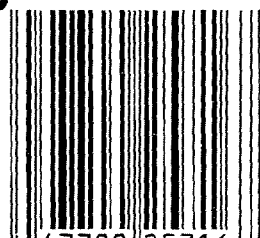


G-6644502

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66644502

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



DD FORM

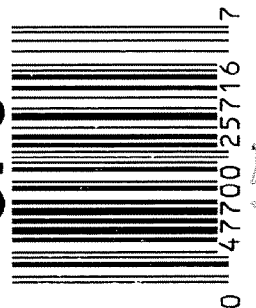
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6644502

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6644502

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		5-1-07	RTZ
420	ASSEMBLE ACTION		4/30/07	SPD.
430	ASSEMBLE TO STOCK		5-1-07	FM
440	PROOF	MAGNA - FLUX	5-1-07	TRW
460	CHECK HEADSPACE	JUN 23 2006	5-1-07	TRW
470	DIS-ASSEMBLE ACTION		5-2-07	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unmb</u>	5/3/07	unmb
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5-3-07	CW
510	DRILL AND TAP SIGHT HOLES		5-2-07	SD
520	GOFF BLAST BBL / REC		5-4-07	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		5/9/07	WJ
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-14-07	SPD.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-14-07	SPD.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-14-07	SPD.
	D) OIL FIRING PIN ASSEMBLY		5-14-07	SPD.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6/8/07	unmb

F004 REV 5/2006

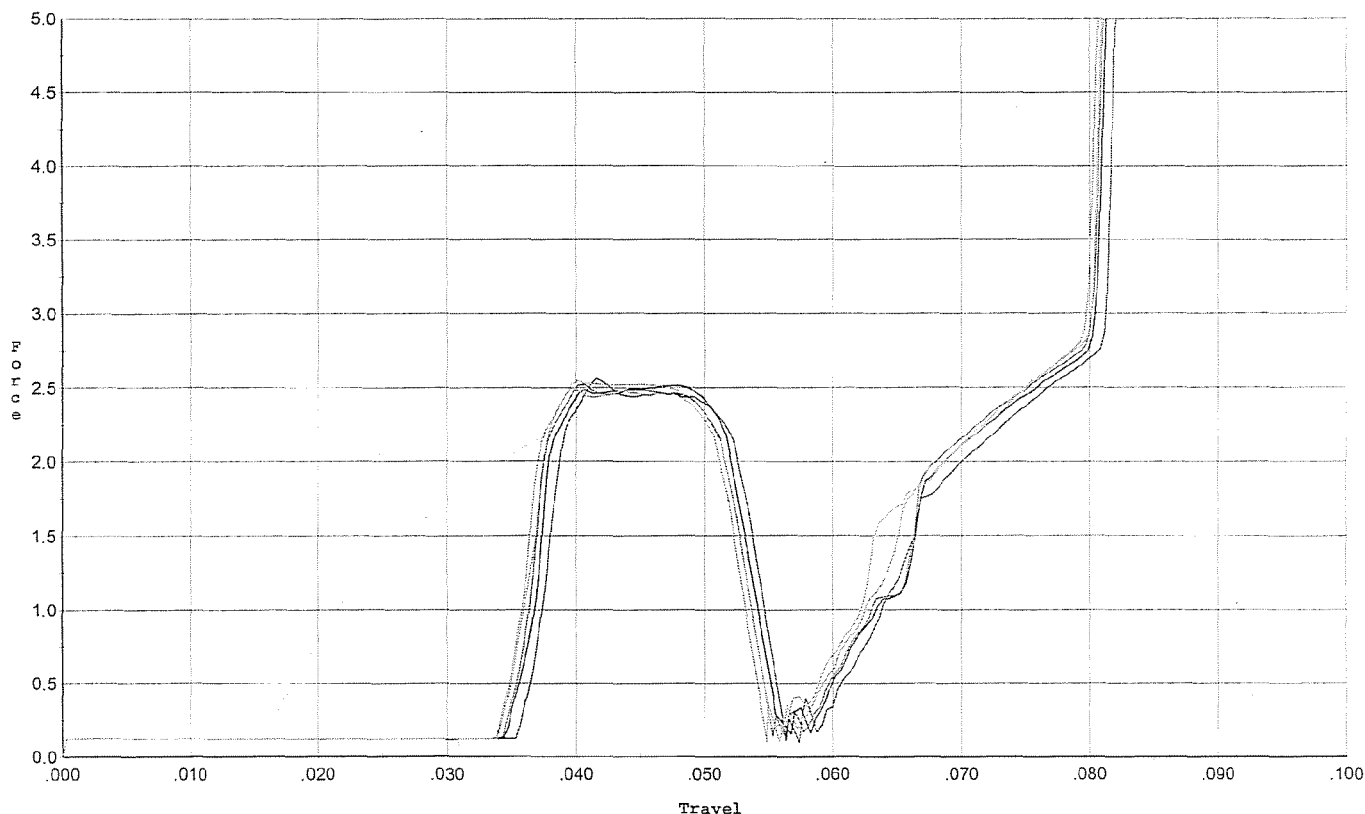
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>6.0</u>	6/7/07	mm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.50</u> <u>3.75</u>	6/7/07	mm
	H) TRIGGER PULL TEST AND RETAINABILITY		6/8/06	mm
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	6/7/07	mm
	J) ASSEMBLE STOCK		5-14-07	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		6/13-07	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/8/07	mm
	M) IRON SIGHT ALIGNMENT		6/8/07	mm
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/8/07	mm
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	5/23/07	mm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-23-07	SD
670	FINAL INSPECTION A) HEADSPACE		6/8/07	mm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.63</u> <u>2.36</u> <u>2.37</u> <u>2.24</u>	6/7/07	mm
	C) FUNCTION		6/8/07	mm
690	PACK		6-15-07	ADA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/11/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



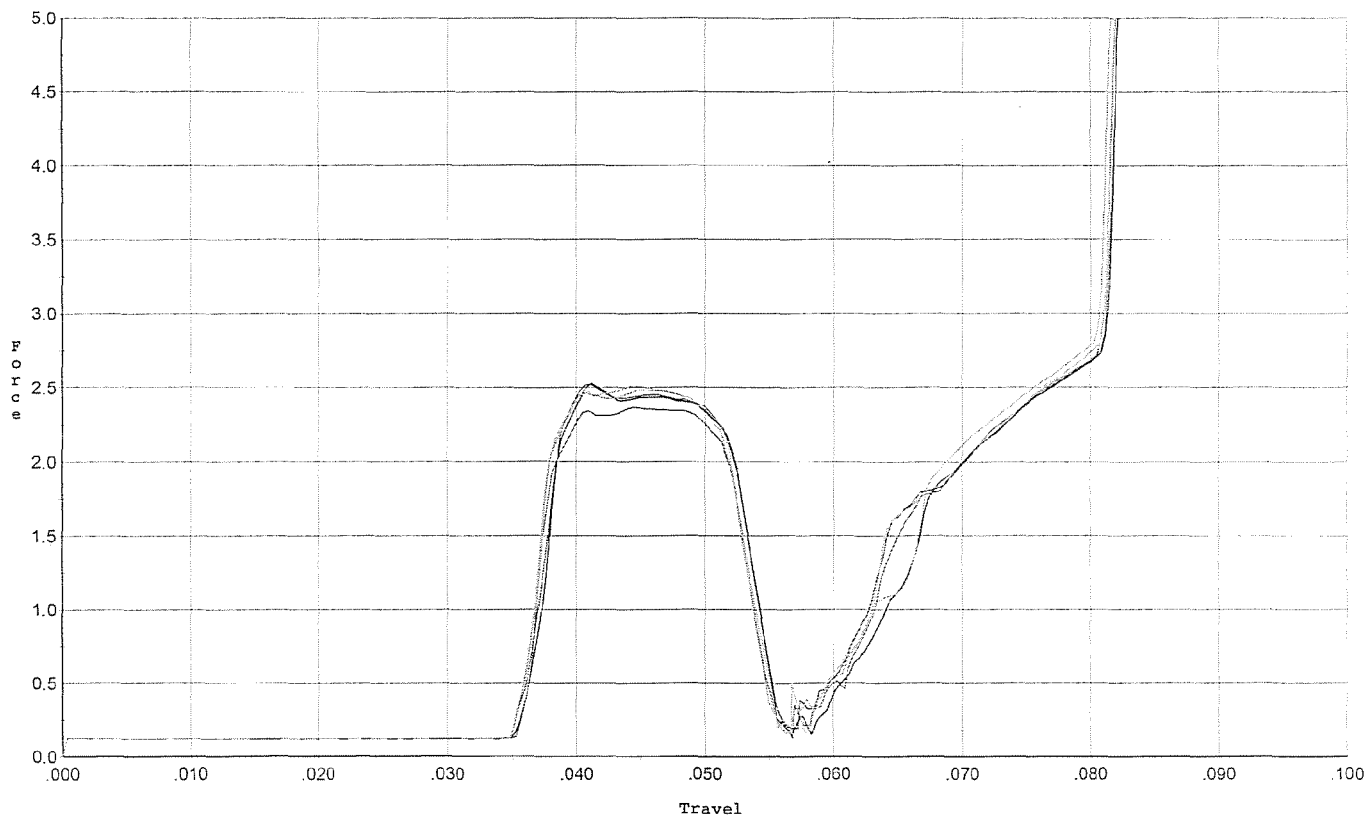
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.053	0.036	0.036	0.043		Set Trigger
2	2.515	0.053	0.035	0.035	0.044		Set Trigger
3	2.523	0.053	0.035	0.035	0.043		Set Trigger
4	2.547	0.053	0.034	0.035	0.044		Set Trigger
5	2.499	0.052	0.034	0.035	0.043		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/11/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



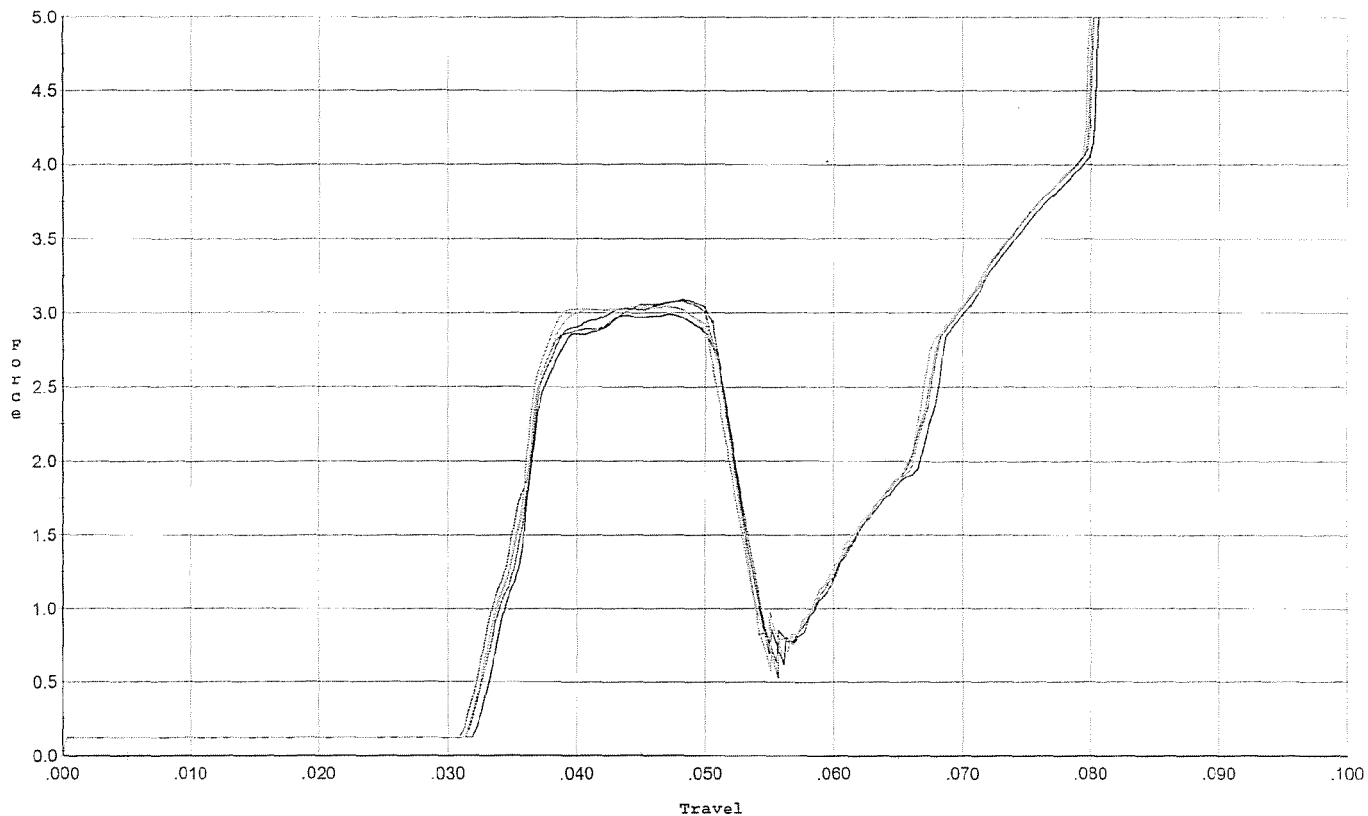
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.053	0.035	0.036	0.042		Set Trigger
2	2.527	0.053	0.036	0.036	0.042		Set Trigger
3	2.366	0.052	0.036	0.036	0.040		Set Trigger
4	2.485	0.052	0.035	0.036	0.042		Set Trigger
5	2.509	0.052	0.035	0.036	0.042		Set Trigger

AVG 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/11/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



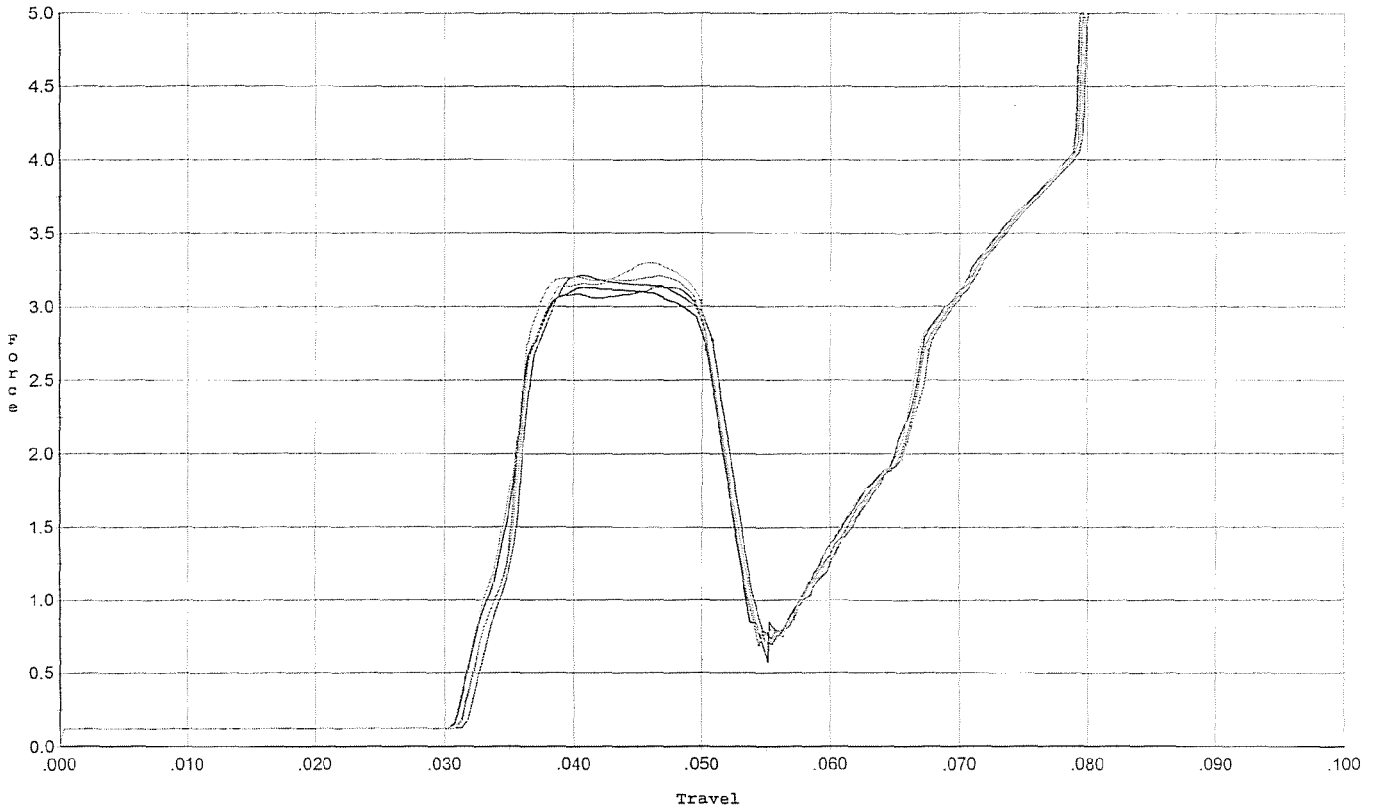
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.051	0.032	0.034	0.053		Set Trigger
2	2.988	0.051	0.032	0.034	0.051		Set Trigger
3	3.080	0.051	0.031	0.033	0.054		Set Trigger
4	3.050	0.051	0.032	0.034	0.053		Set Trigger
5	3.047	0.050	0.032	0.034	0.052		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/11/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



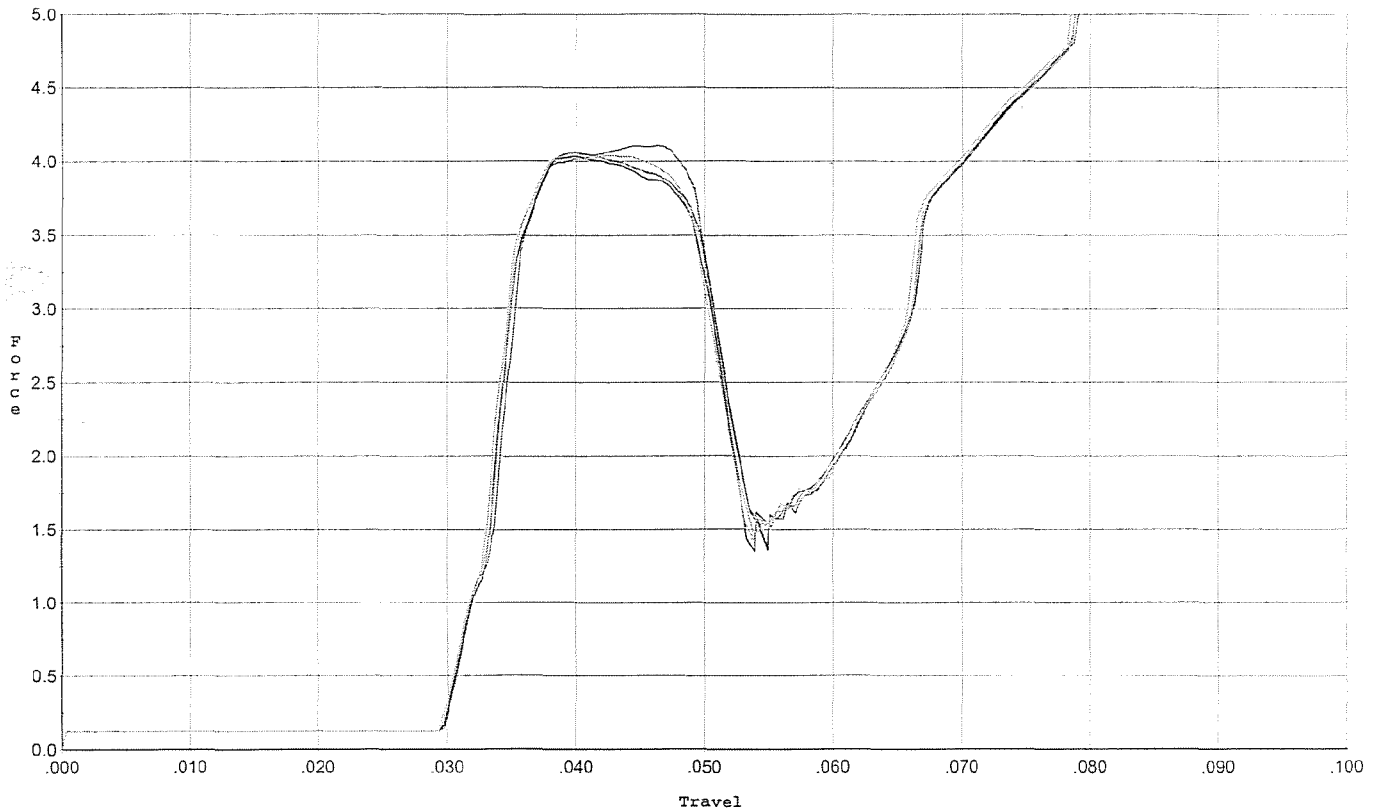
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.212	0.051	0.032	0.034	0.055		Set Trigger
2	3.132	0.050	0.031	0.033	0.055		Set Trigger
3	3.134	0.050	0.032	0.034	0.054		Set Trigger
4	3.298	0.050	0.032	0.034	0.055		Set Trigger
5	3.209	0.050	0.031	0.033	0.056		Set Trigger

AUG 3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/11/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



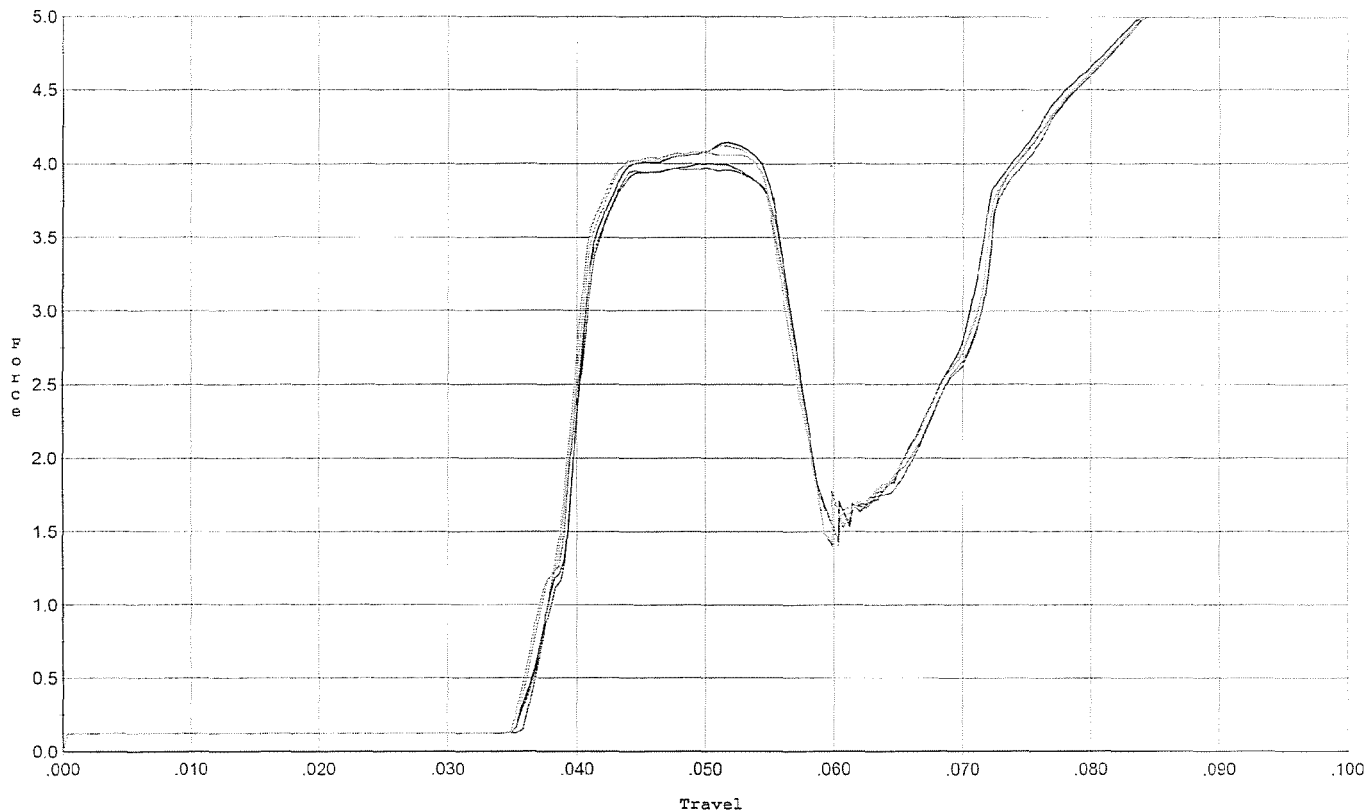
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.050	0.030	0.032	0.070		Set Trigger
2	4.036	0.050	0.030	0.032	0.070		Set Trigger
3	4.106	0.049	0.030	0.032	0.070		Set Trigger
4	4.053	0.051	0.030	0.032	0.072		Set Trigger
5	4.039	0.050	0.030	0.032	0.071		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/11/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



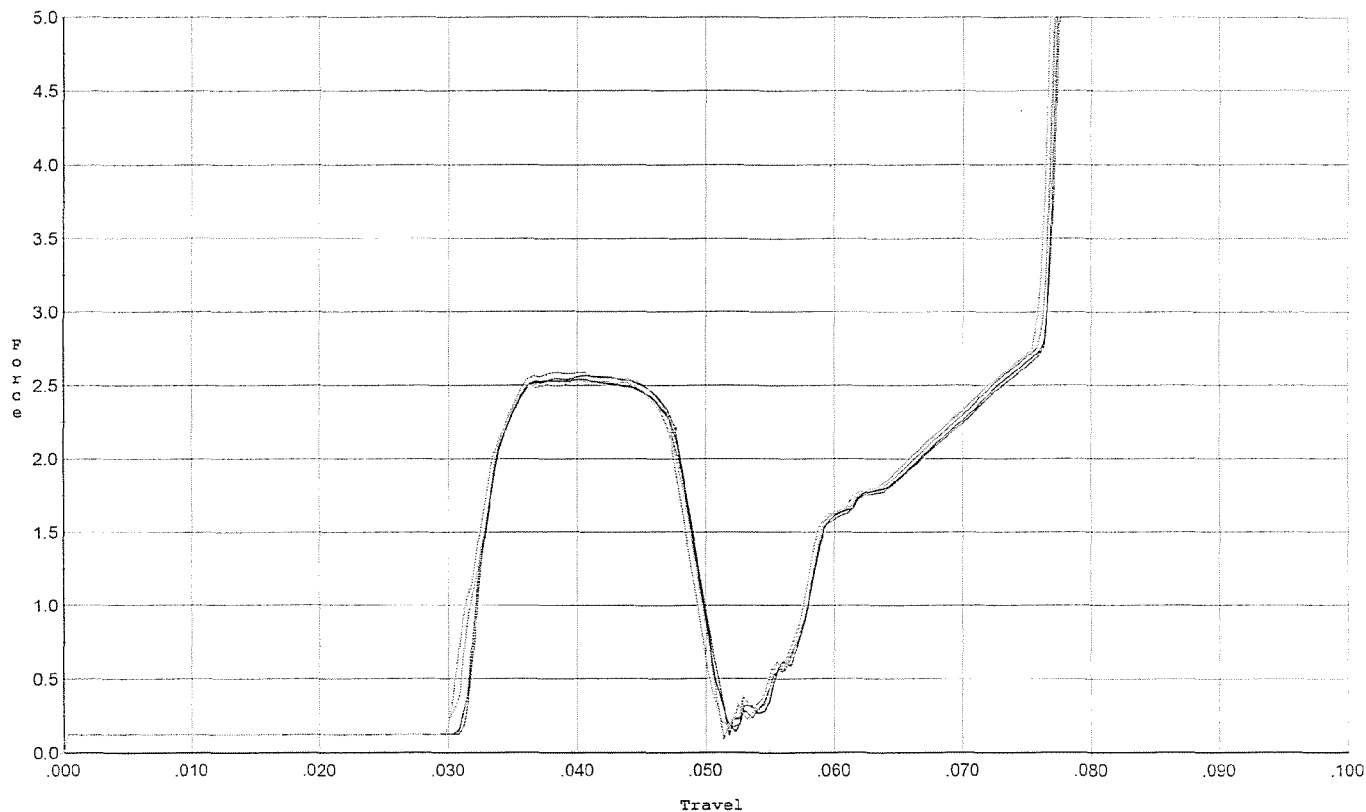
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.056	0.036	0.033	0.071		Set Trigger
2	4.142	0.055	0.035	0.032	0.073		Set Trigger
3	3.973	0.056	0.036	0.033	0.072		Set Trigger
4	4.120	0.055	0.035	0.033	0.072		Set Trigger
5	4.077	0.056	0.035	0.033	0.074		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/11/07

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs.+/- .50 lbs. for final test



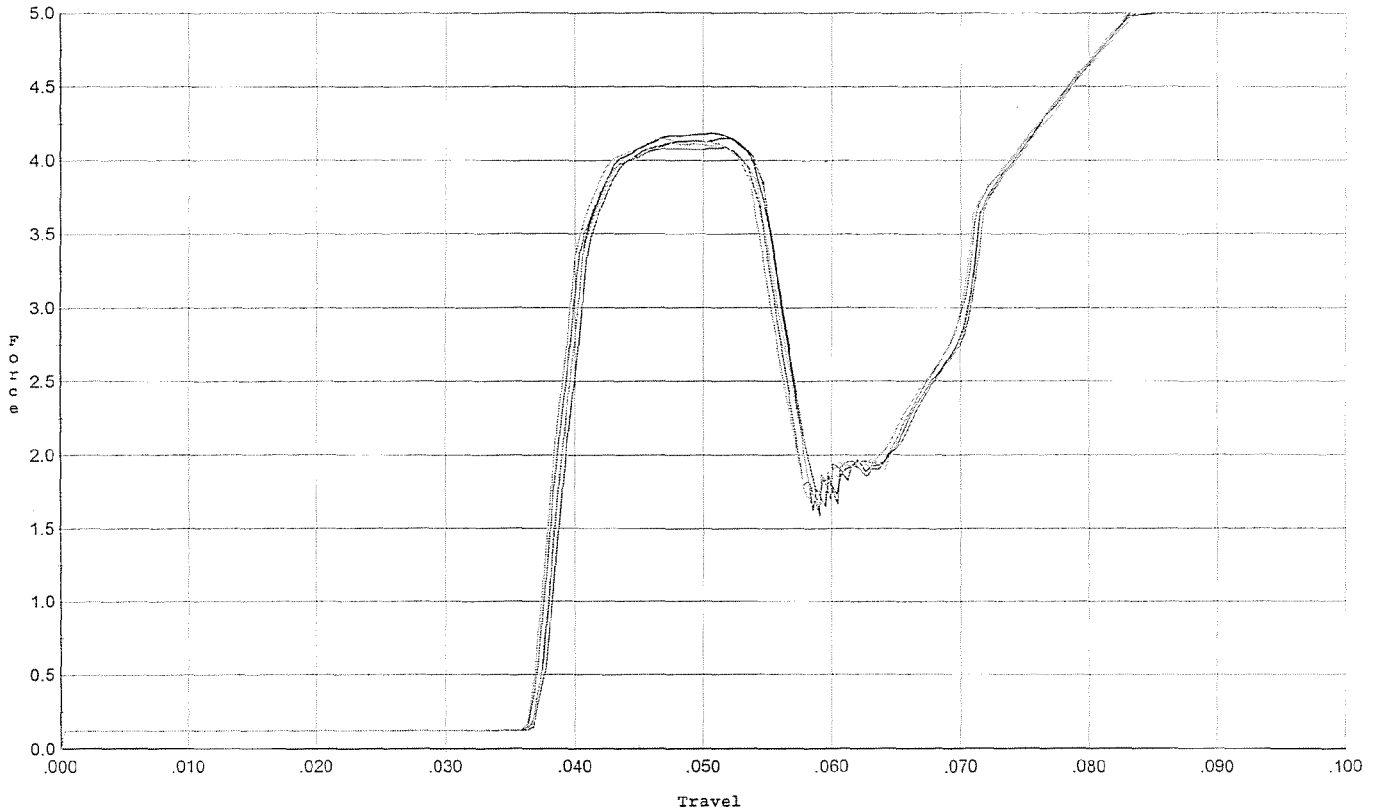
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.048	0.031	0.034	0.042		Set Trigger
2	2.545	0.048	0.031	0.033	0.042		Set Trigger
3	2.547	0.048	0.031	0.033	0.043		Set Trigger
4	2.539	0.047	0.030	0.033	0.042		Set Trigger
5	2.591	0.048	0.030	0.033	0.044		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/11/07

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.055	0.037	0.033	0.071		Set Trigger
2	4.185	0.055	0.037	0.032	0.073		Set Trigger
3	4.088	0.054	0.037	0.033	0.071		Set Trigger
4	4.123	0.054	0.037	0.033	0.070		Set Trigger
5	4.145	0.054	0.037	0.033	0.070		Set Trigger

Avg 4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6644502.__0
FILE DATE AND TIME: 05/24/2007 01:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.091
The Average Y Centroid of the Five Target Set:	-0.018
The Average Point of Impact of the Five Target Set:	0.093
The Average Mean Radius of the Five Target Set:	1.066
The Distance from POA to Centroid Target #1:	0.330
The Distance from Centroid Target #2 to Centroid Target #1:	0.098
The Distance from Centroid Target #3 to Centroid Target #1:	0.508
The Distance from Centroid Target #4 to Centroid Target #1:	0.562
The Distance from Centroid Target #5 to Centroid Target #1:	0.082

BARBER - M24 0170174

SERIAL NUMBER: G6644502. __0

TARGET NUMBER: 1

FILE DATE: 05/24/2007

FILE TIME: 01:00

POINT#	X	Y
--------	---	---

1:	-3.387	0.958
----	--------	-------

2:	-2.068	1.149
----	--------	-------

3:	-1.557	1.026
----	--------	-------

4:	-1.187	1.010
----	--------	-------

5:	-0.392	-0.018
----	--------	--------

6:	0.055	-0.891
----	-------	--------

7:	0.392	-0.253
----	-------	--------

8:	1.055	-0.547
----	-------	--------

9:	1.762	-0.485
----	-------	--------

10:	2.028	-1.798
-----	-------	--------

X CENTROID: -0.330

Y CENTROID: 0.015

POA TO CENTROID: 0.330

HORZ SPREAD: 5.415

VERT SPREAD: 2.947

GROUP SPREAD: 6.076

MIN RADIUS: 0.070

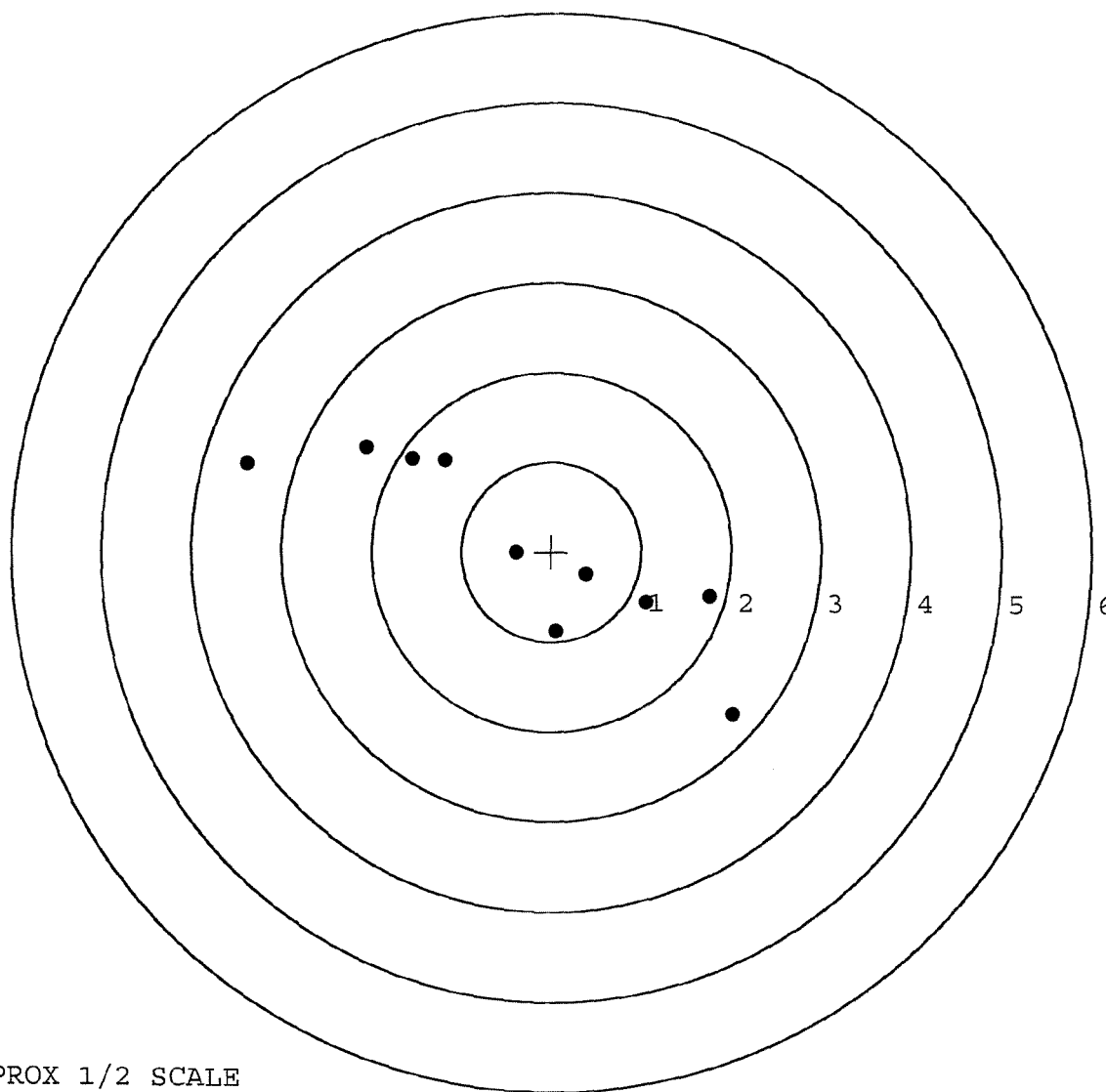
MAX RADIUS: 3.199

MEAN RADIUS: 1.662

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



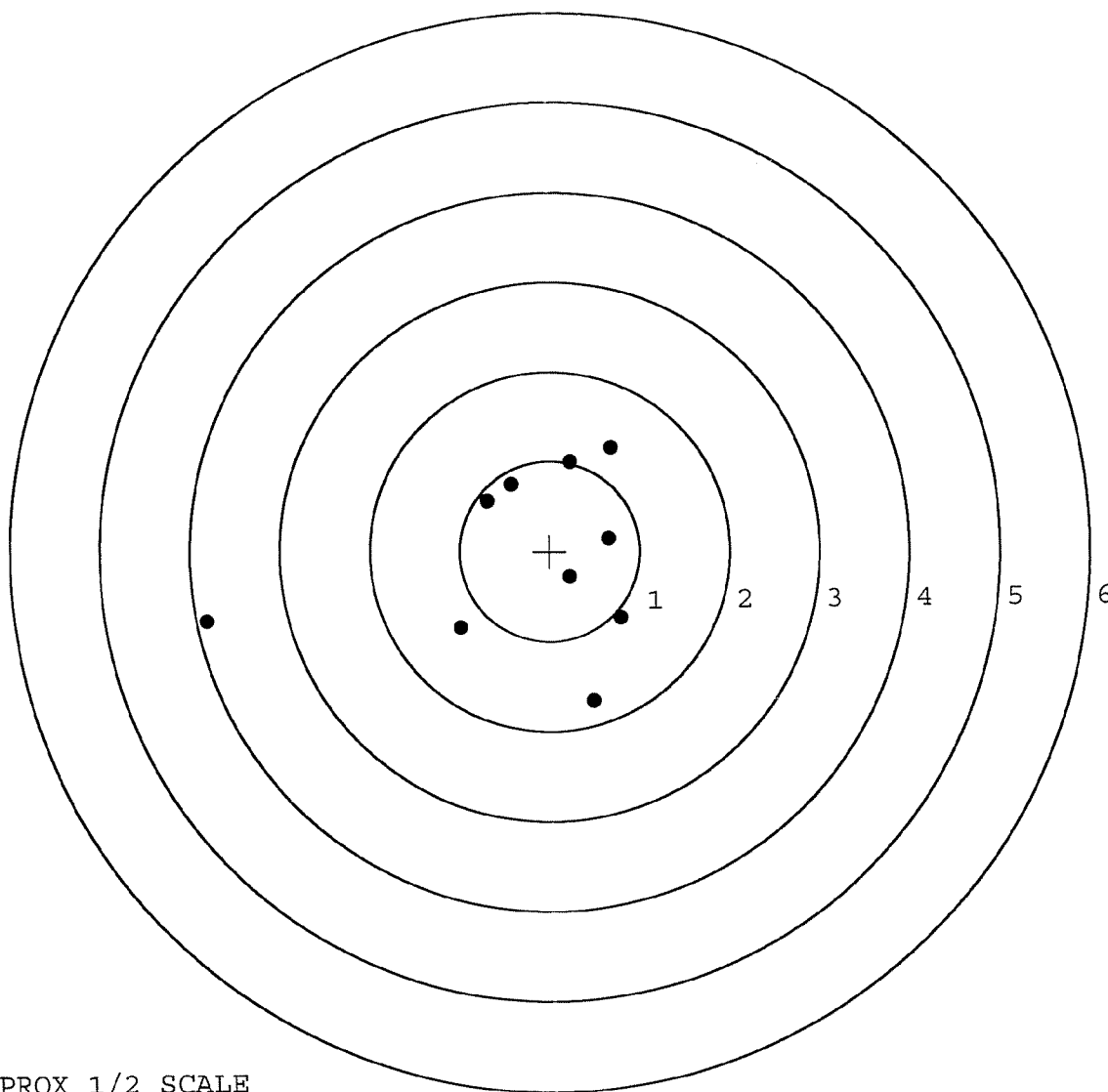
TARGET APPROX 1/2 SCALE

BARBER - M24 0170175

SERIAL NUMBER: G6644502. __0
 TARGET NUMBER: 2
 FILE DATE: 05/24/2007
 FILE TIME: 01:00

POINT#	X	Y
1:	-0.688	0.560
2:	-0.421	0.741
3:	0.237	0.990
4:	0.692	1.144
5:	0.658	0.135
6:	0.222	-0.288
7:	0.780	-0.748
8:	0.477	-1.668
9:	-0.997	-0.844
10:	-3.817	-0.749

X CENTROID: -0.286
 Y CENTROID: -0.073
 POA TO CENTROID: 0.295
 HORZ SPREAD: 4.597
 VERT SPREAD: 2.812
 GROUP SPREAD: 4.890
 MIN RADIUS: 0.551
 MAX RADIUS: 3.595
 MEAN RADIUS: 1.351
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 7



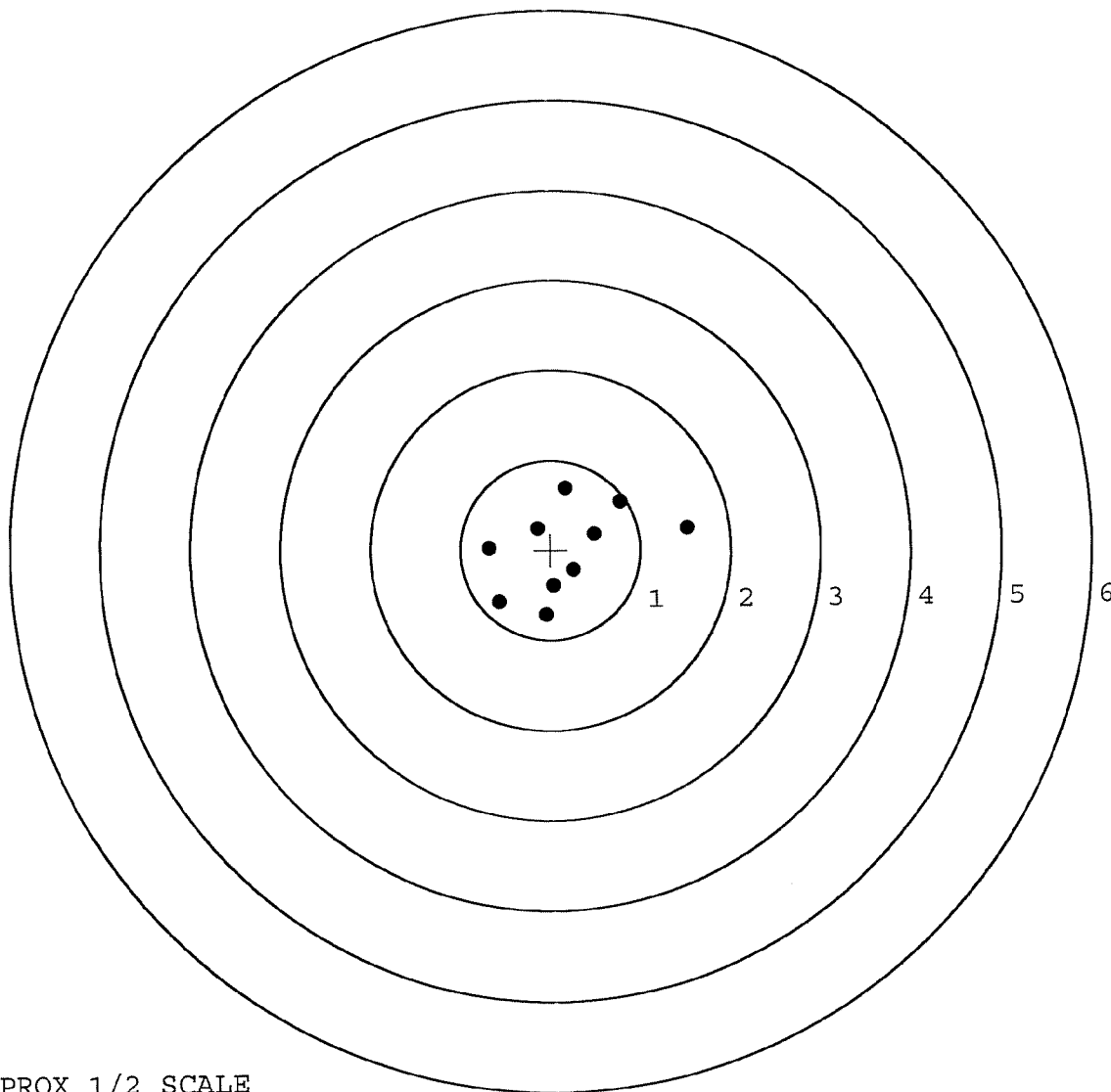
TARGET APPROX 1/2 SCALE

BARBER - M24 0170176

SERIAL NUMBER: G6644502. __0
 TARGET NUMBER: 3
 FILE DATE: 05/24/2007
 FILE TIME: 01:00

X CENTROID: 0.178
 Y CENTROID: -0.002
 POA TO CENTROID: 0.178
 HORZ SPREAD: 2.196
 VERT SPREAD: 1.413
 GROUP SPREAD: 2.243
 MIN RADIUS: 0.234
 MAX RADIUS: 1.358
 MEAN RADIUS: 0.684
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.167	0.688
2:	0.778	0.536
3:	0.489	0.175
4:	0.258	-0.222
5:	0.030	-0.399
6:	-0.056	-0.725
7:	-0.575	-0.576
8:	-0.682	0.023
9:	-0.144	0.243
10:	1.514	0.240



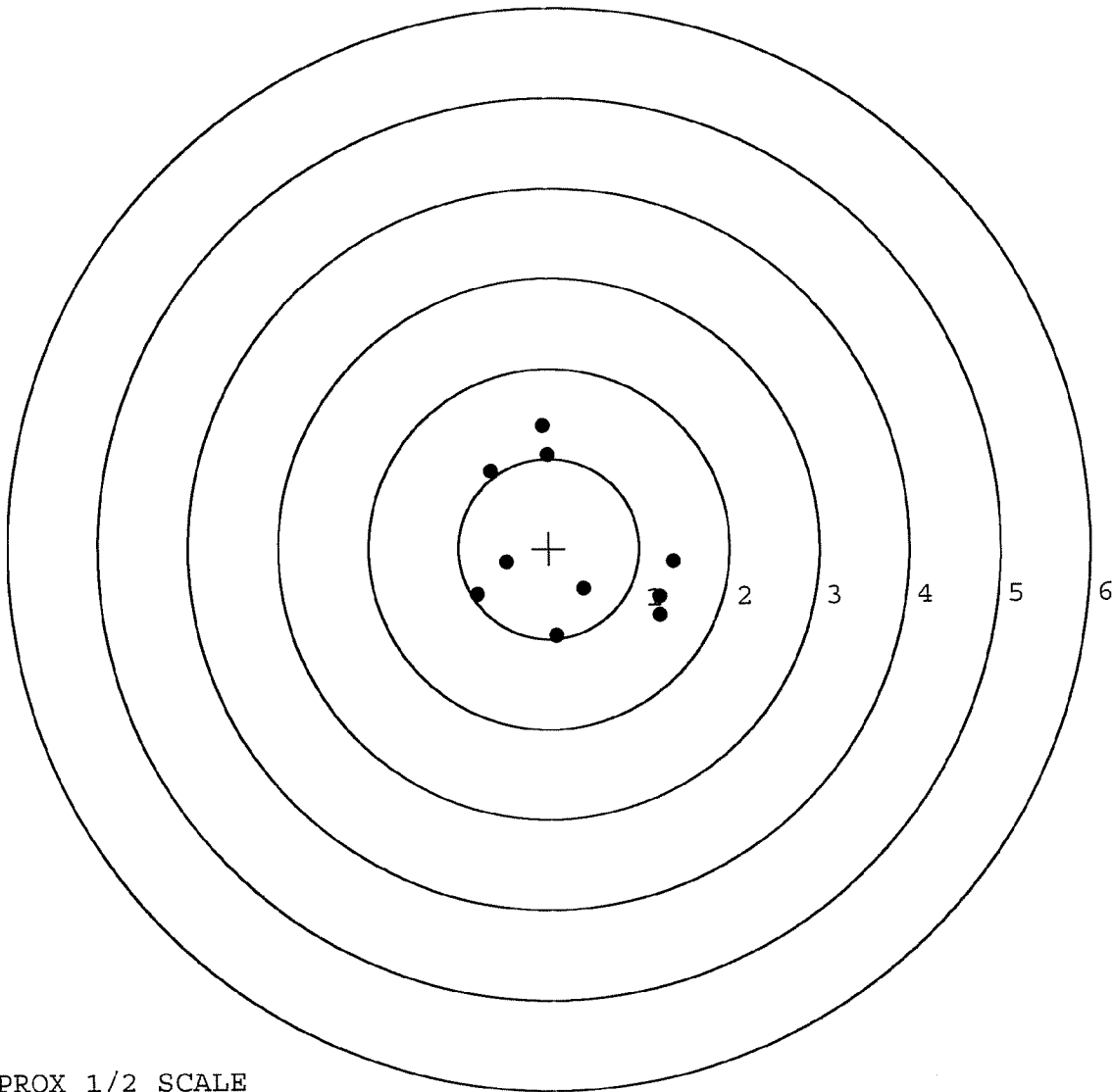
TARGET APPROX 1/2 SCALE

BARBER - M24 0170177

SERIAL NUMBER: G6644502. __0
 TARGET NUMBER: 4
 FILE DATE: 05/24/2007
 FILE TIME: 01:00

X CENTROID: 0.231
 Y CENTROID: -0.029
 POA TO CENTROID: 0.232
 HORZ SPREAD: 2.178
 VERT SPREAD: 2.336
 GROUP SPREAD: 2.480
 MIN RADIUS: 0.454
 MAX RADIUS: 1.425
 MEAN RADIUS: 1.053
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.636	0.862
2:	-0.064	1.365
3:	-0.012	1.045
4:	-0.470	-0.154
5:	-0.799	-0.512
6:	0.075	-0.971
7:	0.385	-0.456
8:	1.379	-0.163
9:	1.225	-0.549
10:	1.222	-0.756



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6644502. 0

TARGET NUMBER: 5

FILE DATE: 05/24/2007

FILE TIME: 01:00

POINT#	X	Y
1:	-0.220	0.418
2:	-0.259	-0.032
3:	-0.675	-0.177
4:	-0.160	-0.610
5:	0.525	-0.596
6:	0.500	0.224
7:	-0.309	0.653
8:	-0.730	0.389
9:	-1.179	-0.149
10:	0.005	-0.142

X CENTROID: -0.250

Y CENTROID: -0.002

POA TO CENTROID: 0.250

HORZ SPREAD: 1.704

VERT SPREAD: 1.263

GROUP SPREAD: 1.762

MIN RADIUS: 0.031

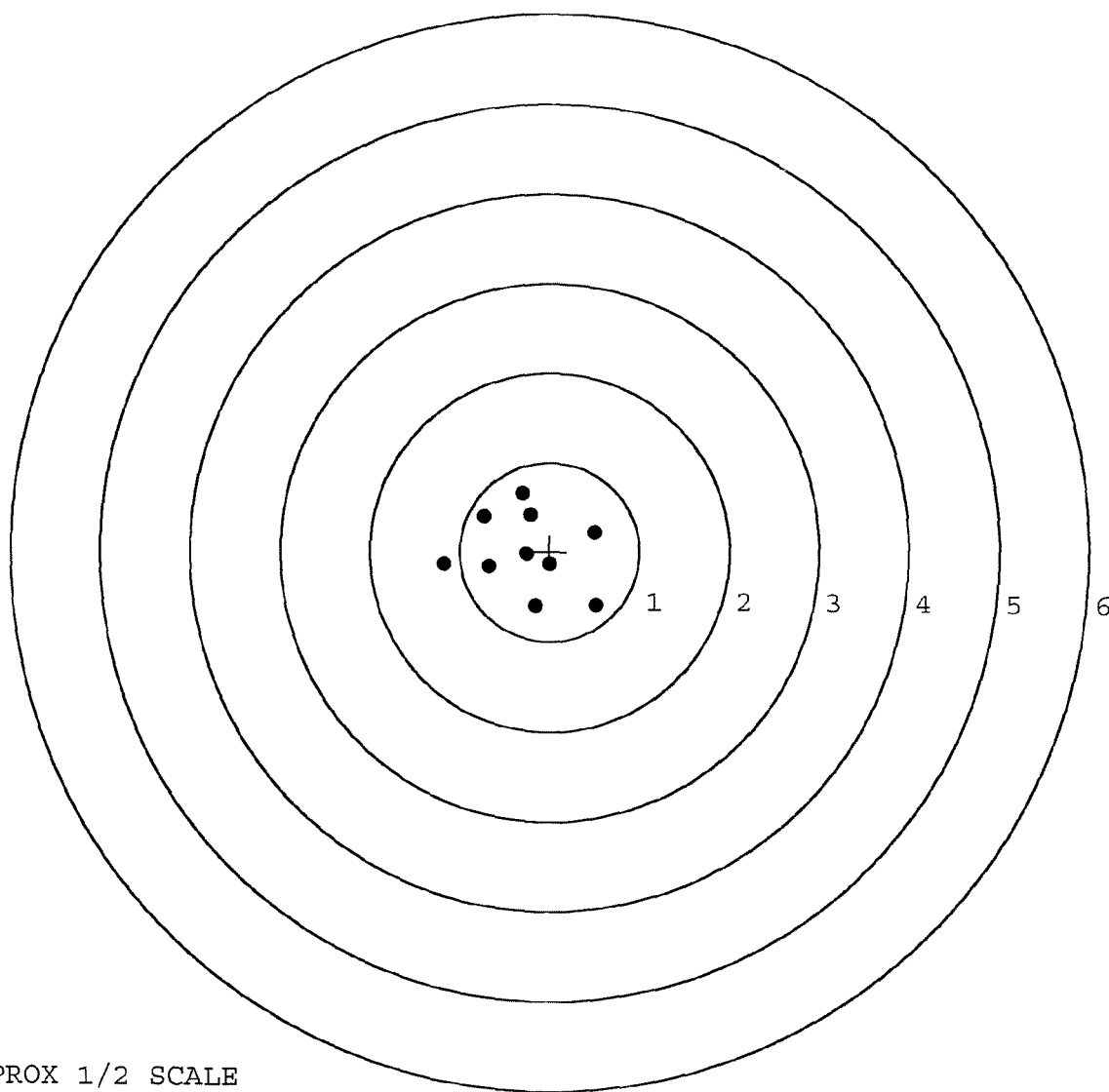
MAX RADIUS: 0.976

MEAN RADIUS: 0.579

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE