

G-6300 639

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **G6300639**
Order No. **25716**

46

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

07KX

5716 G6300639

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



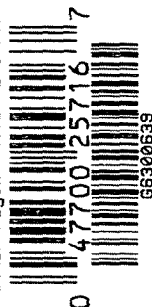
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



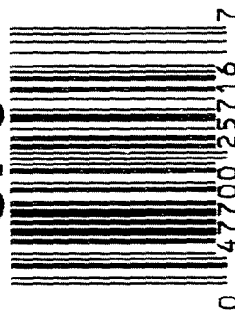
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300639

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300639

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAR 27 2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		4-3-03	RB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TH
	(BOLT)		4-5	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-30-03	TRW

OP #	OPERATION NAME 3550		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>6.75</u>	<u>7.0</u>	4-30-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.25</u>	<u>2.5</u>	4-30-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-1-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.023</u>	<u>.024</u>	4-30-03	TRW		
	J) ASSEMBLE STOCK					4-29-03	LW		
	K) ASSEMBLE SWIVEL STUDS					5-1-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-29-03	LW		
	M) IRON SIGHT ALIGNMENT					4-29-03	LW		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-29-03	LW		
640	GALLERY TEST AND TARGET		PASS FAIL			4-30-03	A		
	MALFUNCTION		CORRECTION			4-30-03	A		
	MALFUNCTION		CORRECTION			4-30-03	A		
	MALFUNCTION		CORRECTION			4-30-03	A		
	MALFUNCTION		CORRECTION			4-30-03	A		
645	INSPECT FOR LIVE AMMO					4-30-03	A		
655	FINAL INSPECTION A) HEADSPACE					5-1-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u>	<u>2.36</u>	<u>2.24</u>	<u>2.45</u>	<u>2.36</u>	4-30-03	TRW
	C) FUNCTION					5-1-03	RTL		
660	PACK					5/1/03	DA		

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-10-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.53	2.77	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.53	2.47	2.89	
PULL #3	2.71	2.52	2.48	
PULL #4	2.74	2.37	2.78	
PULL #5	2.62	2.50	2.69	
TOTAL	13.18	12.39	13.61	
AVG.	2.63	2.47	2.72	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.42	3.29	
PULL #2	3.44	3.09	
PULL #3	3.48	3.03	
PULL #4	3.23	3.01	
PULL #5	3.48	3.03	
TOTAL	17.05	15.45	
AVG.	3.41	3.09	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.25	4.33		4.17
PULL #2	4.00	4.31		4.12
PULL #3	4.14	4.41		4.09
PULL #4	4.11	4.40		4.33
PULL #5	4.09	4.36		4.26
TOTAL	20.59	21.81		20.97
AVG.	4.11	4.36		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300639.__0
FILE DATE AND TIME: 05/01/2003 00:19

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

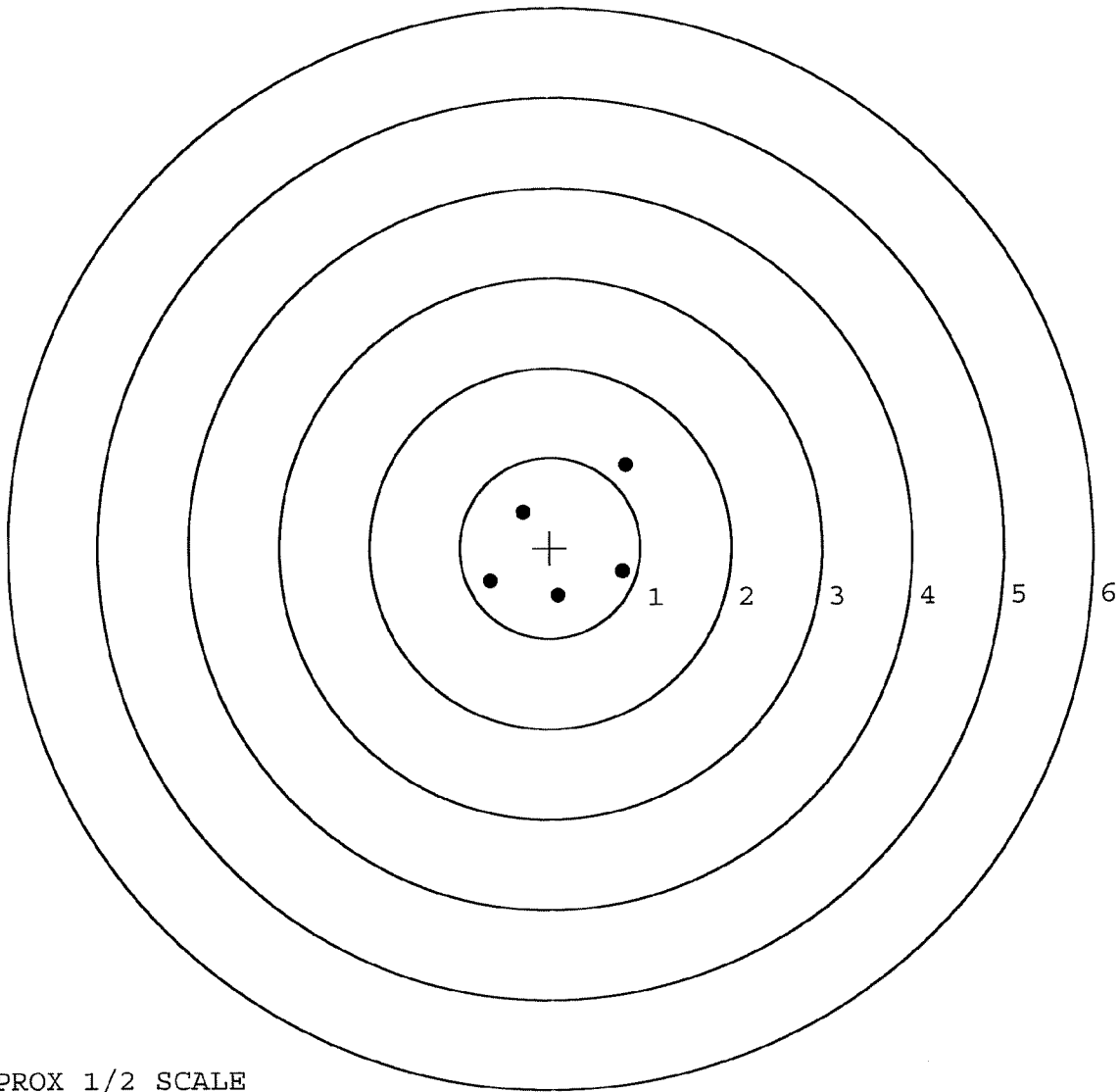
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 728

SERIAL NUMBER: G6300639. __ 0
 TARGET NUMBER: 1
 FILE DATE: 05/01/2003
 FILE TIME: 00:19

POINT#	X	Y
1:	0.805	-0.270
2:	0.092	-0.530
3:	-0.665	-0.364
4:	-0.297	0.398
5:	0.842	0.913

X CENTROID: 0.155
 Y CENTROID: 0.029
 POA TO CENTROID: 0.158
 HORZ SPREAD: 1.507
 VERT SPREAD: 1.443
 GROUP SPREAD: 1.975
 MIN RADIUS: 0.563
 MAX RADIUS: 1.119
 MEAN RADIUS: 0.778
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300639. __0

TARGET NUMBER: 2

FILE DATE: 05/01/2003

FILE TIME: 00:19

POINT#	X	Y
1:	-0.245	-0.279
2:	-1.100	-0.494
3:	0.189	0.118
4:	0.450	0.244
5:	0.696	0.850

X CENTROID: -0.002

Y CENTROID: 0.088

POA TO CENTROID: 0.088

HORZ SPREAD: 1.796

VERT SPREAD: 1.344

GROUP SPREAD: 2.243

MIN RADIUS: 0.193

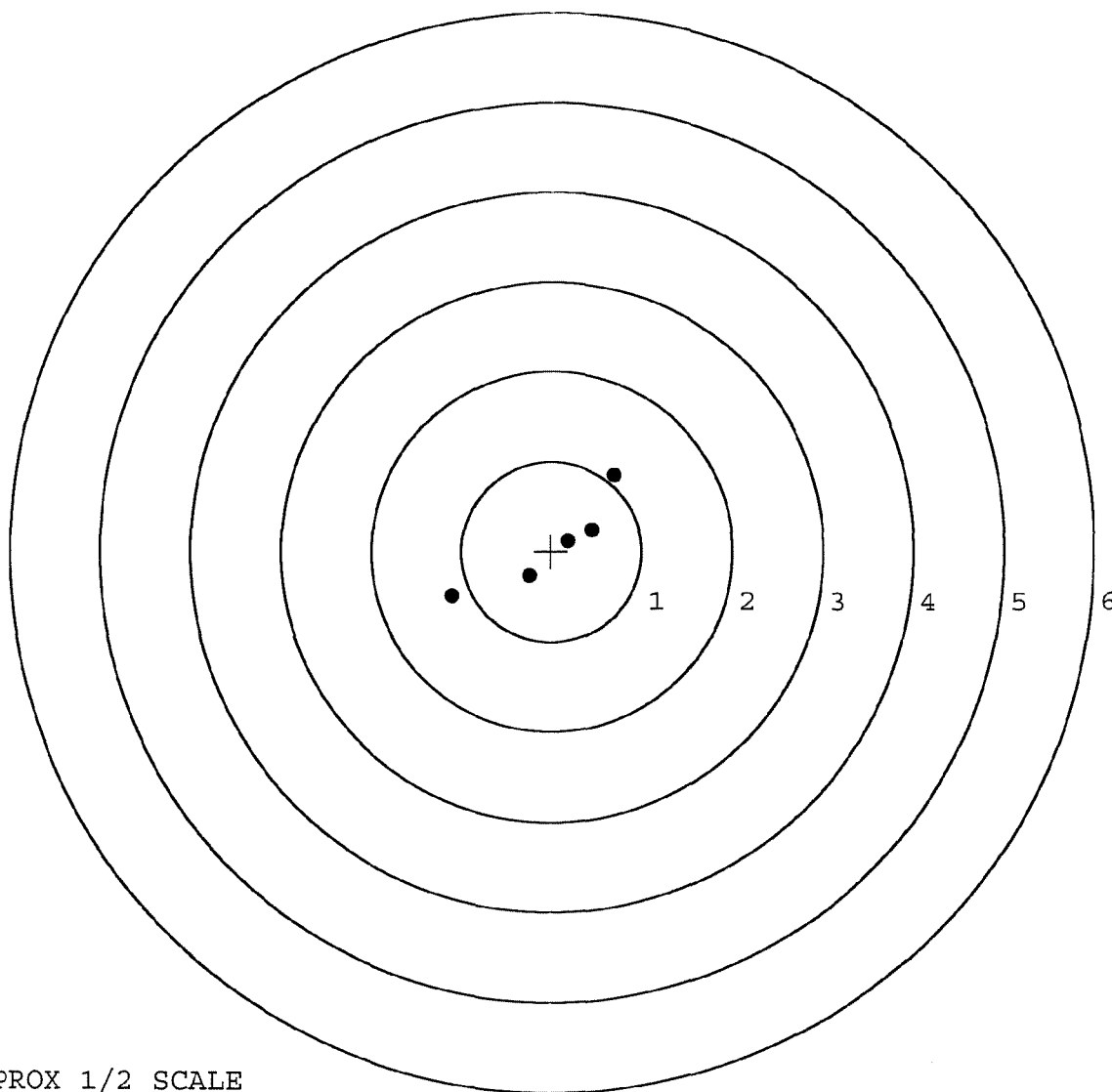
MAX RADIUS: 1.243

MEAN RADIUS: 0.678

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE