G 664530 S

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

SERIAL NO.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

– INSTUCTION BOOK 3518

proof of purchase

0 47700 25716 7 G6645305

owner registration sticker

0 47700 25716 7 G6645305

ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6645305

UPC

0 47700 25716 7

BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6645305

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		7-23-07	S.P.D.
420	ASSEMBLE ACTION		7-16-07	SD
430	ASSEMBLE TO STOCK		7/17/07	[illegible]
440	PROOF	MAGNA - FLUX JUL 24 2007 OPERATOR [illegible]	7/17/07	[illegible]
460	CHECK HEADSPACE		7/17/07	[illegible]
470	DIS-ASSEMBLE ACTION		7-20-07	SD
480	MAGNAFLUX BBL ACTION		7/24/07	[illegible]
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-24-07	CW
510	DRILL AND TAP SIGHT HOLES		7-23-07	SD
520	GOFF BLAST BBL / REC		7-24-07	LY
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		7/27/07	[illegible]
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8/1/07	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/1/07	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/1/07	RP
	D) OIL FIRING PIN ASSEMBLY		8/11/07	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		8/17/07	[illegible]

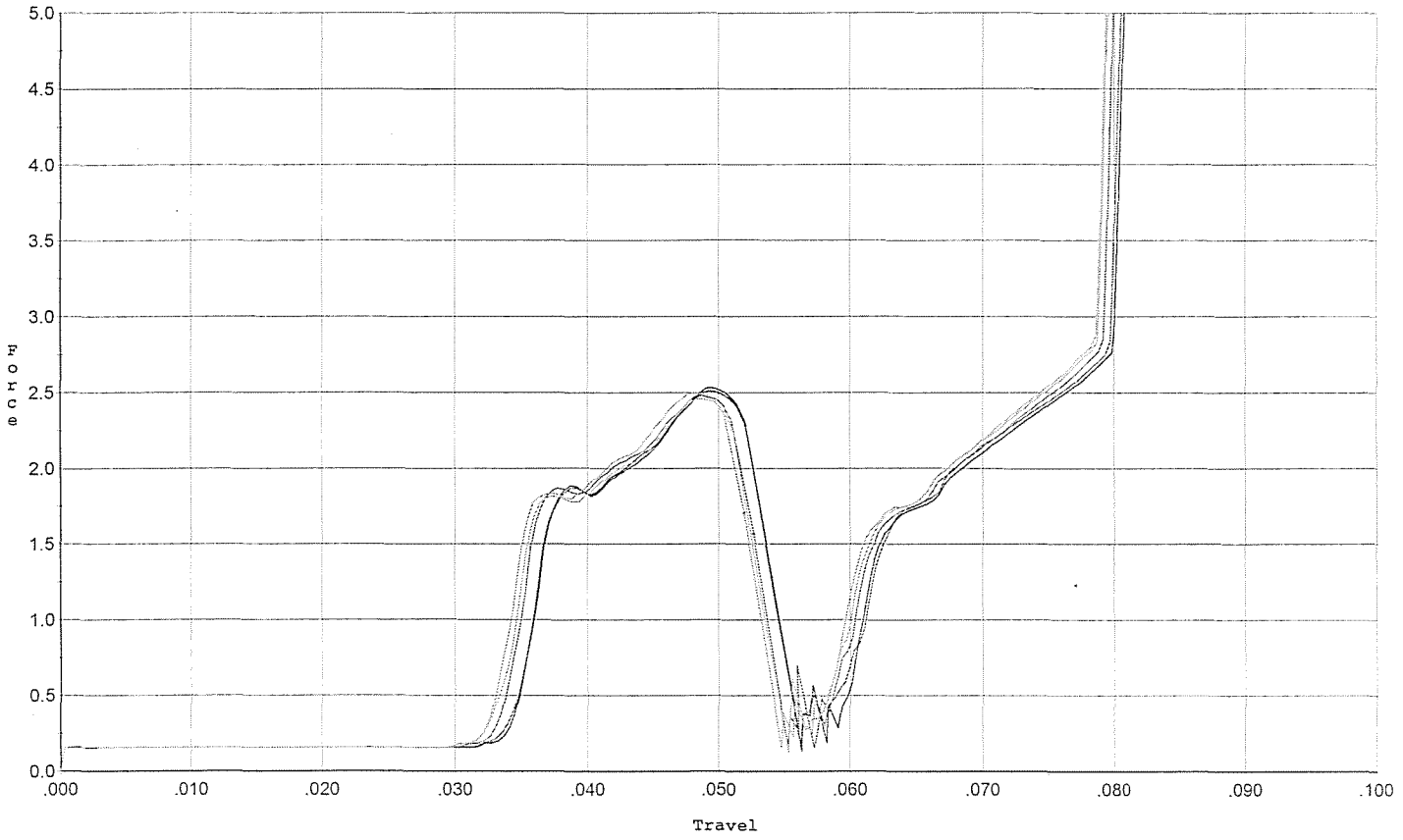
F004 REV 5/2006

560	F) SAFETY ON FORCE [2 LBS MIN 10 LBS MAX]	6 6 6	8.15.07	DA
CONT.	G) SAFETY OFF FORCE [2 LBS MIN]	3.5 3.5 3.5	8.15.07	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		8/17/07	[illegible]
	I) FIRING PIN INDENT [.020 MIN]	.023 .023 .023	8.15.07	DA
	J) ASSEMBLE STOCK		8/11/07	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8/17/07	[illegible]
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL / PASS FAIL	8/13/07	[illegible]
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/30/07	SD
670	FINAL INSPECTION A) HEADSPACE		8/17/07	[illegible]
	B) TRIGGER PULL [+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS]	283 280 269 283 283	8-14-07	DA
	C) FUNCTION		8/17/07	[illegible]
690	PACK		8.20.07	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile	SWS	**Model:**	M/24
GunType:	Rifle	**Serial No:**	Form #F005
Make:	Remington	**Trigger:**	2.5 lbs. ini. +/- .50 lbs.
Note:	R. Putch 8/9/07		



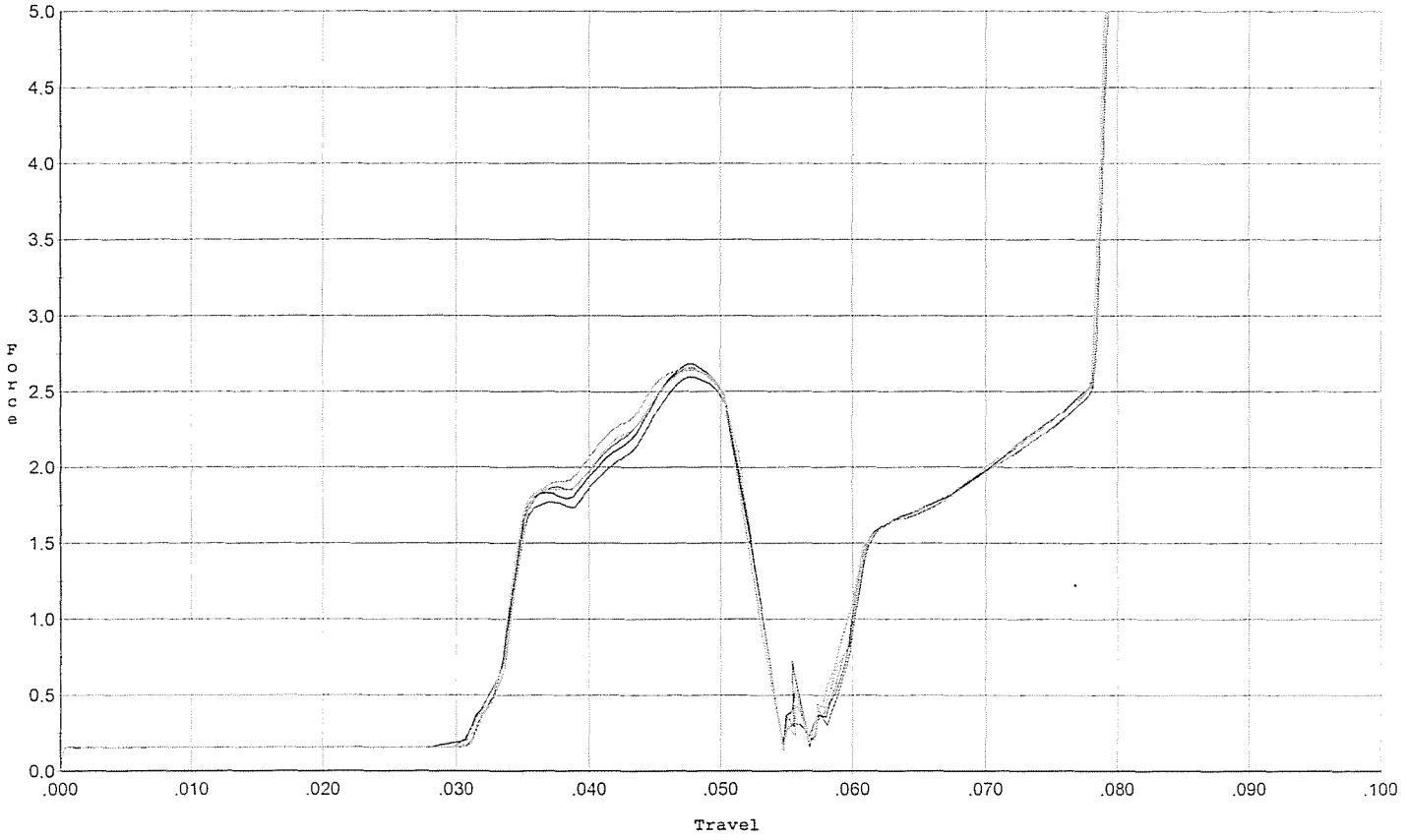
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.052	0.034	0.034	0.042		Set Trigger
2	2.531	0.054	0.034	0.034	0.044		Set Trigger
3	2.481	0.053	0.033	0.034	0.043		Set Trigger
4	2.456	0.051	0.033	0.034	0.042		Set Trigger
5	2.499	0.052	0.033	0.033	0.043		Set Trigger

Avg 2.49

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 8/9/2007 4:24:38 PM

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	2.5 lbs. after 50 cycles +/- .50 lbs.
Note:	R. Putch 8/9/07		

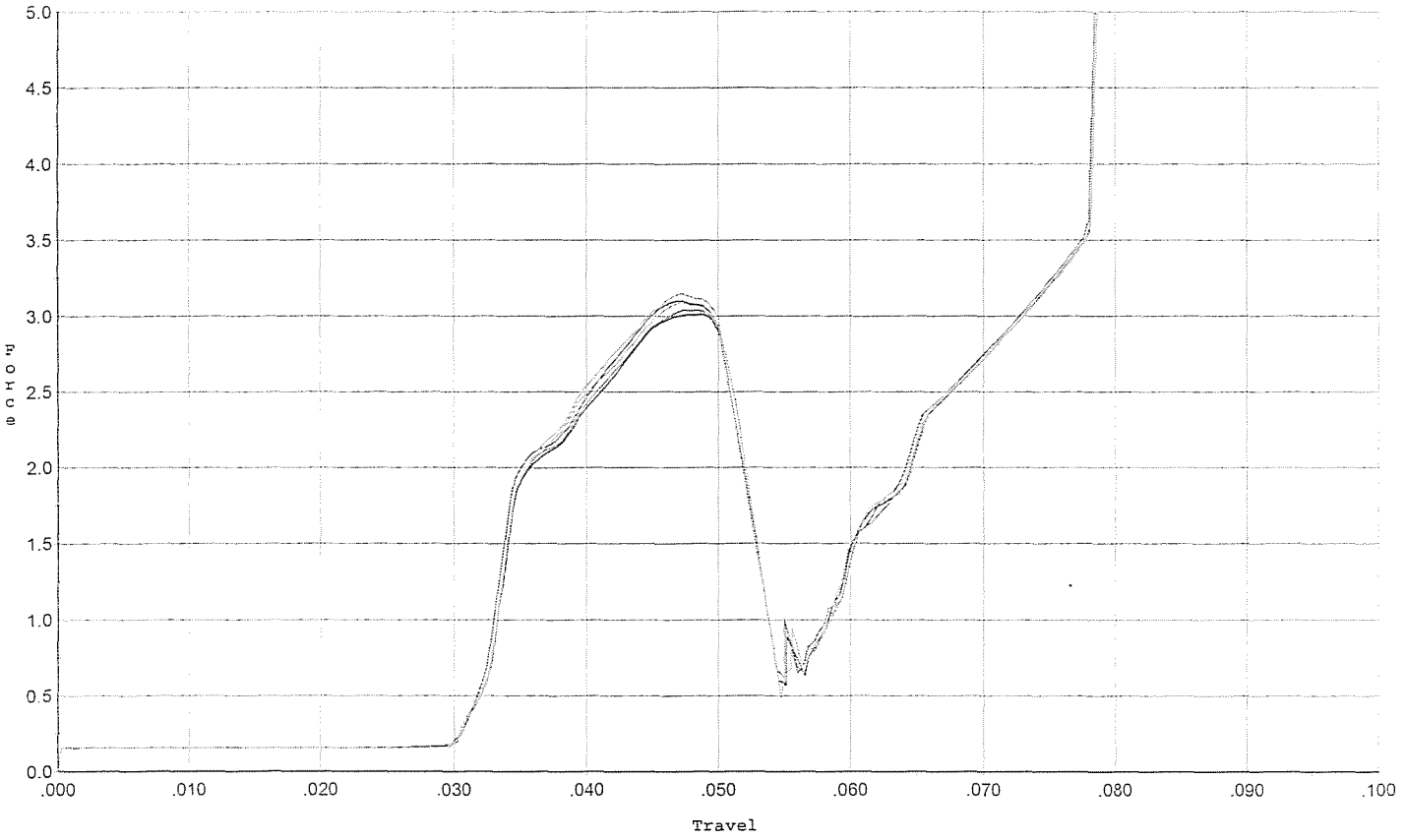


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.052	0.031	0.033	0.044		Set Trigger
2	2.683	0.052	0.031	0.033	0.045		Set Trigger
3	2.658	0.052	0.032	0.034	0.045		Set Trigger
4	2.647	0.051	0.032	0.034	0.045		Set Trigger
5	2.654	0.050	0.031	0.034	0.045		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	3.0 lbs. ini. +/- .75 lbs.
Note:	R. Putch 8/9/07		

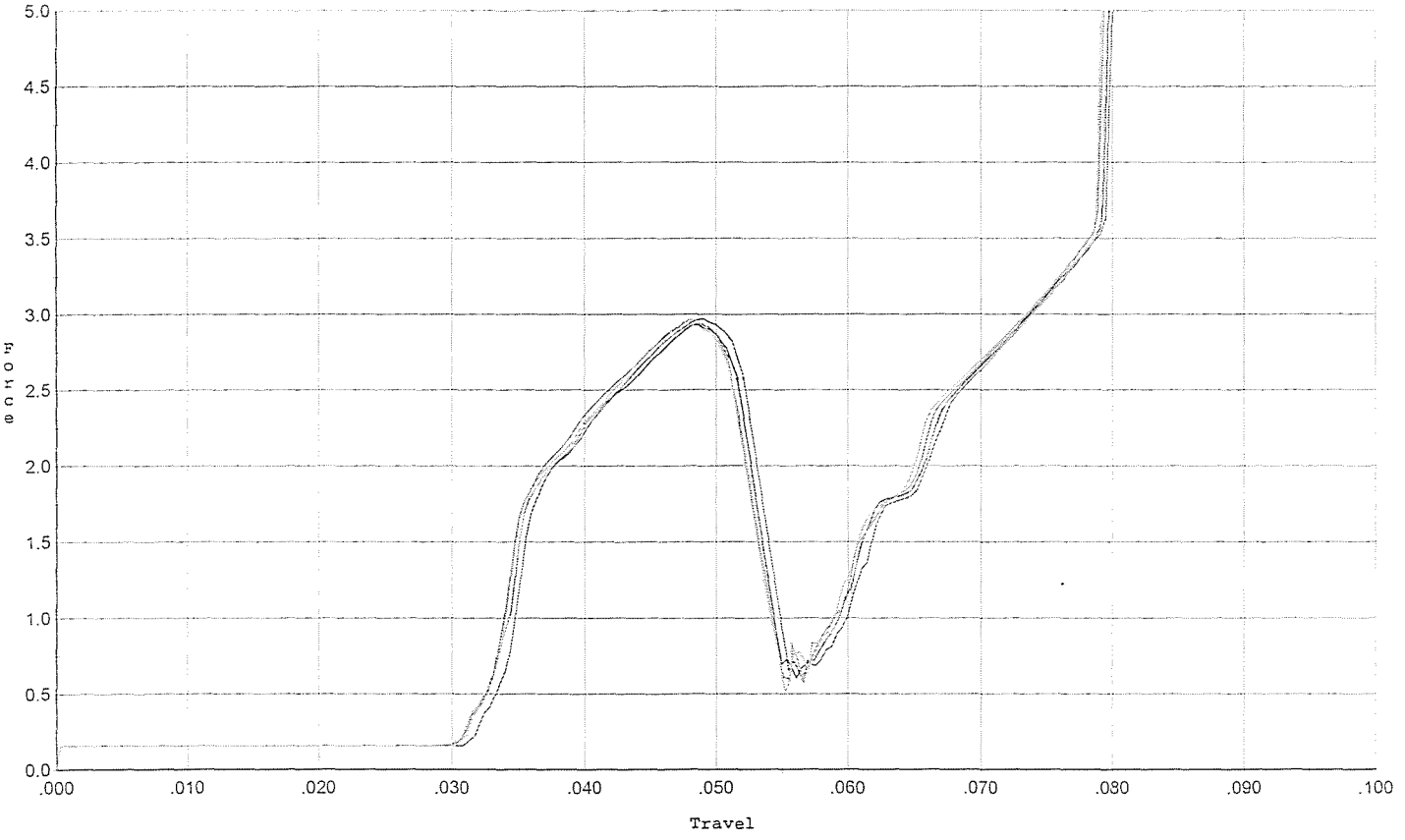


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.050	0.031	0.032	0.052		Set Trigger
2	3.009	0.052	0.031	0.033	0.053		Set Trigger
3	3.042	0.050	0.031	0.033	0.051		Set Trigger
4	3.093	0.050	0.031	0.033	0.052		Set Trigger
5	3.151	0.051	0.031	0.033	0.054		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	3.0 lbs. after 20 cycles +/- .75 lbs.
Note:	R. Putch 8/9/07		

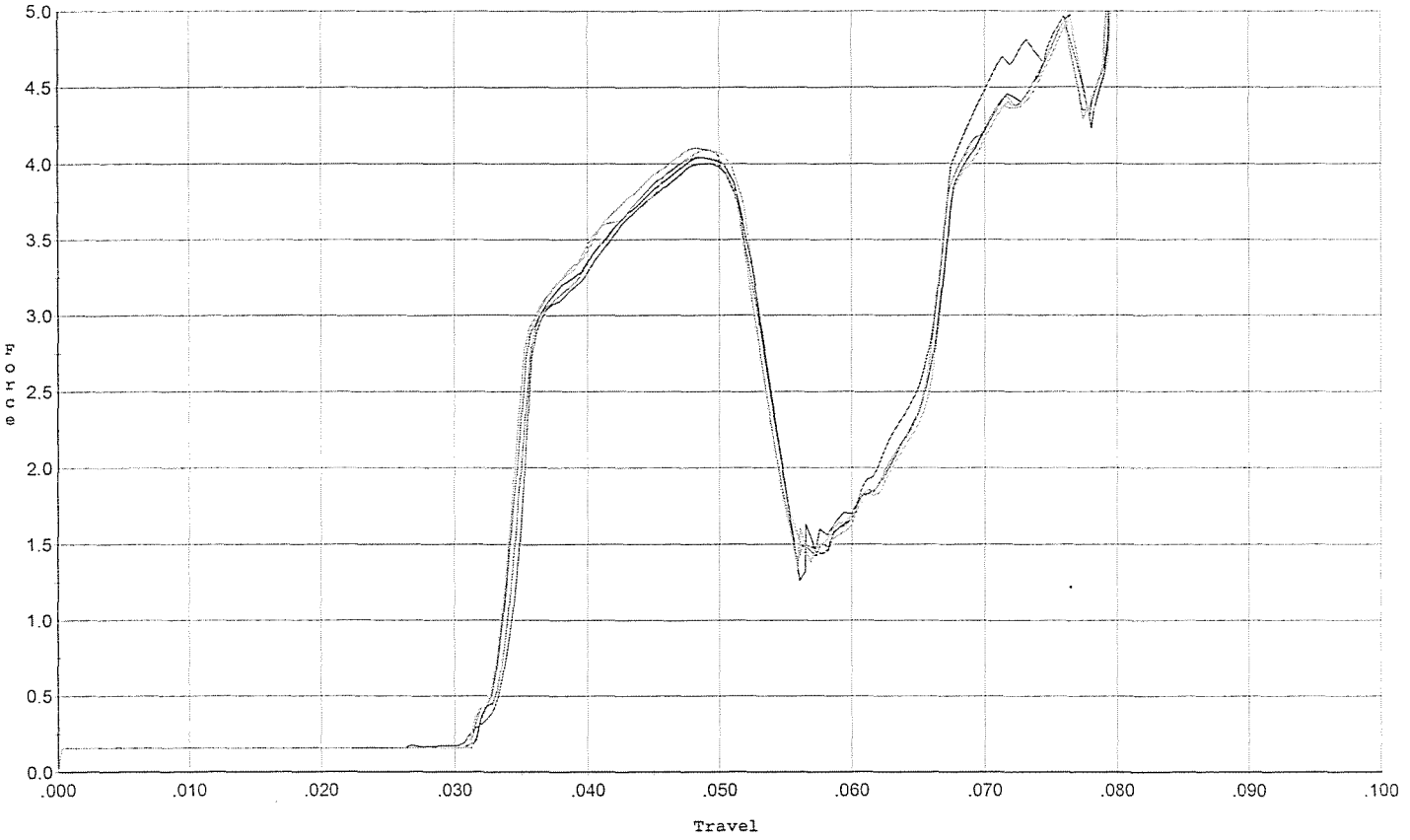


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.972	0.052	0.032	0.033	0.051		Set Trigger
2	2.939	0.052	0.031	0.033	0.050		Set Trigger
3	2.966	0.051	0.031	0.033	0.050		Set Trigger
4	2.928	0.053	0.031	0.033	0.051		Set Trigger
5	2.965	0.051	0.031	0.033	0.050		Set Trigger

AVG 2.95

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	4.0 lbs. ini. +/- 1.0 lbs.
Note:	R. Putch 8/9/07		

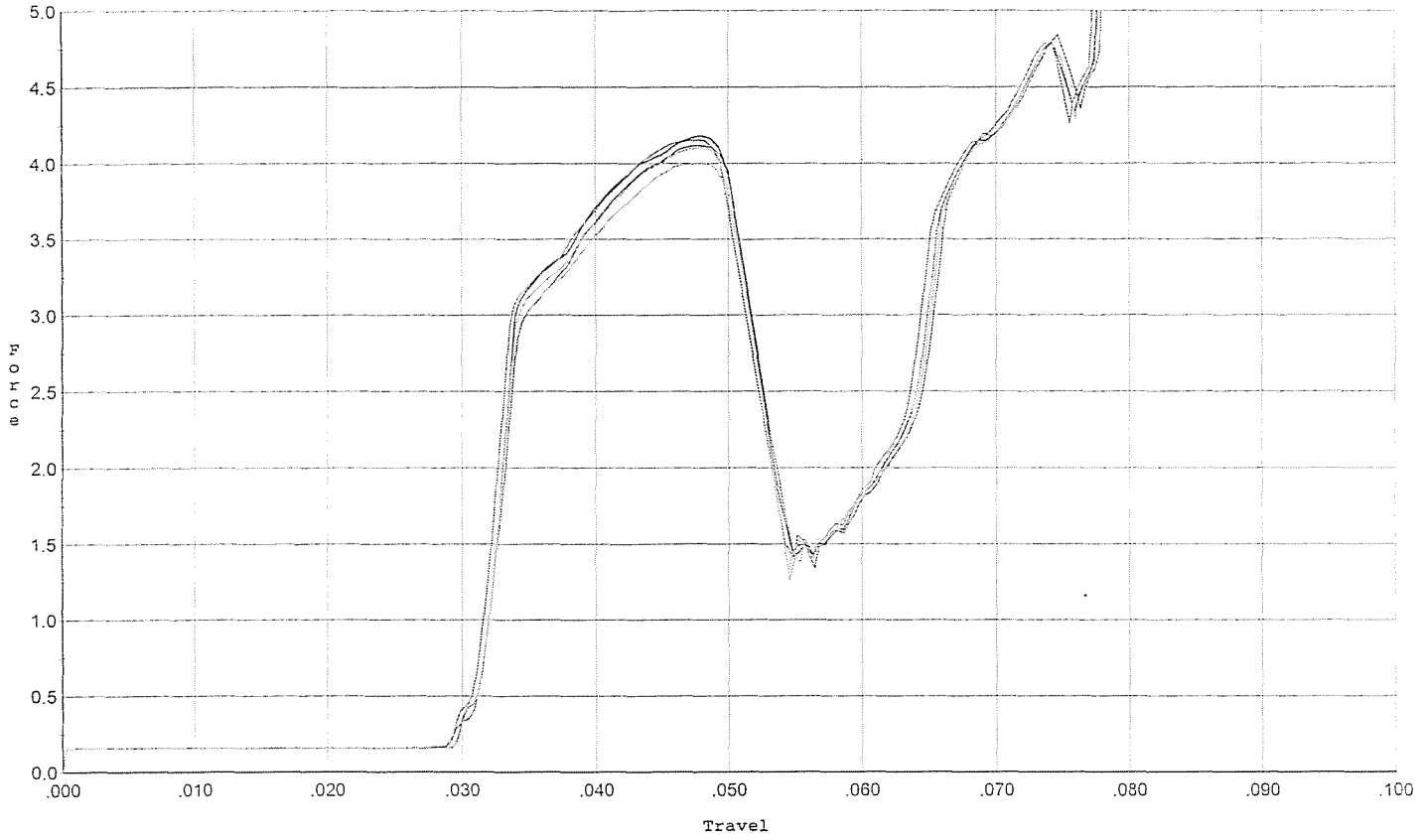


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.001	0.053	0.033	0.031	0.072		Set Trigger
2	4.042	0.052	0.032	0.031	0.072		Set Trigger
3	4.043	0.051	0.032	0.032	0.071		Set Trigger
4	4.090	0.052	0.032	0.031	0.072		Set Trigger
5	4.104	0.051	0.031	0.031	0.072		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	4.0 lbs. after 20 cycles +/- 1.0 lbs.
Note:	R. Putch 8/9/07		



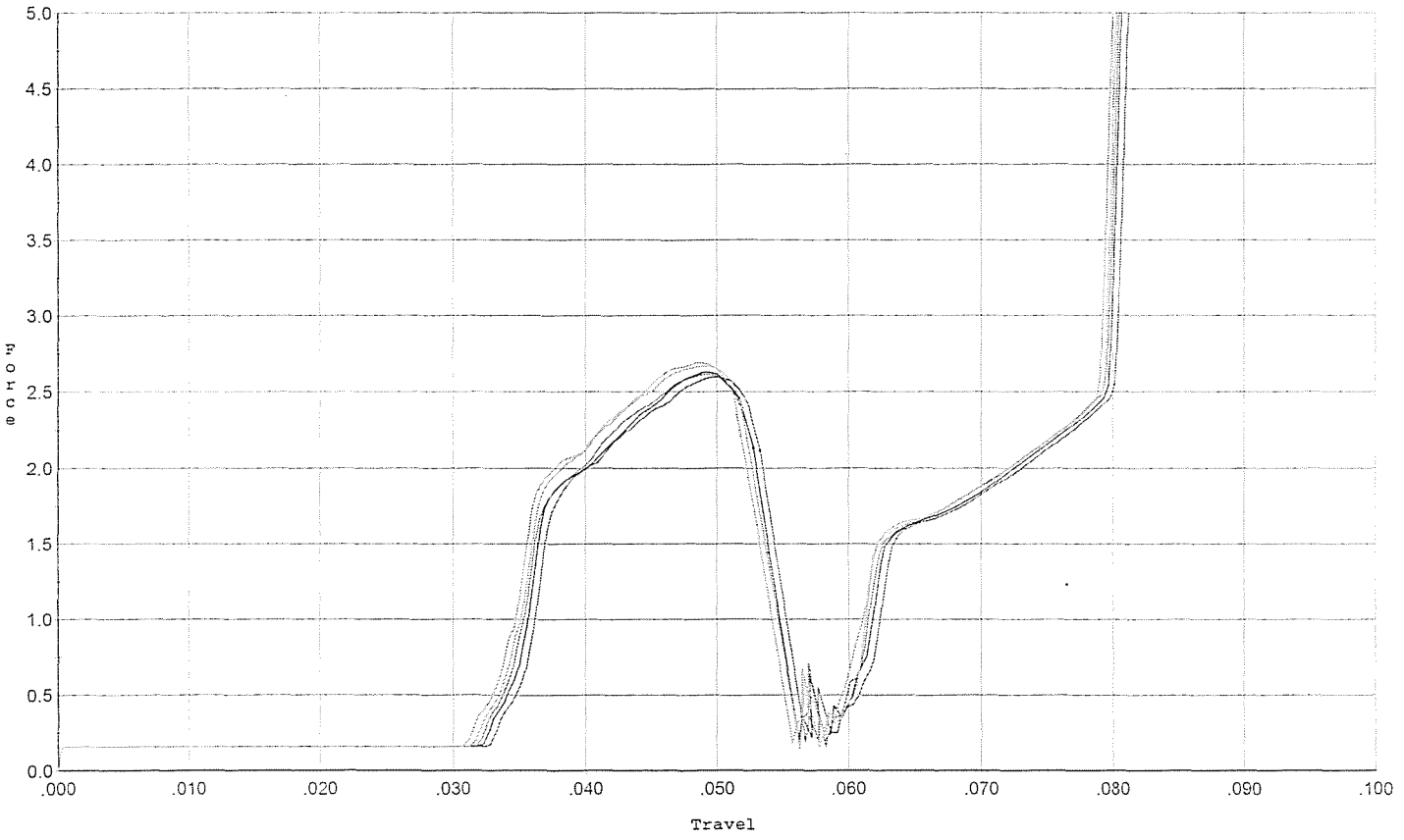
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.050	0.030	0.031	0.073		Set Trigger
2	4.180	0.050	0.030	0.031	0.074		Set Trigger
3	4.156	0.049	0.030	0.031	0.073		Set Trigger
4	4.108	0.050	0.030	0.031	0.074		Set Trigger
5	4.002	0.051	0.030	0.031	0.073		Set Trigger

Avg 4.11

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 8/9/2007 6:51:34 PM

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 8/9/07		

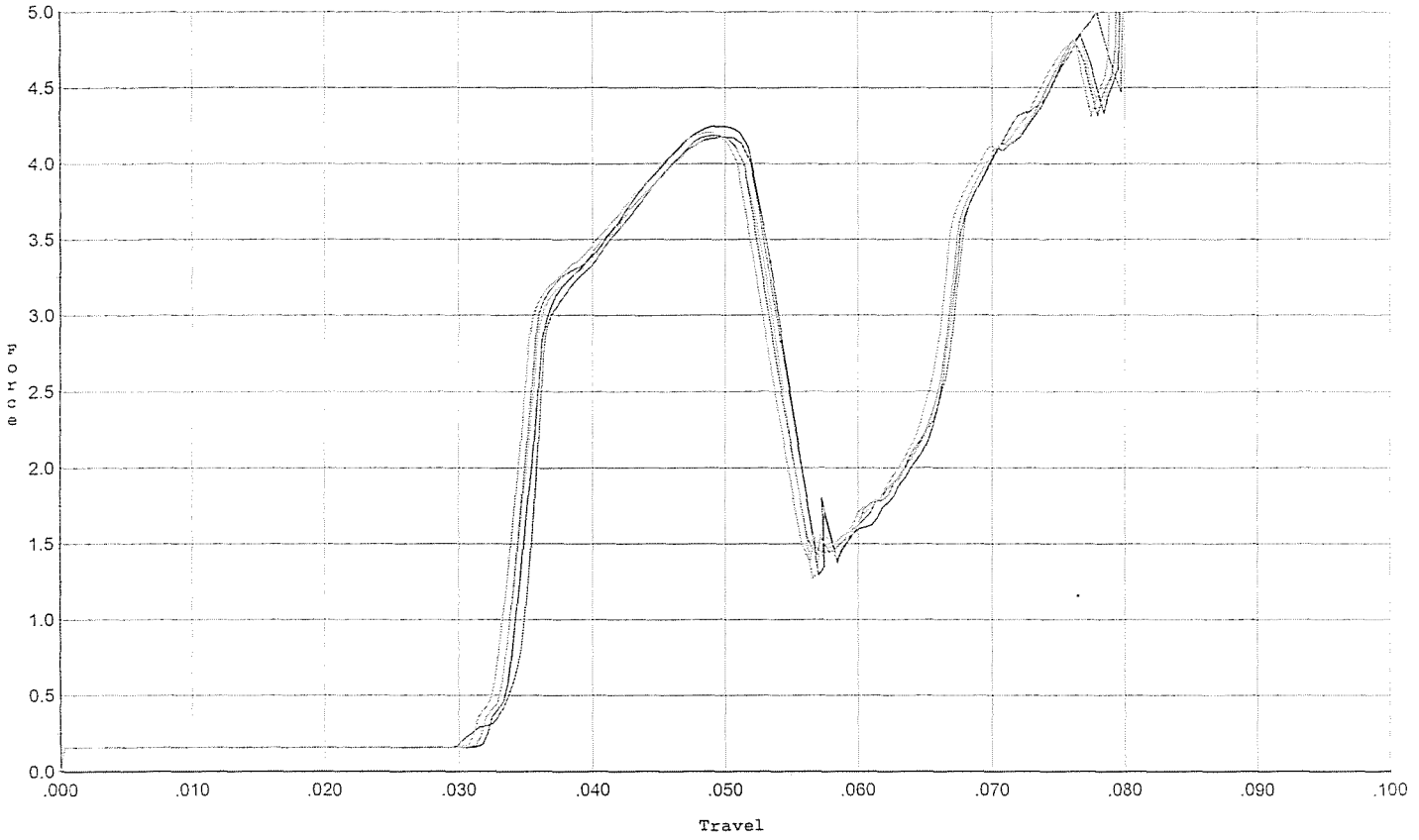


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.053	0.033	0.034	0.046		Set Trigger
2	2.628	0.053	0.033	0.034	0.046		Set Trigger
3	2.615	0.054	0.032	0.033	0.047		Set Trigger
4	2.669	0.052	0.032	0.034	0.047		Set Trigger
5	2.690	0.053	0.032	0.033	0.049		Set Trigger

AVG 2.64

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 8/9/07		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.054	0.033	0.031	0.076		Set Trigger
2	4.247	0.053	0.032	0.031	0.077		Set Trigger
3	4.185	0.051	0.032	0.031	0.073		Set Trigger
4	4.167	0.053	0.032	0.031	0.075		Set Trigger
5	4.207	0.051	0.031	0.031	0.073		Set Trigger

Avg 4.19

Trigger Scan 2.01 ,SN 10337, printed by Remingyton Arms Co., Inc.. 8/9/2007 6:57:54 PM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6645305.__0
FILE DATE AND TIME: 08/14/2007 01:13

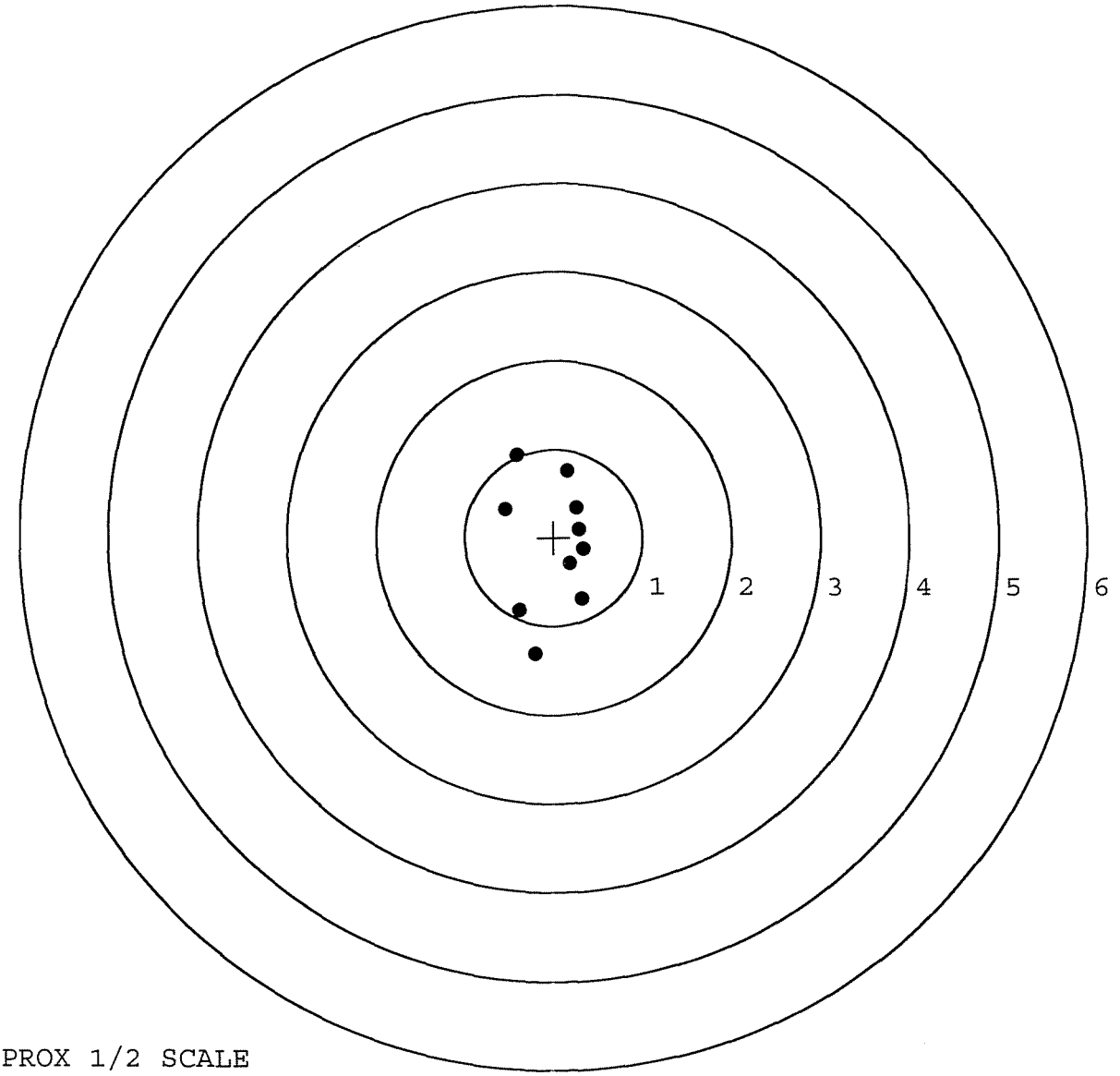
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.087
The Average Y Centroid of the Five Target Set:	0.019
The Average Point of Impact of the Five Target Set:	0.089
The Average Mean Radius of the Five Target Set:	0.595
The Distance from POA to Centroid Target #1:	0.083
The Distance from Centroid Target #2 to Centroid Target #1:	0.157
The Distance from Centroid Target #3 to Centroid Target #1:	0.270
The Distance from Centroid Target #4 to Centroid Target #1:	0.127
The Distance from Centroid Target #5 to Centroid Target #1:	0.195

SERIAL NUMBER: G6645305.__0
TARGET NUMBER: 1
FILE DATE: 08/14/2007
FILE TIME: 01:13

X CENTROID:	0.001
Y CENTROID:	-0.083
POA TO CENTROID:	0.083
HORZ SPREAD:	0.882
VERT SPREAD:	2.258
GROUP SPREAD:	2.267
MIN RADIUS:	0.287
MAX RADIUS:	1.255
MEAN RADIUS:	0.690
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.419	0.939
2:	-0.544	0.324
3:	-0.386	-0.831
4:	-0.212	-1.319
5:	0.326	-0.698
6:	0.192	-0.297
7:	0.338	-0.133
8:	0.293	0.094
9:	0.266	0.337
10:	0.155	0.758

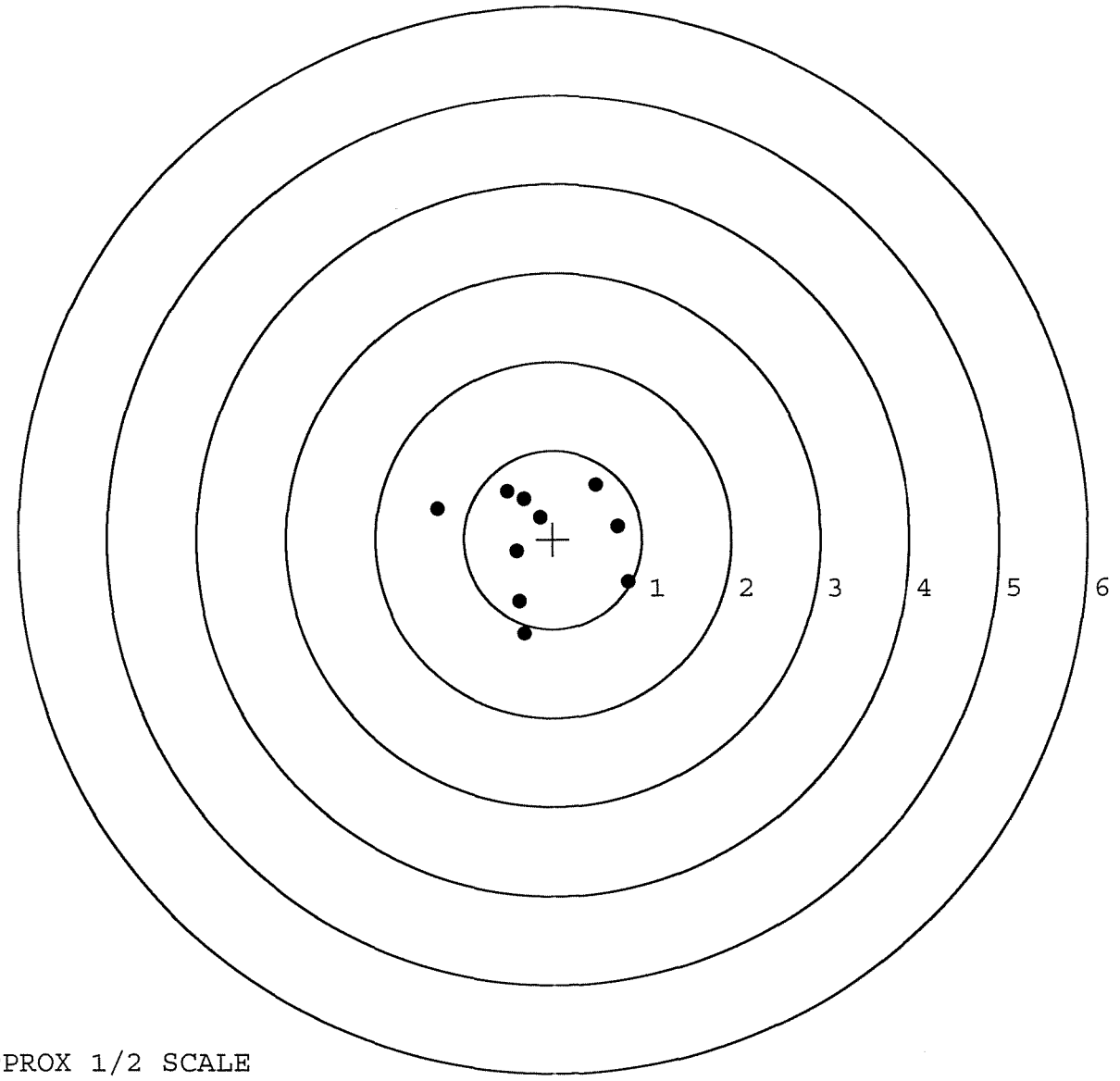


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645305.__0
TARGET NUMBER: 2
FILE DATE: 08/14/2007
FILE TIME: 01:13

X CENTROID:	-0.135
Y CENTROID:	-0.005
POA TO CENTROID:	0.135
HORZ SPREAD:	2.144
VERT SPREAD:	1.667
GROUP SPREAD:	2.297
MIN RADIUS:	0.245
MAX RADIUS:	1.216
MEAN RADIUS:	0.757
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.300	0.342
2:	-0.380	-0.700
3:	-0.325	-1.054
4:	0.844	-0.483
5:	0.732	0.144
6:	0.481	0.613
7:	-0.517	0.537
8:	-0.330	0.450
9:	-0.146	0.240
10:	-0.410	-0.140

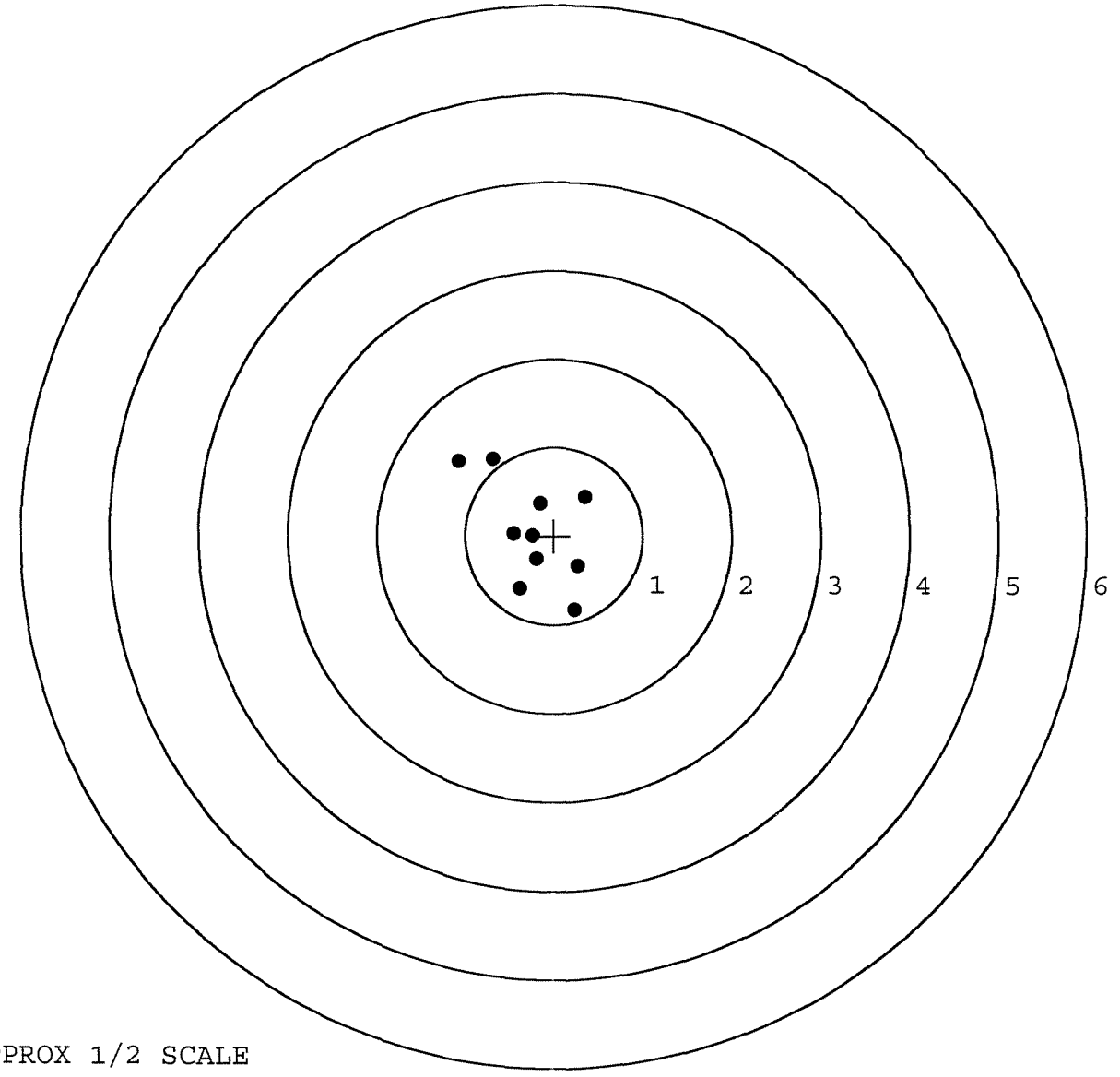


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645305.__0
TARGET NUMBER: 3
FILE DATE: 08/14/2007
FILE TIME: 01:13

X CENTROID:	-0.235
Y CENTROID:	0.049
POA TO CENTROID:	0.240
HORZ SPREAD:	1.428
VERT SPREAD:	1.702
GROUP SPREAD:	2.136
MIN RADIUS:	0.049
MAX RADIUS:	1.156
MEAN RADIUS:	0.601
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.075	0.844
2:	-0.687	0.863
3:	-0.162	0.362
4:	-0.457	0.028
5:	-0.242	0.001
6:	-0.205	-0.266
7:	-0.384	-0.594
8:	0.240	-0.839
9:	0.269	-0.343
10:	0.353	0.439

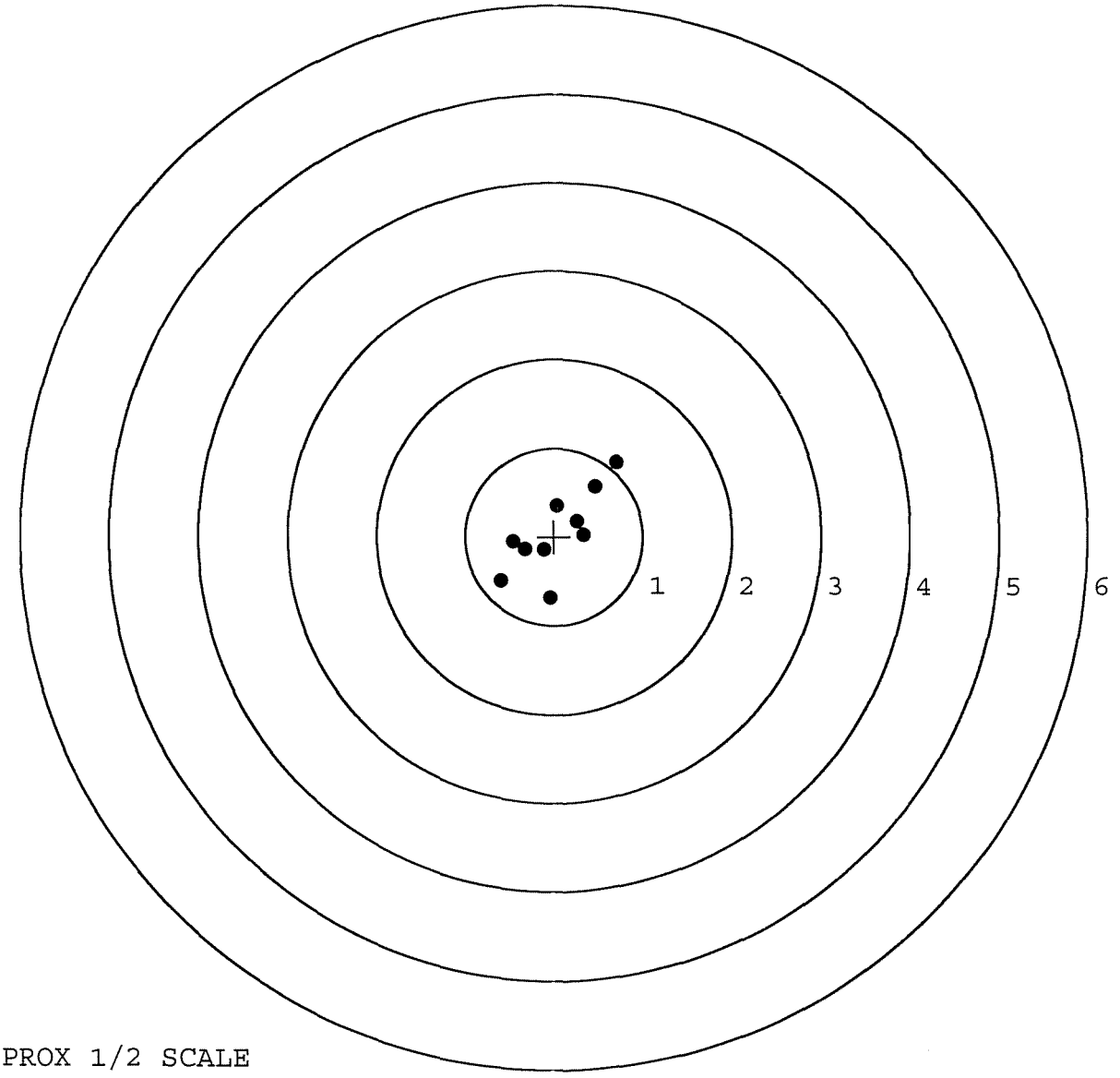


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645305.__0
TARGET NUMBER: 4
FILE DATE: 08/14/2007
FILE TIME: 01:13

X CENTROID:	0.025
Y CENTROID:	0.043
POA TO CENTROID:	0.049
HORZ SPREAD:	1.300
VERT SPREAD:	1.538
GROUP SPREAD:	1.865
MIN RADIUS:	0.237
MAX RADIUS:	1.049
MEAN RADIUS:	0.533
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.703	0.843
2:	0.465	0.573
3:	0.033	0.350
4:	0.261	0.176
5:	0.336	0.023
6:	-0.114	-0.150
7:	-0.465	-0.059
8:	-0.597	-0.494
9:	-0.042	-0.695
10:	-0.333	-0.141

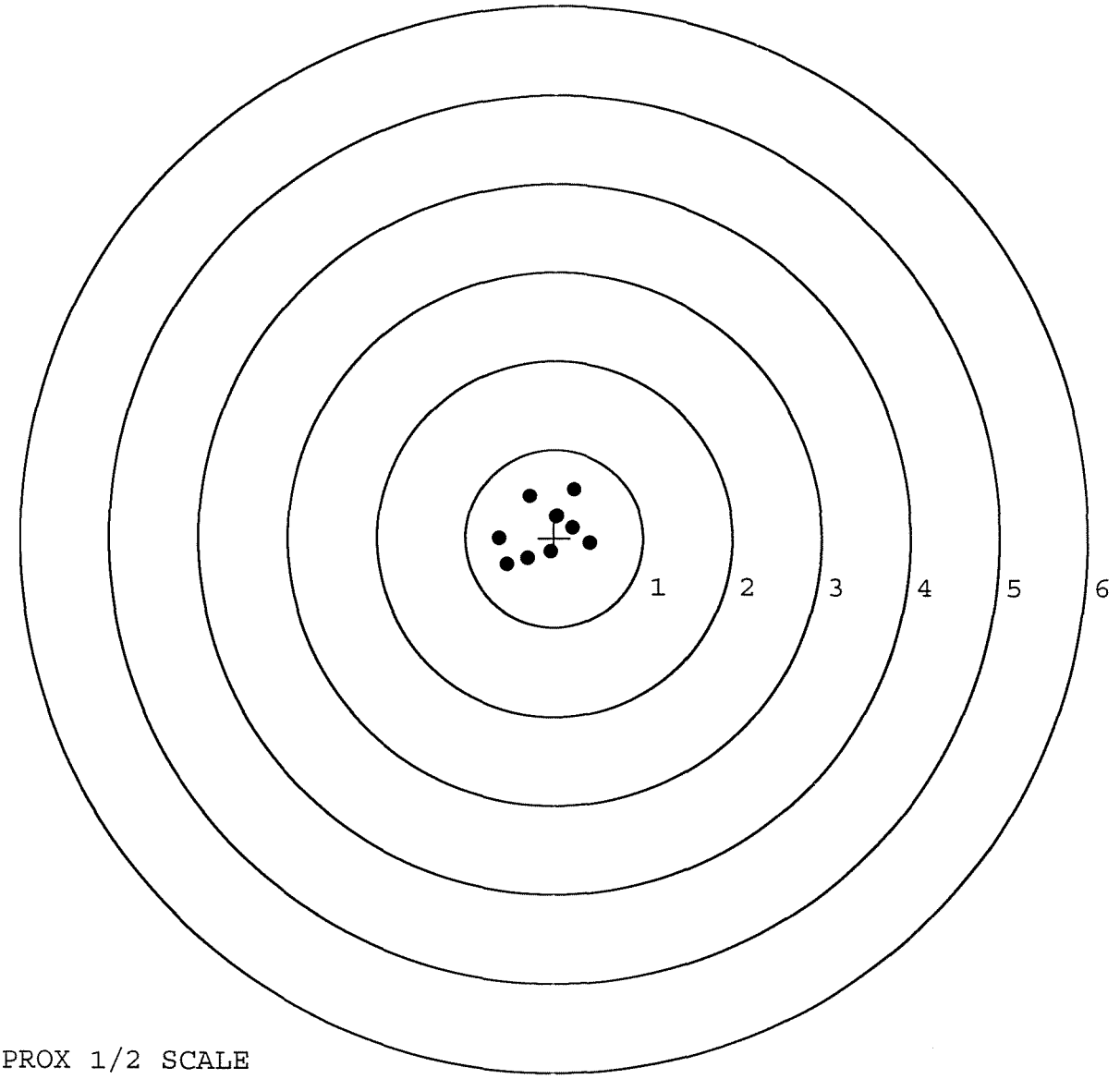


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645305.__0
TARGET NUMBER: 5
FILE DATE: 08/14/2007
FILE TIME: 01:13

X CENTROID:	-0.089
Y CENTROID:	0.091
POA TO CENTROID:	0.127
HORZ SPREAD:	1.026
VERT SPREAD:	0.847
GROUP SPREAD:	1.137
MIN RADIUS:	0.187
MAX RADIUS:	0.589
MEAN RADIUS:	0.396
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.283	0.477
2:	0.225	0.551
3:	0.039	0.252
4:	0.401	-0.055
5:	-0.625	0.004
6:	-0.534	-0.296
7:	-0.303	-0.231
8:	-0.044	-0.156
9:	0.021	0.242
10:	0.209	0.118



TARGET APPROX 1/2 SCALE