

6300633

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. 66300633	J
ORDER NO. 25716	46
24CX	

5716 66300633

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

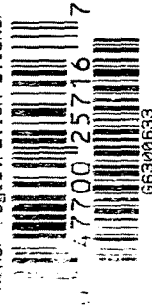
- INSTRUCTION BOOK 3518

46 PERM

proof of purchase



owner registration sticker



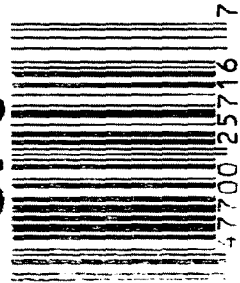
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300633

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300633

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>PR</u>		
615	ROLLMARK CALIBER		3/27/03	RS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TH
	(BOLT)		4-4	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	RA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-15-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.0</u> <u>7.25</u>	4-15-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	4-15-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-15-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022⁵</u> <u>.023</u>	4-15-03	TRW
	J) ASSEMBLE STOCK		4-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-16-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-10-03	RW
	M) IRON SIGHT ALIGNMENT		4-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
	MALFUNCTION	CORRECTION	4-11-03	A
645	INSPECT FOR LIVE AMMO		4-11-03	A
655	FINAL INSPECTION A) HEADSPACE		04-16-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.80</u> <u>2.73</u> <u>2.76</u> <u>2.75</u>	4-15-03	TRW
	C) FUNCTION			
660	PACK		4-14-03	BA

AVERAGE PULL FORCE BETWEEN

BARBER M24 0163478 IS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

DATE 4-10-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.27		2.31	MIN. SETTING,
PULL #2	2.56	2.50		2.21	NO AVG. OF 5
PULL #3	2.72	2.07		2.27	READINGS ACCEPT-
PULL #4	2.68	2.73		2.30	ABLE LESS THAN 2
PULL #5	2.70	2.29		2.38	
TOTAL	13.14	11.86		11.47	
AVG.	2.62	2.37		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.48	3.14		
PULL #2	3.12	3.20		
PULL #3	3.21	3.18		
PULL #4	3.15	3.21		
PULL #5	3.07	3.16		
TOTAL	16.03	15.89		
AVG.	3.20	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.27	4.28		4.44
PULL #2	4.20	4.35		4.37
PULL #3	4.18	4.38		4.47
PULL #4	4.17	4.41		4.28
PULL #5	4.12	4.43		4.37
TOTAL	20.94	21.85		21.93
AVG.	4.18	4.37		4.38

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300633.___0
FILE DATE AND TIME: 04/12/2003 00:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN . 6255

SERIAL NUMBER: G6300633. __0

TARGET NUMBER: 1

FILE DATE: 04/12/2003

FILE TIME: 00:31

POINT#	X	Y
1:	-0.049	-0.534
2:	-0.220	-0.134
3:	-0.867	-0.228
4:	0.484	0.207
5:	0.222	0.896

X CENTROID: -0.086

Y CENTROID: 0.041

POA TO CENTROID: 0.095

HORZ SPREAD: 1.351

VERT SPREAD: 1.430

GROUP SPREAD: 1.565

MIN RADIUS: 0.221

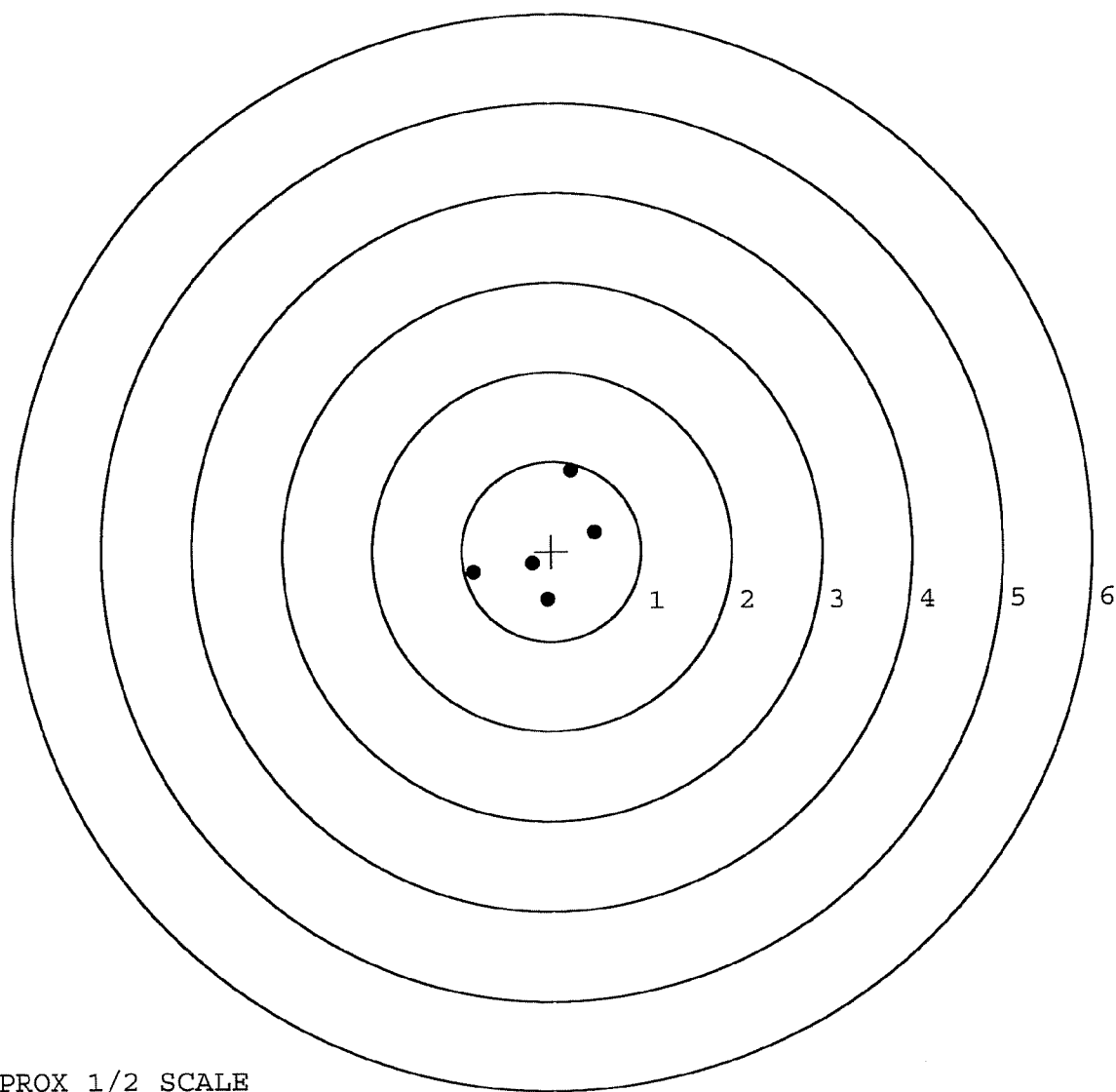
MAX RADIUS: 0.908

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300633. __0

TARGET NUMBER: 2

FILE DATE: 04/12/2003

FILE TIME: 00:31

POINT#	X	Y
1:	0.555	0.289
2:	0.233	0.825
3:	-0.064	-0.492
4:	-0.261	-0.171
5:	-0.832	-0.149

X CENTROID: -0.074

Y CENTROID: 0.060

POA TO CENTROID: 0.095

HORZ SPREAD: 1.387

VERT SPREAD: 1.317

GROUP SPREAD: 1.443

MIN RADIUS: 0.298

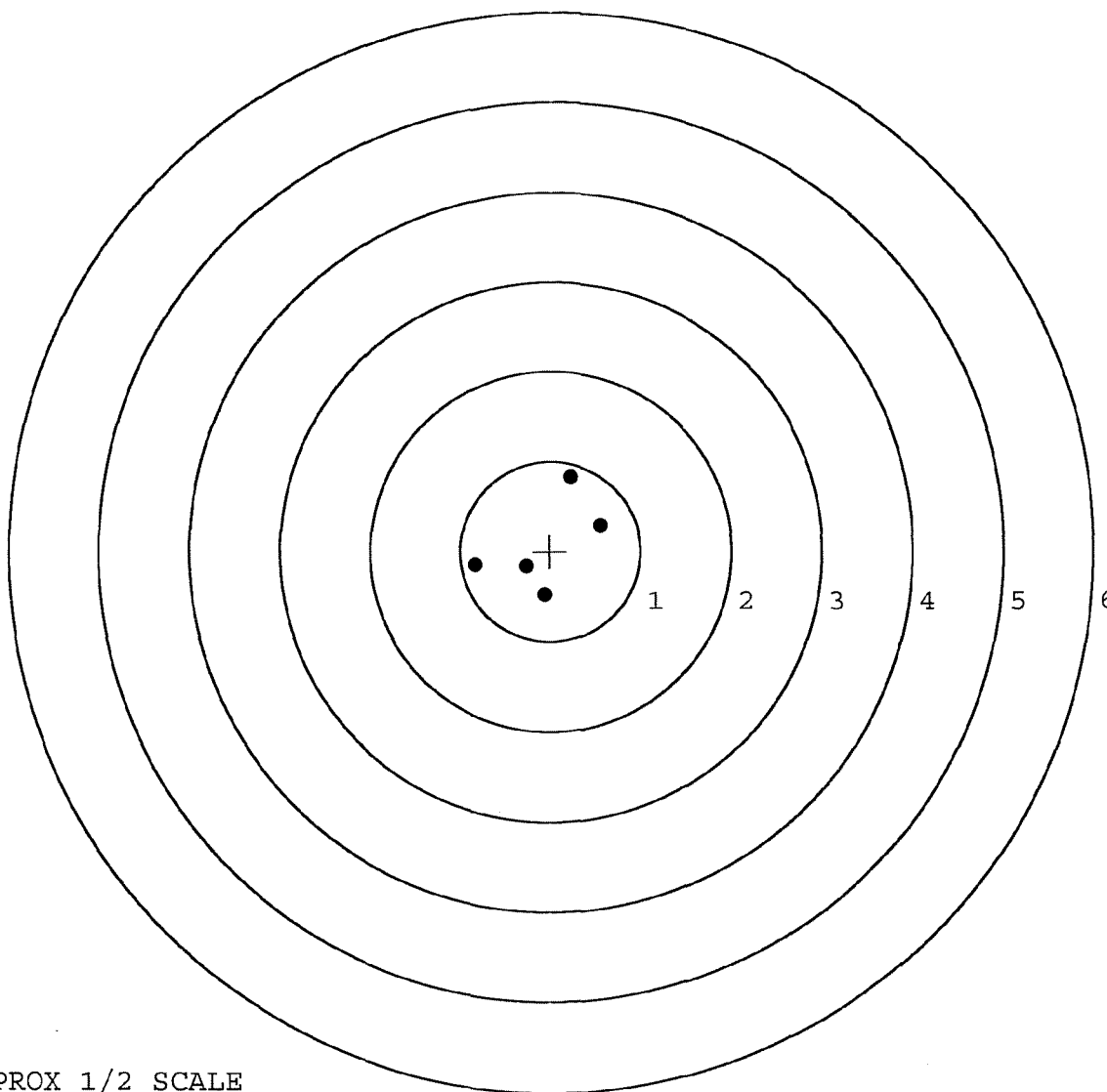
MAX RADIUS: 0.824

MEAN RADIUS: 0.626

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE