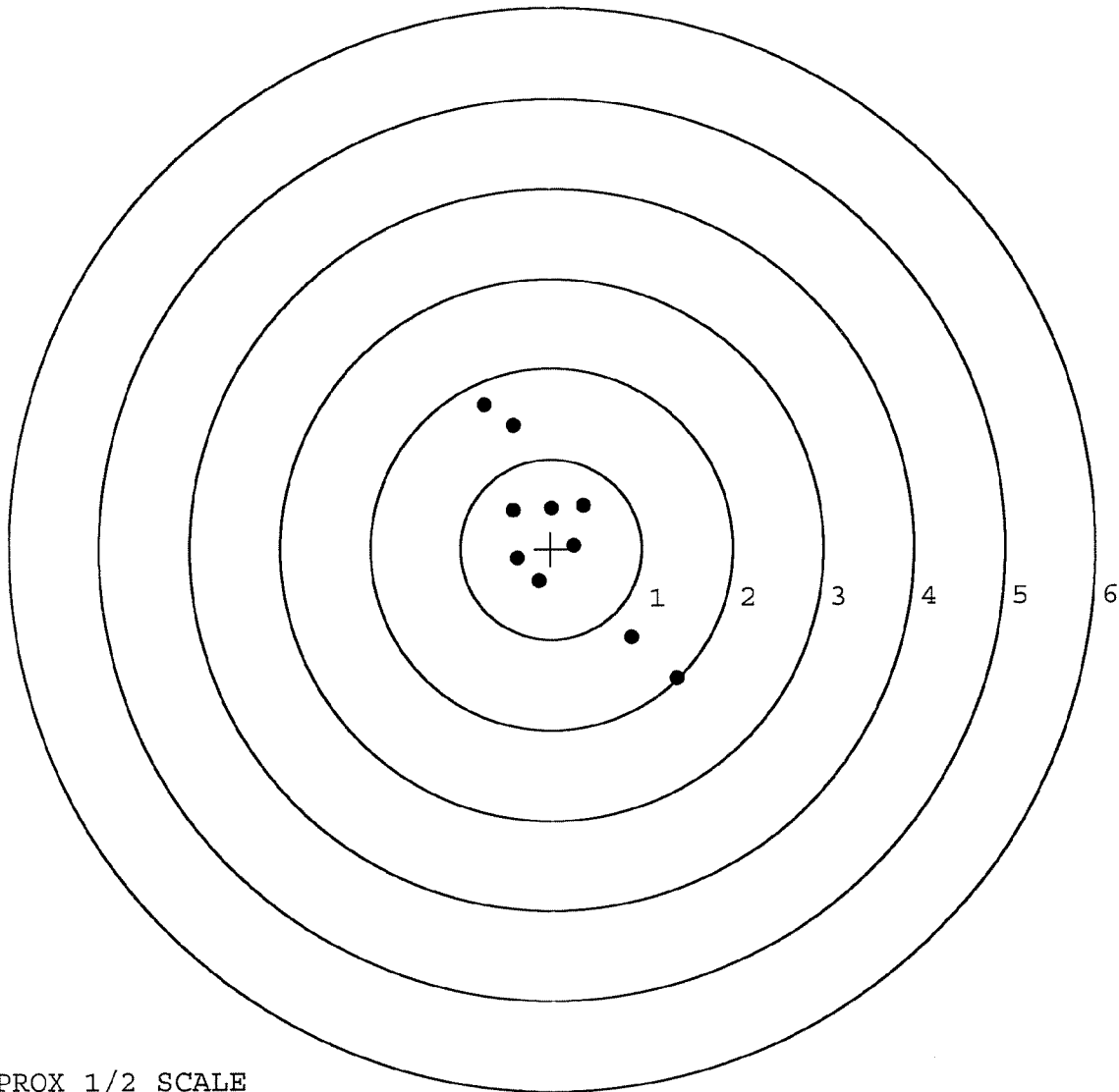


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300610. 0
 TARGET NUMBER: 5
 FILE DATE: 06/27/2003
 FILE TIME: 06:38

POINT#	X	Y
1:	-0.728	1.597
2:	-0.411	1.368
3:	-0.418	0.428
4:	0.008	0.458
5:	0.365	0.485
6:	0.256	0.035
7:	-0.135	-0.365
8:	-0.369	-0.109
9:	0.885	-0.991
10:	1.378	-1.444

X CENTROID: 0.083
 Y CENTROID: 0.146
 POA TO CENTROID: 0.168
 HORZ SPREAD: 2.106
 VERT SPREAD: 3.041
 GROUP SPREAD: 3.699
 MIN RADIUS: 0.206
 MAX RADIUS: 2.051
 MEAN RADIUS: 0.904
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE