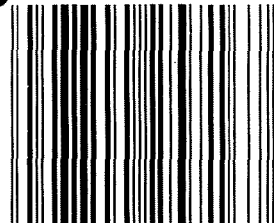


G-6645316

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

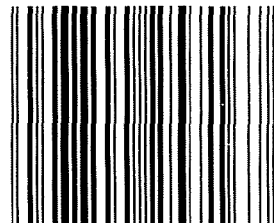


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



66645316

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



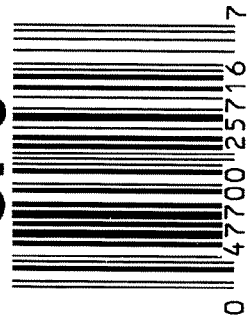
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6645316

UPC



INSPECTION CHECKLIST-NEW GUNS

66645316

GUN SERIAL #

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE			
420	ASSEMBLE ACTION		6-11-07	L.P.D.
430	ASSEMBLE TO STOCK		6-12-07	FM
440	PROOF	MAGNA - FLUX	6-12-07	TRW
460	CHECK HEADSPACE	JUN 13 2007	6-12-07	TRW
470	DIS-ASSEMBLE ACTION		6-12-07	L.P.D.
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unab</i>	6/13/07	<i>unab</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-13-07	CW
510	DRILL AND TAP SIGHT HOLES		6-13-07	TRW
520	GOFF BLAST BBL / REC		6-13-07	LB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		6/14/07	TS
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-18-07	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-18-07	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-18-07	SD
	D) OIL FIRING PIN ASSEMBLY		6-20-07	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6/22/07	<i>unab</i>

F004 REV 5/2006

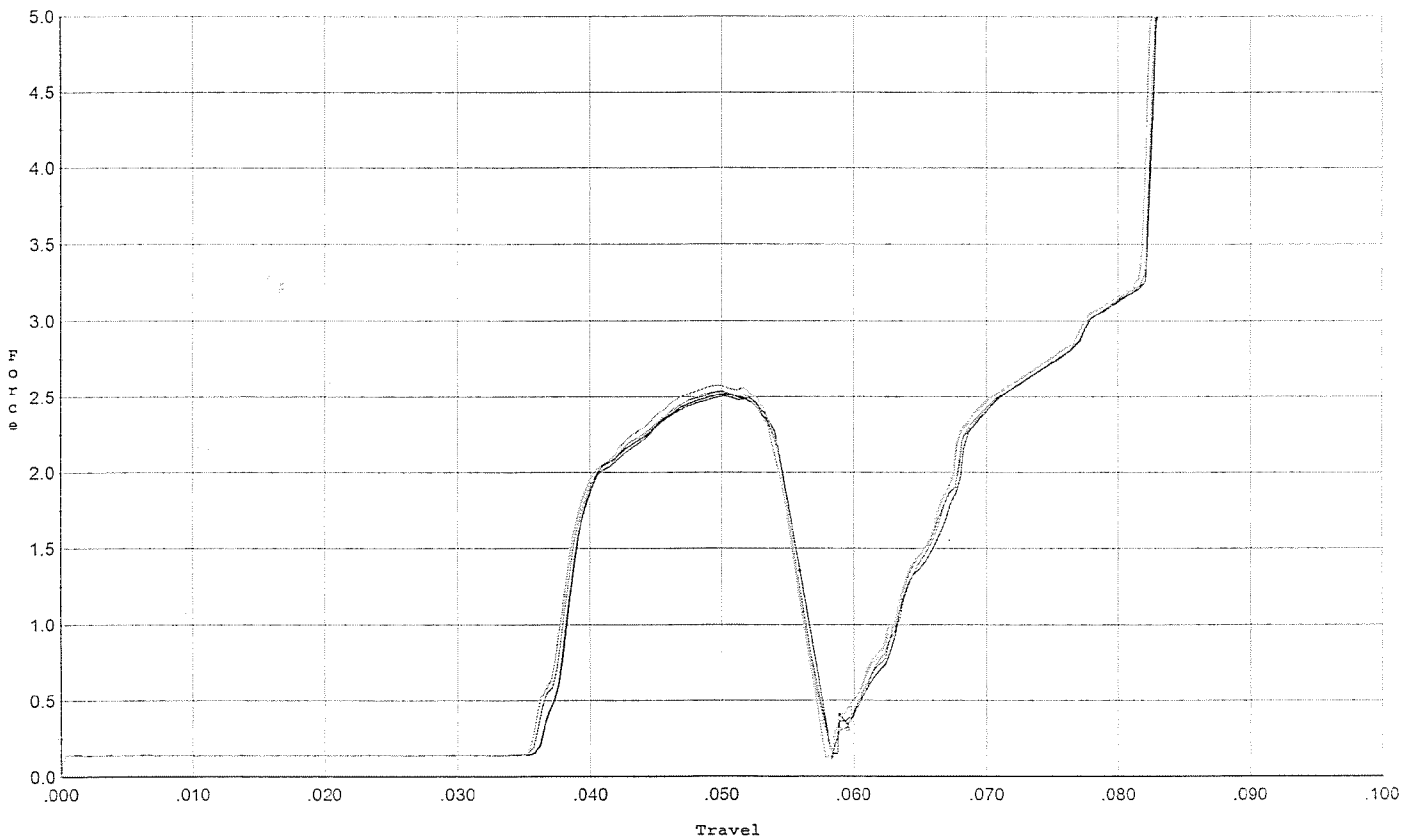
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>5.75</u> <u>5.25</u>	6/22/07	nm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.75</u> <u>4.75</u>	6/22/07	nm
	H) TRIGGER PULL TEST AND RETAINABILITY		6/22/07	nm
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	6/22/07	nm
	J) ASSEMBLE STOCK		6-20-07	DA
	K) ASSEMBLE SWIVEL STUDS		6/22/07	nm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6/22/07	nm
	M) IRON SIGHT ALIGNMENT		6/22/07	nm
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6/22/07	nm
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/21/07	nm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-21-07	SD
670	FINAL INSPECTION A) HEADSPACE		6/22/07	nm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>237</u> <u>240</u> <u>245</u> <u>240</u> <u>227</u>	6/22/07	nm
	C) FUNCTION		6/22/07	nm
690	PACK		8-7-07	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/18/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



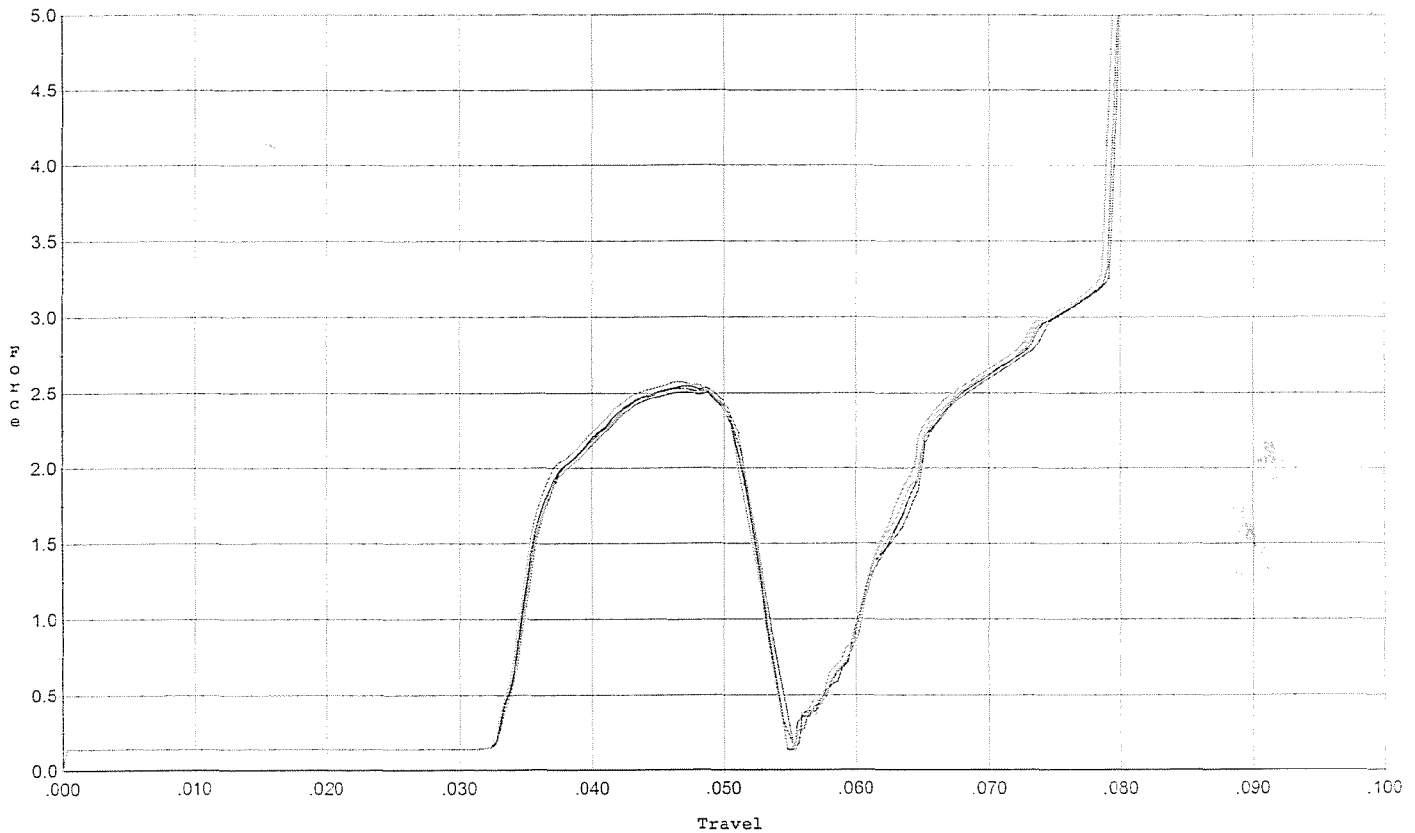
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.054	0.036	0.035	0.043		Set Trigger
2	2.519	0.056	0.036	0.035	0.045		Set Trigger
3	2.532	0.054	0.036	0.035	0.044		Set Trigger
4	2.576	0.054	0.036	0.035	0.045		Set Trigger
5	2.542	0.055	0.036	0.035	0.045		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 6/18/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



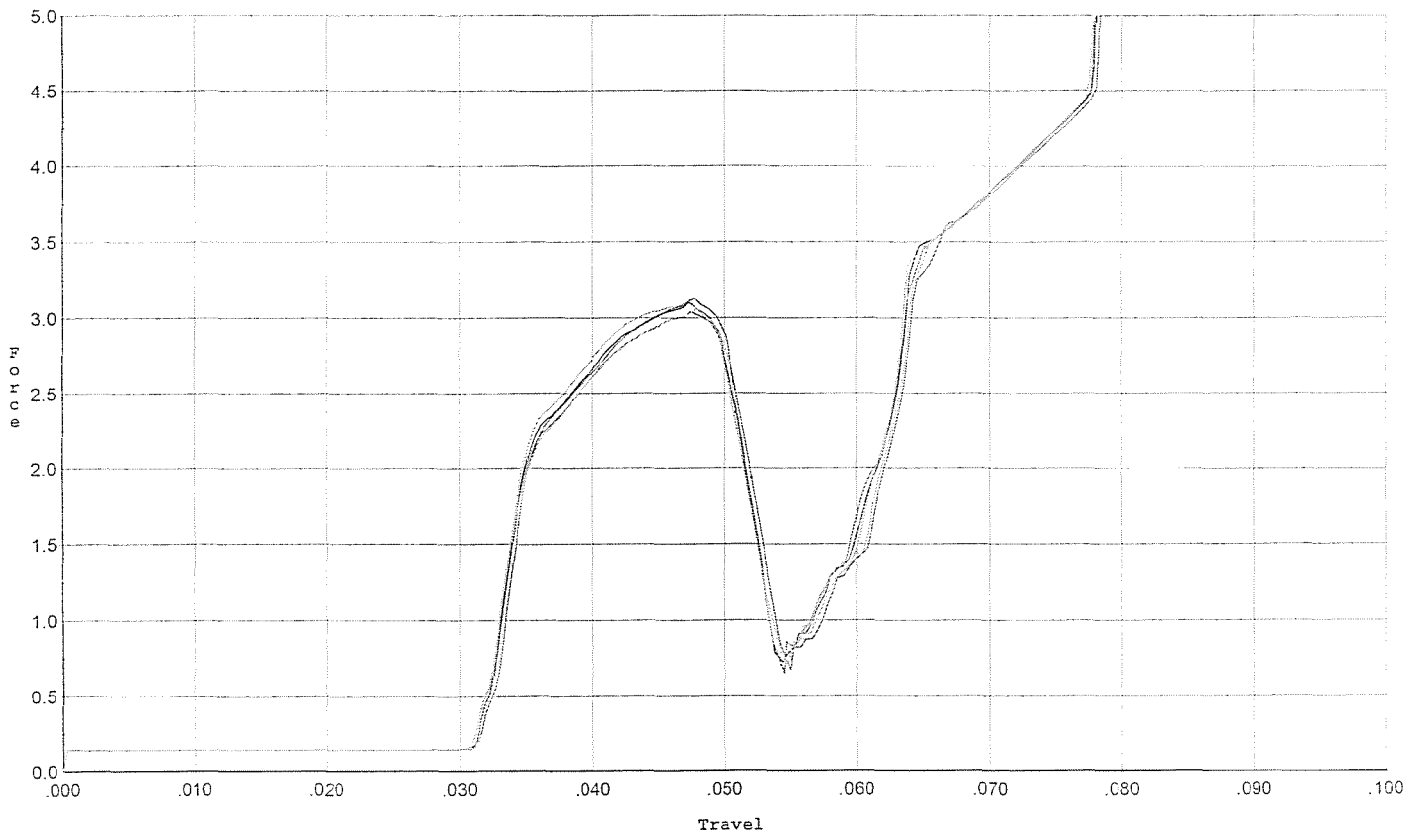
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.051	0.033	0.034	0.044		Set Trigger
2	2.529	0.052	0.033	0.034	0.044		Set Trigger
3	2.506	0.051	0.033	0.034	0.044		Set Trigger
4	2.530	0.051	0.033	0.034	0.044		Set Trigger
5	2.572	0.052	0.033	0.034	0.046		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 6/18/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



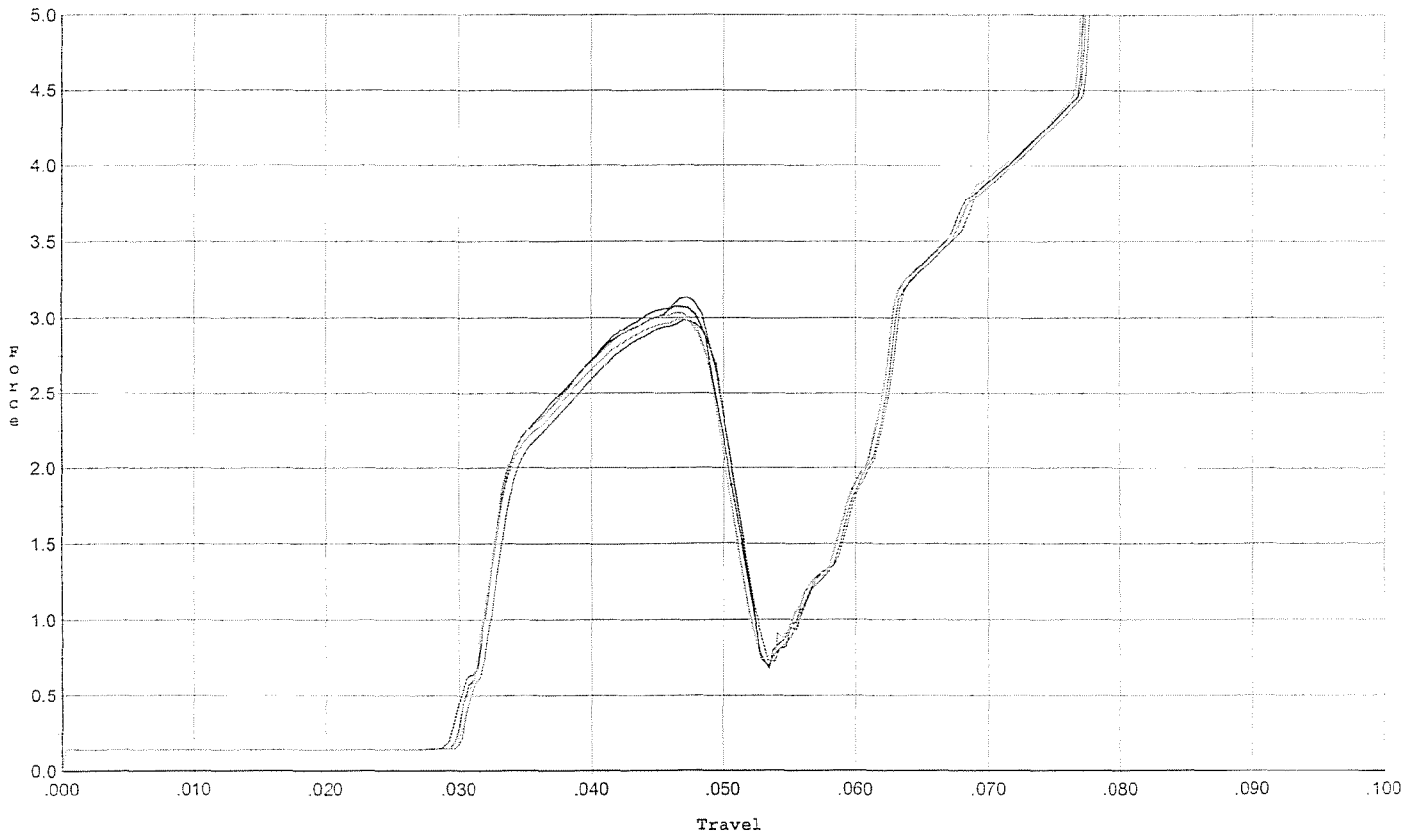
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.052	0.032	0.033	0.055		Set Trigger
2	3.100	0.051	0.031	0.033	0.053		Set Trigger
3	3.041	0.051	0.031	0.032	0.053		Set Trigger
4	3.056	0.050	0.032	0.033	0.052		Set Trigger
5	3.109	0.051	0.031	0.032	0.055		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 6/18/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



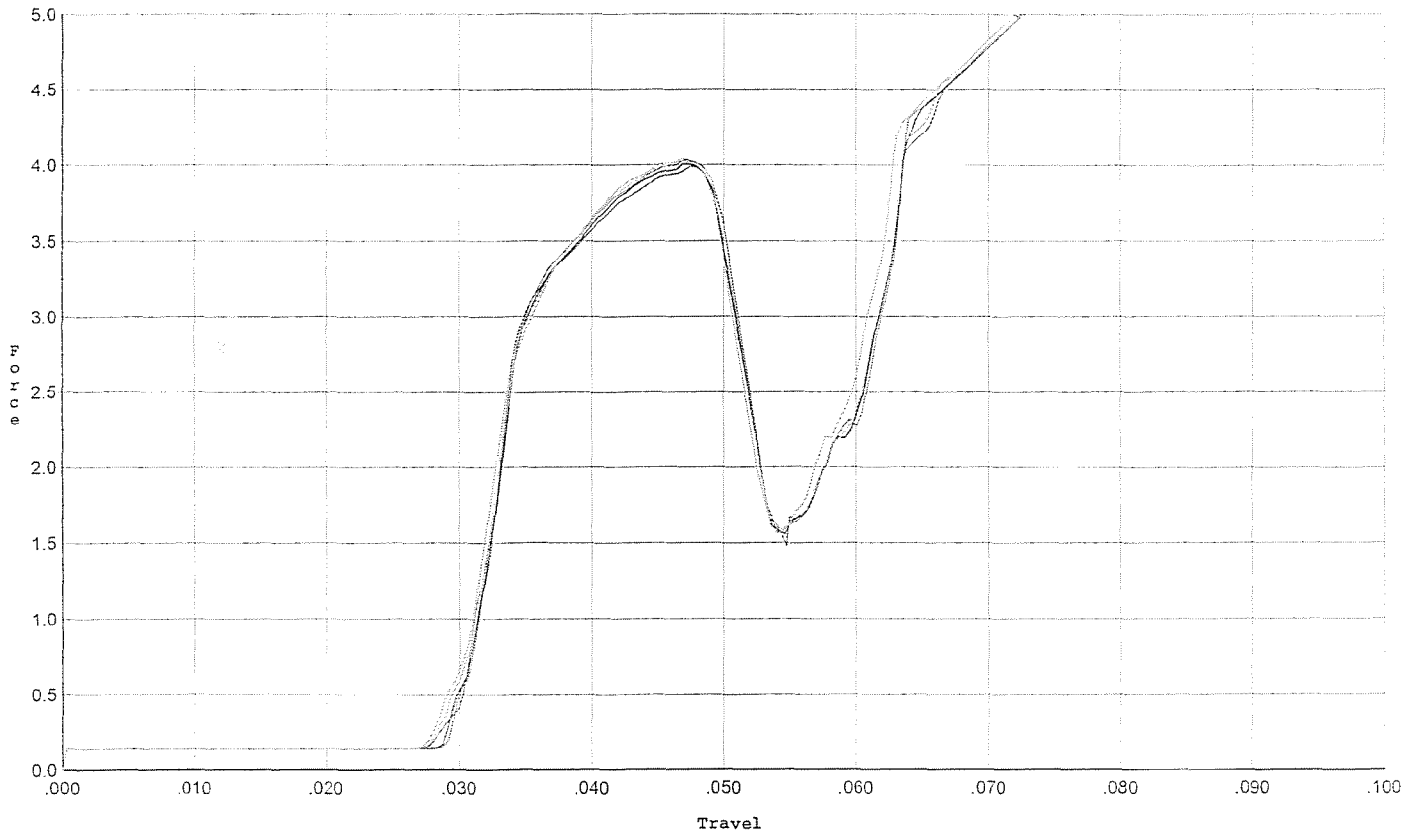
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.050	0.030	0.032	0.054		Set Trigger
2	3.075	0.051	0.030	0.032	0.054		Set Trigger
3	2.985	0.049	0.030	0.032	0.051		Set Trigger
4	2.991	0.049	0.030	0.032	0.050		Set Trigger
5	3.033	0.049	0.030	0.032	0.051		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 6/18/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



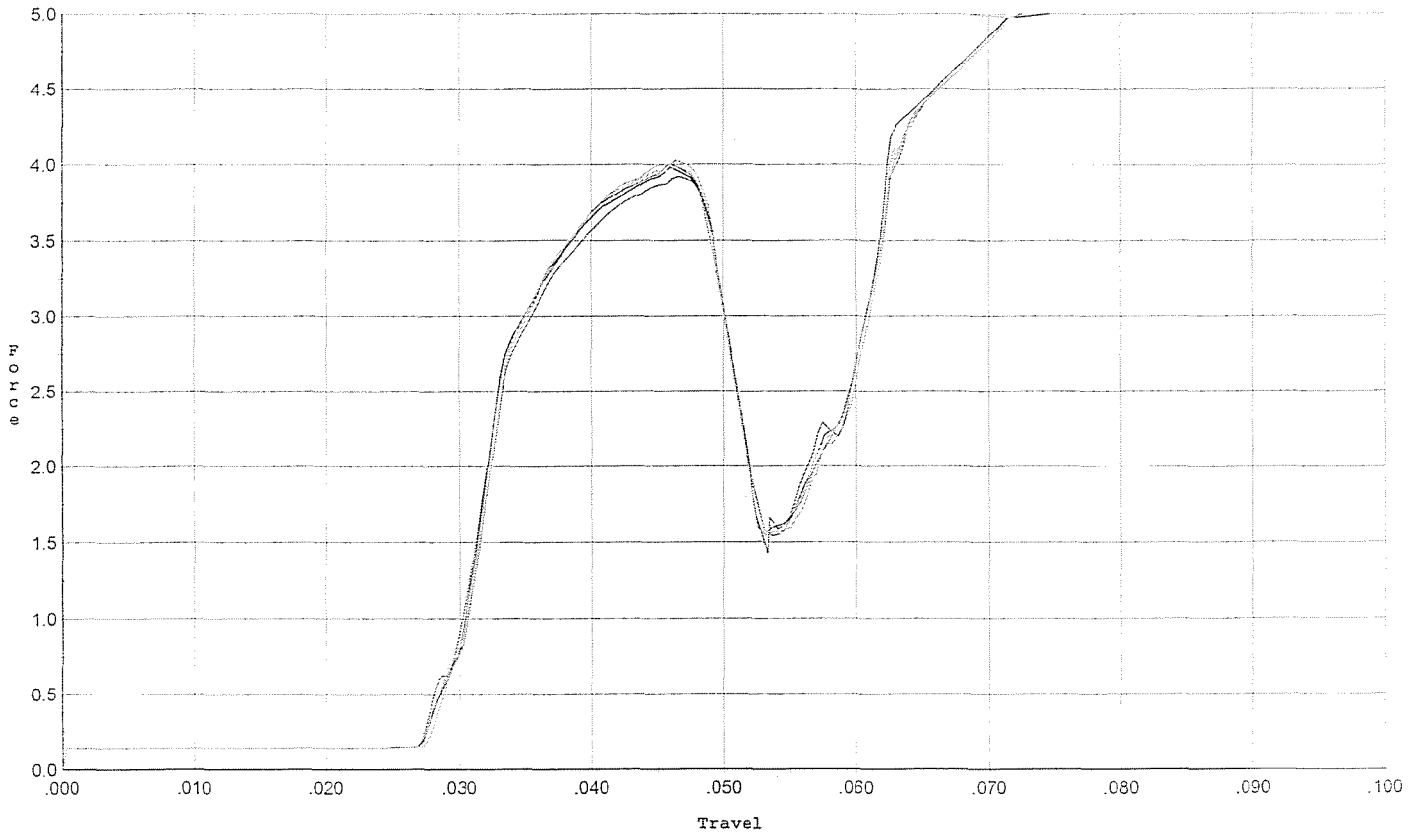
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.989	0.051	0.029	0.031	0.073		Set Trigger
2	4.007	0.051	0.029	0.031	0.072		Set Trigger
3	4.031	0.050	0.030	0.031	0.071		Set Trigger
4	4.032	0.049	0.028	0.030	0.071		Set Trigger
5	4.047	0.051	0.028	0.030	0.073		Set Trigger

AUG 4.02

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 6/18/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



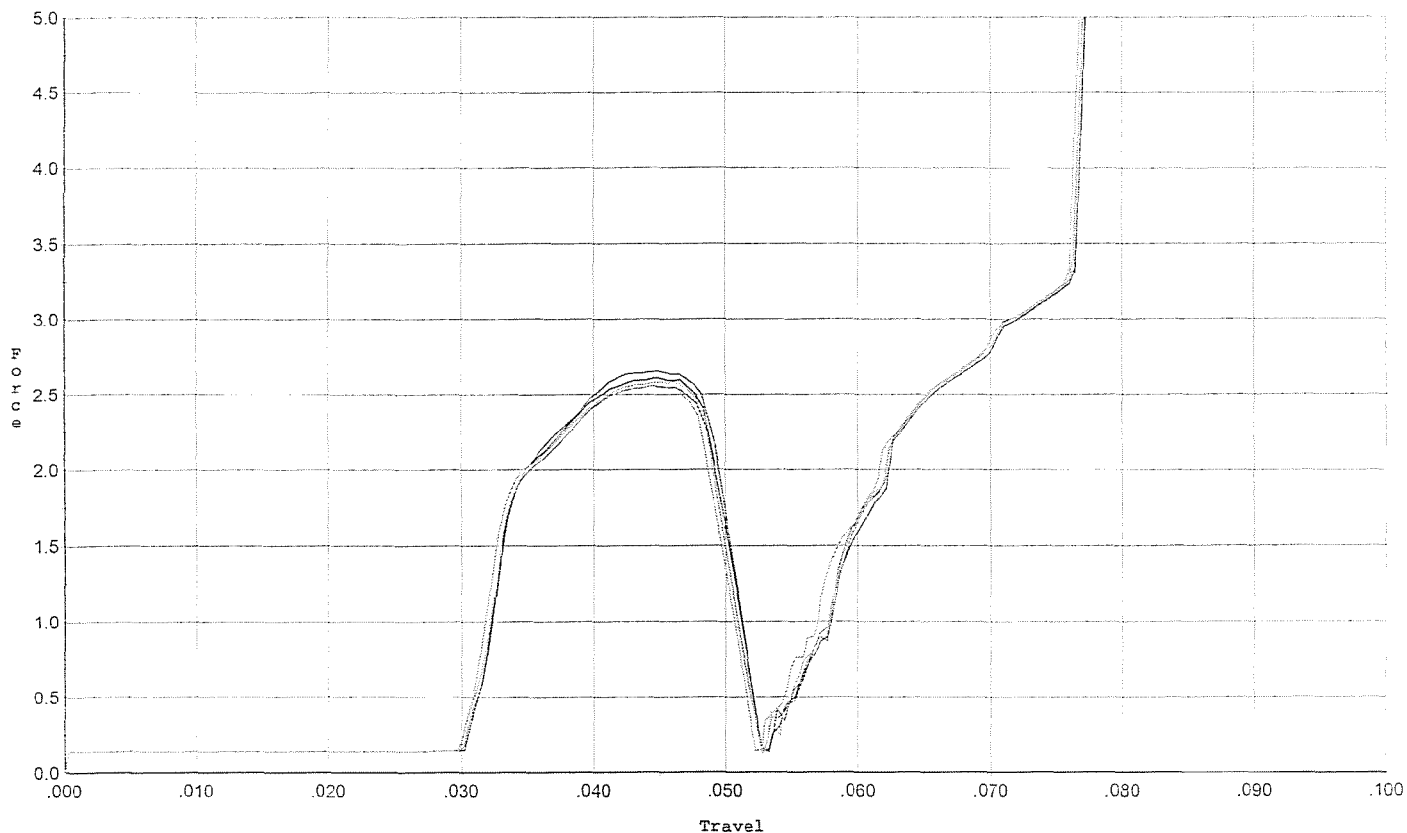
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.004	0.049	0.027	0.030	0.071		Set Trigger
2	3.983	0.049	0.028	0.030	0.071		Set Trigger
3	3.920	0.049	0.028	0.031	0.069		Set Trigger
4	3.988	0.050	0.028	0.030	0.071		Set Trigger
5	4.030	0.049	0.028	0.031	0.070		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 6/18/07

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



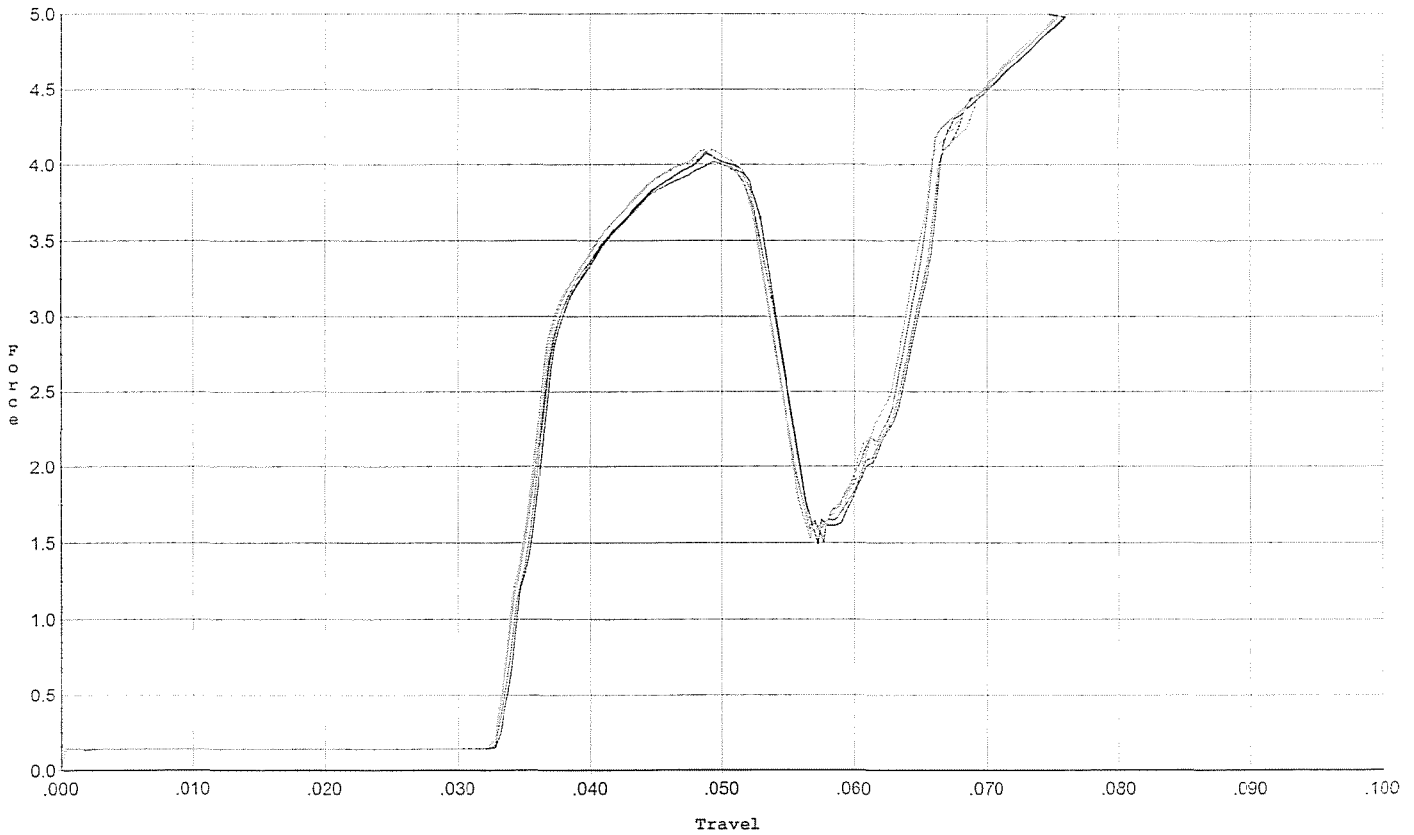
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.049	0.031	0.033	0.046		Set Trigger
2	2.607	0.050	0.031	0.033	0.046		Set Trigger
3	2.555	0.049	0.030	0.033	0.044		Set Trigger
4	2.585	0.048	0.030	0.033	0.044		Set Trigger
5	2.555	0.050	0.030	0.032	0.045		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 6/18/07

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.054	0.033	0.031	0.074		Set Trigger
2	4.078	0.053	0.033	0.031	0.072		Set Trigger
3	4.020	0.052	0.033	0.031	0.071		Set Trigger
4	4.101	0.052	0.033	0.031	0.072		Set Trigger
5	4.097	0.052	0.033	0.031	0.072		Set Trigger

AUG 4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6645316.___0
FILE DATE AND TIME: 06/21/2007 23:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

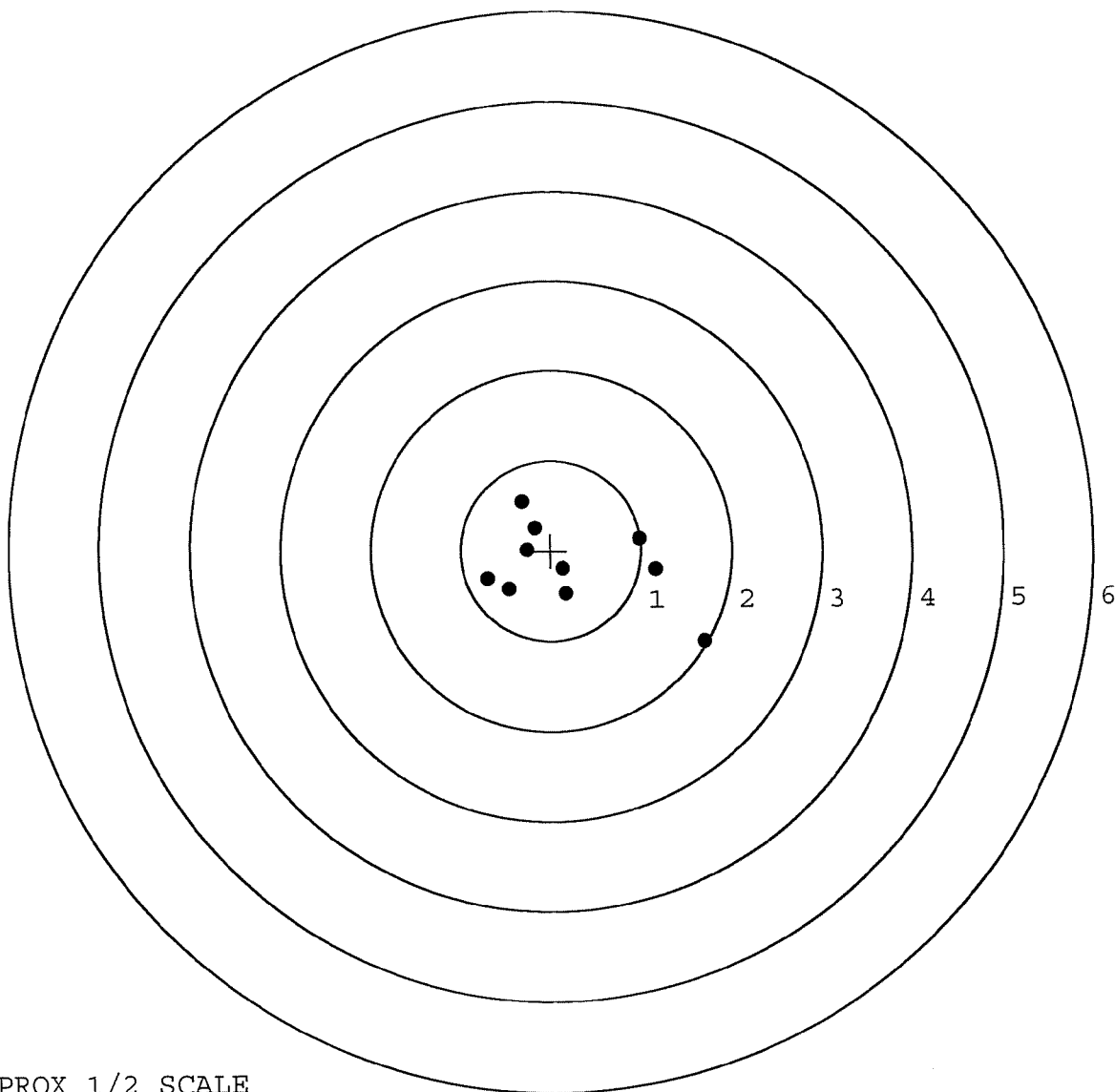
The Average X Centroid of the Five Target Set:	0.051
The Average Y Centroid of the Five Target Set:	-0.106
The Average Point of Impact of the Five Target Set:	0.118
The Average Mean Radius of the Five Target Set:	0.652
The Distance from POA to Centroid Target #1:	0.281
The Distance from Centroid Target #2 to Centroid Target #1:	0.086
The Distance from Centroid Target #3 to Centroid Target #1:	0.378
The Distance from Centroid Target #4 to Centroid Target #1:	0.240
The Distance from Centroid Target #5 to Centroid Target #1:	0.268

BARBER - M24 0171385

SERIAL NUMBER: G6645316. __0
TARGET NUMBER: 1
FILE DATE: 06/21/2007
FILE TIME: 23:29

X CENTROID: 0.221
Y CENTROID: -0.173
POA TO CENTROID: 0.281
HORZ SPREAD: 2.389
VERT SPREAD: 1.562
GROUP SPREAD: 2.544
MIN RADIUS: 0.092
MAX RADIUS: 1.695
MEAN RADIUS: 0.752
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.319	0.542
2:	-0.178	0.250
3:	-0.264	0.007
4:	-0.700	-0.309
5:	-0.466	-0.428
6:	0.134	-0.202
7:	0.169	-0.484
8:	0.984	0.132
9:	1.160	-0.217
10:	1.689	-1.020



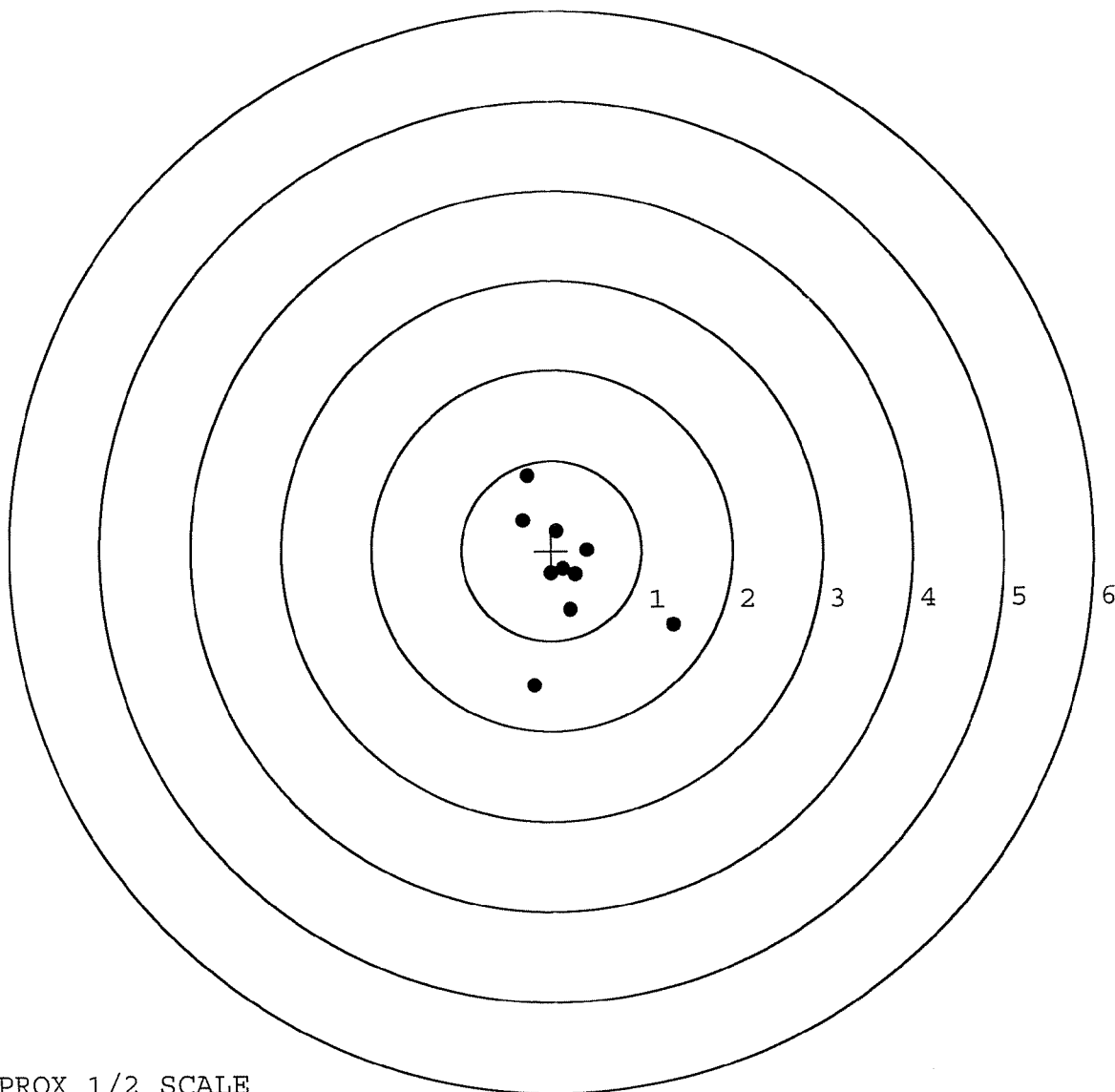
TARGET APPROX 1/2 SCALE

BARBER - M24 0171386

SERIAL NUMBER: G6645316. __0
TARGET NUMBER: 2
FILE DATE: 06/21/2007
FILE TIME: 23:29

POINT#	X	Y
1:	-0.263	0.834
2:	-0.314	0.336
3:	0.059	0.214
4:	-0.012	-0.257
5:	0.129	-0.208
6:	0.271	-0.269
7:	0.396	0.003
8:	0.207	-0.661
9:	1.341	-0.834
10:	-0.202	-1.505

X CENTROID: 0.161
Y CENTROID: -0.235
POA TO CENTROID: 0.285
HORZ SPREAD: 1.655
VERT SPREAD: 2.339
GROUP SPREAD: 2.314
MIN RADIUS: 0.042
MAX RADIUS: 1.323
MEAN RADIUS: 0.609
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



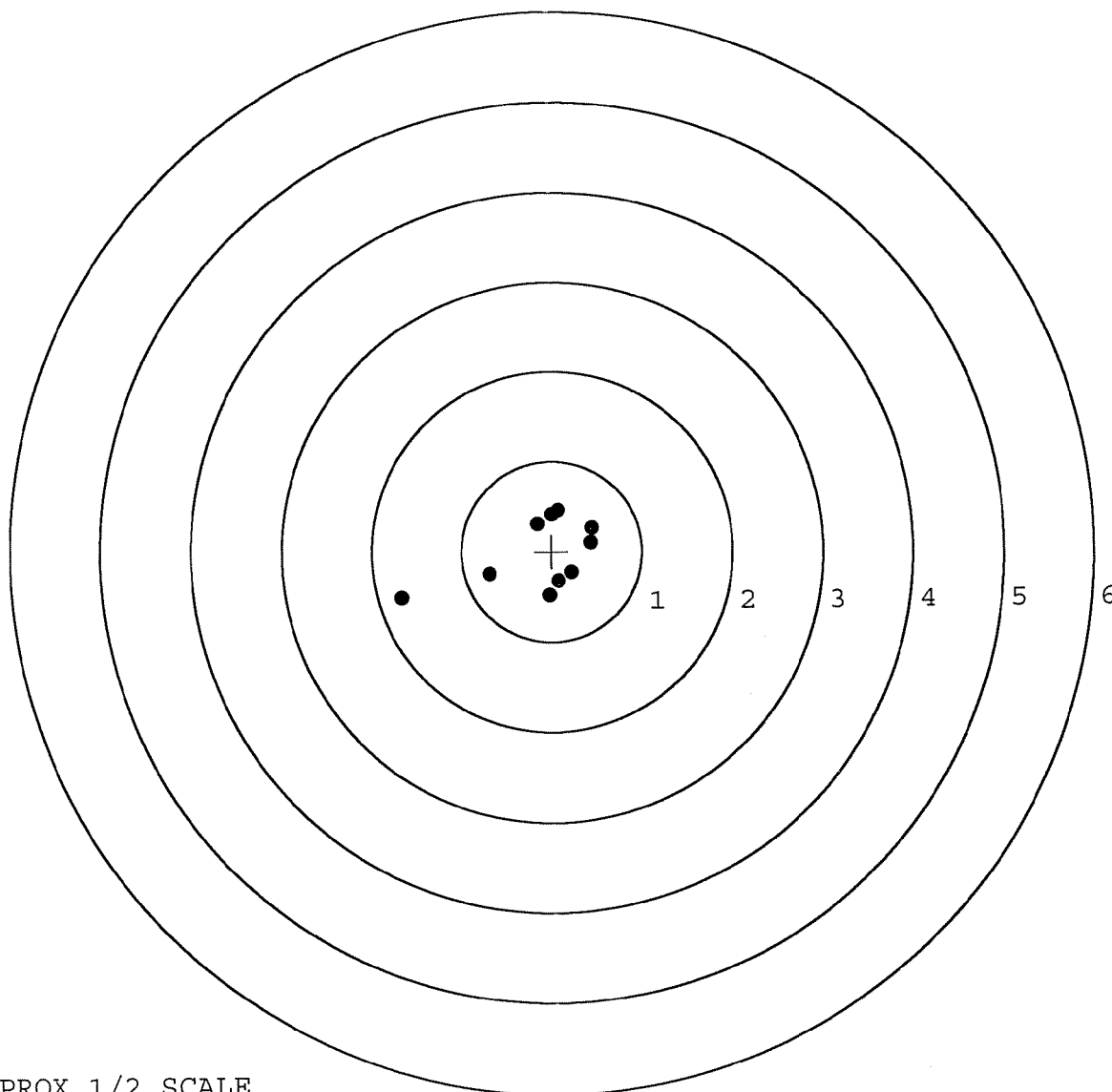
TARGET APPROX 1/2 SCALE

BARBER - M24 0171387

SERIAL NUMBER: G6645316. __0
TARGET NUMBER: 3
FILE DATE: 06/21/2007
FILE TIME: 23:29

X CENTROID: -0.128
Y CENTROID: -0.029
POA TO CENTROID: 0.131
HORZ SPREAD: 2.117
VERT SPREAD: 0.963
GROUP SPREAD: 2.249
MIN RADIUS: 0.331
MAX RADIUS: 1.610
MEAN RADIUS: 0.600
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.159	0.300
2:	0.078	0.459
3:	0.450	0.255
4:	0.438	0.096
5:	0.225	-0.238
6:	0.076	-0.328
7:	-0.033	-0.491
8:	-0.691	-0.247
9:	-1.667	-0.504
10:	0.001	0.407



TARGET APPROX 1/2 SCALE

BARBER - M24 0171388

SERIAL NUMBER: G6645316. __0

TARGET NUMBER: 4

FILE DATE: 06/21/2007

FILE TIME: 23:29

X CENTROID: 0.025

Y CENTROID: -0.034

POA TO CENTROID: 0.042

HORZ SPREAD: 1.139

VERT SPREAD: 2.758

GROUP SPREAD: 2.821

MIN RADIUS: 0.307

MAX RADIUS: 1.768

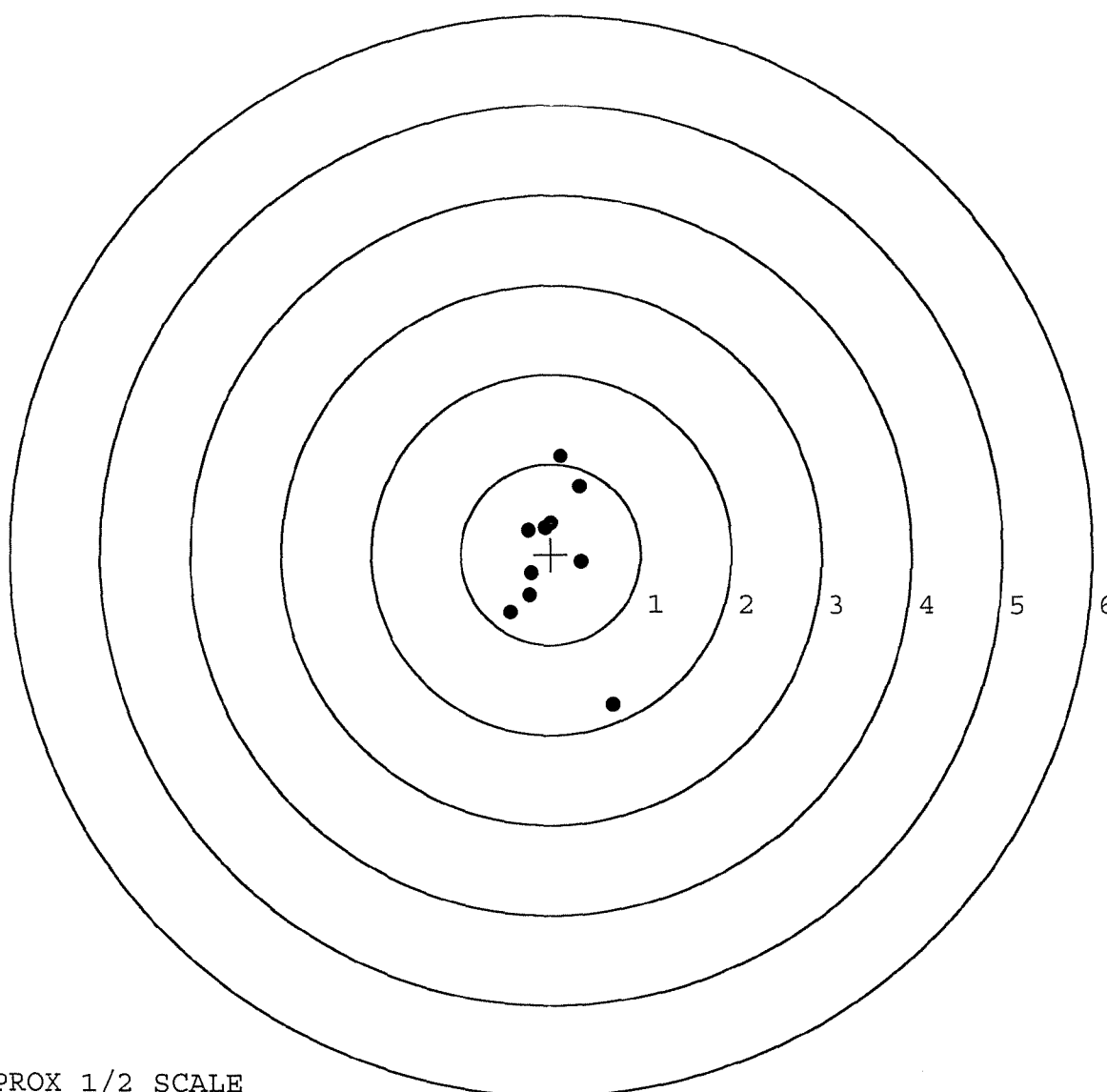
MEAN RADIUS: 0.676

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.247	0.265
2:	0.003	0.348
3:	0.107	1.089
4:	0.321	0.751
5:	0.335	-0.090
6:	-0.220	-0.219
7:	-0.240	-0.462
8:	-0.441	-0.651
9:	0.698	-1.669
10:	-0.064	0.300



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645316. 0

TARGET NUMBER: 5

FILE DATE: 06/21/2007

FILE TIME: 23:29

X CENTROID: -0.023

Y CENTROID: -0.062

POA TO CENTROID: 0.066

HORZ SPREAD: 1.354

VERT SPREAD: 1.618

GROUP SPREAD: 1.807

MIN RADIUS: 0.280

MAX RADIUS: 1.165

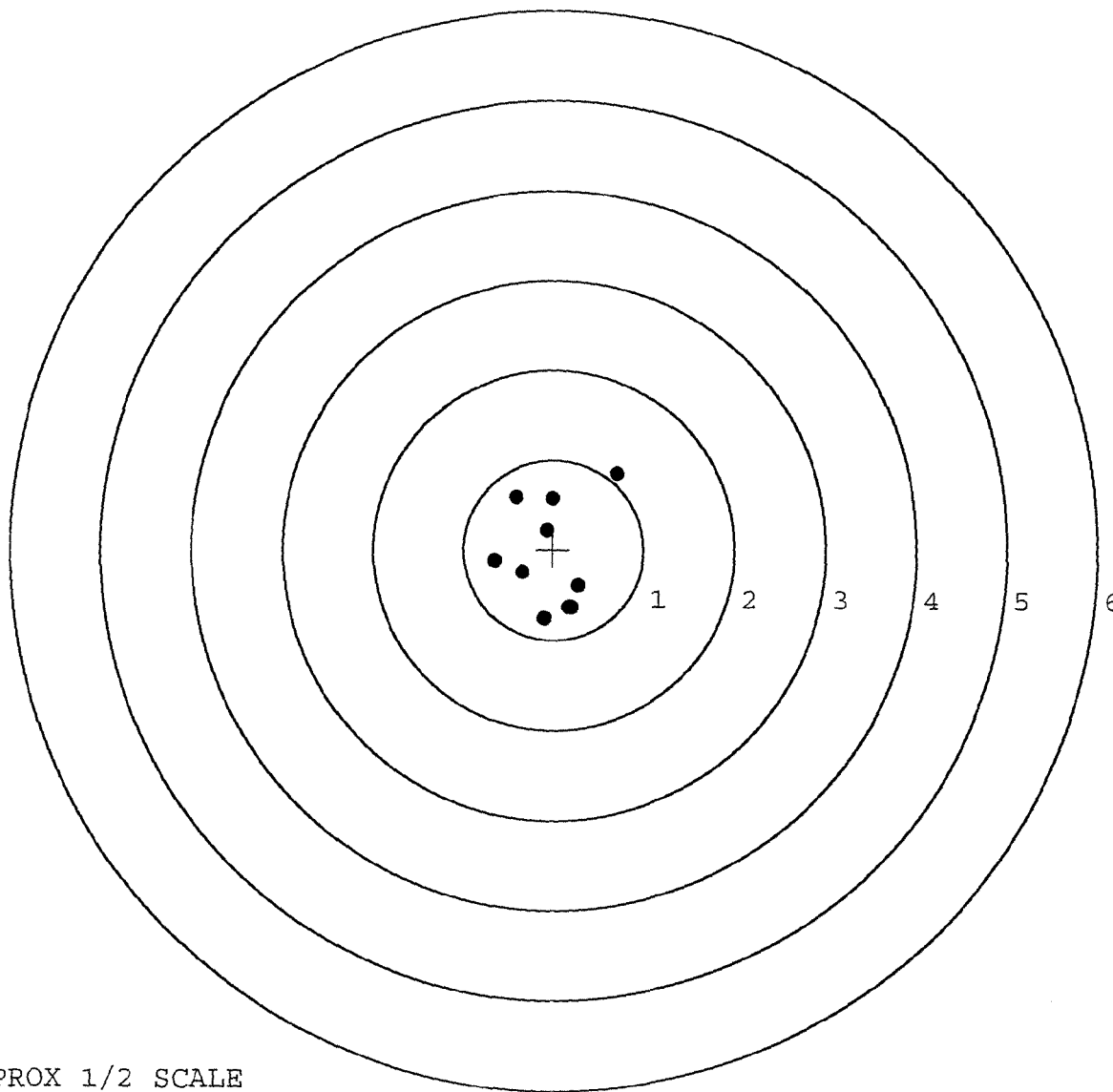
MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.414	0.584
2:	-0.007	0.573
3:	0.702	0.850
4:	-0.072	0.214
5:	-0.652	-0.127
6:	-0.348	-0.254
7:	-0.102	-0.768
8:	0.176	-0.642
9:	0.206	-0.646
10:	0.277	-0.402



RGET APPROX 1/2 SCALE