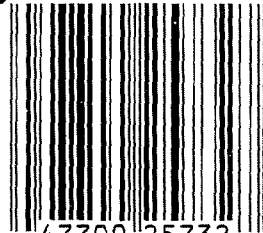


G 664 5625

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC

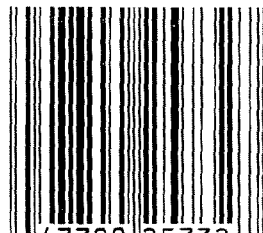


0 47700 25732 7

ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



0 47700 25732 7

SERIAL NO.



66645625

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

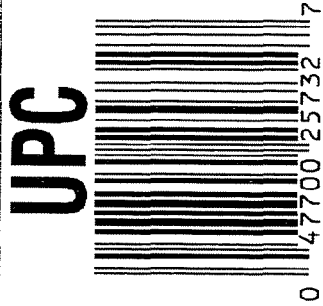
- INSTRUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6645625



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6645625

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		5-18-07	RTZ
420	ASSEMBLE ACTION		5-16-07	SPD
430	ASSEMBLE TO STOCK		5-18-07	TRW
440	PROOF		5-18-07	TRW
460	CHECK HEADSPACE		5-18-07	TRW
470	DIS-ASSEMBLE ACTION		5-18-07	RTZ
480	MAGNAFLUX BBL ACTION		5/31/07	mmf
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5-21-07	CW
510	DRILL AND TAP SIGHT HOLES		5-21-07	TRW
520	GOFF BLAST BBL / REC		5-22-07	CB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		5/23/07	FB
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-30-07	SPD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-30-07	SPD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-30-07	SPD
	D) OIL FIRING PIN ASSEMBLY		5-30-07	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

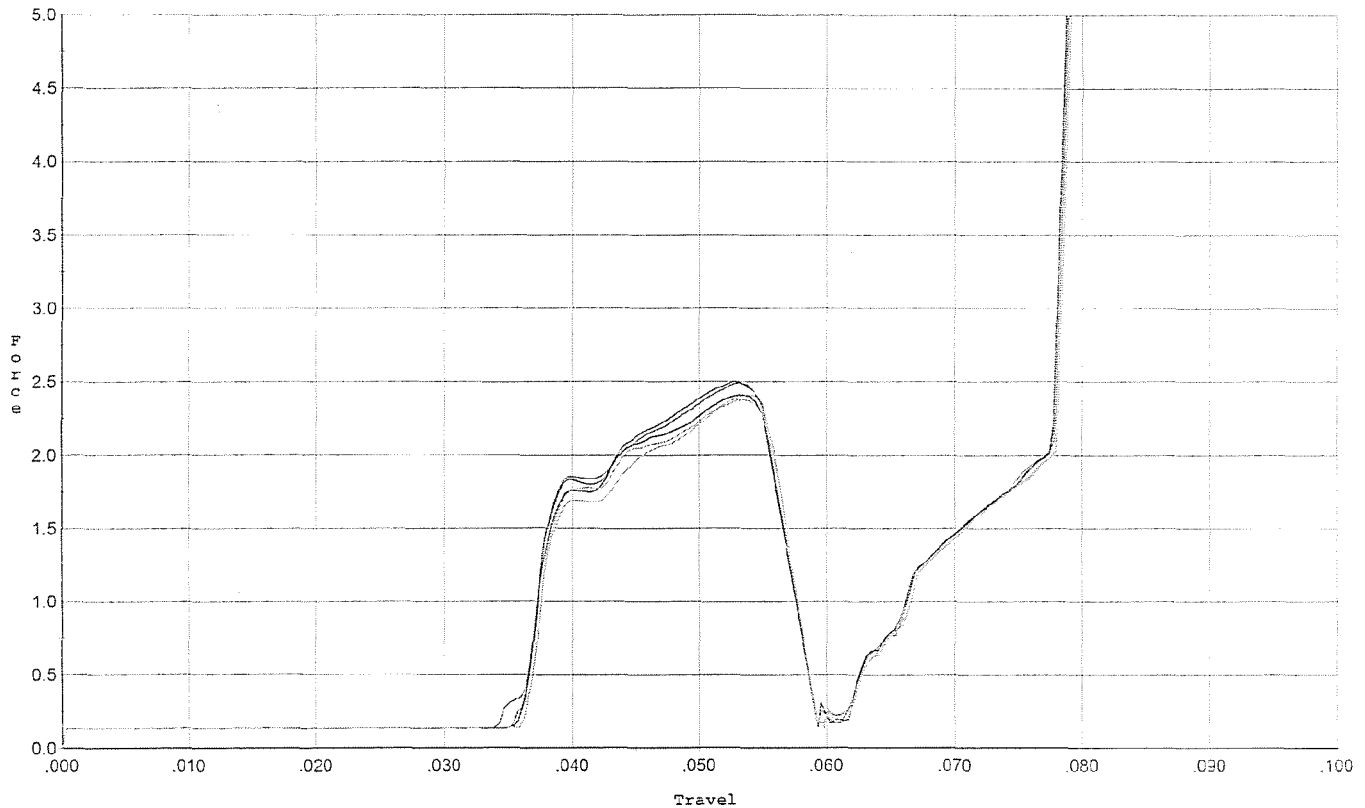
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	6-6-07	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	6-6-07	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1.024</u> <u>1.024</u> <u>1.024</u>	6-6-07	DA
	J) ASSEMBLE STOCK		5-30-07	P.P.D.
	K) ASSEMBLE SWIVEL STUDS		6-6-07	P.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/5/07	nm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-5-07	SD
670	FINAL INSPECTION A) HEADSPACE		6-6-07	P.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.33</u> <u>2.34</u> <u>2.42</u> <u>2.31</u>	6-6-07	DA
	C) FUNCTION		6-6-07	P.P.D.
690	PACK		6-11-07	DA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/30/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



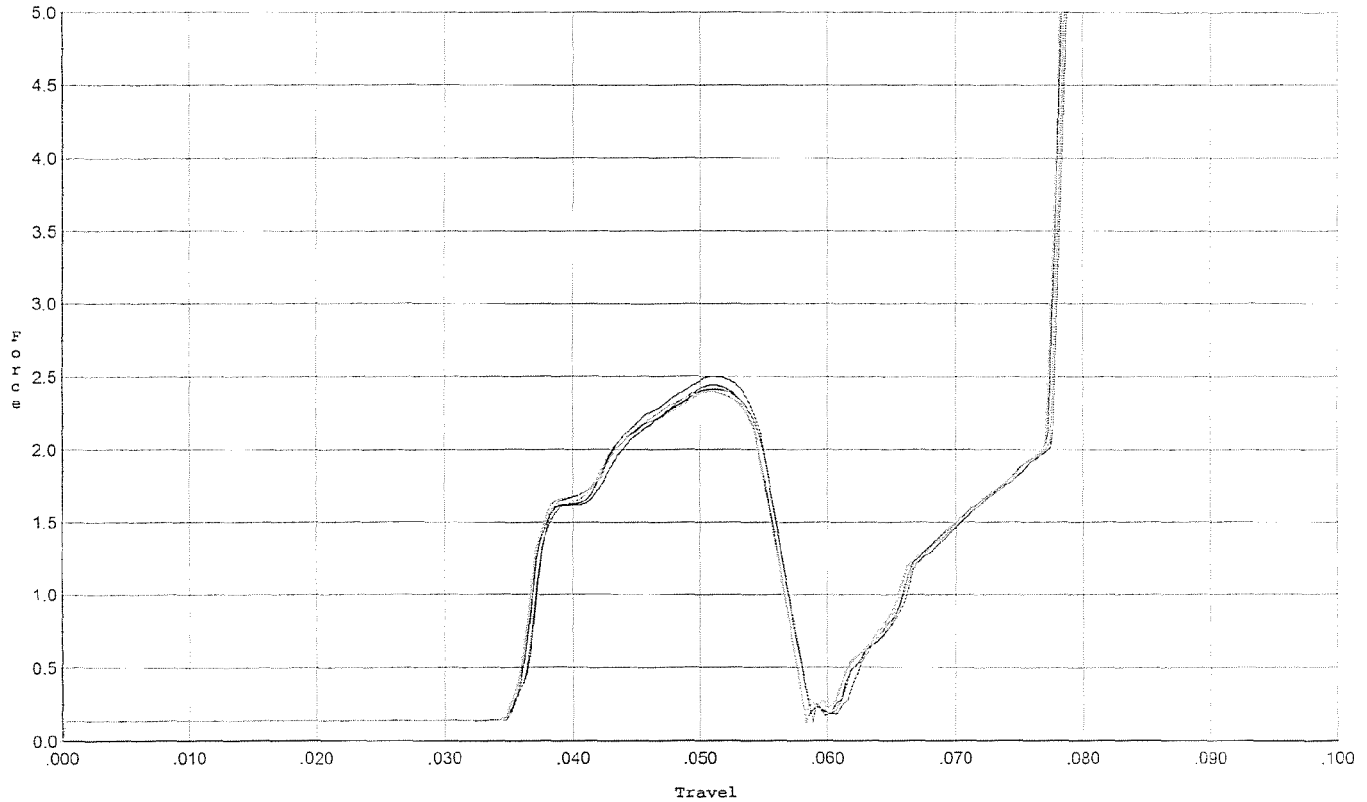
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.056	0.036	0.029	0.046		Set Trigger
2	2.409	0.055	0.036	0.030	0.044		Set Trigger
3	2.491	0.057	0.035	0.029	0.047		Set Trigger
4	2.380	0.056	0.036	0.030	0.044		Set Trigger
5	2.411	0.056	0.036	0.030	0.044		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/30/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



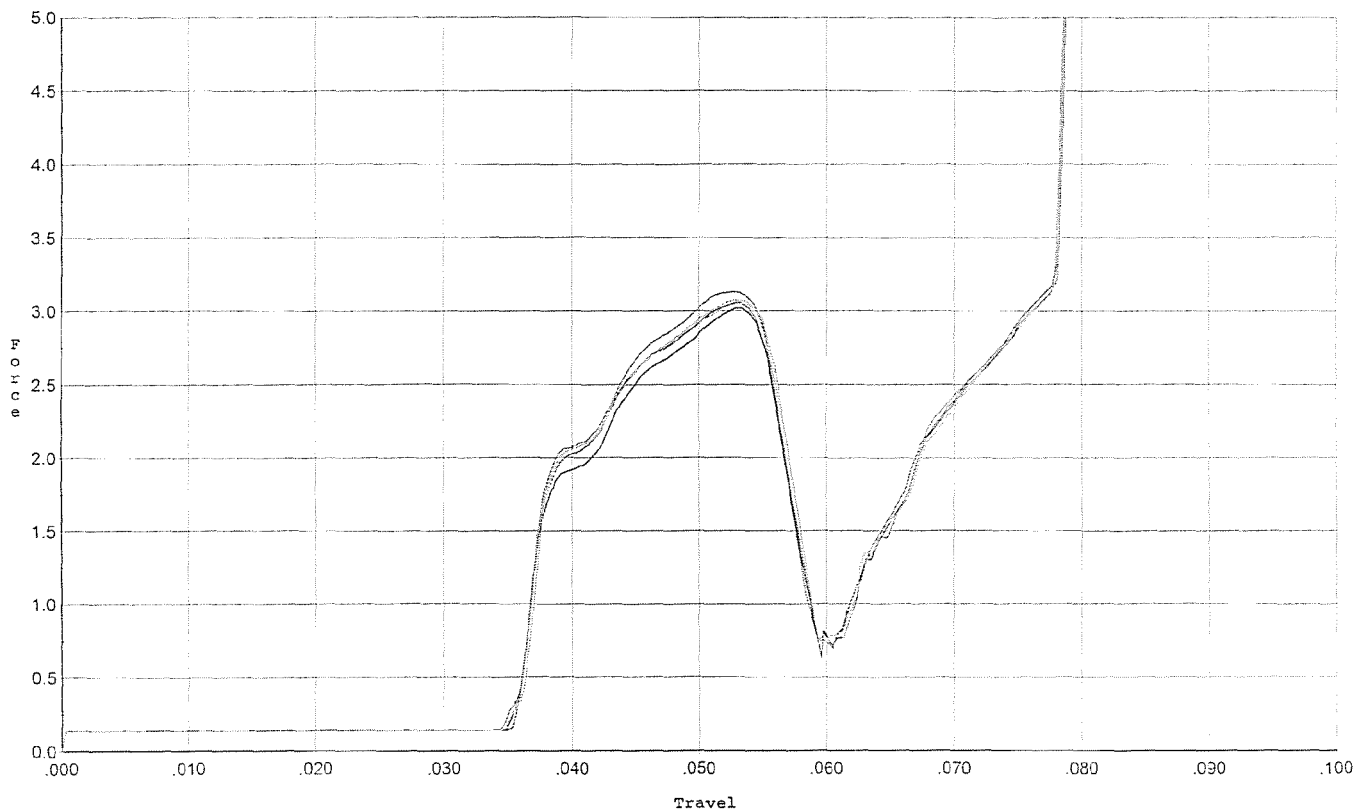
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.055	0.035	0.030	0.043		Set Trigger
2	2.410	0.056	0.036	0.030	0.044		Set Trigger
3	2.499	0.055	0.035	0.030	0.044		Set Trigger
4	2.399	0.056	0.035	0.030	0.044		Set Trigger
5	2.404	0.056	0.035	0.030	0.045		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/30/07

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



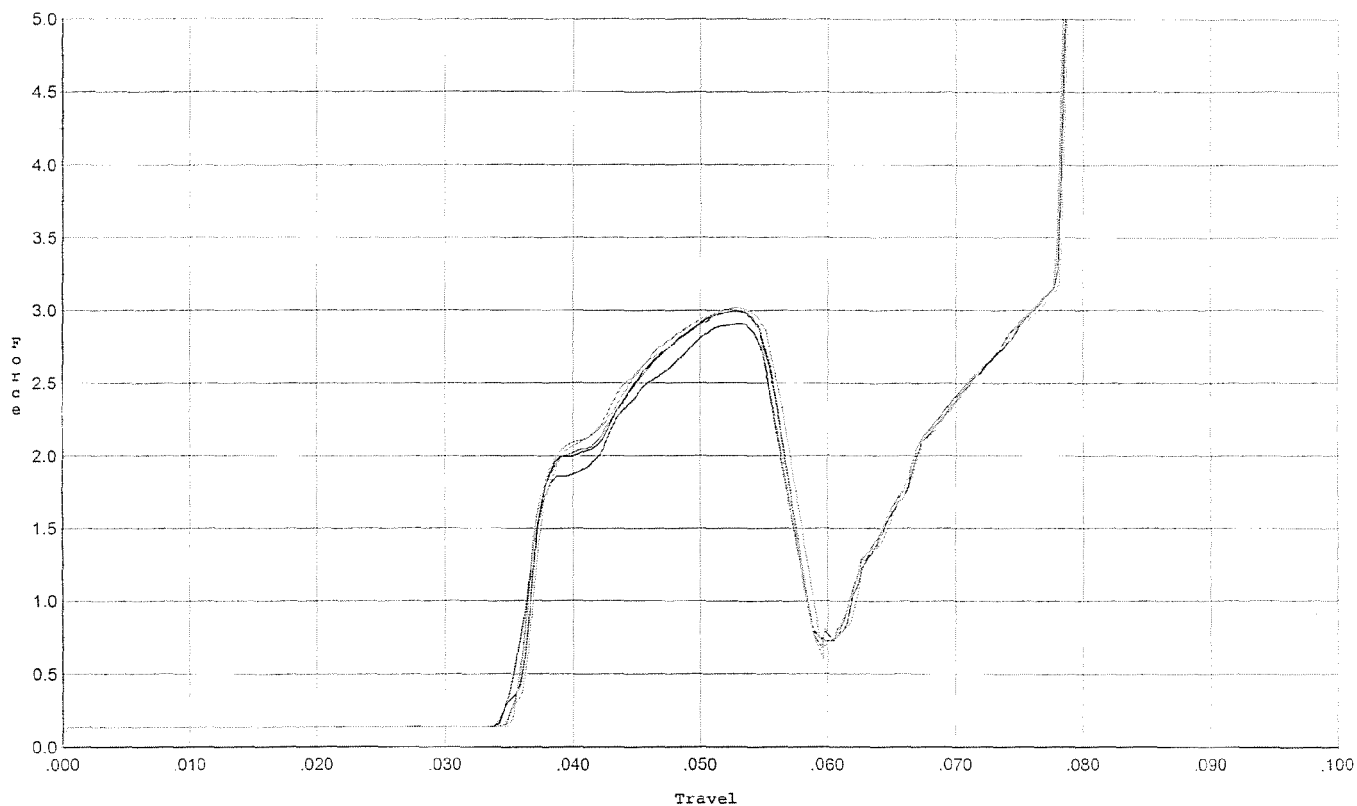
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.055	0.055	0.036	0.029	0.055		Set Trigger
2	3.017	0.055	0.035	0.029	0.053		Set Trigger
3	3.131	0.055	0.035	0.029	0.056		Set Trigger
4	3.050	0.056	0.035	0.028	0.056		Set Trigger
5	3.071	0.057	0.035	0.028	0.057		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



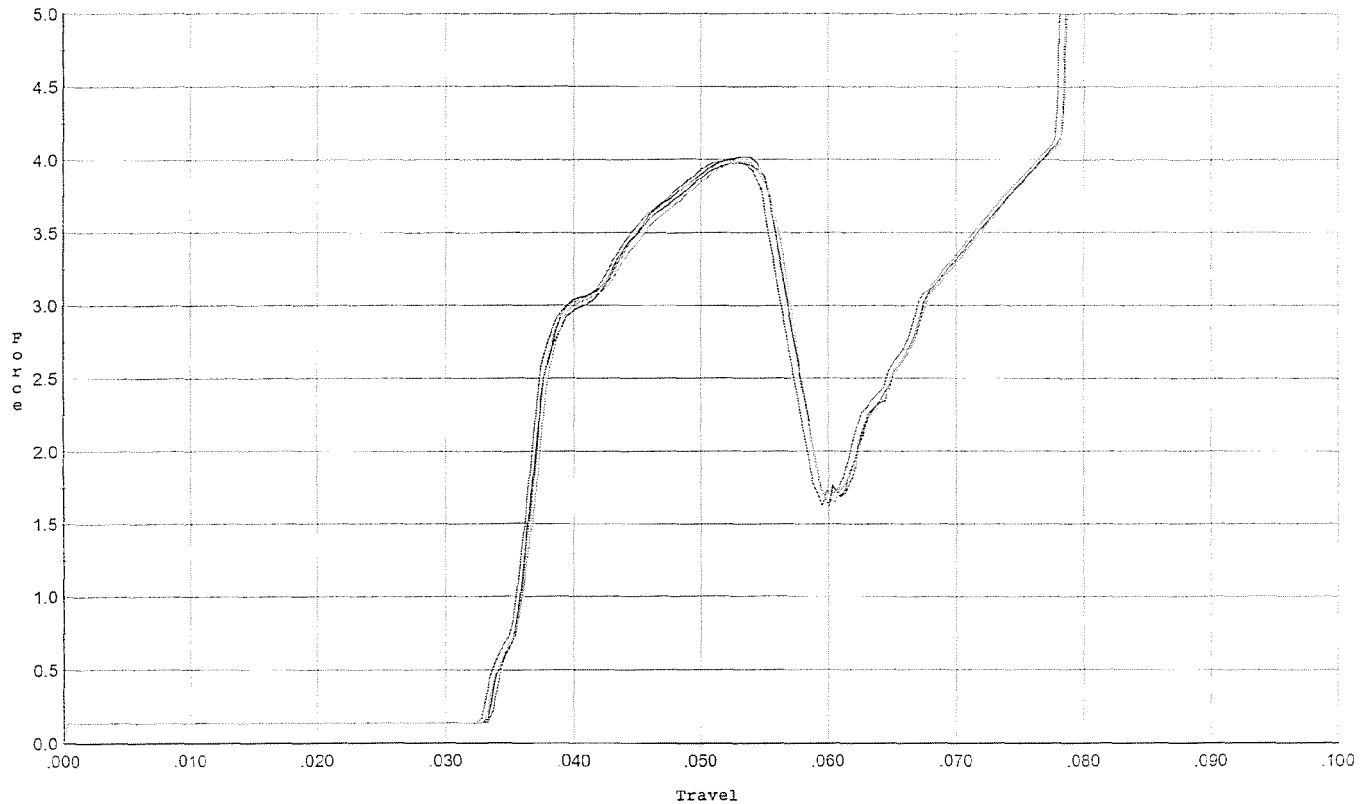
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.909	0.055	0.035	0.029	0.052		Set Trigger
2	2.994	0.056	0.035	0.029	0.055		Set Trigger
3	3.007	0.056	0.035	0.028	0.055		Set Trigger
4	3.019	0.056	0.035	0.028	0.056		Set Trigger
5	3.004	0.057	0.036	0.028	0.056		Set Trigger

AVG 2.98

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/30/07

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



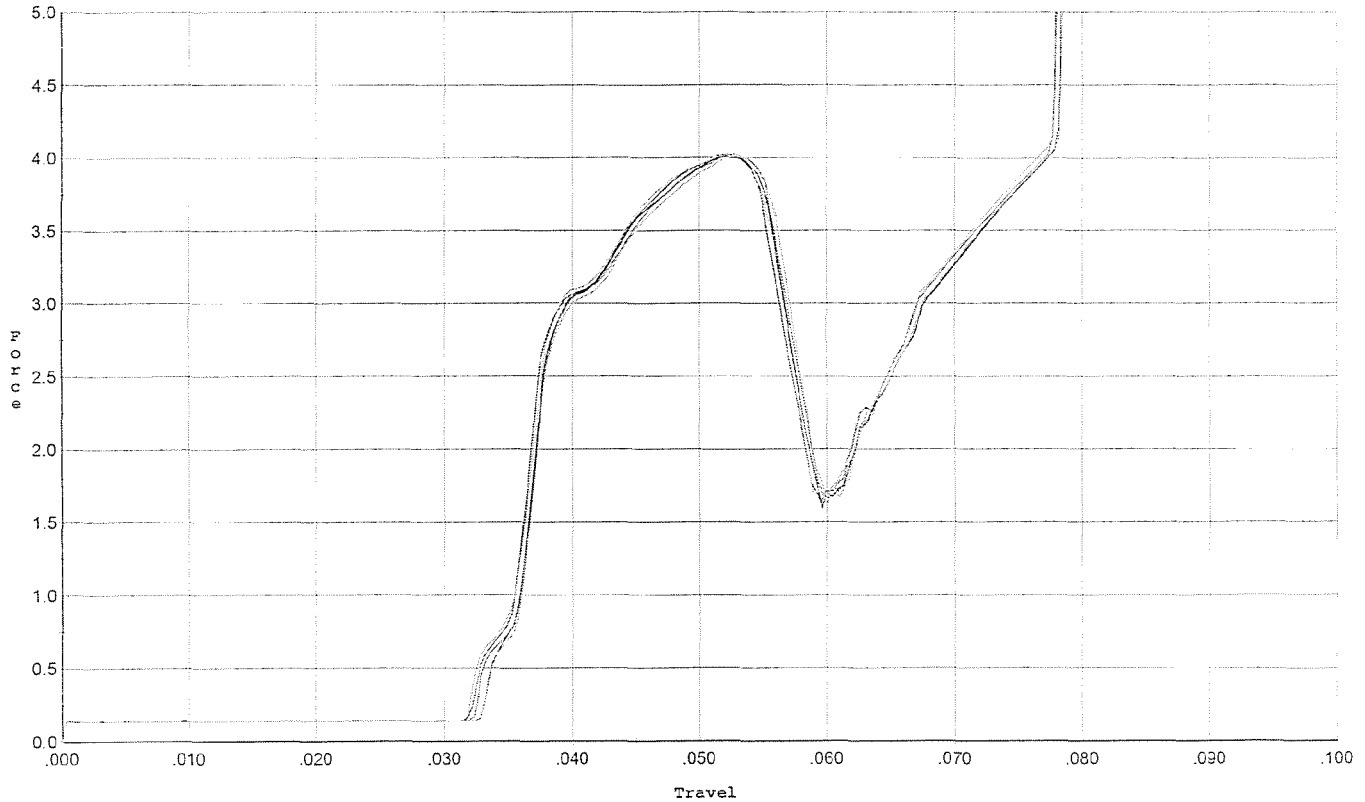
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.976	0.055	0.034	0.027	0.075		Set Trigger
2	4.019	0.055	0.034	0.027	0.075		Set Trigger
3	3.993	0.055	0.033	0.027	0.075		Set Trigger
4	3.992	0.055	0.033	0.027	0.075		Set Trigger
5	3.987	0.056	0.034	0.027	0.077		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/30/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



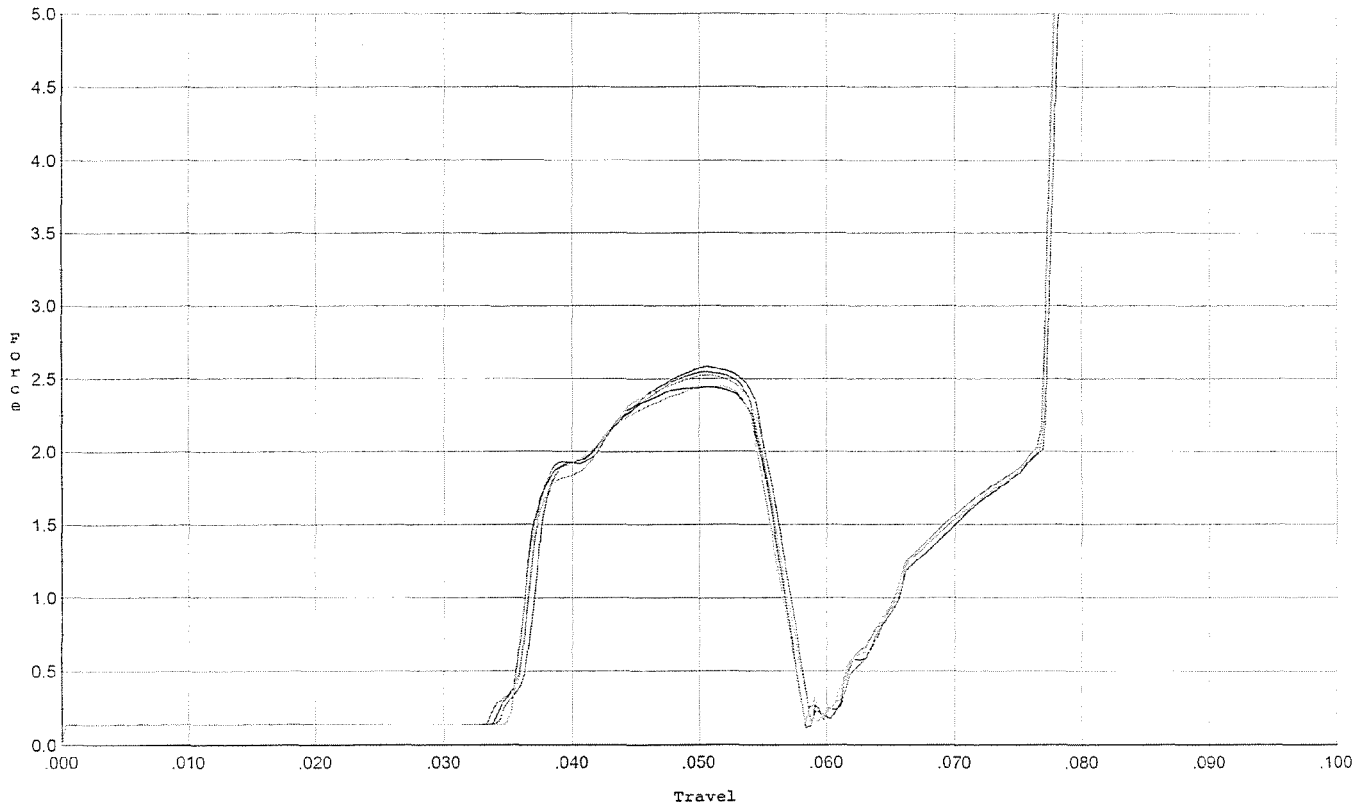
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.055	0.032	0.027	0.076		Set Trigger
2	4.007	0.055	0.033	0.027	0.076		Set Trigger
3	4.027	0.057	0.033	0.026	0.079		Set Trigger
4	4.014	0.056	0.033	0.026	0.077		Set Trigger
5	4.027	0.056	0.032	0.027	0.078		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/30/07

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



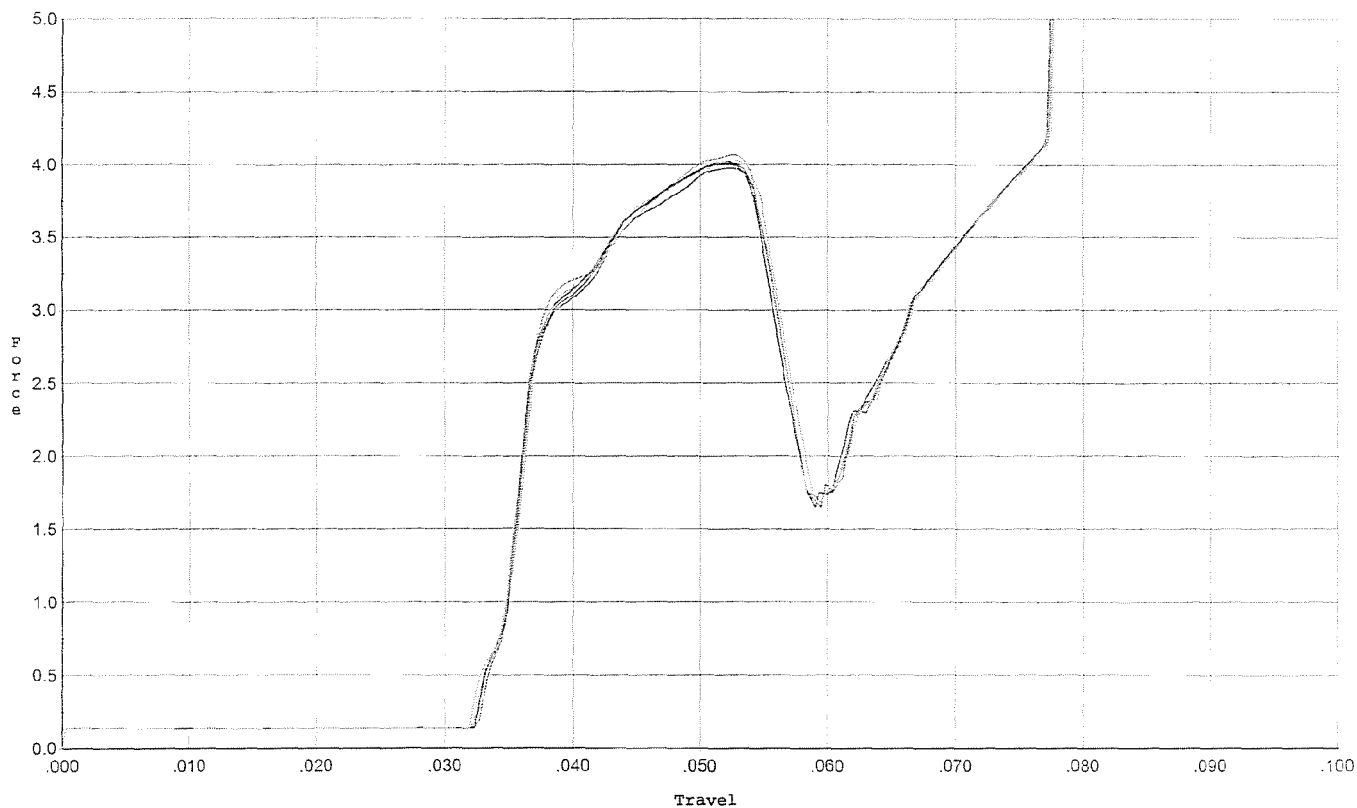
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.056	0.035	0.029	0.048		Set Trigger
2	2.442	0.055	0.034	0.030	0.047		Set Trigger
3	2.547	0.055	0.034	0.029	0.048		Set Trigger
4	2.449	0.054	0.035	0.030	0.045		Set Trigger
5	2.524	0.055	0.035	0.030	0.047		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/30/07

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.056	0.033	0.027	0.078		Set Trigger
2	4.007	0.054	0.033	0.027	0.076		Set Trigger
3	3.977	0.056	0.033	0.027	0.078		Set Trigger
4	4.026	0.055	0.032	0.027	0.077		Set Trigger
5	4.066	0.055	0.033	0.027	0.079		Set Trigger

Aug 4.01

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6645625.___0
FILE DATE AND TIME: 06/05/2007 22:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.050
The Average Y Centroid of the Five Target Set:	0.131
The Average Point of Impact of the Five Target Set:	0.140
The Average Mean Radius of the Five Target Set:	0.779
The Distance from POA to Centroid Target #1:	0.336
The Distance from Centroid Target #2 to Centroid Target #1:	0.345
The Distance from Centroid Target #3 to Centroid Target #1:	0.316
The Distance from Centroid Target #4 to Centroid Target #1:	0.404
The Distance from Centroid Target #5 to Centroid Target #1:	0.127

SERIAL NUMBER: G6645625. 0

TARGET NUMBER: 1

FILE DATE: 06/05/2007

FILE TIME: 22:56

X CENTROID: -0.197

Y CENTROID: 0.272

POA TO CENTROID: 0.336

HORZ SPREAD: 1.525

VERT SPREAD: 3.057

GROUP SPREAD: 3.181

MIN RADIUS: 0.113

MAX RADIUS: 1.873

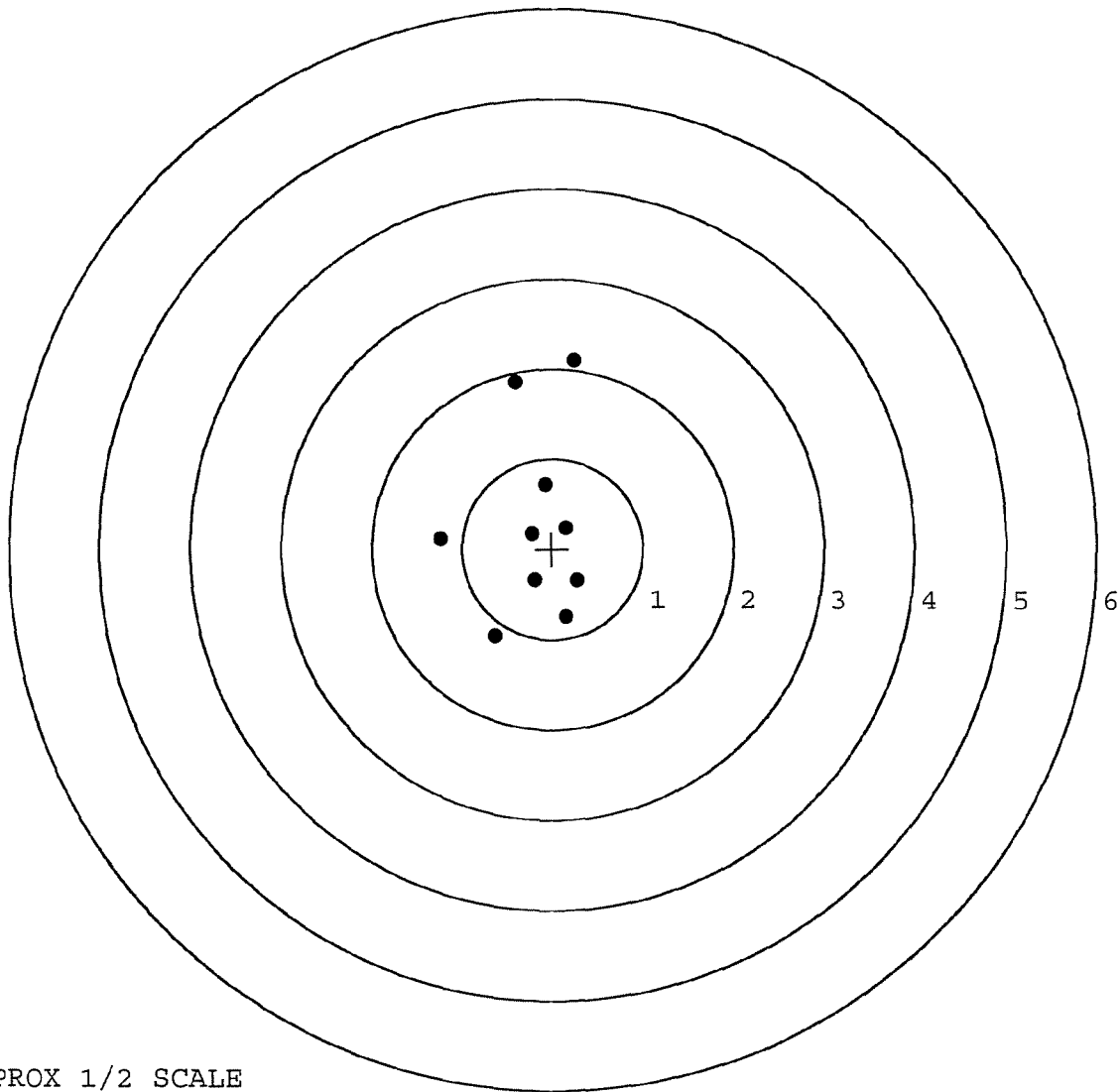
MEAN RADIUS: 0.924

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.081	0.708
2:	-0.227	0.163
3:	0.151	0.228
4:	-0.200	-0.353
5:	0.279	-0.353
6:	0.158	-0.748
7:	-0.636	-0.964
8:	-1.246	0.103
9:	-0.415	1.847
10:	0.242	2.093



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645625. __0

TARGET NUMBER: 2

FILE DATE: 06/05/2007

FILE TIME: 22:56

X CENTROID: -0.035

Y CENTROID: -0.033

POA TO CENTROID: 0.048

HORZ SPREAD: 1.150

VERT SPREAD: 2.099

GROUP SPREAD: 2.172

MIN RADIUS: 0.382

MAX RADIUS: 1.241

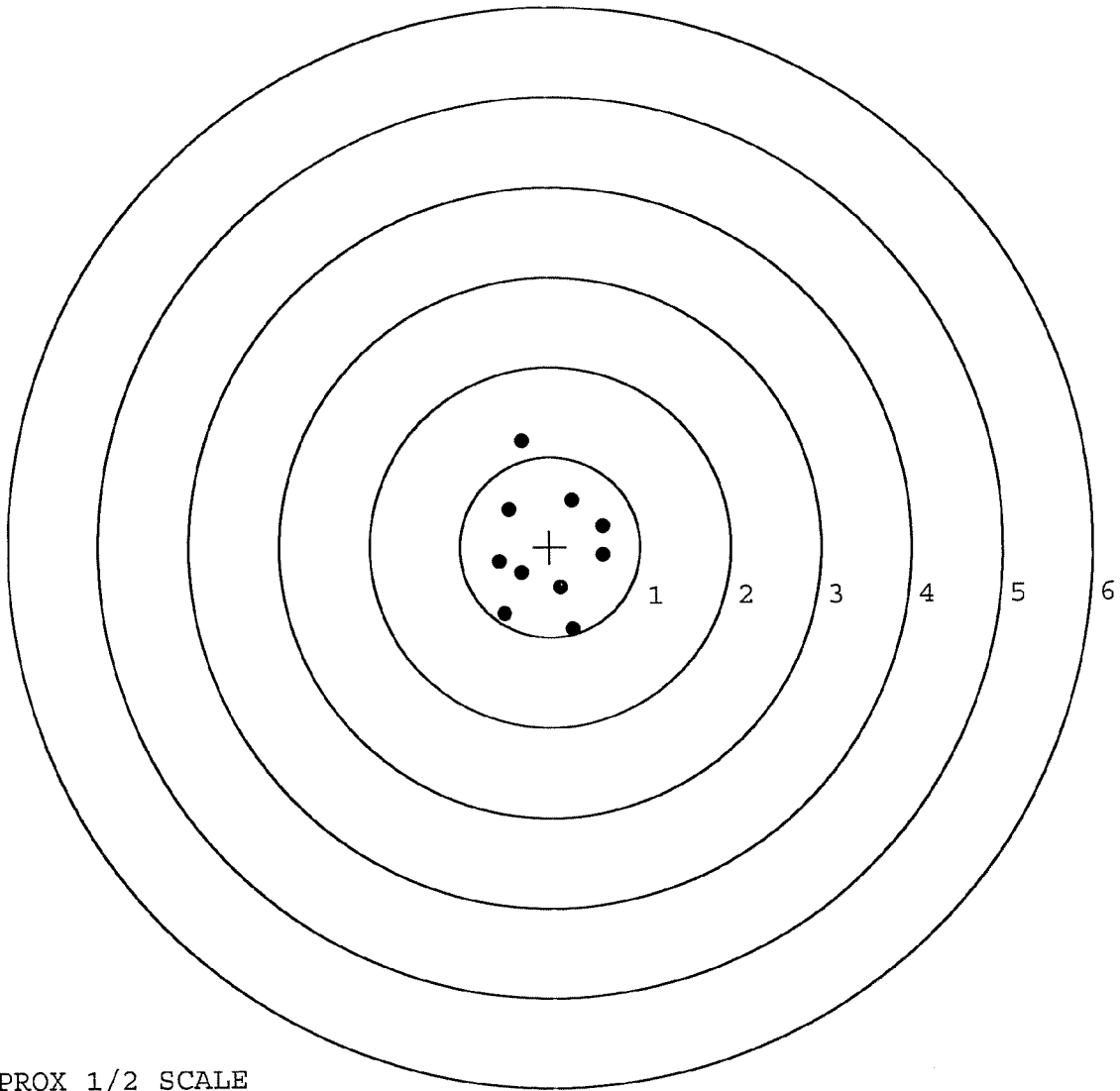
MEAN RADIUS: 0.694

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.560	-0.163
2:	-0.319	-0.289
3:	-0.512	-0.744
4:	0.253	-0.920
5:	0.114	-0.456
6:	0.587	-0.097
7:	0.590	0.229
8:	0.252	0.518
9:	-0.305	1.179
10:	-0.453	0.417



TARGET APPROX 1/2 SCALE

BARBER - M24 0172665

SERIAL NUMBER: G6645625. __0

TARGET NUMBER: 3

FILE DATE: 06/05/2007

FILE TIME: 22:56

X CENTROID: 0.114

Y CENTROID: 0.220

POA TO CENTROID: 0.247

HORZ SPREAD: 2.553

VERT SPREAD: 1.977

GROUP SPREAD: 2.613

MIN RADIUS: 0.279

MAX RADIUS: 1.341

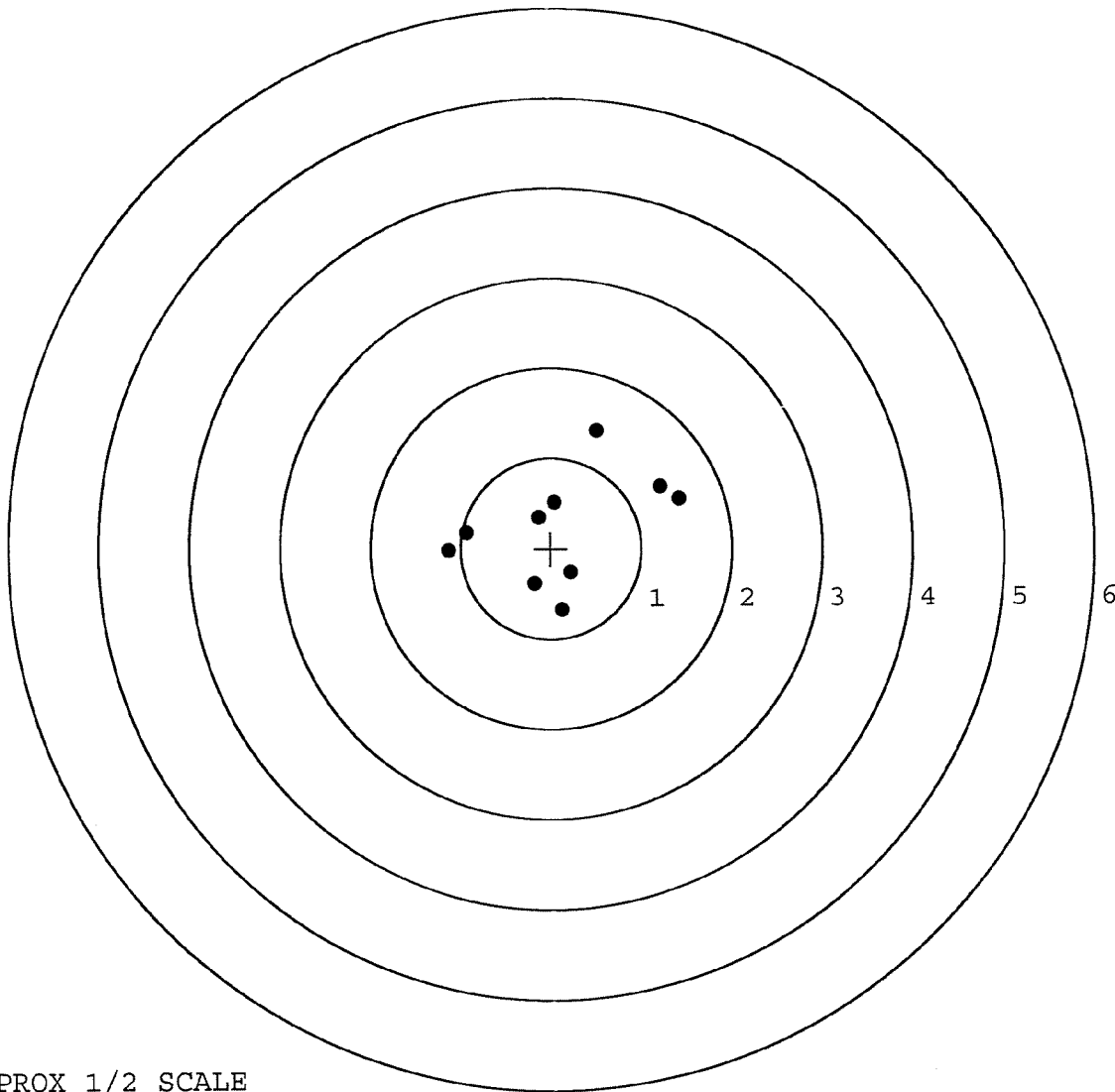
MEAN RADIUS: 0.865

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	1.207	0.678
2:	1.416	0.542
3:	0.515	1.295
4:	0.046	0.507
5:	-0.135	0.346
6:	-0.940	0.182
7:	-1.137	-0.014
8:	-0.181	-0.393
9:	0.223	-0.265
10:	0.126	-0.682



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6645625. __0

TARGET NUMBER: 4

FILE DATE: 06/05/2007

FILE TIME: 22:56

X CENTROID: -0.058

Y CENTROID: -0.107

POA TO CENTROID: 0.122

HORZ SPREAD: 0.800

VERT SPREAD: 1.388

GROUP SPREAD: 1.501

MIN RADIUS: 0.067

MAX RADIUS: 0.771

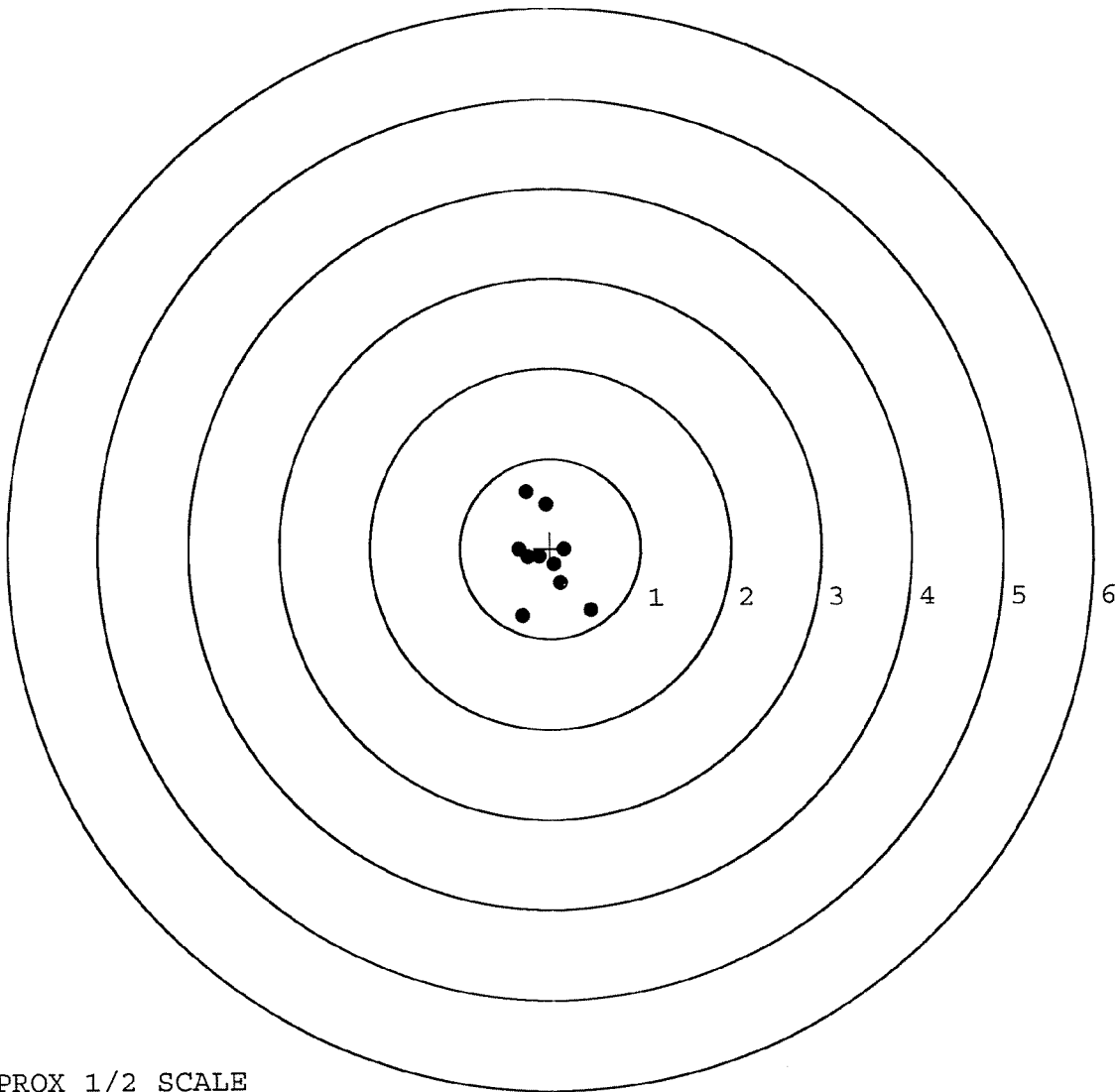
MEAN RADIUS: 0.410

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.261	0.637
2:	-0.045	0.497
3:	-0.313	-0.751
4:	0.447	-0.687
5:	0.115	-0.383
6:	0.159	-0.010
7:	0.046	-0.179
8:	-0.123	-0.091
9:	-0.249	-0.095
10:	-0.353	-0.008



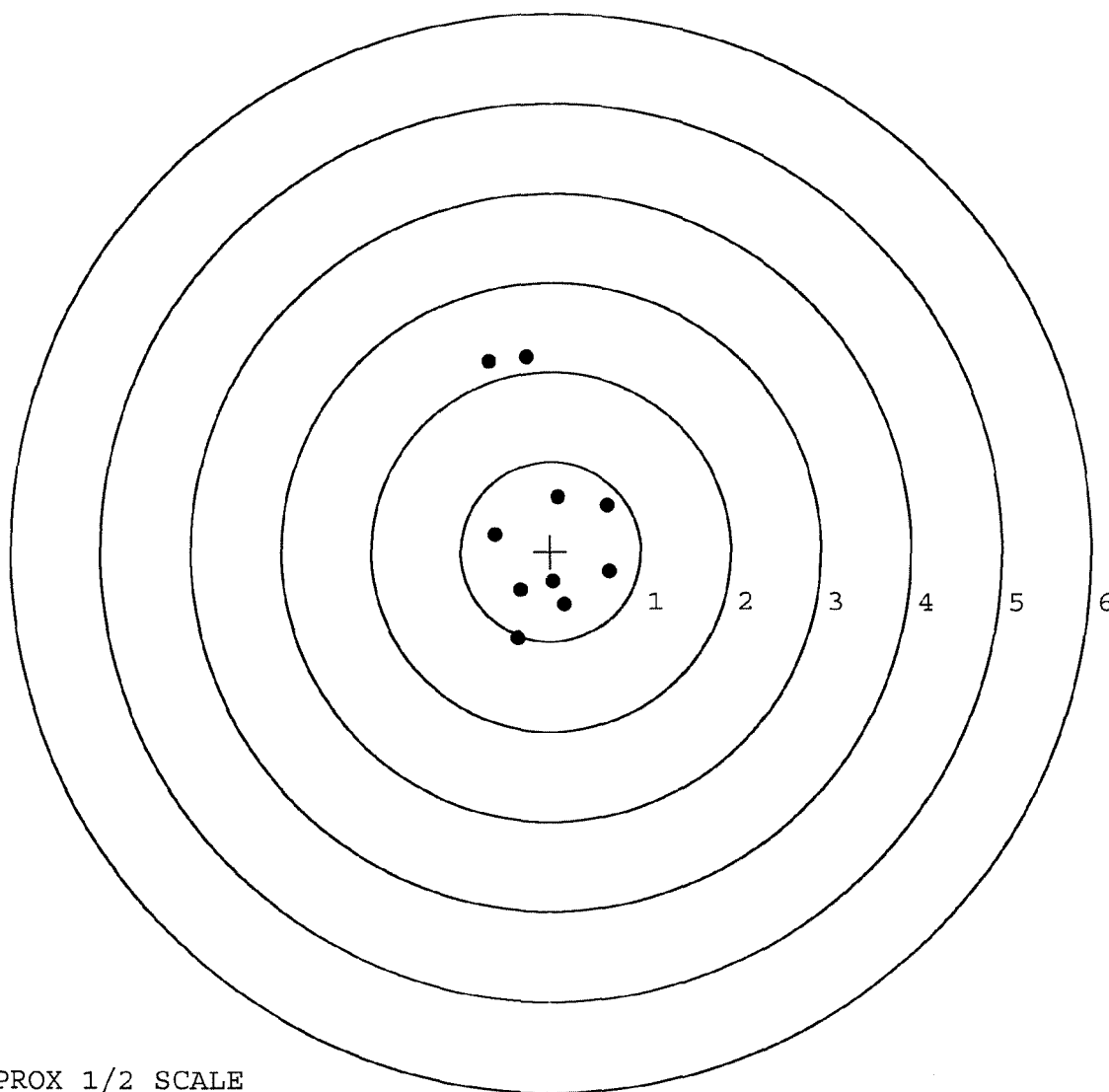
TARGET APPROX 1/2 SCALE

BARBER - M24 0172667

SERIAL NUMBER: G6645625. __0
 TARGET NUMBER: 5
 FILE DATE: 06/05/2007
 FILE TIME: 22:56

POINT#	X	Y
1:	-0.624	0.186
2:	-0.339	-0.439
3:	-0.362	-0.979
4:	0.030	-0.338
5:	0.159	-0.597
6:	0.659	-0.221
7:	0.629	0.514
8:	0.084	0.607
9:	-0.699	2.107
10:	-0.275	2.164

X CENTROID: -0.074
 Y CENTROID: 0.300
 POA TO CENTROID: 0.309
 HORZ SPREAD: 1.358
 VERT SPREAD: 3.143
 GROUP SPREAD: 3.104
 MIN RADIUS: 0.345
 MAX RADIUS: 1.912
 MEAN RADIUS: 1.000
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE