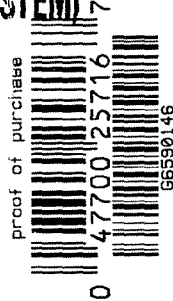


G-6590146

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



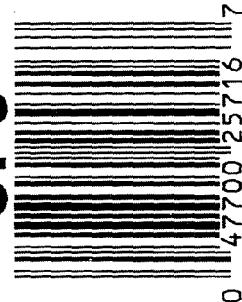
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6590146

UPC



DD FORM

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66590146

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6590146

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-20-06	RTZ
420	ASSEMBLE ACTION		9-25-06	RTZ
430	ASSEMBLE TO STOCK		9-25-06	DK
440	PROOF		9-25-06	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	9-25-06	TRW
470	DIS-ASSEMBLE ACTION	SEP 26 2006	9-25-06	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>WMM</u>	9-25-06	WMM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9-27-06	CW
510	DRILL AND TAP SIGHT HOLES		9-26-06	TRW
520	GOFF BLAST BBL / REC		9-28-06	CB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		9/29/06	TR
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10/2/06	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10/2/06	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10/2/06	DA
	D) OIL FIRING PIN ASSEMBLY		10-5-06	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		10/10/06	WMM

F004 REV 5/2006

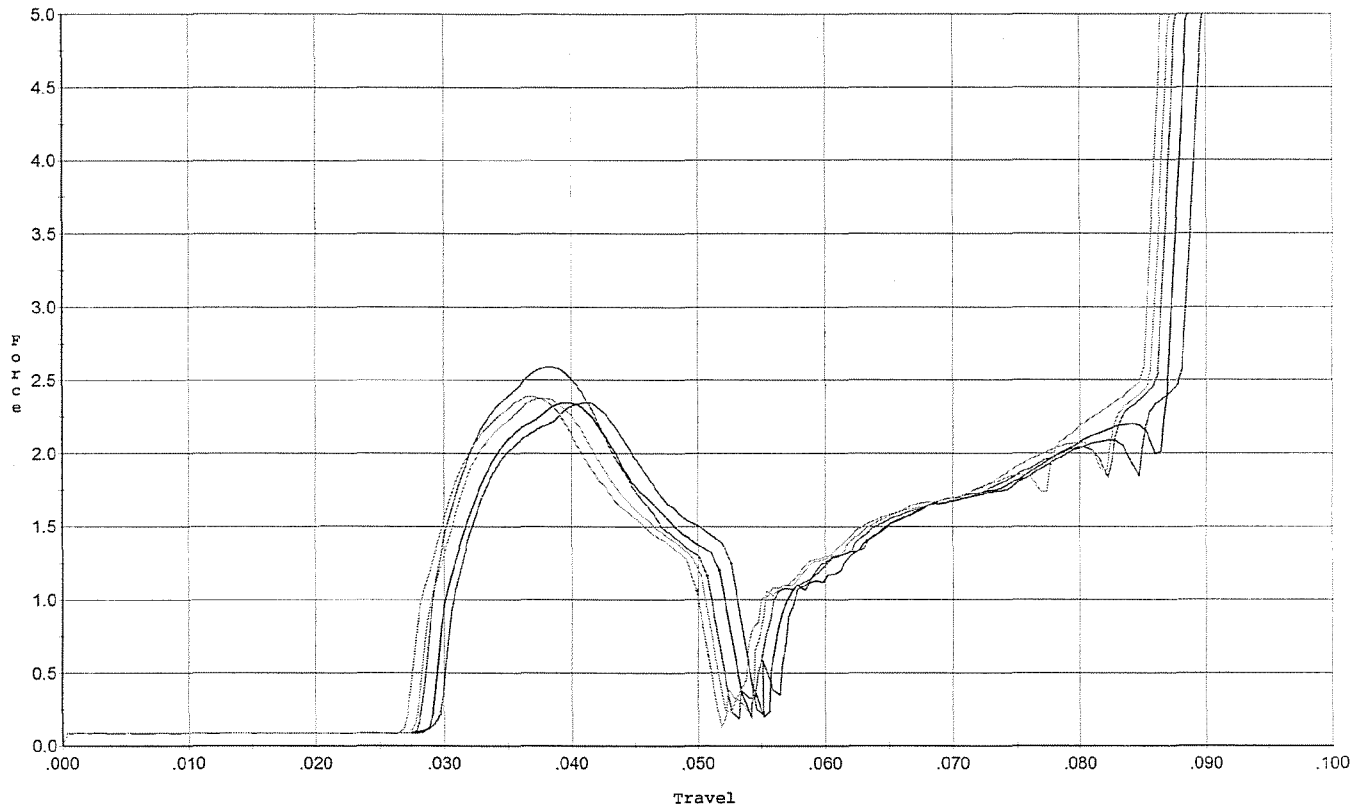
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.5</u> <u>6.0</u>	10-10-06	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-10-06	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		10/10/06	MM
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.0245</u> <u>.023</u>	10-10-06	DA
	J) ASSEMBLE STOCK		10-5-06	RT
	K) ASSEMBLE SWIVEL STUDS		10/10/06	MM
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-5-06	RT
	M) IRON SIGHT ALIGNMENT		10-5-06	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-5-06	RT
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10/5/06	MM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-5-06	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		10/10/06	MM
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.28</u> <u>2.25</u> <u>2.27</u> <u>2.31</u>	10-9-06	DA
	C) FUNCTION		10/10/06	MM
690	PACK		10-26-06	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/04/06

Model: M/24
Serial No: Form #F005
Trigger: 2.5 ini.



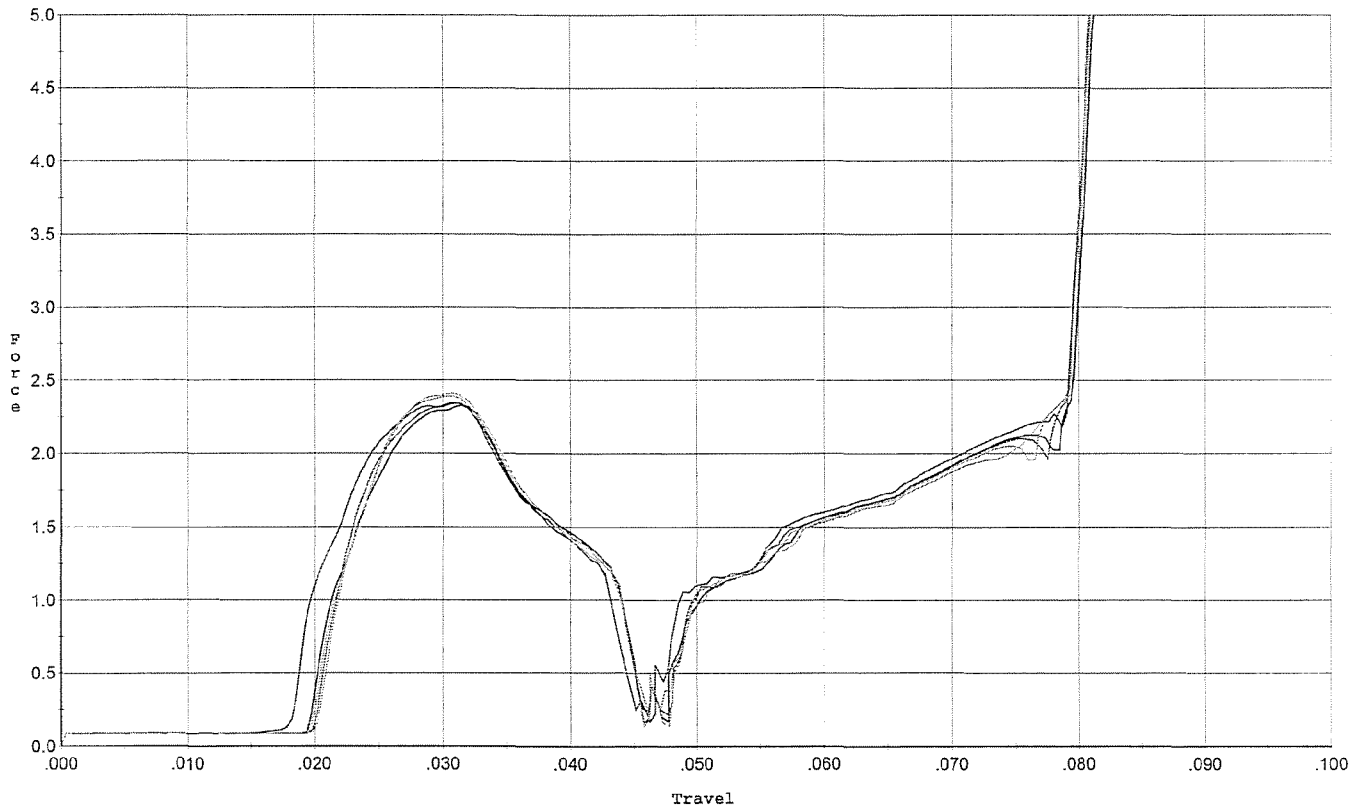
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.348	0.053	0.030	0.041	0.044		Set Trigger
2	2.347	0.052	0.029	0.042	0.043		Set Trigger
3	2.591	0.051	0.028	0.041	0.046		Set Trigger
4	2.376	0.050	0.028	0.042	0.042		Set Trigger
5	2.389	0.050	0.027	0.042	0.043		Set Trigger

AUG 241

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/04/06

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 after 50 cycles



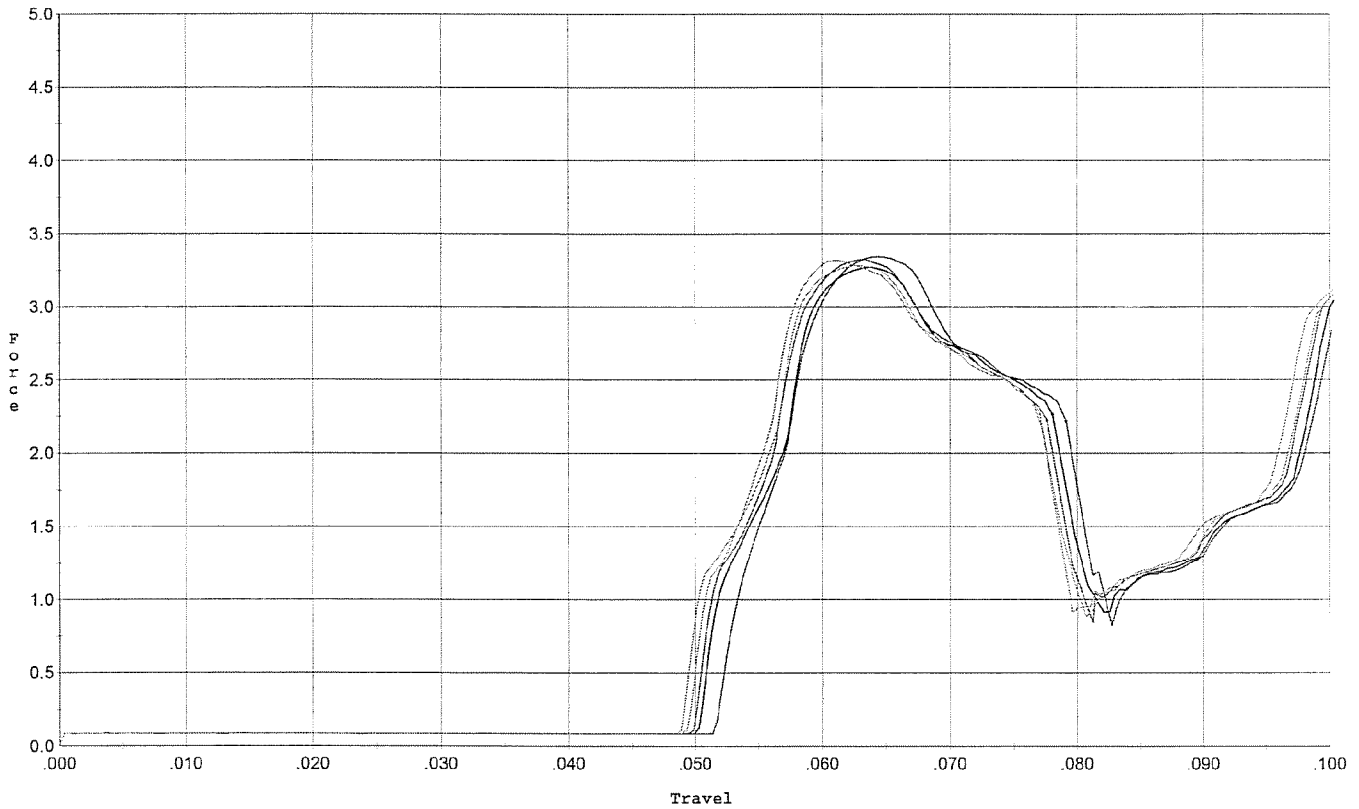
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.342	0.043	0.018	0.046	0.044		Set Trigger
2	2.328	0.044	0.020	0.044	0.043		Set Trigger
3	2.341	0.044	0.020	0.044	0.043		Set Trigger
4	2.410	0.044	0.020	0.044	0.043		Set Trigger
5	2.391	0.044	0.020	0.044	0.043		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/04/06

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 ini.



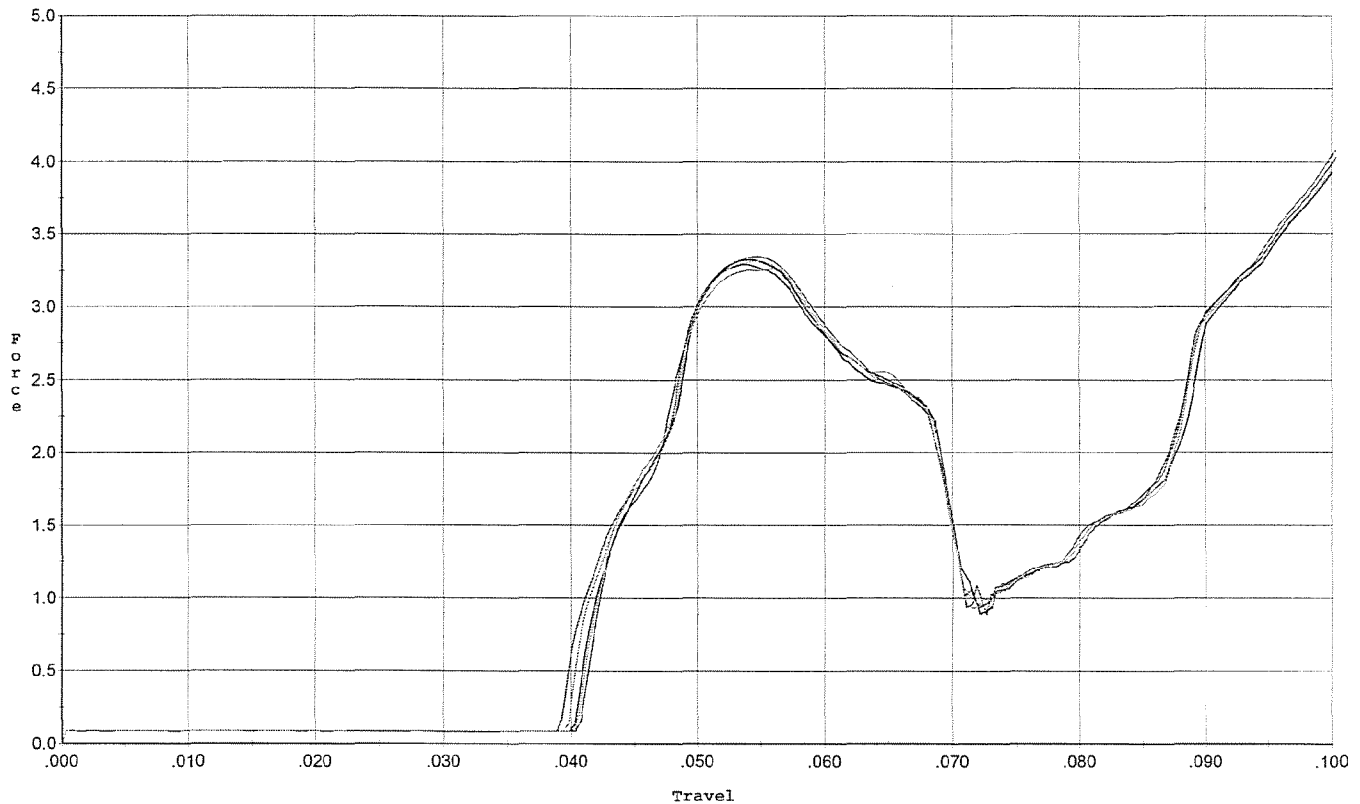
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.345	0.079	0.052	0.043	0.075		Set Trigger
2	3.270	0.078	0.051	0.044	0.074		Set Trigger
3	3.326	0.078	0.050	0.044	0.075		Set Trigger
4	3.282	0.077	0.050	0.044	0.074		Set Trigger
5	3.319	0.077	0.049	0.043	0.076		Set Trigger

Ave 3.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/04/06

Model: M/24
Serial No: Form #F005
Trigger: 3.0 after 20 cycles



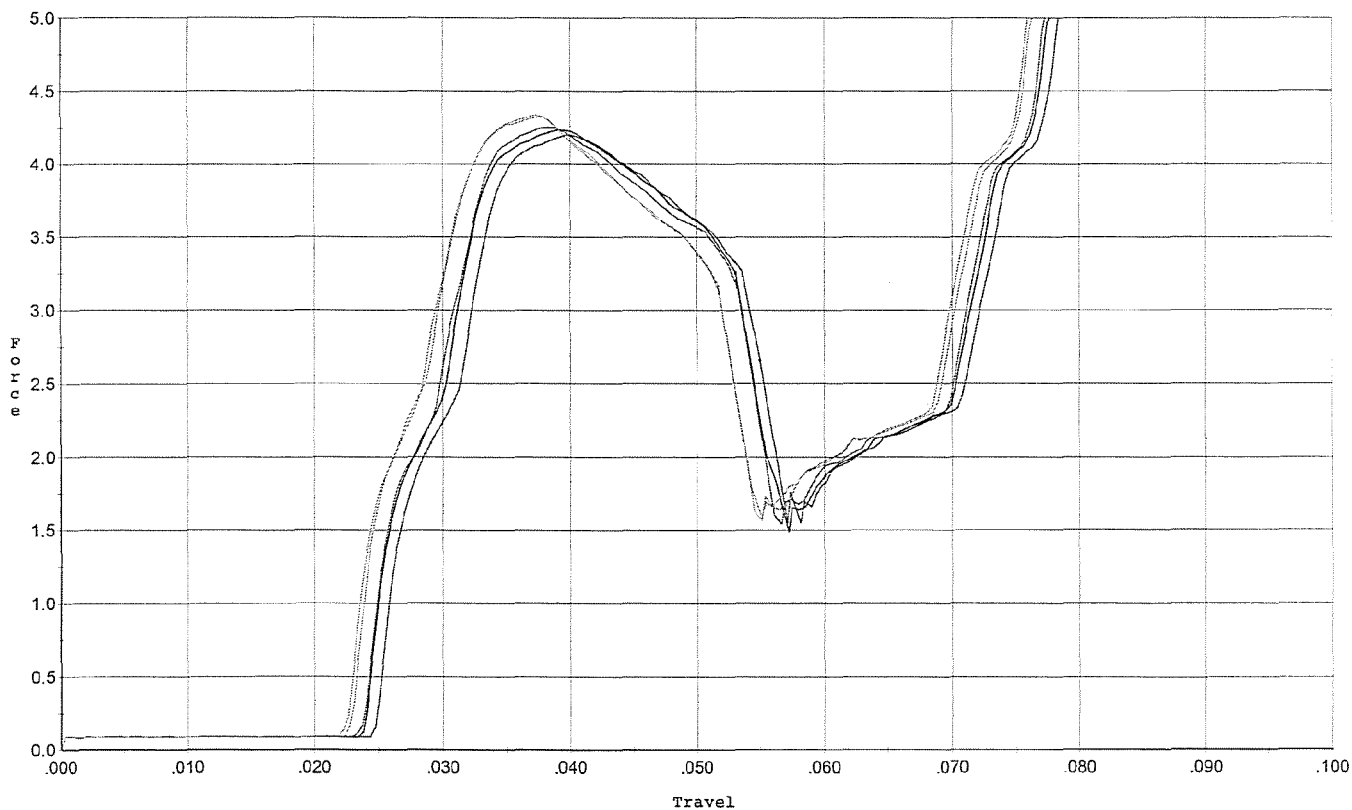
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.291	0.069	0.041	0.042	0.074		Set Trigger
2	3.324	0.069	0.041	0.042	0.074		Set Trigger
3	3.345	0.069	0.039	0.041	0.076		Set Trigger
4	3.315	0.069	0.040	0.042	0.075		Set Trigger
5	3.266	0.069	0.041	0.042	0.074		Set Trigger

AVG 3.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/04/06

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 ini.



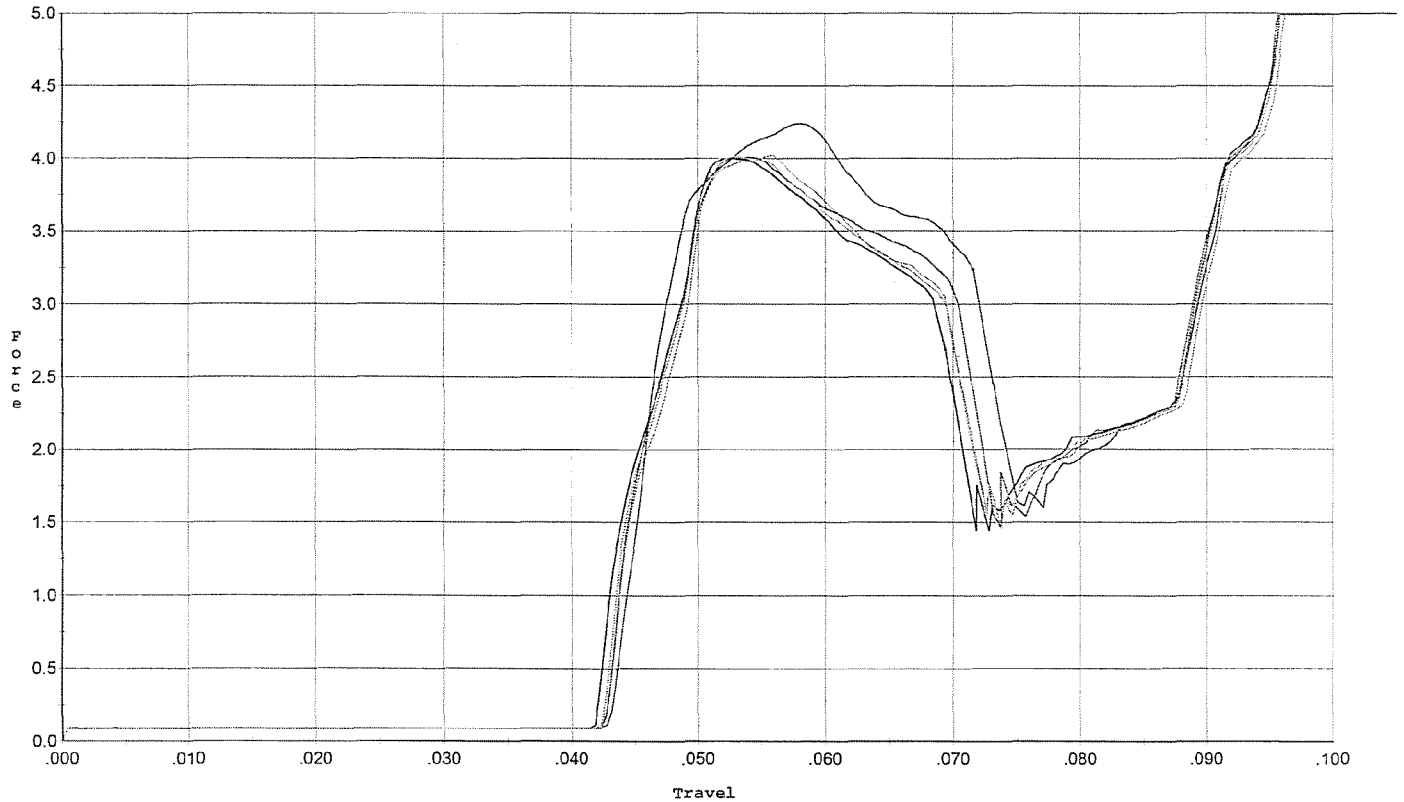
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.055	0.025	0.027	0.101		Set Trigger
2	4.236	0.053	0.024	0.027	0.100		Set Trigger
3	4.253	0.053	0.024	0.027	0.100		Set Trigger
4	4.337	0.052	0.022	0.027	0.100		Set Trigger
5	4.328	0.052	0.023	0.027	0.099		Set Trigger

AVG 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/04/06

Model: M/24
Serial No: Form #F005
Trigger: 4.0 after 20 cycles



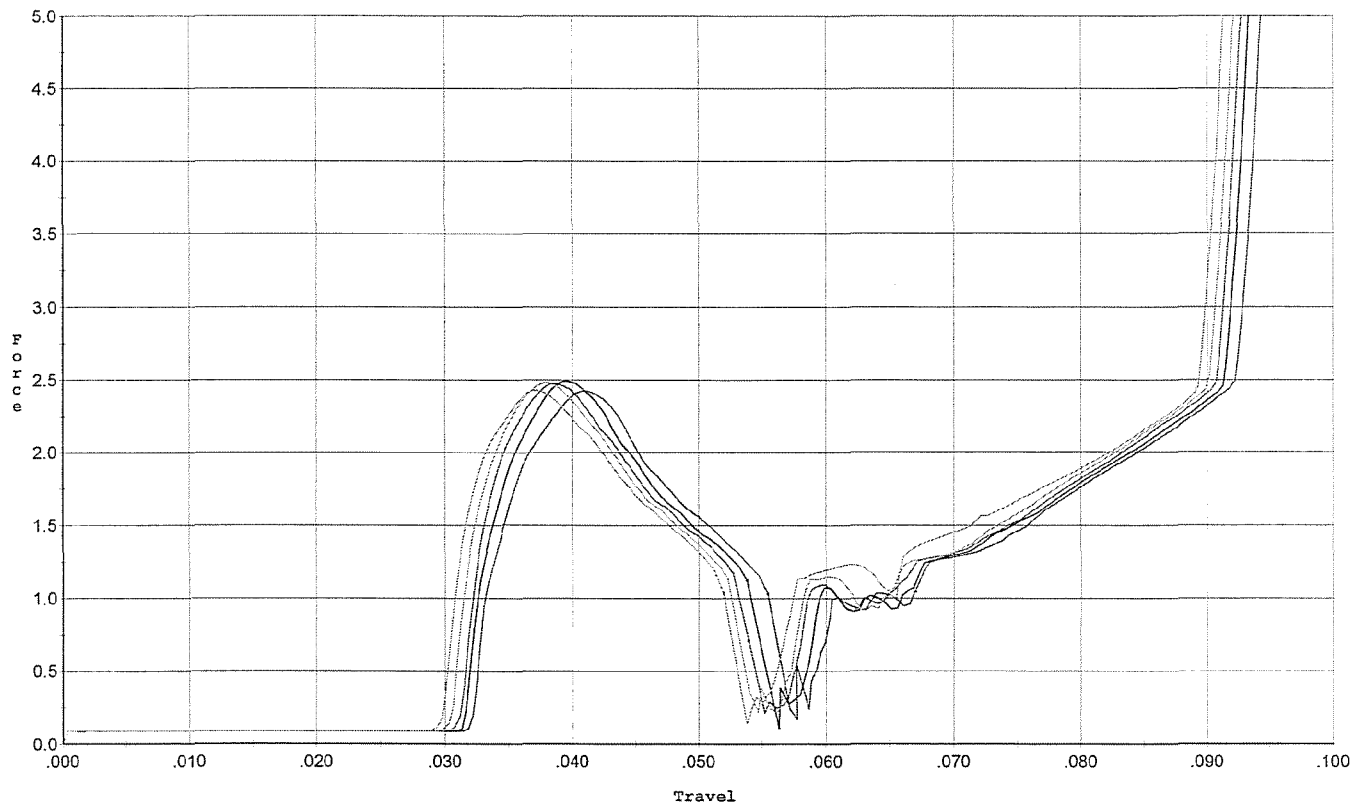
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.072	0.043	0.030	0.104		Set Trigger
2	4.000	0.069	0.042	0.033	0.091		Set Trigger
3	4.007	0.070	0.043	0.031	0.095		Set Trigger
4	4.012	0.069	0.043	0.032	0.092		Set Trigger
5	4.023	0.069	0.043	0.033	0.091		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/04/06

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5



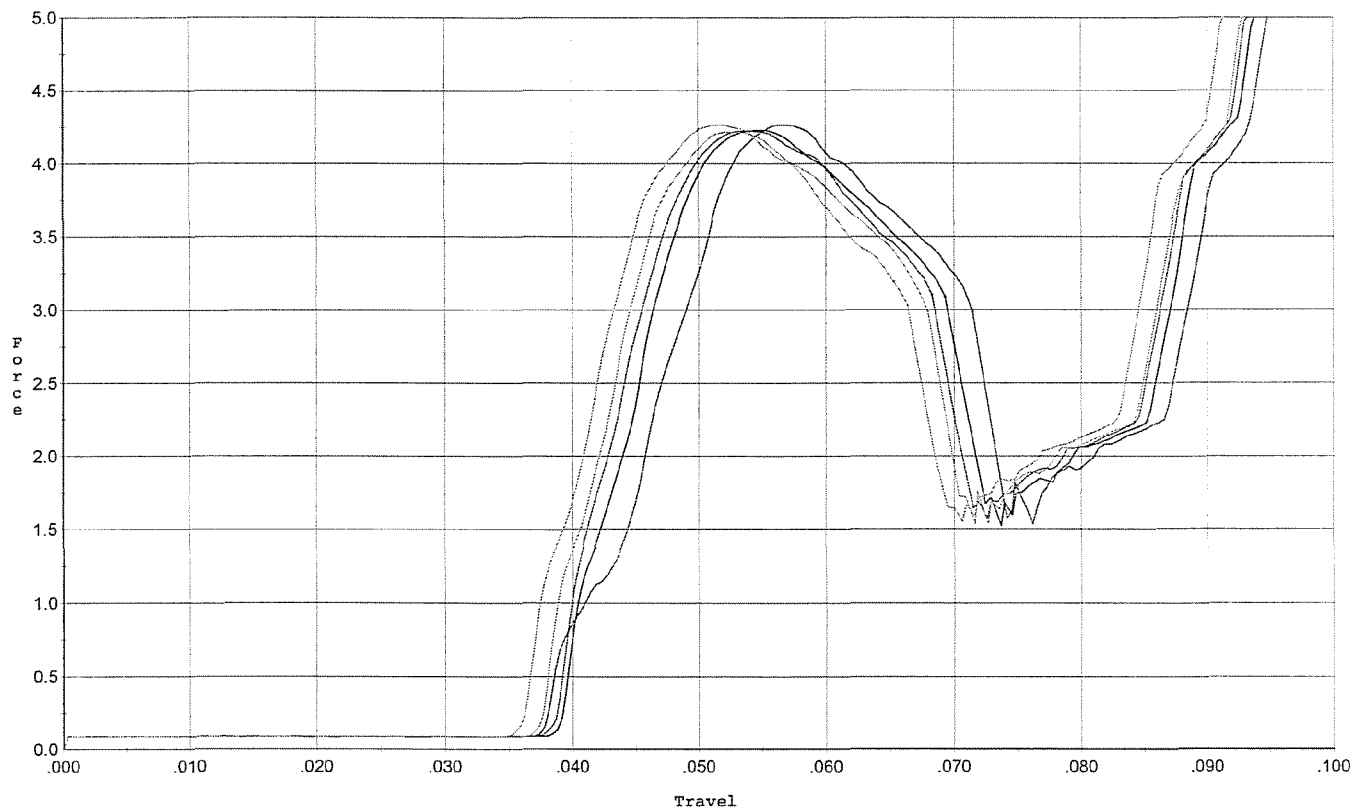
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.055	0.032	0.044	0.044		Set Trigger
2	2.490	0.054	0.032	0.045	0.043		Set Trigger
3	2.474	0.054	0.031	0.045	0.043		Set Trigger
4	2.480	0.052	0.031	0.045	0.042		Set Trigger
5	2.428	0.052	0.030	0.045	0.042		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/04/06

Model: M/24
Serial No: Form #F005
Trigger: reset to 4.0 for targ. & acc.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.266	0.071	0.038	0.031	0.106		Set Trigger
2	4.229	0.069	0.039	0.031	0.104		Set Trigger
3	4.223	0.068	0.039	0.031	0.103		Set Trigger
4	4.214	0.068	0.038	0.031	0.104		Set Trigger
5	4.263	0.066	0.036	0.031	0.104		Set Trigger

AVG 4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

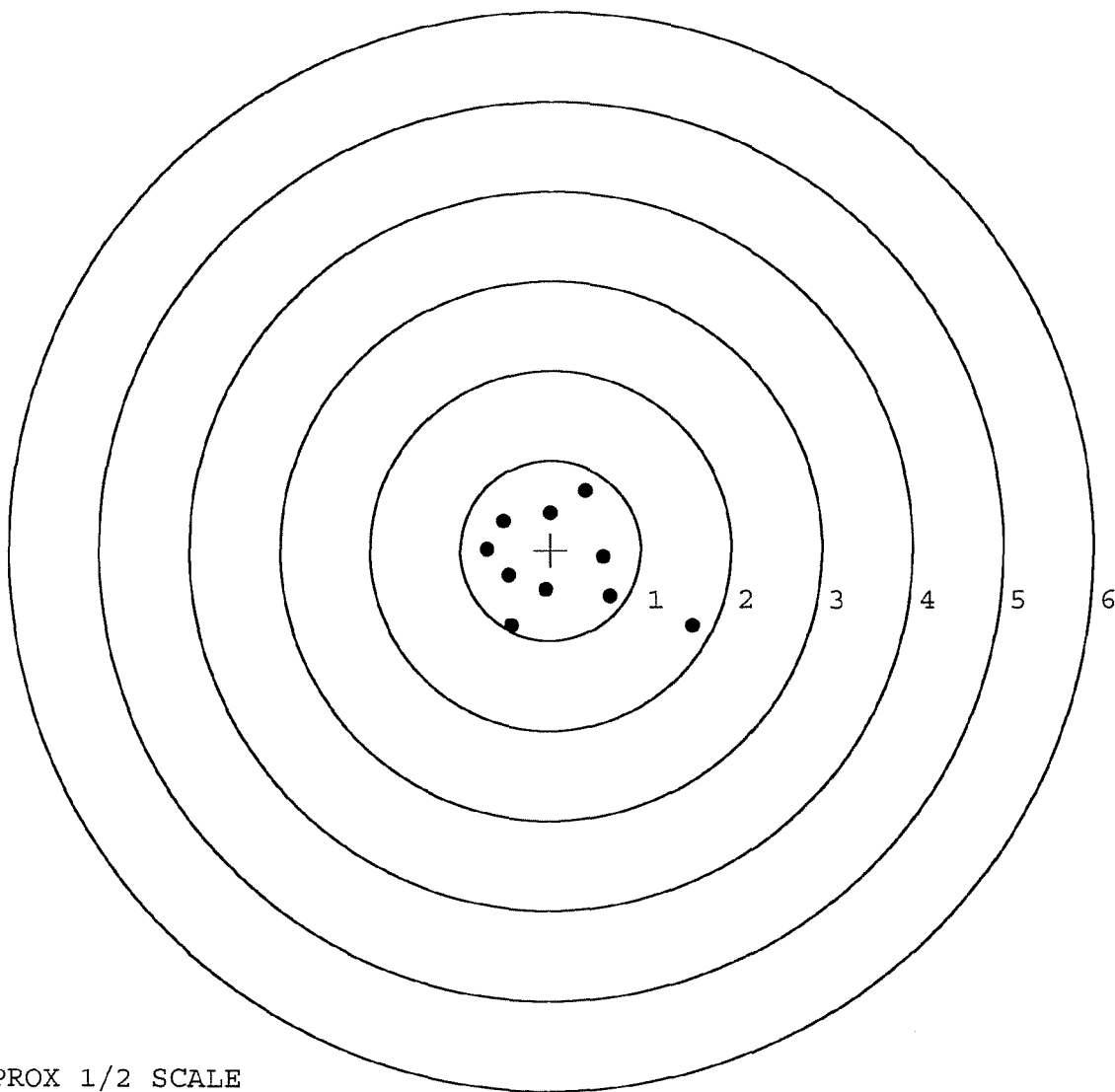
FIREARM SERIAL NUMBER / DATASET NAME: G6590146.___0
FILE DATE AND TIME: 10/07/2006 07:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.021
The Average Y Centroid of the Five Target Set:	-0.042
The Average Point of Impact of the Five Target Set:	0.047
The Average Mean Radius of the Five Target Set:	0.785
The Distance from POA to Centroid Target #1:	0.194
The Distance from Centroid Target #2 to Centroid Target #1:	0.170
The Distance from Centroid Target #3 to Centroid Target #1:	0.177
The Distance from Centroid Target #4 to Centroid Target #1:	0.511
The Distance from Centroid Target #5 to Centroid Target #1:	0.188

BARBER - M24 0165468

SERIAL NUMBER: G6590146. __0	POINT#	X	Y
TARGET NUMBER: 1	1:	0.661	-0.515
FILE DATE: 10/07/2006	2:	0.593	-0.075
FILE TIME: 07:50	3:	-0.050	-0.442
	4:	-0.433	-0.846
X CENTROID: 0.103	5:	-0.465	-0.293
Y CENTROID: -0.164	6:	-0.711	-0.001
POA TO CENTROID: 0.194	7:	-0.525	0.314
HORZ SPREAD: 2.284	8:	0.004	0.408
VERT SPREAD: 1.500	9:	0.387	0.654
GROUP SPREAD: 2.434	10:	1.573	-0.843
MIN RADIUS: 0.318			
MAX RADIUS: 1.619			
MEAN RADIUS: 0.761			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 9			

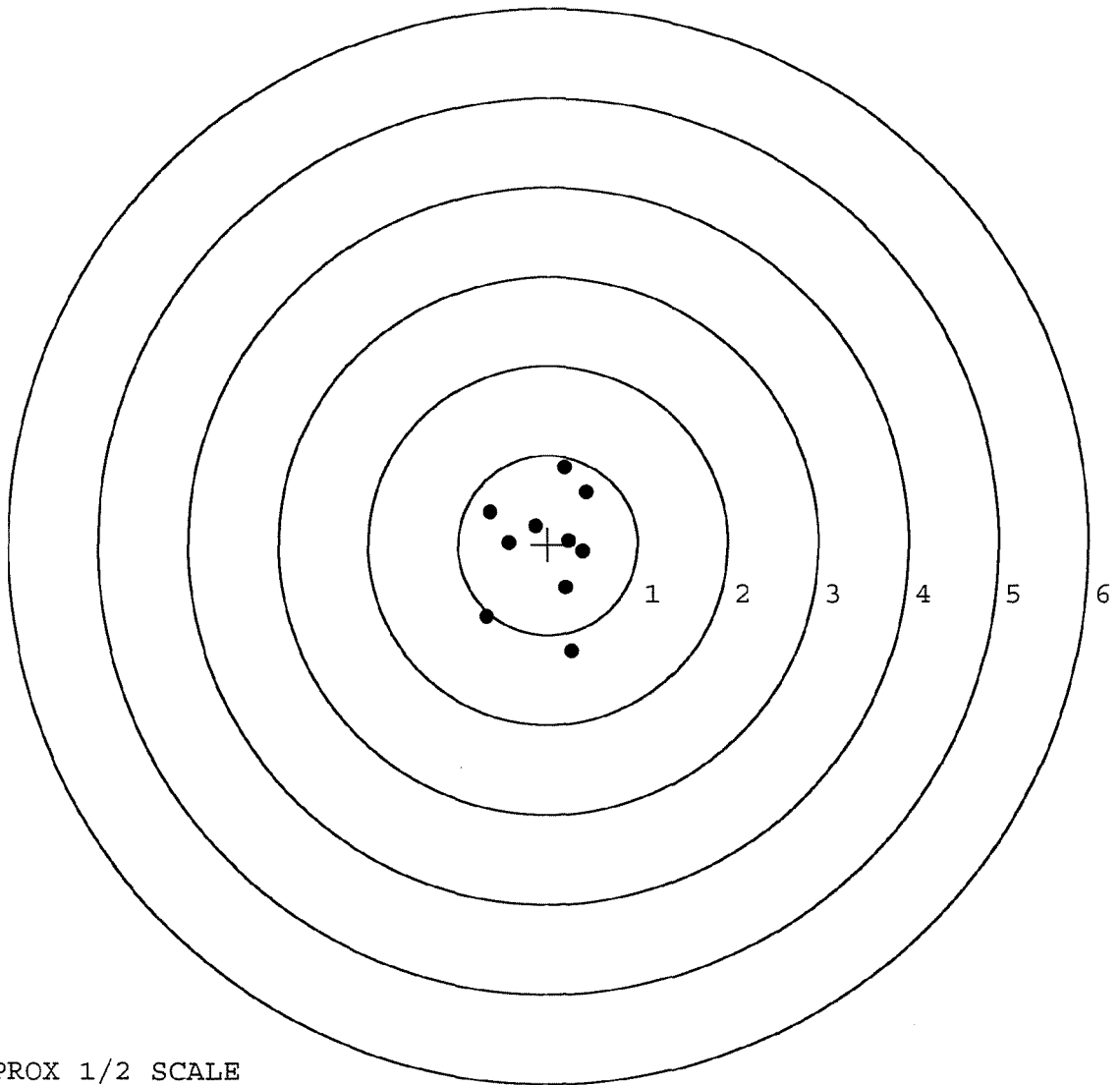


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590146. __0
 TARGET NUMBER: 2
 FILE DATE: 10/07/2006
 FILE TIME: 07:50

POINT#	X	Y
1:	0.271	-1.184
2:	-0.682	-0.803
3:	0.201	-0.475
4:	0.429	0.593
5:	0.191	0.865
6:	0.398	-0.075
7:	0.232	0.040
8:	-0.140	0.205
9:	-0.439	0.015
10:	-0.646	0.361

X CENTROID: -0.018
 Y CENTROID: -0.046
 POA TO CENTROID: 0.049
 HORZ SPREAD: 1.111
 VERT SPREAD: 2.049
 GROUP SPREAD: 2.051
 MIN RADIUS: 0.265
 MAX RADIUS: 1.174
 MEAN RADIUS: 0.651
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



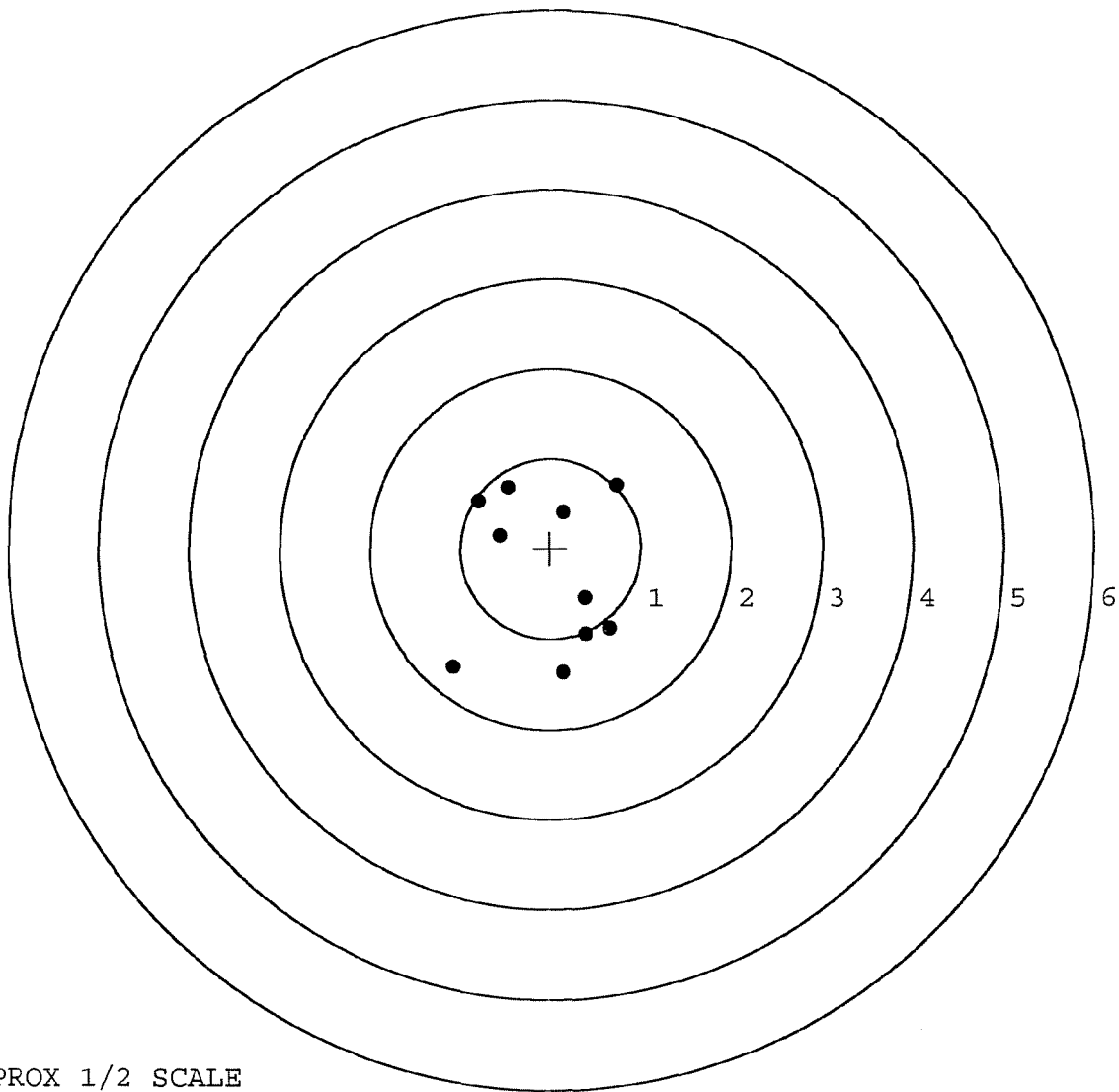
TARGET APPROX 1/2 SCALE

BARBER - M24 0165470

SERIAL NUMBER: G6590146. __0
 TARGET NUMBER: 3
 FILE DATE: 10/07/2006
 FILE TIME: 07:50

POINT#	X	Y
1:	0.153	-1.379
2:	-1.074	-1.320
3:	0.734	0.709
4:	0.144	0.403
5:	-0.470	0.681
6:	-0.803	0.532
7:	-0.564	0.145
8:	0.384	-0.551
9:	0.660	-0.889
10:	0.393	-0.953

X CENTROID: -0.044
 Y CENTROID: -0.262
 POA TO CENTROID: 0.266
 HORZ SPREAD: 1.808
 VERT SPREAD: 2.088
 GROUP SPREAD: 2.718
 MIN RADIUS: 0.517
 MAX RADIUS: 1.476
 MEAN RADIUS: 0.962
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 10



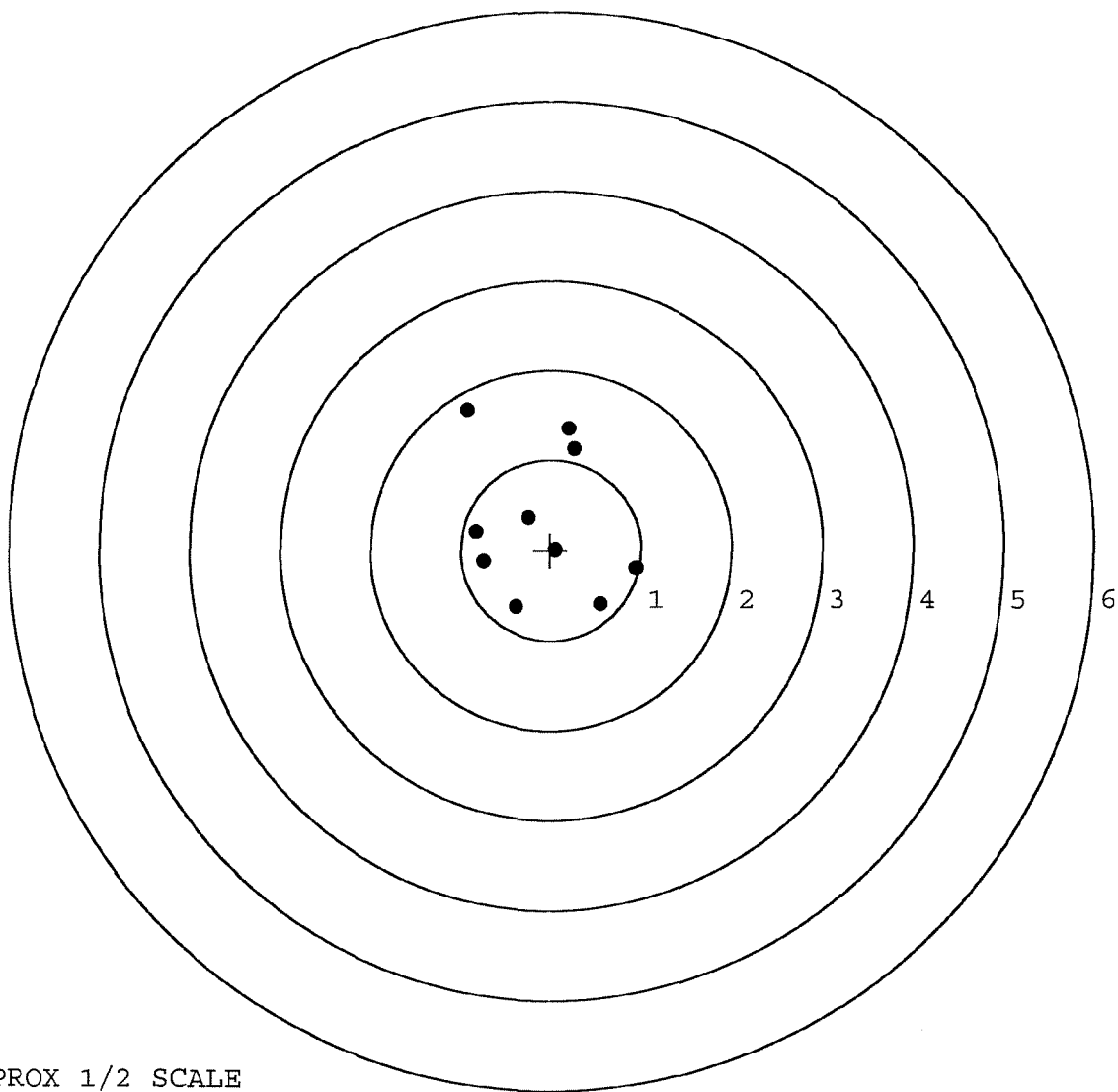
TARGET APPROX 1/2 SCALE

BARBER - M24 0165471

SERIAL NUMBER: G6590146. __0
 TARGET NUMBER: 4
 FILE DATE: 10/07/2006
 FILE TIME: 07:50

POINT#	X	Y
1:	0.952	-0.203
2:	0.556	-0.605
3:	-0.383	-0.639
4:	0.055	-0.003
5:	-0.248	0.356
6:	-0.742	-0.127
7:	-0.836	0.194
8:	0.264	1.123
9:	0.202	1.348
10:	-0.933	1.549

X CENTROID: -0.111
 Y CENTROID: 0.299
 POA TO CENTROID: 0.319
 HORZ SPREAD: 1.885
 VERT SPREAD: 2.188
 GROUP SPREAD: 2.619
 MIN RADIUS: 0.148
 MAX RADIUS: 1.496
 MEAN RADIUS: 0.876
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10

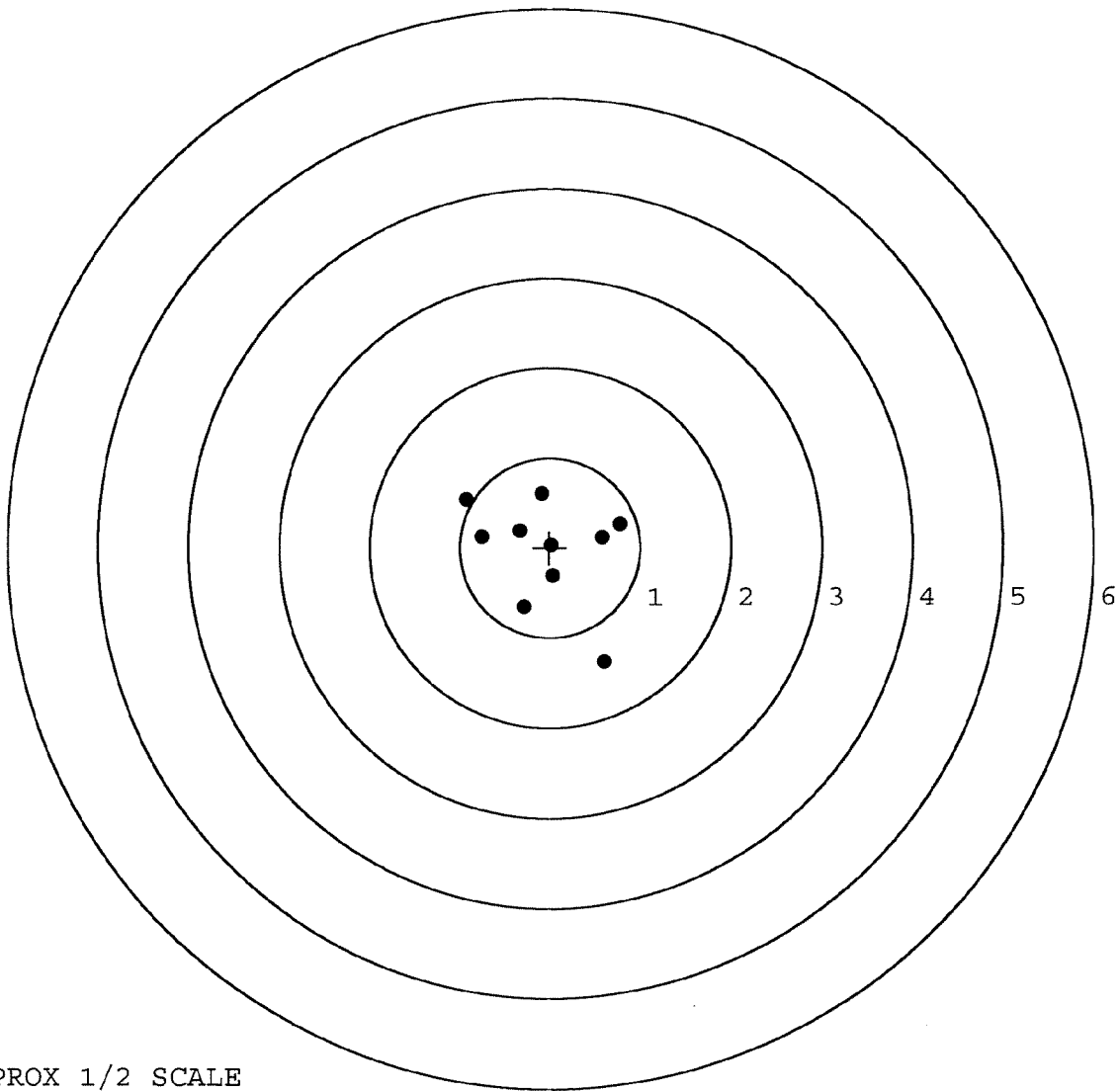


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590146.____0
 TARGET NUMBER: 5
 FILE DATE: 10/07/2006
 FILE TIME: 07:50

POINT#	X	Y
1:	0.613	-1.275
2:	-0.285	-0.660
3:	0.037	-0.318
4:	0.585	0.118
5:	0.779	0.265
6:	0.014	0.033
7:	-0.331	0.189
8:	-0.760	0.125
9:	-0.932	0.536
10:	-0.087	0.602

X CENTROID: -0.037
 Y CENTROID: -0.039
 POA TO CENTROID: 0.053
 HORZ SPREAD: 1.711
 VERT SPREAD: 1.877
 GROUP SPREAD: 2.380
 MIN RADIUS: 0.088
 MAX RADIUS: 1.397
 MEAN RADIUS: 0.677
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE