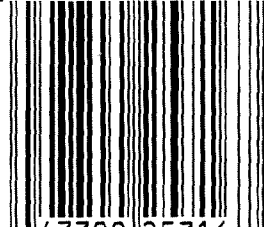


G 6645307

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

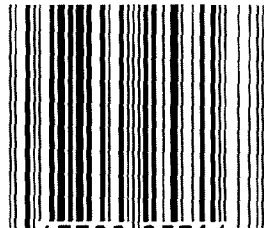


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66645307

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase

owner registration sticker



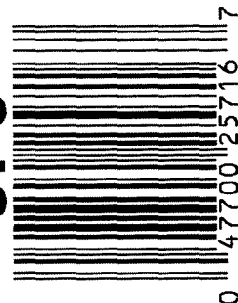
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6645307

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6645307

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		7-17-07	RPD
420	ASSEMBLE ACTION		6-19-07	RPD
430	ASSEMBLE TO STOCK		6-20-07	TRW
440	PROOF	MAGNA-FLUX	6-21-07	TRW
460	CHECK HEADSPACE	JUL 19 2007	6-21-07	TRW
470	DIS-ASSEMBLE ACTION		7-18-07	RPD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unub</u>	7/19/07	unub
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-19-07	CW
510	DRILL AND TAP SIGHT HOLES		7-17-07	SD
520	GOFF BLAST BBL / REC		7-19-07	Uy
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		7/23/07	FB
560	RE-ASSEMBLE ACTION		7/26/07	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/26/07	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/26/07	RP
	D) OIL FIRING PIN ASSEMBLY		7/30/07	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

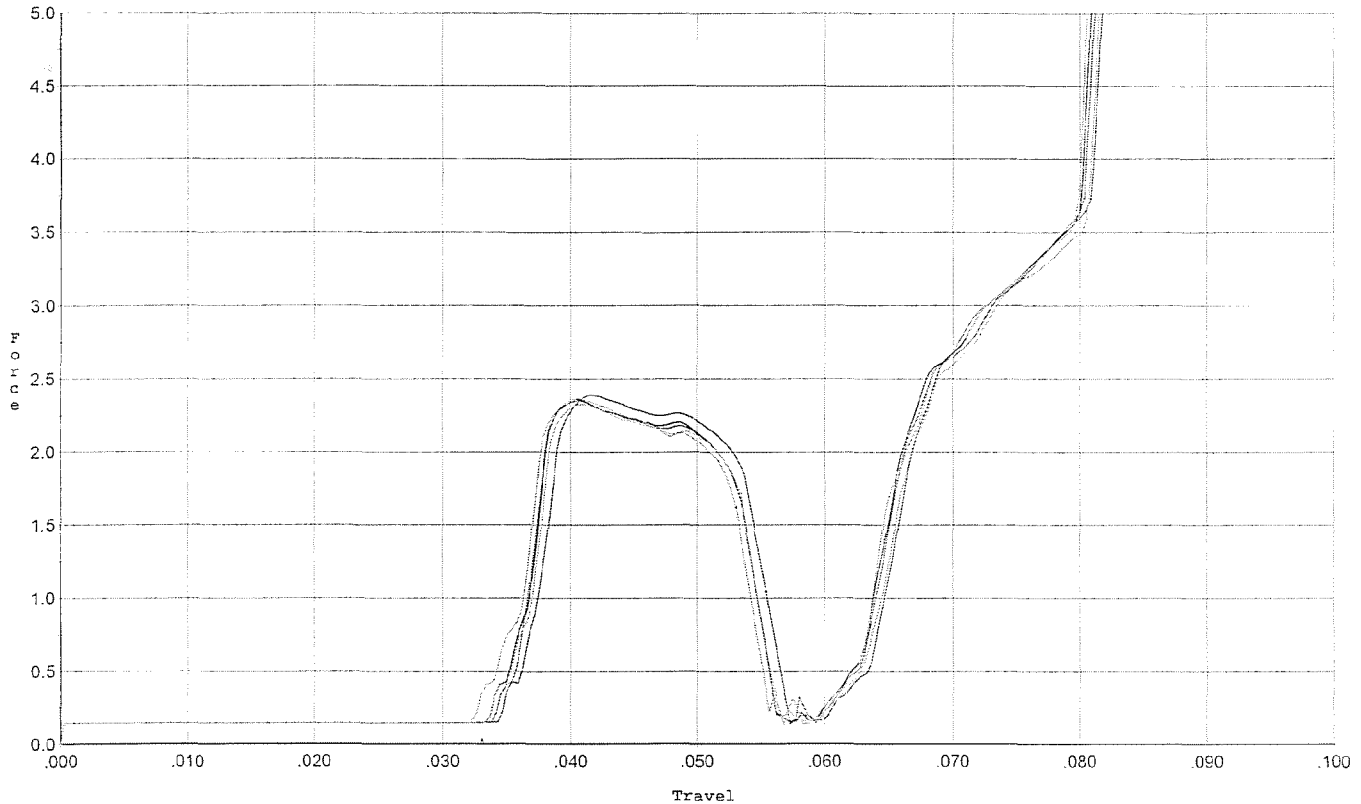
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.5</u> <u>6.25</u>	8/9/07	wn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.75</u> <u>4.75</u>	8/9/07	wn
	H) TRIGGER PULL TEST AND RETAINABILITY		8/9/07	wn
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8/9/07	wn
	J) ASSEMBLE STOCK		7/30/07	A.P.D.
	K) ASSEMBLE SWIVEL STUDS		8/9/07	wn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/3/07	wn
	MALFUNCTION <u>OH</u>	CORRECTION <u>OK</u>	8/8/07	wn
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-31-07	SD
670	FINAL INSPECTION A) HEADSPACE		8/9/07	wn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.54</u> <u>2.66</u> <u>2.41</u> <u>2.53</u>	8/8/07	wn
	C) FUNCTION		8/9/07	wn
690	PACK		8-21-07	RA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



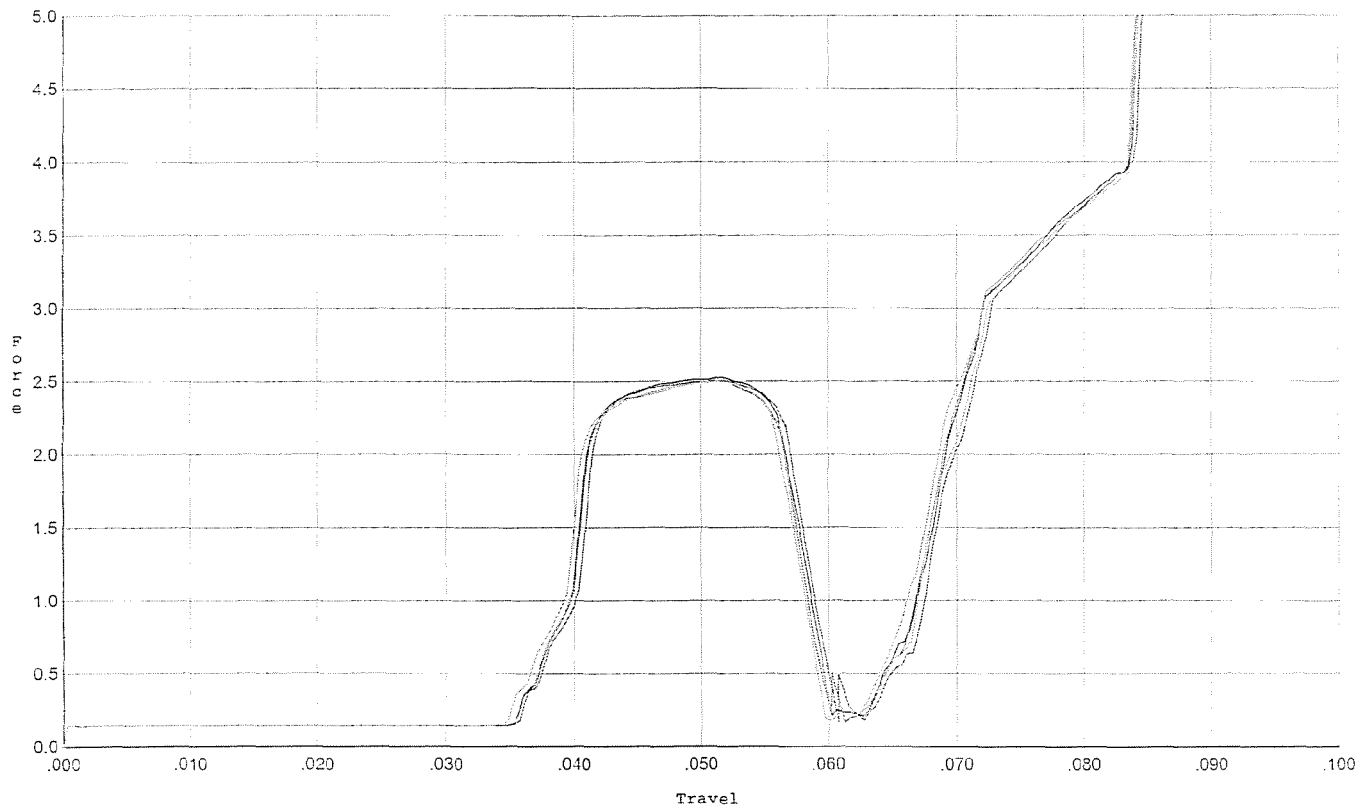
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.055	0.035	0.034	0.044		Set Trigger
2	2.363	0.054	0.034	0.034	0.043		Set Trigger
3	2.351	0.054	0.034	0.034	0.042		Set Trigger
4	2.326	0.053	0.034	0.035	0.042		Set Trigger
5	2.365	0.053	0.033	0.034	0.043		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



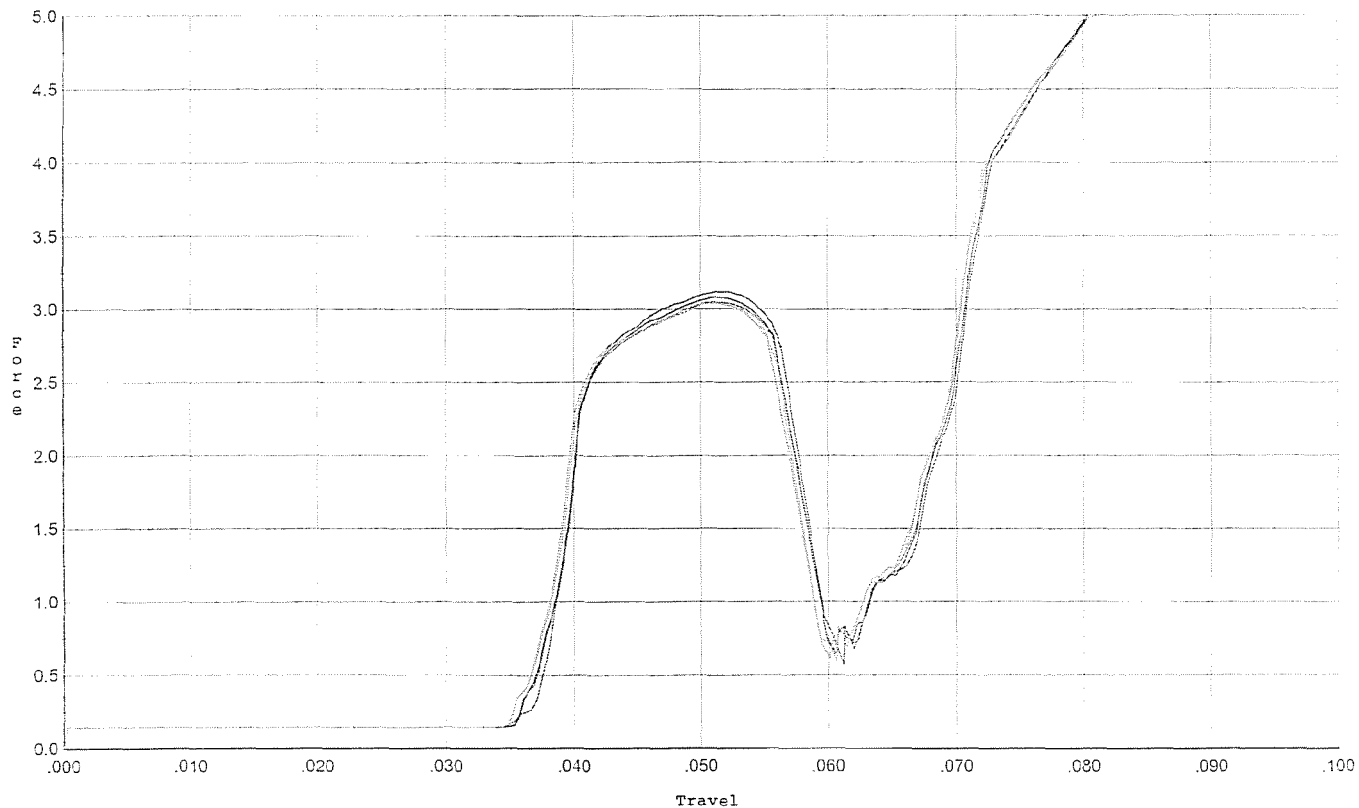
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.057	0.036	0.034	0.048		Set Trigger
2	2.527	0.058	0.036	0.034	0.049		Set Trigger
3	2.504	0.056	0.036	0.034	0.047		Set Trigger
4	2.501	0.056	0.036	0.034	0.047		Set Trigger
5	2.512	0.057	0.035	0.034	0.049		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



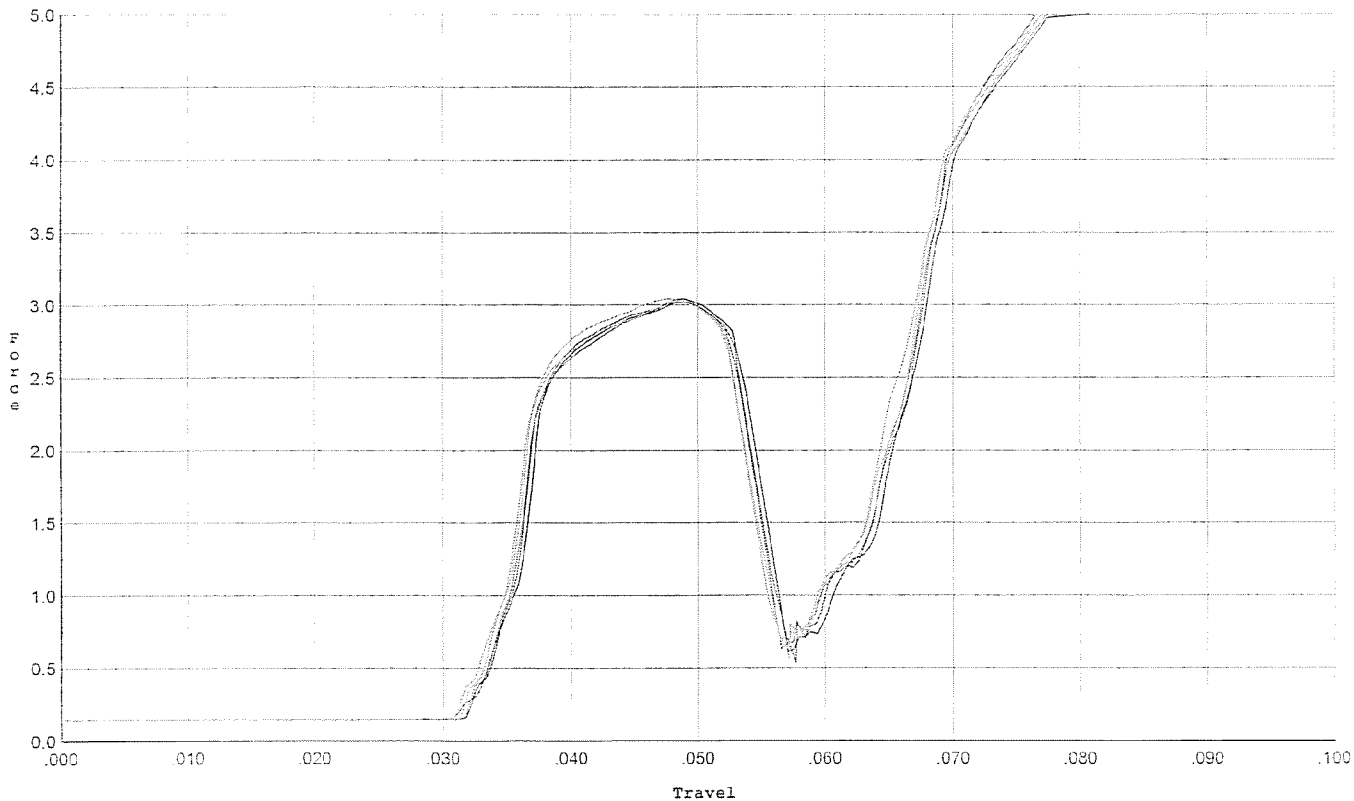
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.056	0.037	0.033	0.058		Set Trigger
2	3.082	0.058	0.036	0.033	0.059		Set Trigger
3	3.050	0.058	0.036	0.033	0.059		Set Trigger
4	3.049	0.056	0.035	0.033	0.057		Set Trigger
5	3.039	0.057	0.035	0.033	0.058		Set Trigger

AVG 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



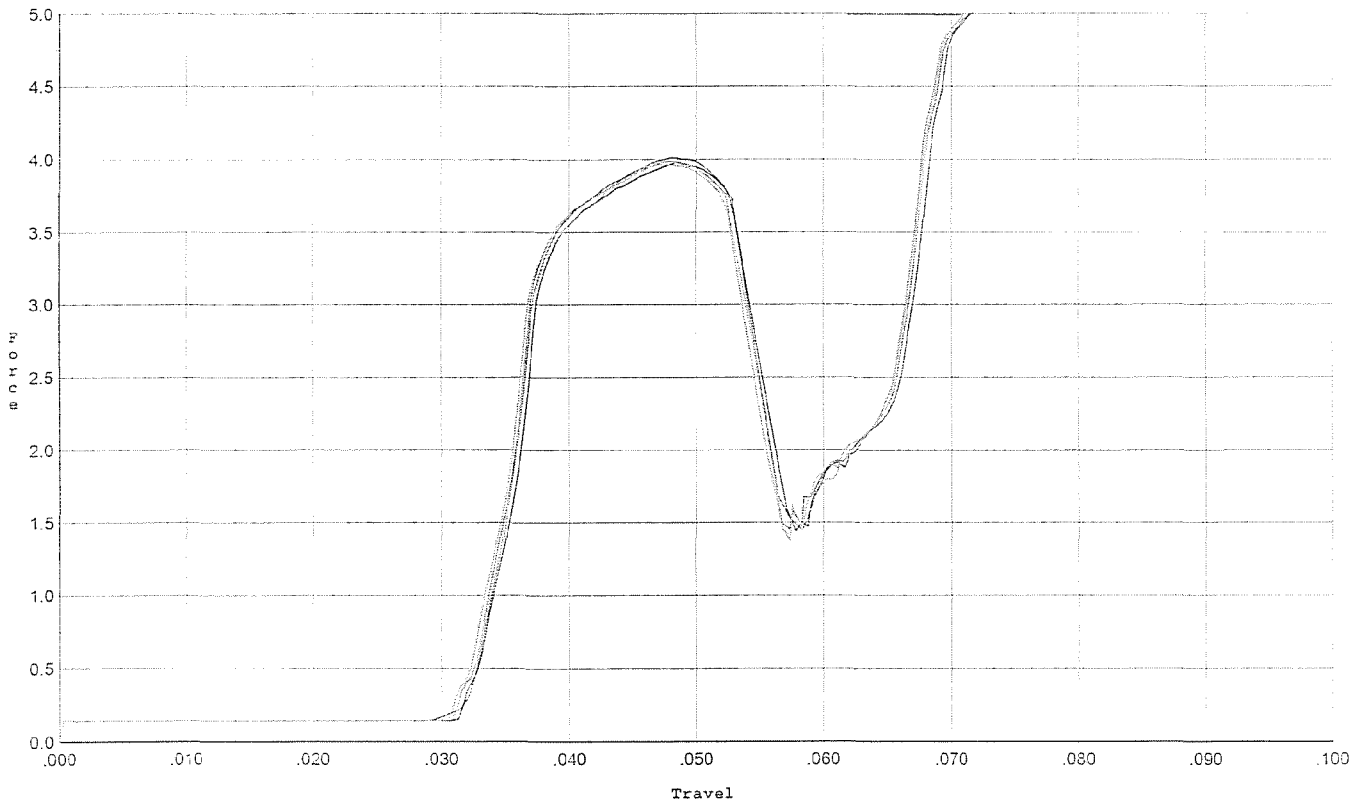
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.018	0.053	0.032	0.033	0.056		Set Trigger
2	3.042	0.054	0.032	0.033	0.057		Set Trigger
3	3.026	0.053	0.032	0.033	0.056		Set Trigger
4	3.044	0.052	0.031	0.033	0.056		Set Trigger
5	3.030	0.052	0.032	0.033	0.055		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



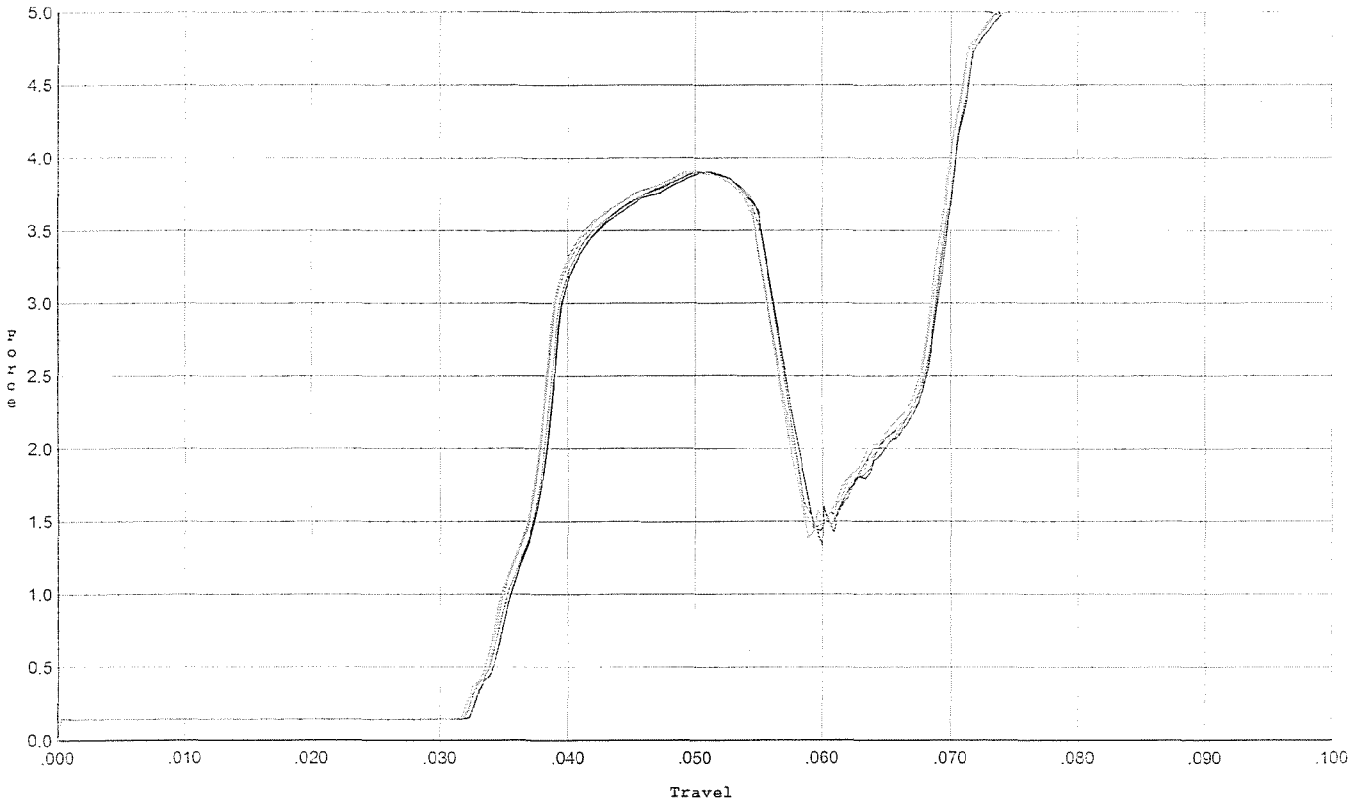
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.053	0.032	0.031	0.075		Set Trigger
2	3.977	0.053	0.032	0.031	0.074		Set Trigger
3	3.989	0.054	0.031	0.031	0.077		Set Trigger
4	3.982	0.054	0.031	0.031	0.076		Set Trigger
5	3.964	0.052	0.031	0.031	0.074		Set Trigger

AVG 3.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



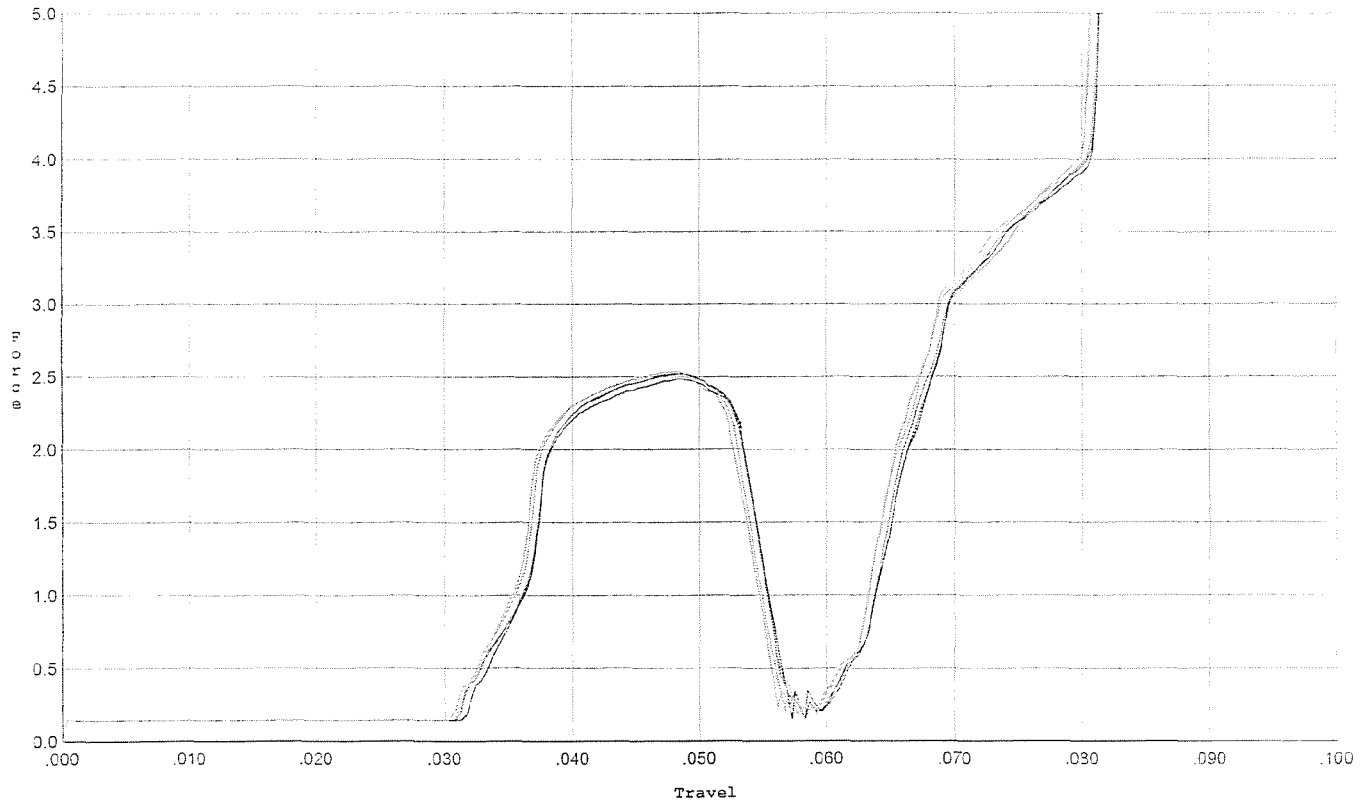
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.907	0.055	0.033	0.031	0.074		Set Trigger
2	3.896	0.055	0.033	0.031	0.074		Set Trigger
3	3.907	0.055	0.033	0.030	0.075		Set Trigger
4	3.899	0.055	0.032	0.031	0.074		Set Trigger
5	3.914	0.054	0.032	0.031	0.074		Set Trigger

Avg 3.90

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



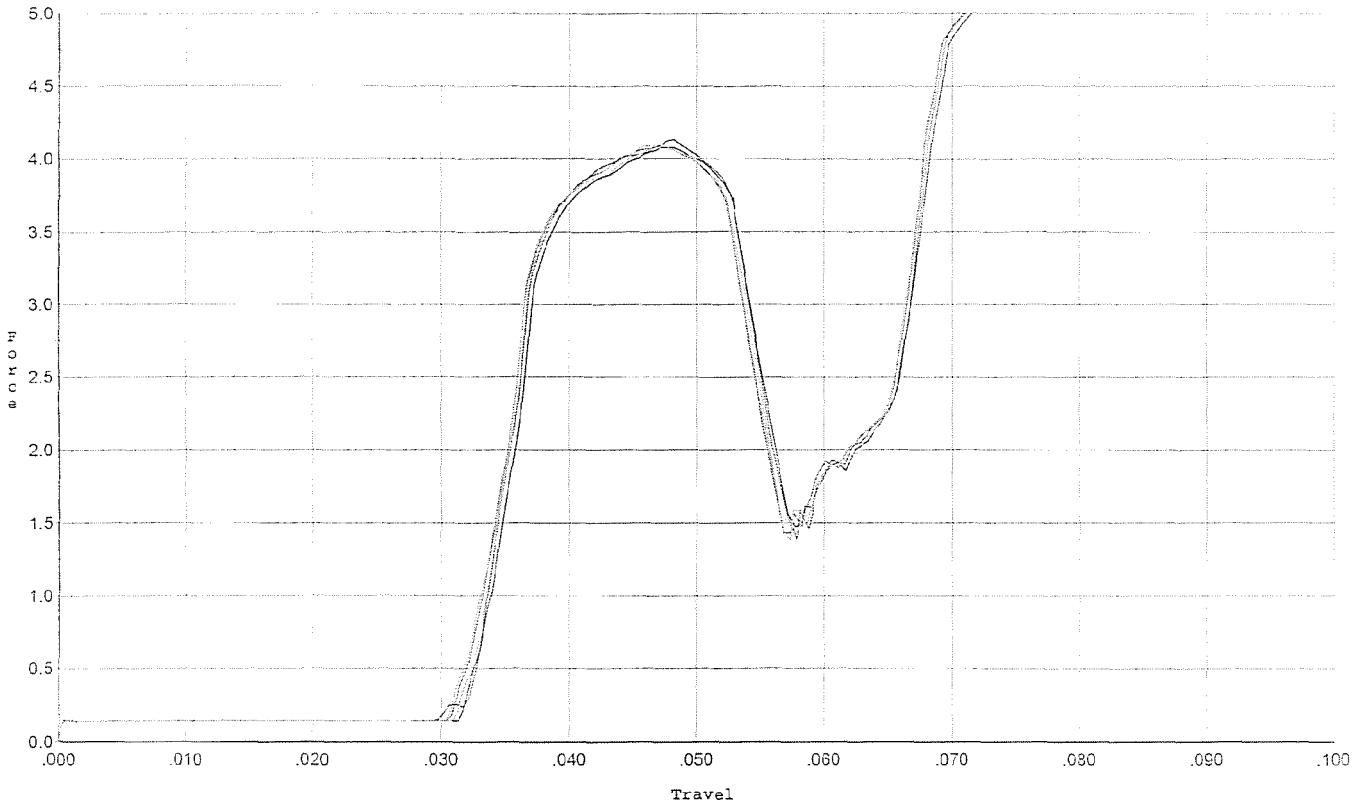
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.053	0.032	0.034	0.047		Set Trigger
2	2.521	0.053	0.032	0.034	0.047		Set Trigger
3	2.518	0.053	0.031	0.034	0.048		Set Trigger
4	2.524	0.054	0.031	0.033	0.048		Set Trigger
5	2.536	0.053	0.031	0.033	0.048		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/13/07

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.132	0.053	0.032	0.030	0.077		Set Trigger
2	4.079	0.053	0.032	0.030	0.076		Set Trigger
3	4.086	0.052	0.031	0.030	0.076		Set Trigger
4	4.099	0.054	0.032	0.029	0.078		Set Trigger
5	4.072	0.052	0.031	0.030	0.076		Set Trigger

Avg 4.09

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6645307.__0
FILE DATE AND TIME: 07/31/2007 23:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.052
The Average Y Centroid of the Five Target Set:	0.020
The Average Point of Impact of the Five Target Set:	0.056
The Average Mean Radius of the Five Target Set:	0.553
The Distance from POA to Centroid Target #1:	0.202
The Distance from Centroid Target #2 to Centroid Target #1:	0.280
The Distance from Centroid Target #3 to Centroid Target #1:	0.310
The Distance from Centroid Target #4 to Centroid Target #1:	0.235
The Distance from Centroid Target #5 to Centroid Target #1:	0.227

SERIAL NUMBER: G6645307. __0

TARGET NUMBER: 1

FILE DATE: 07/31/2007

FILE TIME: 23:05

X CENTROID: 0.000

Y CENTROID: 0.202

POA TO CENTROID: 0.202

HORZ SPREAD: 1.596

VERT SPREAD: 2.201

GROUP SPREAD: 2.432

MIN RADIUS: 0.026

MAX RADIUS: 1.513

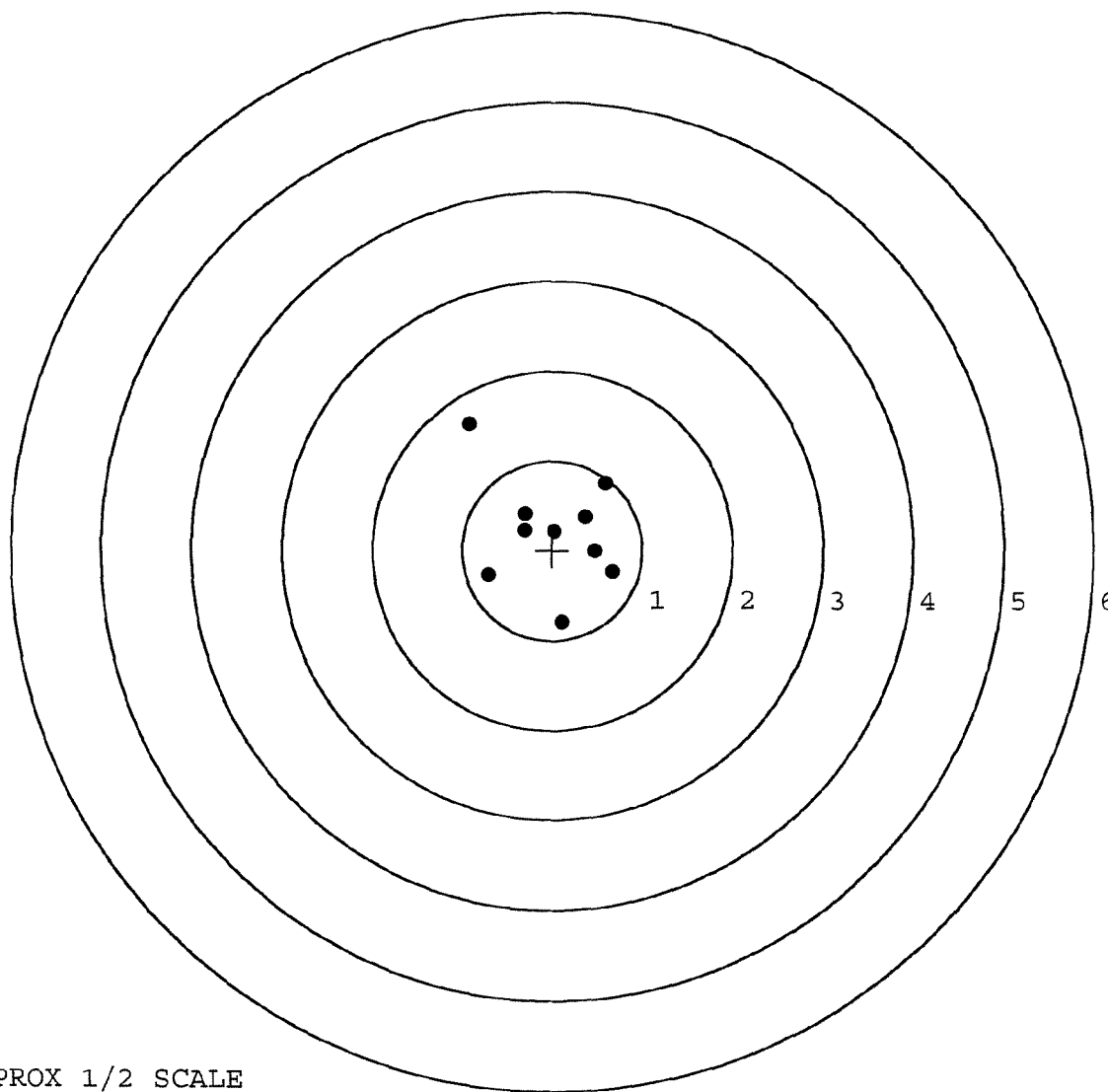
MEAN RADIUS: 0.663

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.712	-0.285
2:	0.112	-0.800
3:	0.673	-0.245
4:	0.476	-0.008
5:	0.025	0.211
6:	-0.308	0.224
7:	0.373	0.370
8:	0.589	0.750
9:	-0.923	1.401
10:	-0.303	0.407



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645307. __0

TARGET NUMBER: 2

FILE DATE: 07/31/2007

FILE TIME: 23:05

X CENTROID: 0.143

Y CENTROID: -0.038

POA TO CENTROID: 0.148

HORZ SPREAD: 1.568

VERT SPREAD: 2.348

GROUP SPREAD: 2.461

MIN RADIUS: 0.139

MAX RADIUS: 1.458

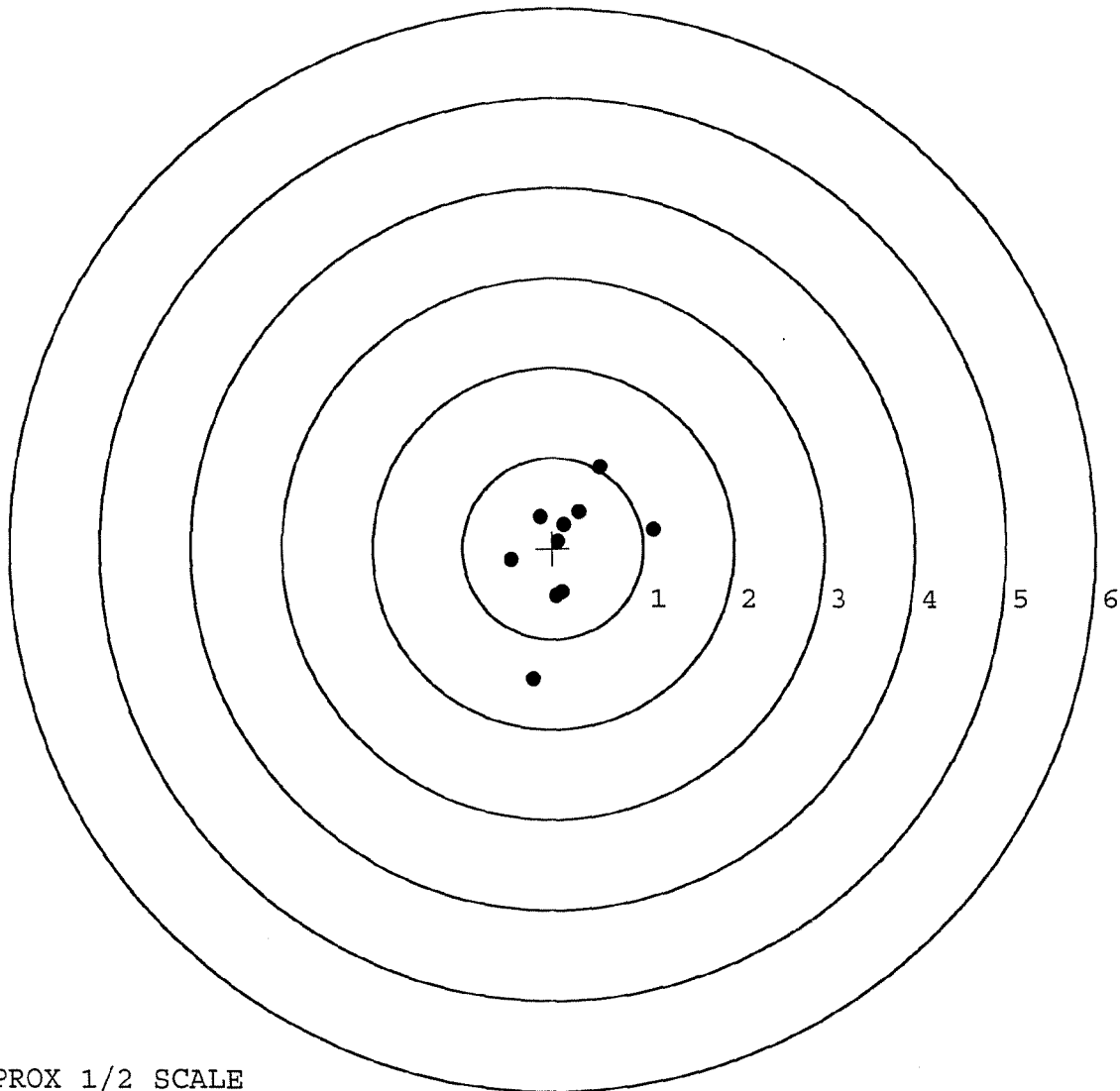
MEAN RADIUS: 0.641

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

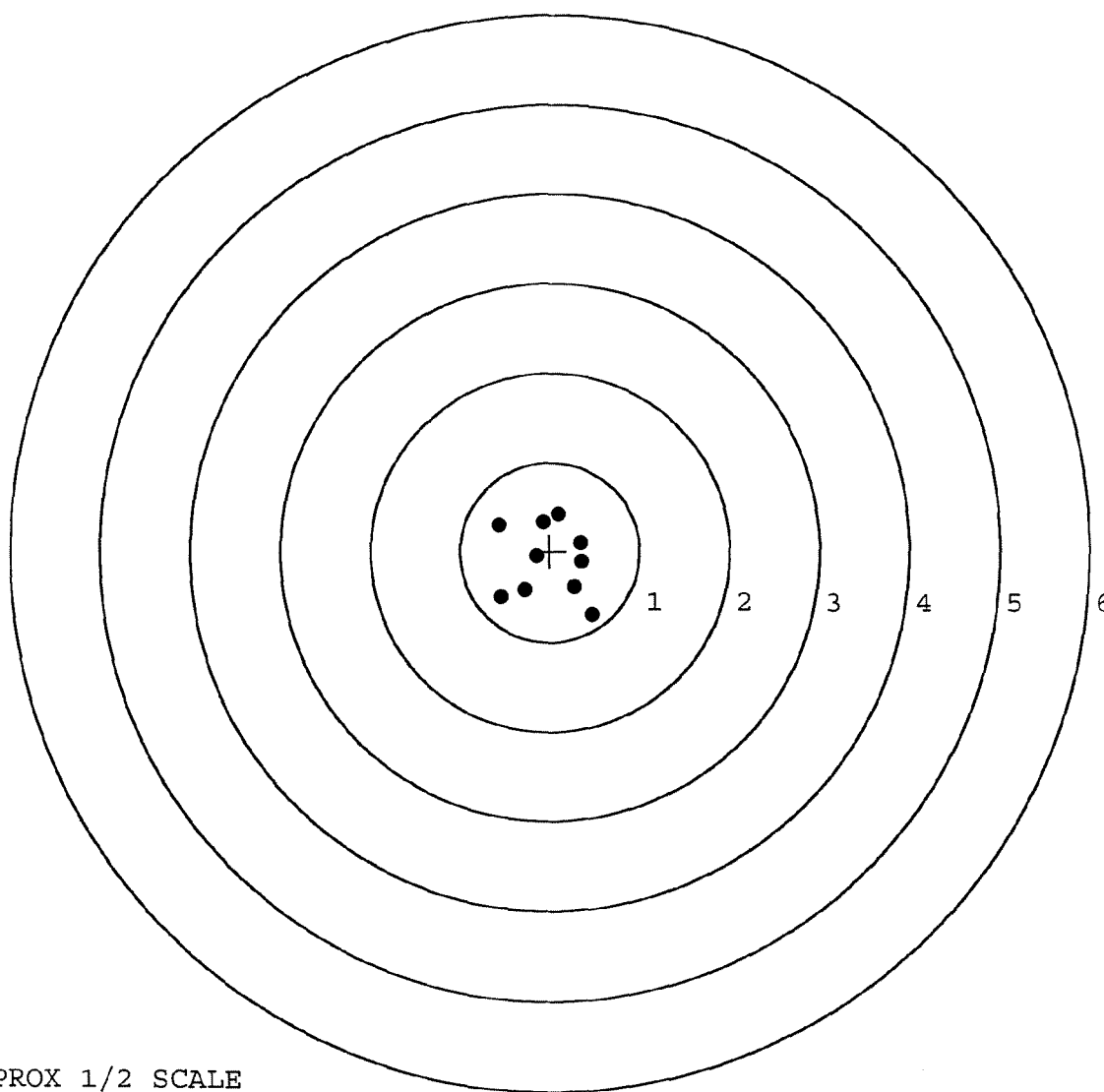
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.516	0.898
2:	1.108	0.212
3:	-0.460	-0.128
4:	0.107	-0.482
5:	-0.220	-1.450
6:	0.043	-0.526
7:	0.066	0.078
8:	0.292	0.402
9:	0.122	0.264
10:	-0.143	0.352



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645307. __0	POINT#	X	Y
TARGET NUMBER: 3	1:	-0.077	0.330
FILE DATE: 07/31/2007	2:	0.099	0.422
FILE TIME: 23:05	3:	0.343	0.097
	4:	0.360	-0.117
X CENTROID: -0.005	5:	0.286	-0.400
Y CENTROID: -0.107	6:	0.479	-0.699
POA TO CENTROID: 0.107	7:	-0.148	-0.056
HORZ SPREAD: 1.052	8:	-0.277	-0.431
VERT SPREAD: 1.121	9:	-0.545	-0.511
GROUP SPREAD: 1.447	10:	-0.573	0.294
MIN RADIUS: 0.152			
MAX RADIUS: 0.765			
MEAN RADIUS: 0.487			
# IN 1 IN DIAMETER: 6			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645307. __0

TARGET NUMBER: 4

FILE DATE: 07/31/2007

FILE TIME: 23:05

X CENTROID: -0.060

Y CENTROID: -0.025

POA TO CENTROID: 0.065

HORZ SPREAD: 1.081

VERT SPREAD: 1.616

GROUP SPREAD: 1.666

MIN RADIUS: 0.033

MAX RADIUS: 0.923

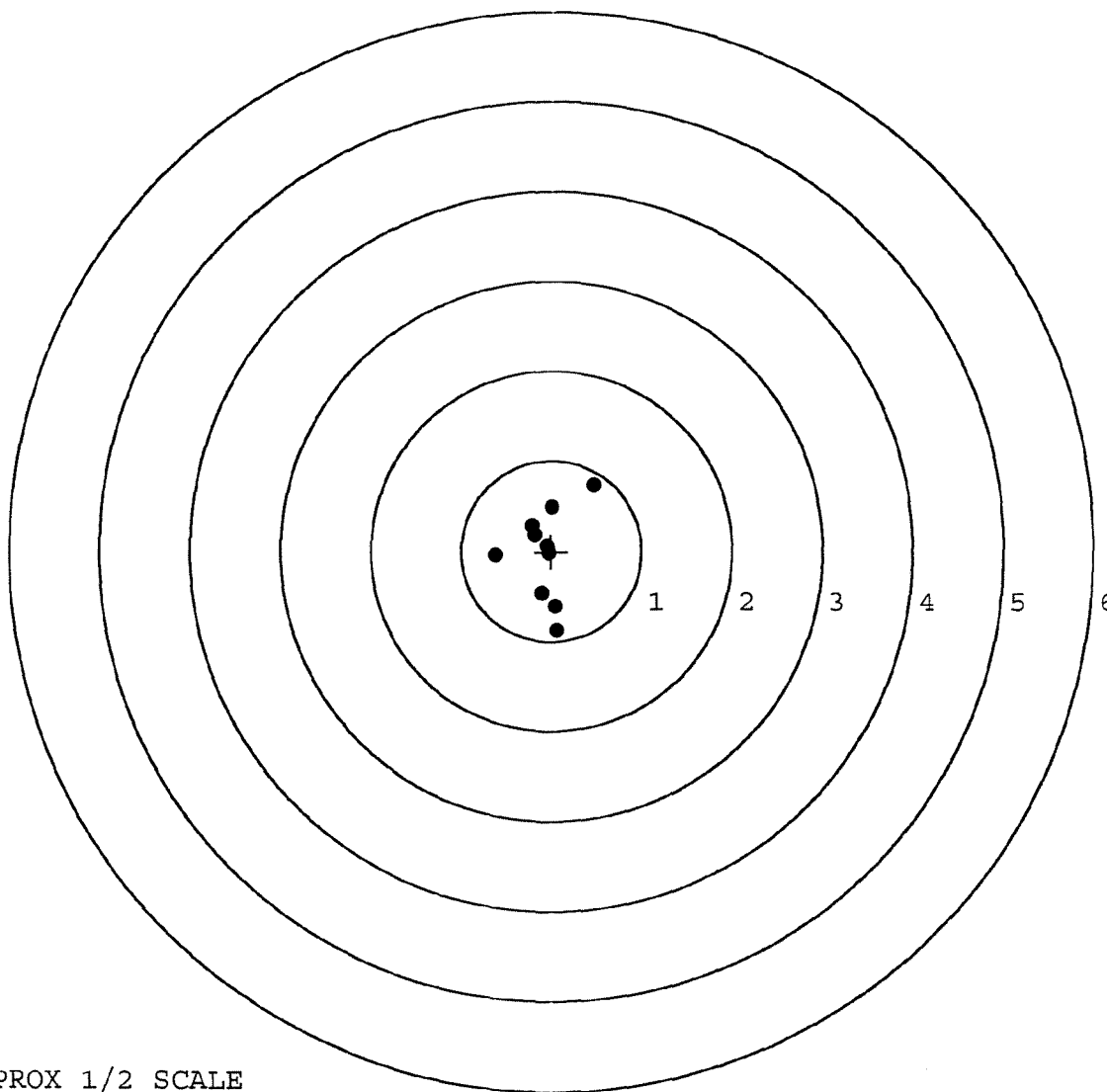
MEAN RADIUS: 0.462

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.013	0.489
2:	-0.216	0.292
3:	-0.614	-0.040
4:	0.467	0.733
5:	-0.028	-0.022
6:	-0.190	0.189
7:	-0.103	-0.461
8:	0.051	-0.607
9:	0.063	-0.883
10:	-0.047	0.063

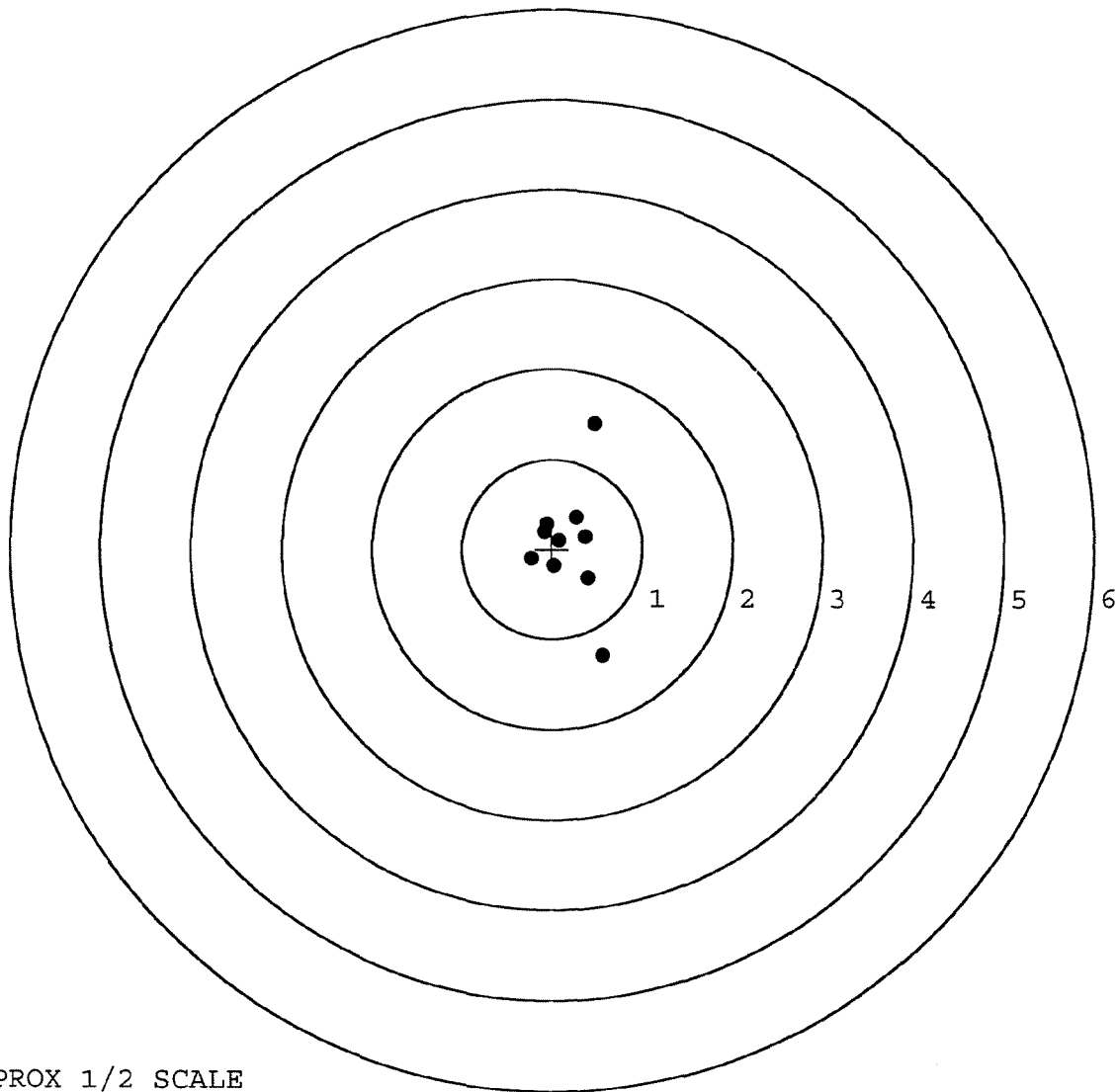


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645307. __0
 TARGET NUMBER: 5
 FILE DATE: 07/31/2007
 FILE TIME: 23:05

X CENTROID: 0.182
 Y CENTROID: 0.067
 POA TO CENTROID: 0.194
 HORZ SPREAD: 0.803
 VERT SPREAD: 2.589
 GROUP SPREAD: 2.591
 MIN RADIUS: 0.106
 MAX RADIUS: 1.361
 MEAN RADIUS: 0.512
 # IN 1 IN DIAMETER: 8
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.058	0.281
2:	0.270	0.366
3:	0.372	0.146
4:	0.406	-0.323
5:	0.571	-1.192
6:	0.025	-0.189
7:	-0.232	-0.109
8:	0.081	0.097
9:	0.472	1.397
10:	-0.085	0.197



TARGET APPROX 1/2 SCALE