

5-6300 619

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No.
66300619

Order No.
25716

DD

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

09AY

5716 66300619

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



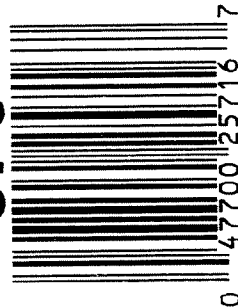
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300619

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300619

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-26-04	RTL
600	PROOF		1-26-04	RLW
607	CHECK HEADSPACE		1-26-04	RLW
610	DIS-ASSEMBLE GUN		1-26-04	RLW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTOR <u>RLW</u>		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-9-04	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-9-04	RLW
	D) OIL FIRING PIN ASSEMBLY		2-9-04	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	63261	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9 ⁰	9 ⁰	9 ⁰	2-25-04	RT
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	3 ⁰	3 ⁰	3 ⁰	2-25-04	RT
	H) TRIGGER PULL TEST AND RETAINABILITY					2-25-04	RT
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	2-25-04	RT
	J) ASSEMBLE STOCK					2-9-04	RT
	K) ASSEMBLE SWIVEL STUDS					3-1-04	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					2-9-04	RT
	M) IRON SIGHT ALIGNMENT					2-9-04	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					2-9-04	RT
640	GALLERY TEST AND TARGET		PASS	FAIL		2-10-04	AC
	MALFUNCTION <i>open's hand</i>		CORRECTION	OK AC	2-10-04	2-10-04	AC
	MALFUNCTION		CORRECTION			2-10-04	AC
	MALFUNCTION		CORRECTION			2-10-04	AC
	MALFUNCTION		CORRECTION			2-10-04	AC
645	INSPECT FOR LIVE AMMO					2-10-04	AC
655	FINAL INSPECTION A) HEADSPACE					3-1-04	RT
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	274	274	285 2.82 261	2-25-04	RT
	C) FUNCTION					3-1-04	RT
660	PACK					3/3/04	RA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 2-2-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.30	2.34		2.31	
PULL #2	2.46	2.34		2.32	
PULL #3	2.25	2.28		2.29	
PULL #4	2.25	2.19		2.40	
PULL #5	2.27	2.17		2.34	
TOTAL	11.53	11.32		11.66	
AVERAGE	2.30	2.26		2.33	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.56		
PULL #2	3.18	3.30		
PULL #3	3.18	3.24		
PULL #4	3.07	3.20		
PULL #5	3.08	3.16		
TOTAL	15.69	16.46		
AVERAGE	3.13	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.36	4.51		4.43
PULL #2	4.36	4.37		4.34
PULL #3	4.19	4.19		4.42
PULL #4	4.19	4.33		4.38
PULL #5	4.26	4.20		4.70
TOTAL	21.36	21.60		22.27
AVERAGE	4.27	4.32		4.45

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300619.___0
FILE DATE AND TIME: 02/10/2004 07:18

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.093
The Average Y Centroid of the Five Target Set:	0.017
The Average Point of Impact of the Five Target Set:	0.095
The Average Mean Radius of the Five Target Set:	0.816
The Distance from POA to Centroid Target #1:	0.179
The Distance from Centroid Target #2 to Centroid Target #1:	0.304
The Distance from Centroid Target #3 to Centroid Target #1:	0.178
The Distance from Centroid Target #4 to Centroid Target #1:	0.168
The Distance from Centroid Target #5 to Centroid Target #1:	0.115

SERIAL NUMBER: G6300619. __0

TARGET NUMBER: 1

FILE DATE: 02/10/2004

FILE TIME: 07:18

POINT#	X	Y
1:	-1.184	-0.451
2:	-0.313	-0.498
3:	0.343	-0.419
4:	-0.489	-0.116
5:	-0.269	-0.152
6:	-0.269	0.062
7:	0.047	0.257
8:	0.366	0.160
9:	0.377	-0.089
10:	0.086	0.028

X CENTROID: -0.131

Y CENTROID: -0.122

POA TO CENTROID: 0.179

HORZ SPREAD: 1.561

VERT SPREAD: 0.755

GROUP SPREAD: 1.666

MIN RADIUS: 0.142

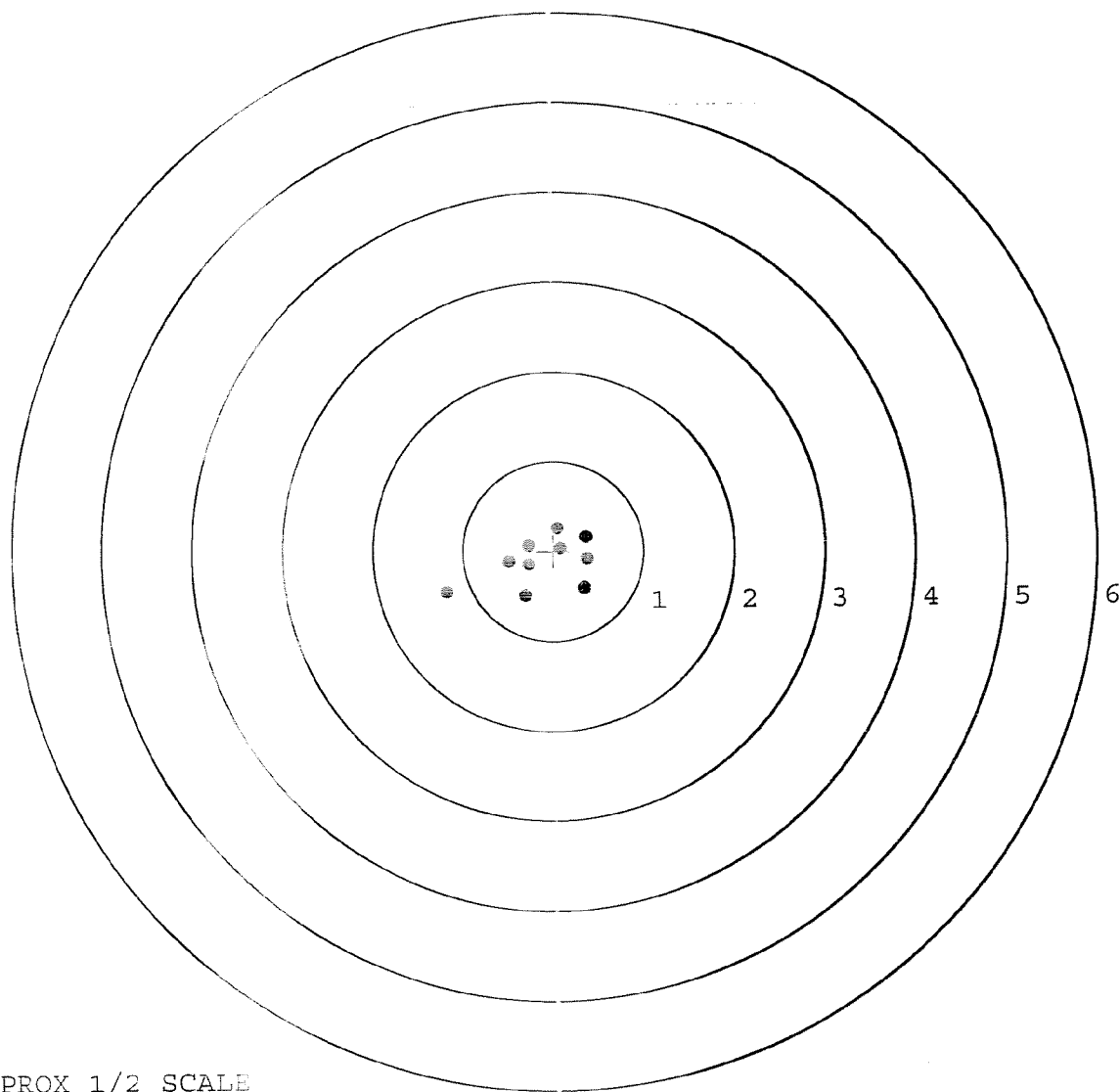
MAX RADIUS: 1.104

MEAN RADIUS: 0.457

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

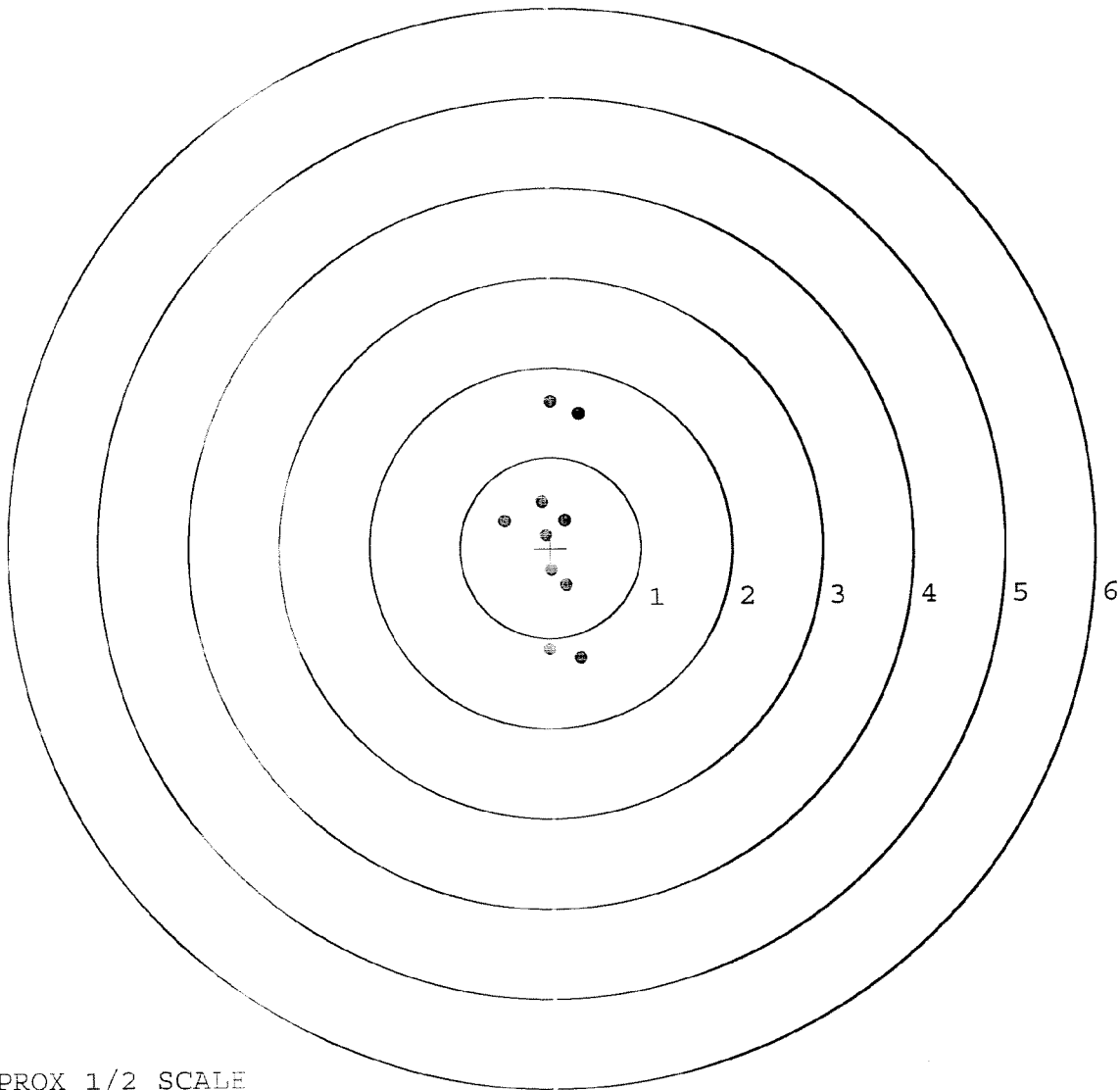


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300619. __0
 TARGET NUMBER: 2
 FILE DATE: 02/10/2004
 FILE TIME: 07:18

POINT#	X	Y
1:	0.328	-1.231
2:	-0.023	-1.131
3:	0.176	-0.414
4:	0.011	-0.245
5:	-0.504	0.306
6:	-0.055	0.141
7:	0.162	0.306
8:	-0.098	0.508
9:	0.324	1.481
10:	0.013	1.625

X CENTROID: 0.033
 Y CENTROID: 0.135
 POA TO CENTROID: 0.139
 HORZ SPREAD: 0.832
 VERT SPREAD: 2.856
 GROUP SPREAD: 2.873
 MIN RADIUS: 0.089
 MAX RADIUS: 1.491
 MEAN RADIUS: 0.774
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300619. 0

TARGET NUMBER: 3

FILE DATE: 02/10/2004

FILE TIME: 07:18

POINT#	X	Y
1:	0.545	-0.255
2:	0.261	-0.313
3:	0.246	-0.119
4:	0.011	-0.782
5:	-0.846	-0.921
6:	-0.474	0.025
7:	-0.474	0.332
8:	-0.676	1.052
9:	-0.563	1.151
10:	0.571	0.393

X CENTROID: -0.140

Y CENTROID: 0.056

POA TO CENTROID: 0.151

HORZ SPREAD: 1.417

VERT SPREAD: 2.072

GROUP SPREAD: 2.091

MIN RADIUS: 0.336

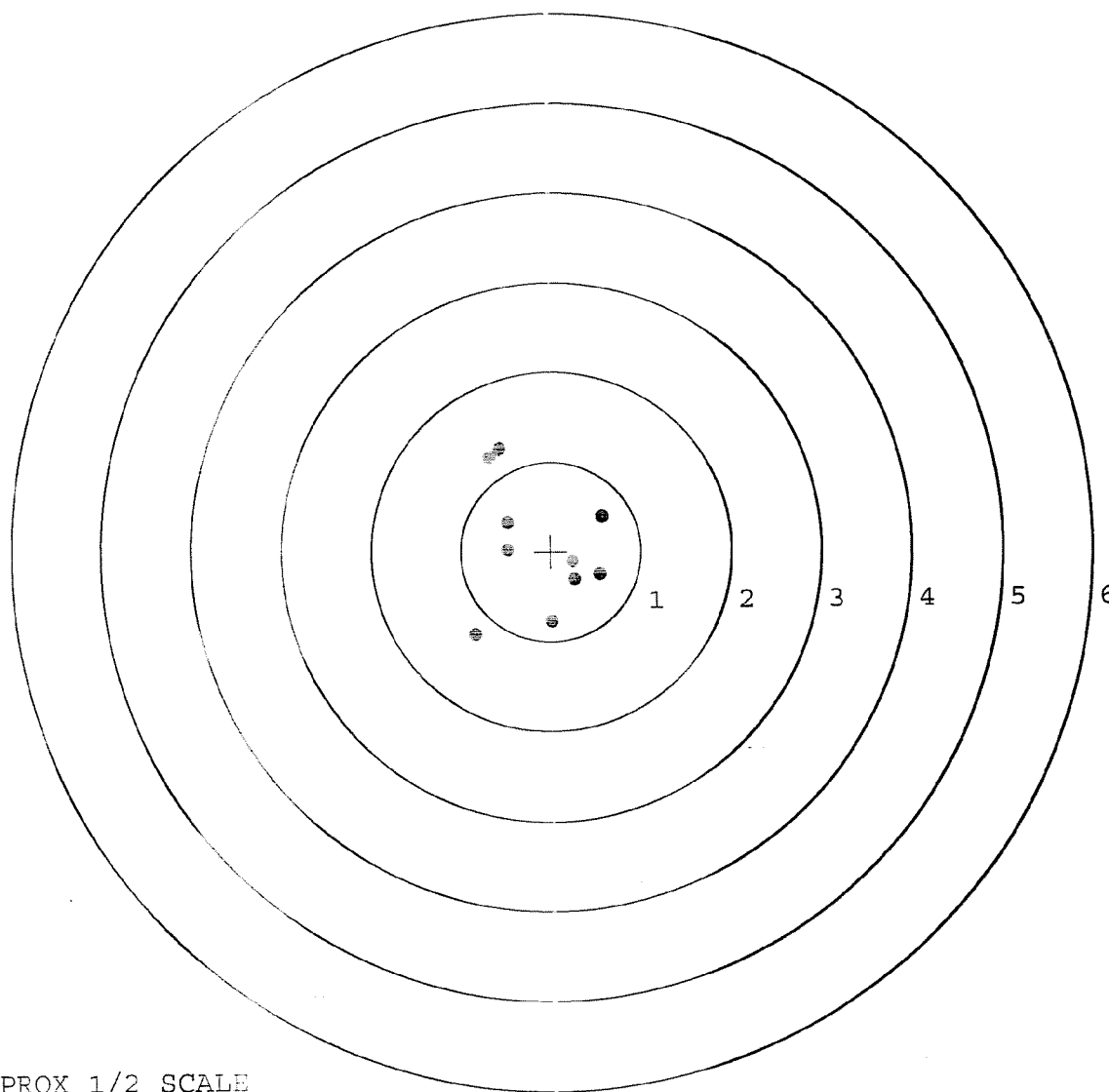
MAX RADIUS: 1.206

MEAN RADIUS: 0.764

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300619. 0

TARGET NUMBER: 4

FILE DATE: 02/10/2004

FILE TIME: 07:18

POINT#	X	Y
1:	0.830	-1.143
2:	0.610	-1.378
3:	-0.494	-0.902
4:	-1.392	-1.315
5:	-0.129	0.146
6:	-0.281	0.641
7:	-0.222	0.808
8:	1.173	0.823
9:	0.554	1.883
10:	-1.226	0.738

X CENTROID: -0.058

Y CENTROID: 0.030

POA TO CENTROID: 0.065

HORZ SPREAD: 2.565

VERT SPREAD: 3.261

GROUP SPREAD: 3.744

MIN RADIUS: 0.136

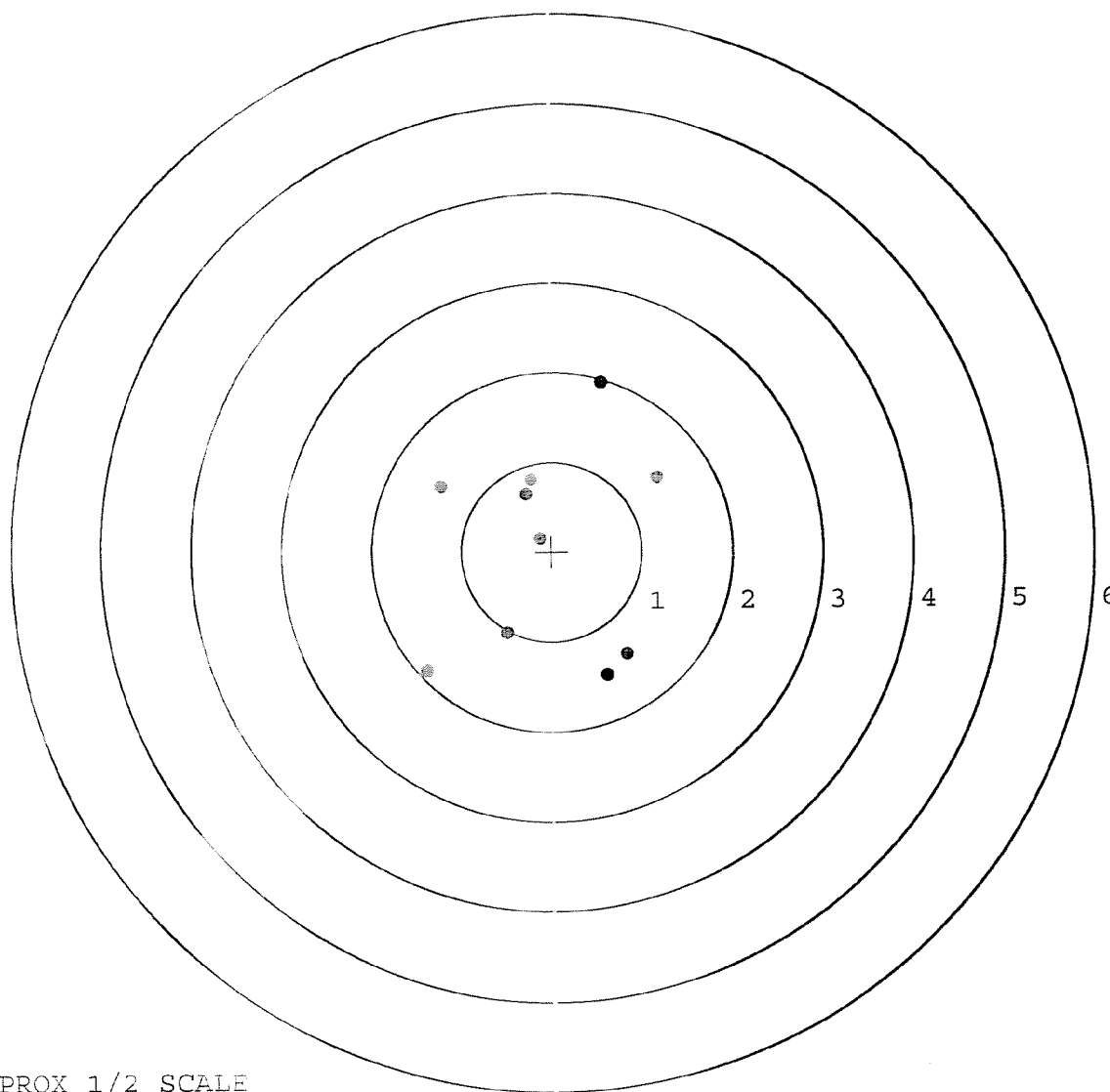
MAX RADIUS: 1.951

MEAN RADIUS: 1.232

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 7

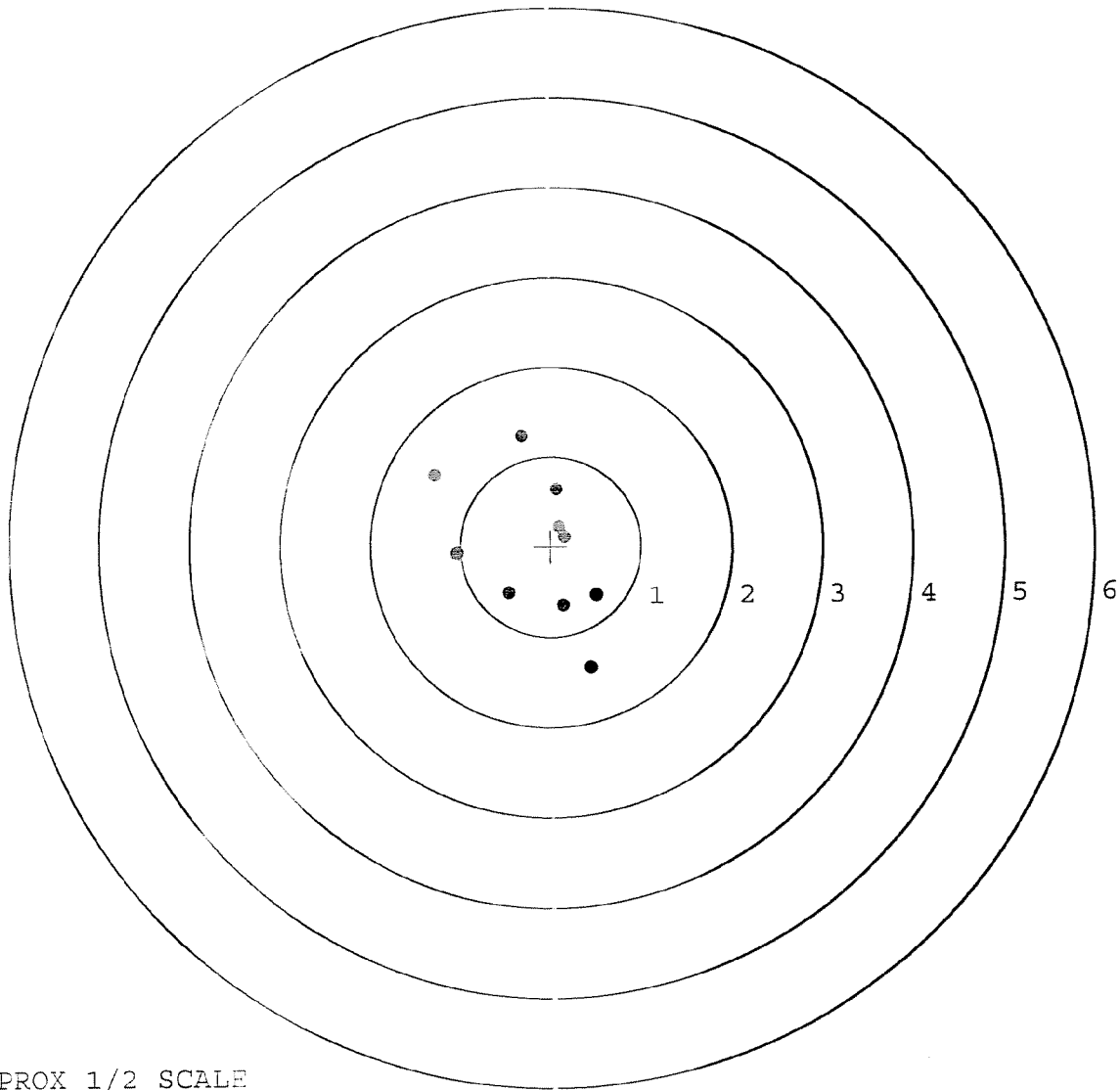


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300619. 0
 TARGET NUMBER: 5
 FILE DATE: 02/10/2004
 FILE TIME: 07:18

X CENTROID: -0.171
 Y CENTROID: -0.015
 POA TO CENTROID: 0.172
 HORZ SPREAD: 1.781
 VERT SPREAD: 2.576
 GROUP SPREAD: 2.748
 MIN RADIUS: 0.348
 MAX RADIUS: 1.462
 MEAN RADIUS: 0.852
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.435	-1.345
2:	0.501	-0.543
3:	0.135	-0.656
4:	-0.470	-0.518
5:	-1.040	-0.074
6:	-1.280	0.802
7:	-0.316	1.231
8:	0.068	0.640
9:	0.099	0.217
10:	0.158	0.100



TARGET APPROX 1/2 SCALE

4
65
8
Jan 52 0
Feb 3 0
Mar 25
575