

G6300631

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

SERIAL NO. **66300631**

ORDER NO. **25716**

46

Made in Union, NY Reg. U.S. Pat. & Tar. Off. Maresca Registrars, Marquette, Depose.

29CX

5716 66300631

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66300631

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

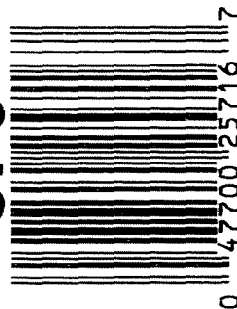
24"

CAPACITY

6

G6300631

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300631

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-22-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAG 2 3 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-28-03	TRW

OP #	OPERATION NAME	BARBER M24 M163459	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8.25	8.0	8.5	4-28-03	TRW
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	3.5	3.0	3.5	4-28-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY					4-28-03	RFL
	I) FIRING PIN INDENT	.020 MIN	.024	.023	.0235	4-28-03	TRW
	J) ASSEMBLE STOCK					4-24-03	RW
	K) ASSEMBLE SWIVEL STUDS					4-29-03	RFL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-24-03	RW
	M) IRON SIGHT ALIGNMENT					4-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-24-03	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		4-25-03	A
	MALFUNCTION		CORRECTION			4-25-03	A
	MALFUNCTION		CORRECTION			4-25-03	A
	MALFUNCTION		CORRECTION			4-25-03	A
	MALFUNCTION		CORRECTION			4-25-03	A
645	INSPECT FOR LIVE AMMO					4-25-03	A
655	FINAL INSPECTION A) HEADSPACE					4-29-03	RFL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.68	2.71	2.67 2.69 2.59	4-28-03	TRW
	C) FUNCTION					4-29-03	RFL
660	PACK					4/29/03	RA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.37		2.67	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.24	2.38		2.39	
PULL #3	2.18	2.40		2.37	
PULL #4	2.16	2.35		2.35	
PULL #5	2.10	2.37		2.40	
TOTAL	11.03	11.87		12.18	
AVG.	2.20	2.37		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.06		
PULL #2	3.18	3.01		
PULL #3	3.03	3.04		
PULL #4	3.08	3.00		
PULL #5	3.01	3.03		
TOTAL	15.51	15.14		
AVG.	3.10	3.02		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.10	4.24		4.12
PULL #2	4.01	4.14		4.08
PULL #3	4.03	4.12		4.13
PULL #4	4.02	4.13		4.21
PULL #5	4.06	4.16		4.30
TOTAL	20.22	20.79		20.84
AVG.	4.04	4.15		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300631.__0
FILE DATE AND TIME: 04/29/2003 00:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

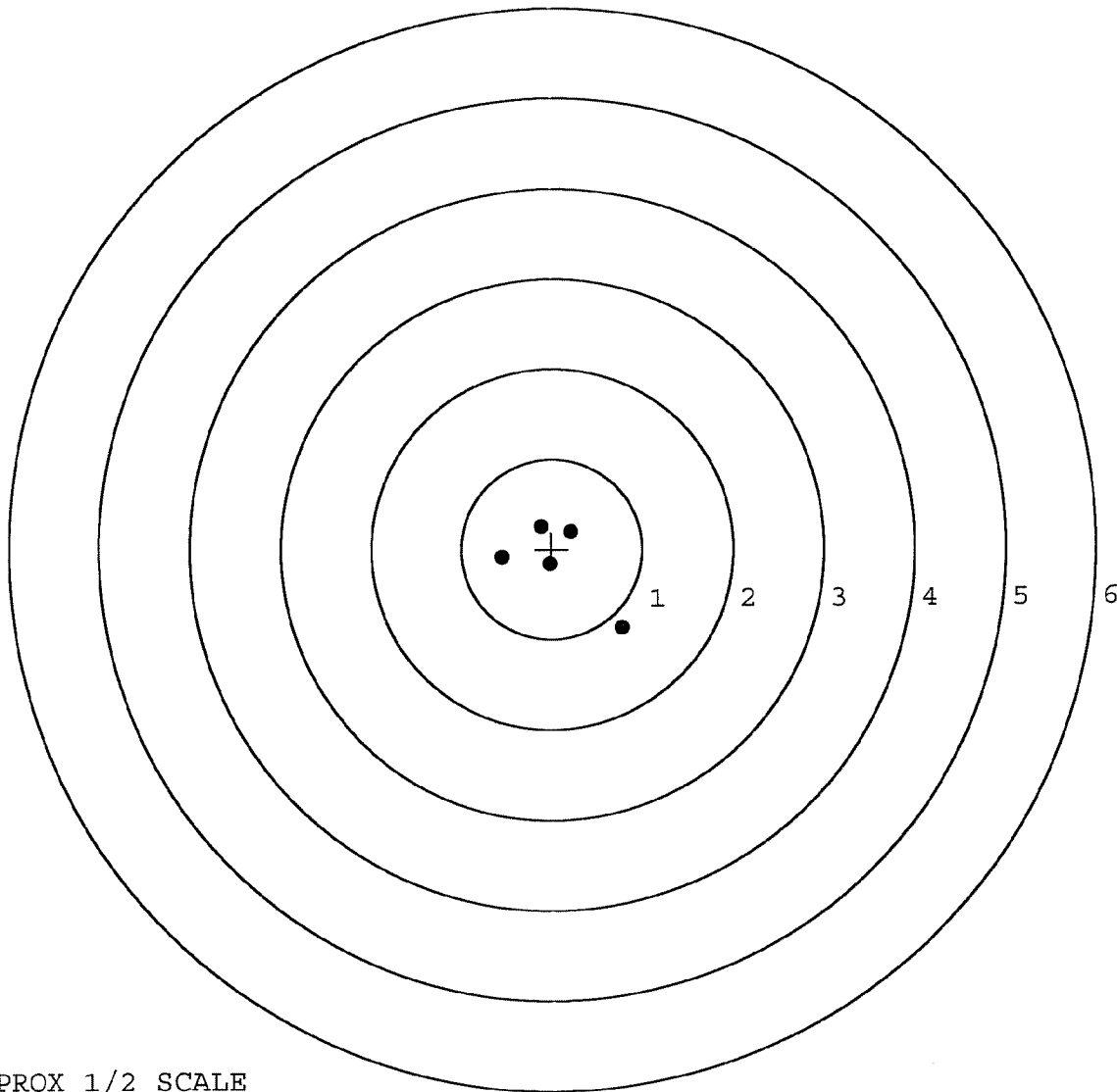
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 1.5205

SERIAL NUMBER: G6300631. 0
 TARGET NUMBER: 1
 FILE DATE: 04/29/2003
 FILE TIME: 00:55

POINT#	X	Y
1:	-0.025	-0.173
2:	-0.549	-0.088
3:	-0.119	0.247
4:	0.219	0.193
5:	0.778	-0.882

X CENTROID: 0.061
 Y CENTROID: -0.141
 POA TO CENTROID: 0.153
 HORZ SPREAD: 1.327
 VERT SPREAD: 1.129
 GROUP SPREAD: 1.546
 MIN RADIUS: 0.092
 MAX RADIUS: 1.032
 MEAN RADIUS: 0.506
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5

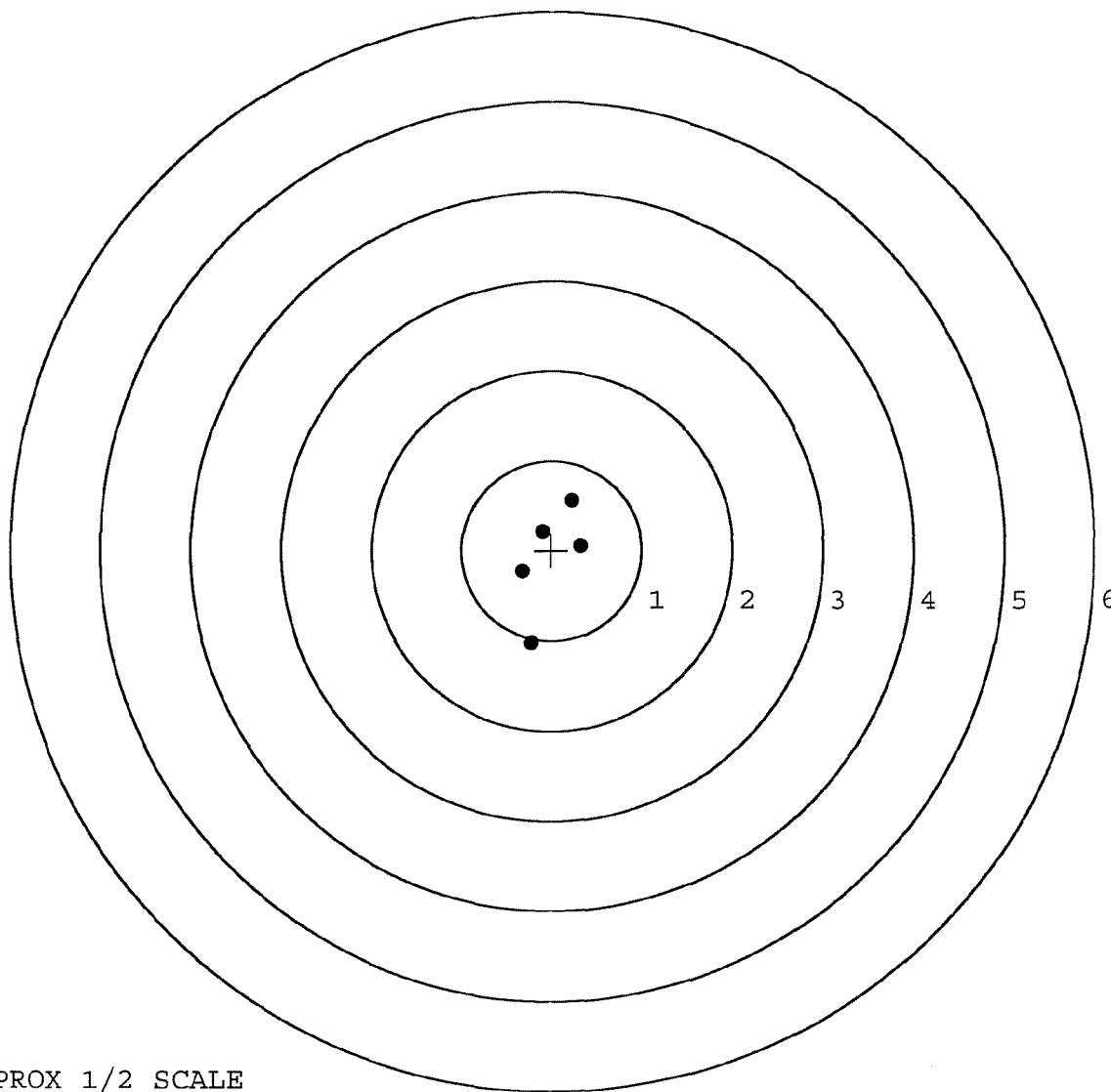


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300631. __ 0
 TARGET NUMBER: 2
 FILE DATE: 04/29/2003
 FILE TIME: 00:55

POINT#	X	Y
1:	-0.222	-1.027
2:	-0.323	-0.239
3:	-0.099	0.207
4:	0.331	0.053
5:	0.229	0.556

X CENTROID: -0.017
 Y CENTROID: -0.090
 POA TO CENTROID: 0.092
 HORZ SPREAD: 0.654
 VERT SPREAD: 1.583
 GROUP SPREAD: 1.646
 MIN RADIUS: 0.308
 MAX RADIUS: 0.959
 MEAN RADIUS: 0.535
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE