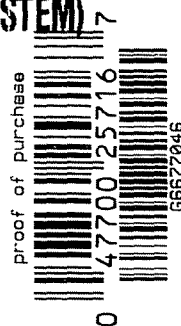


G6677046

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

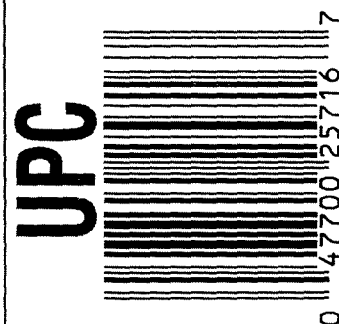


ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6677046



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



SERIAL NO.



GUN SERIAL # G6677046

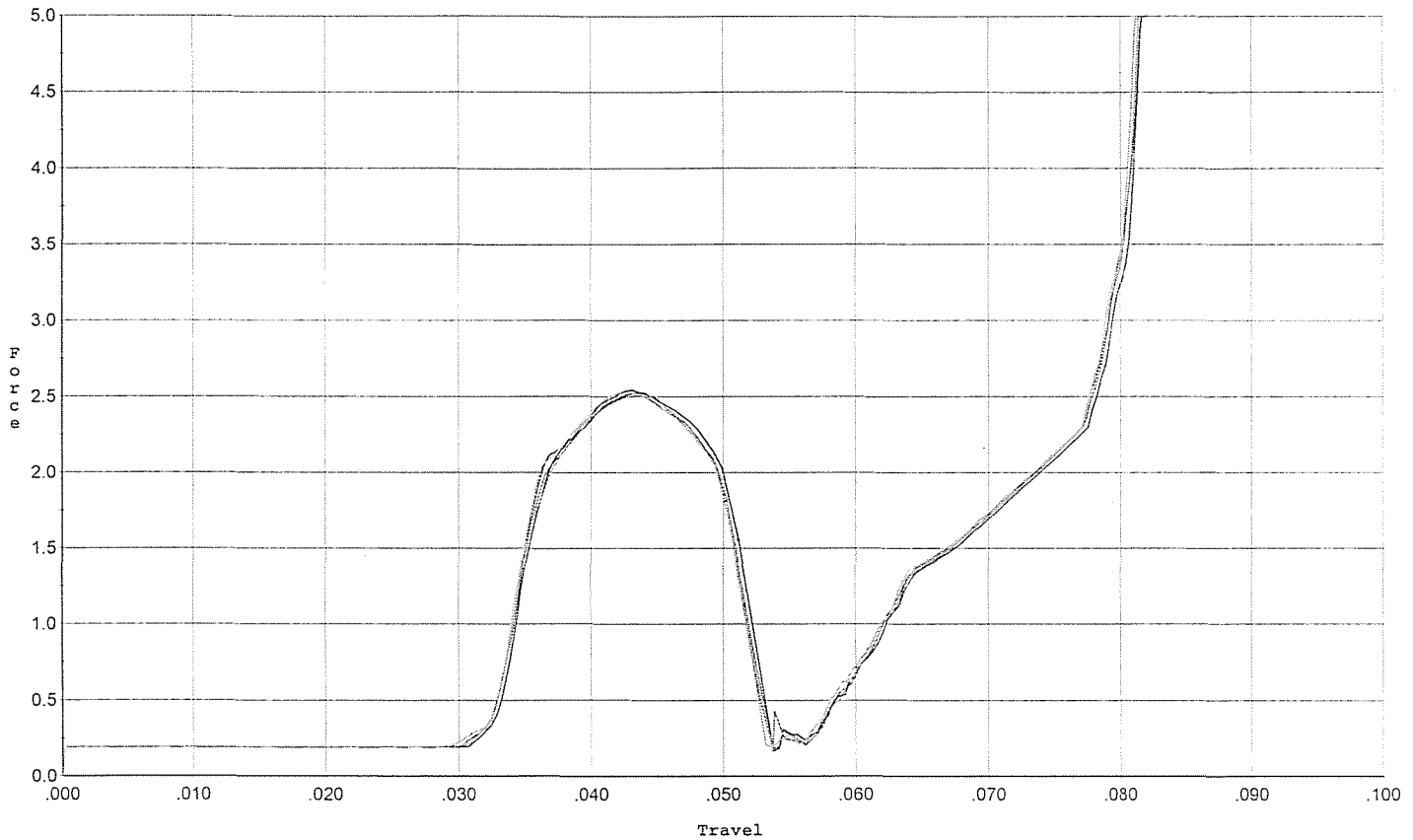
OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9/18/07	J.P.D.
420	ASSEMBLE ACTION			
430	ASSEMBLE TO STOCK		9-18-07	SD
440	PROOF	MAGNA - FLUX	9/18/07	MSH
460	CHECK HEADSPACE	SEP 20 2007	9/18/07	MSH
470	DIS-ASSEMBLE ACTION		9-18-07	SD
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unus</u>	9/20/07	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9-1	

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.5	5.25	5.25	10/2/07	mon
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	6.75	6.0	5.75	10/2/07	mon
	H) TRIGGER PULL TEST AND RETAINABILITY					10/2/07	mon
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.024	10/2/07	mon
	J) ASSEMBLE STOCK					9/28/07	g.h.d.
	K) ASSEMBLE SWIVEL STUDS					10/2/07	mon
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					10/2/07	mon
	M) IRON SIGHT ALIGNMENT					10/2/07	mon
	N						

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.

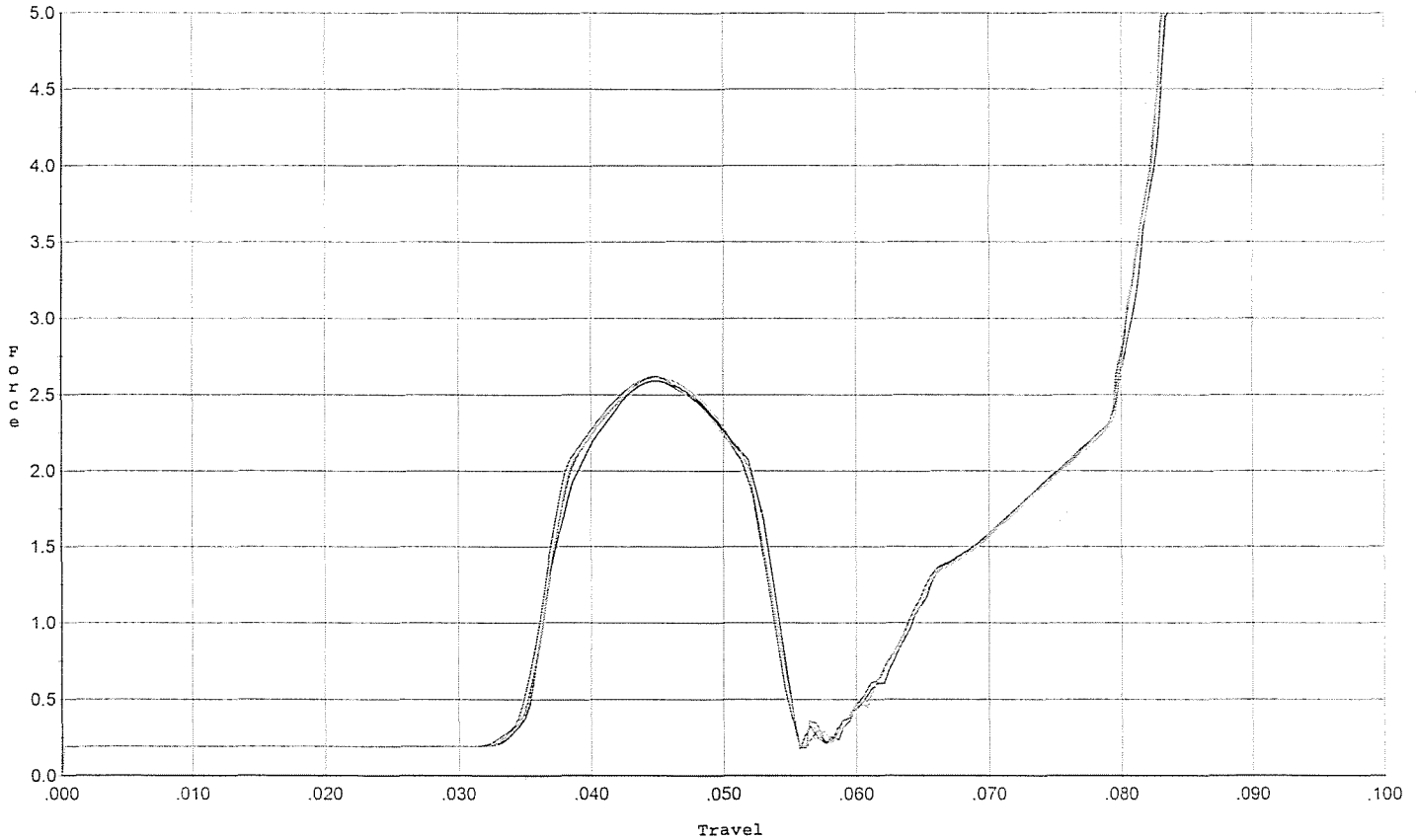


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time
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Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.

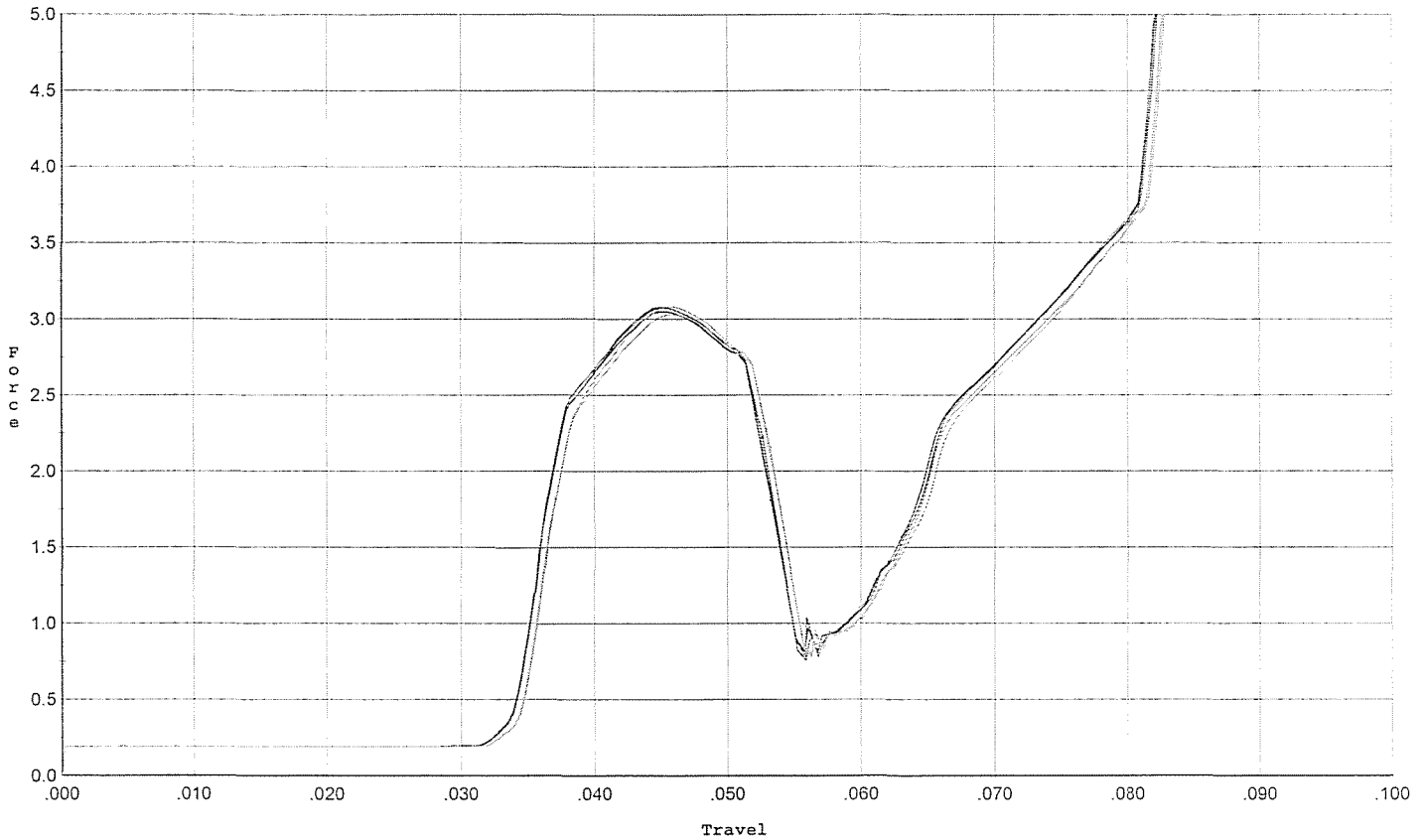


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1							

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.

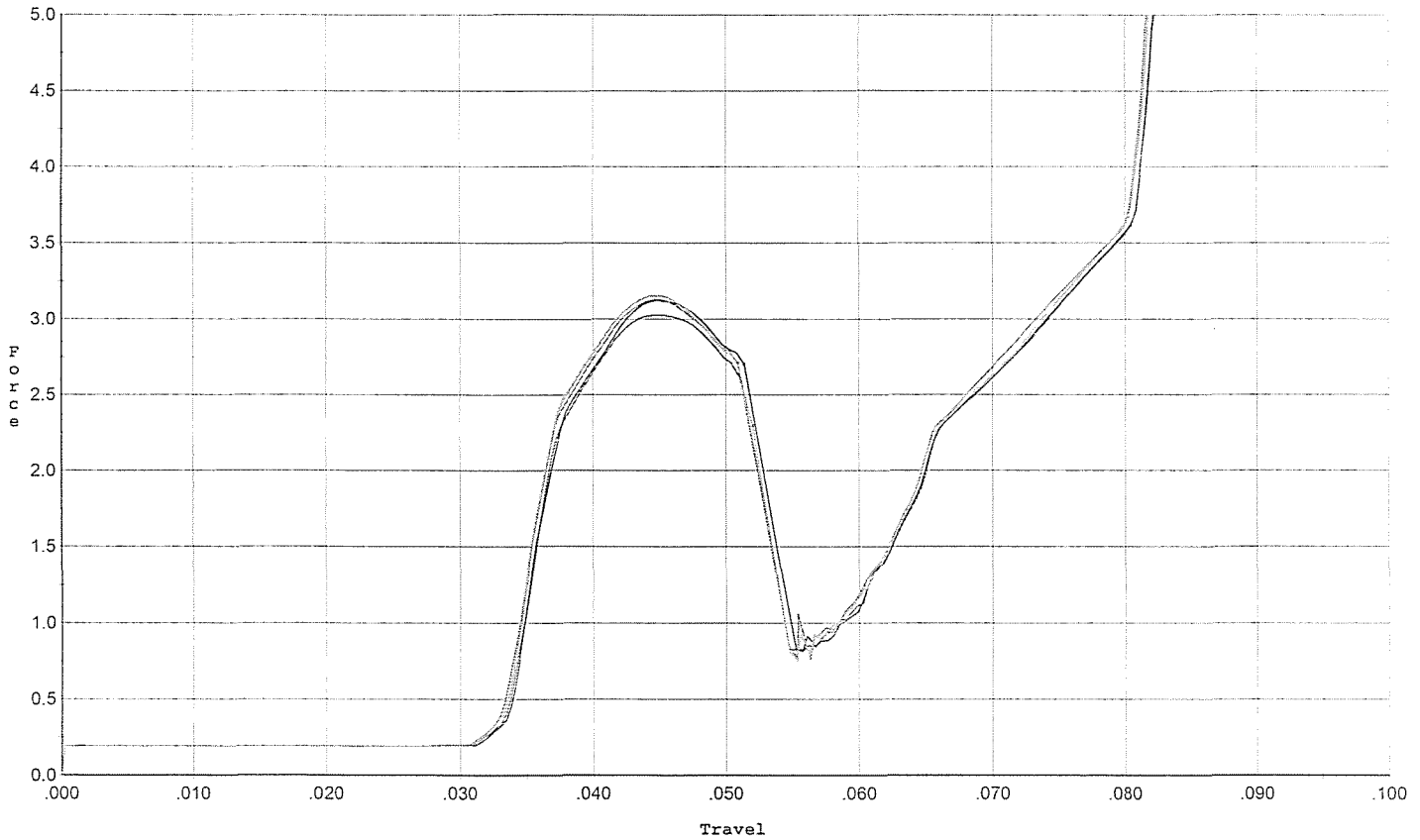


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.053	0.034	0.035			

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

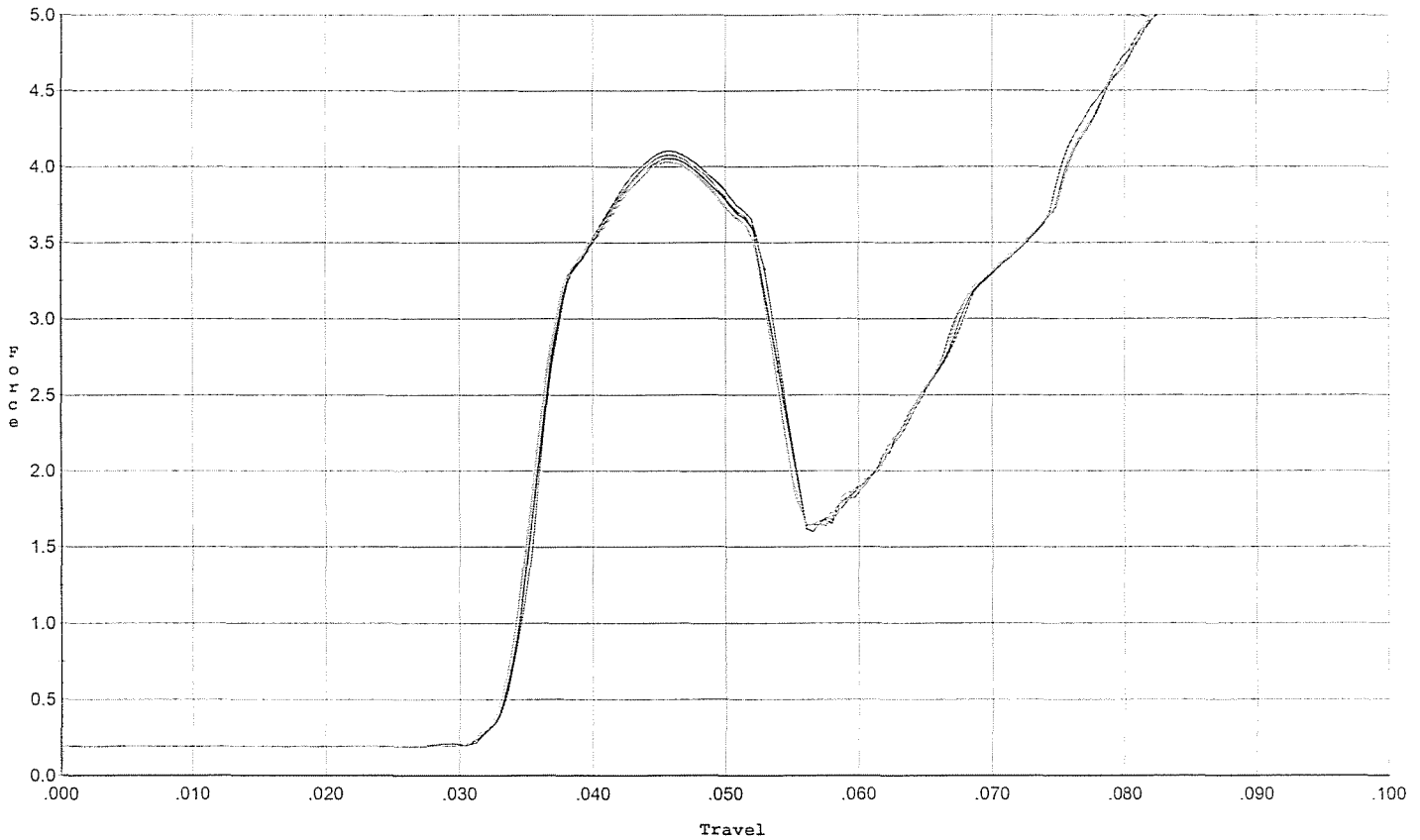
Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

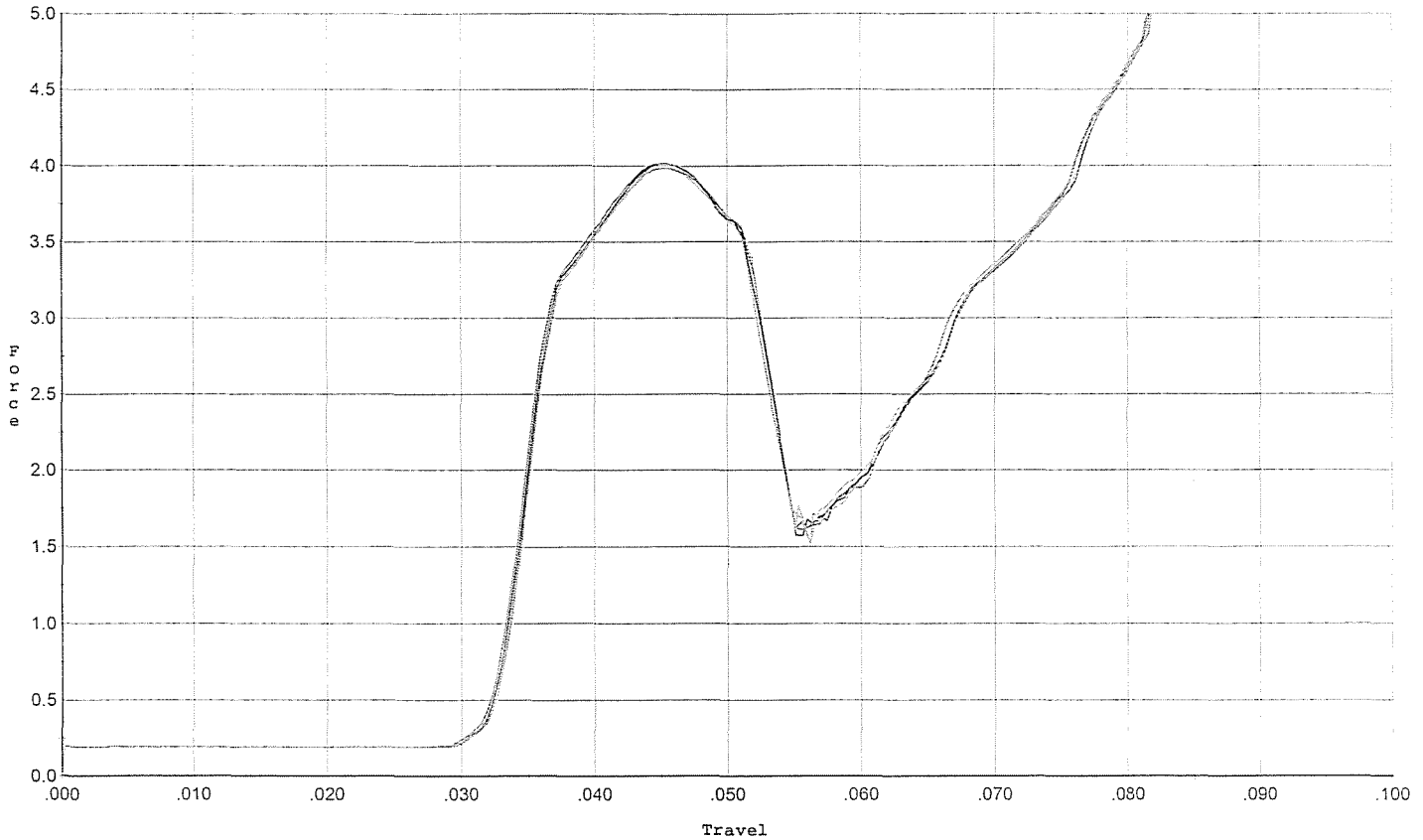
Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

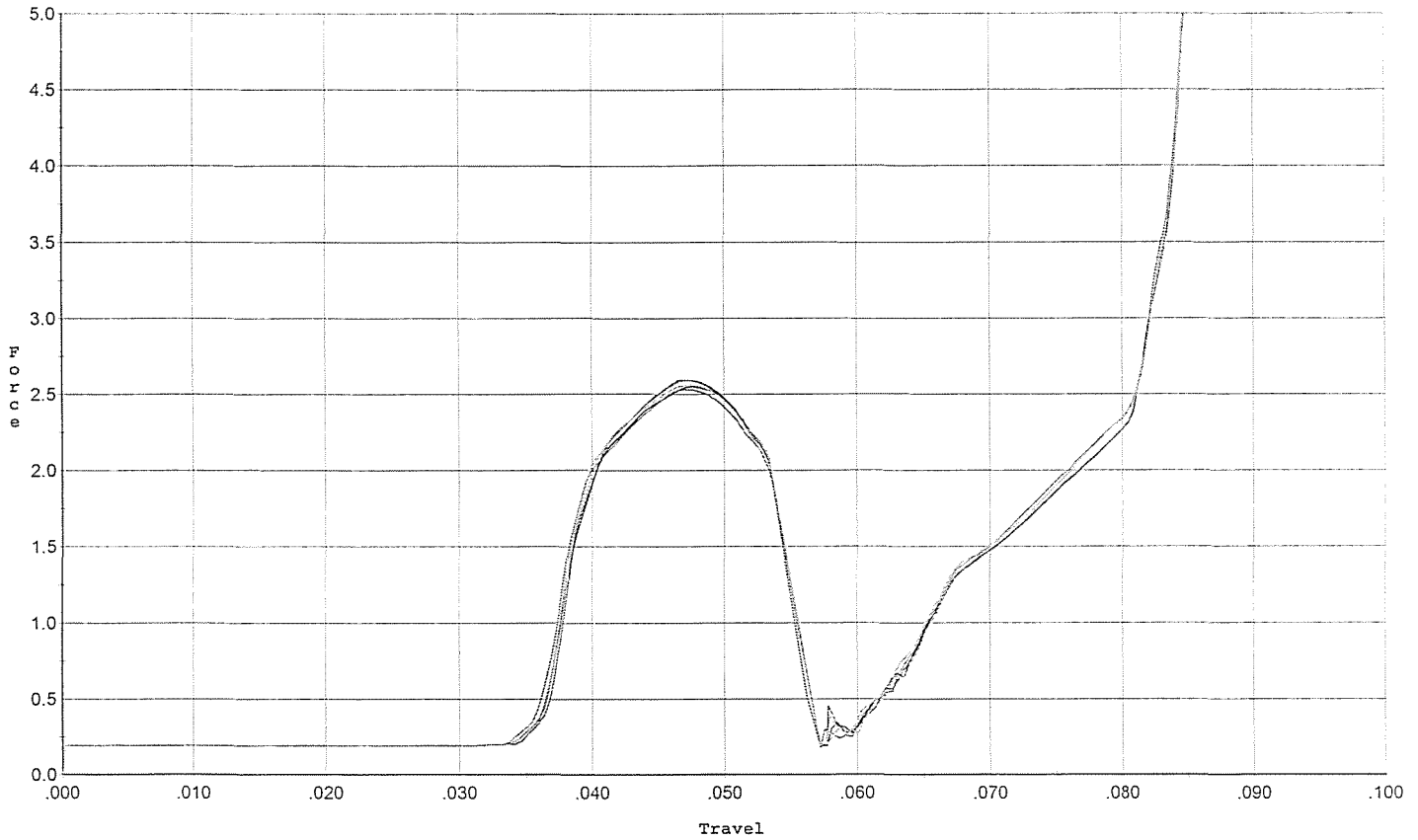


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.051	0.03				

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

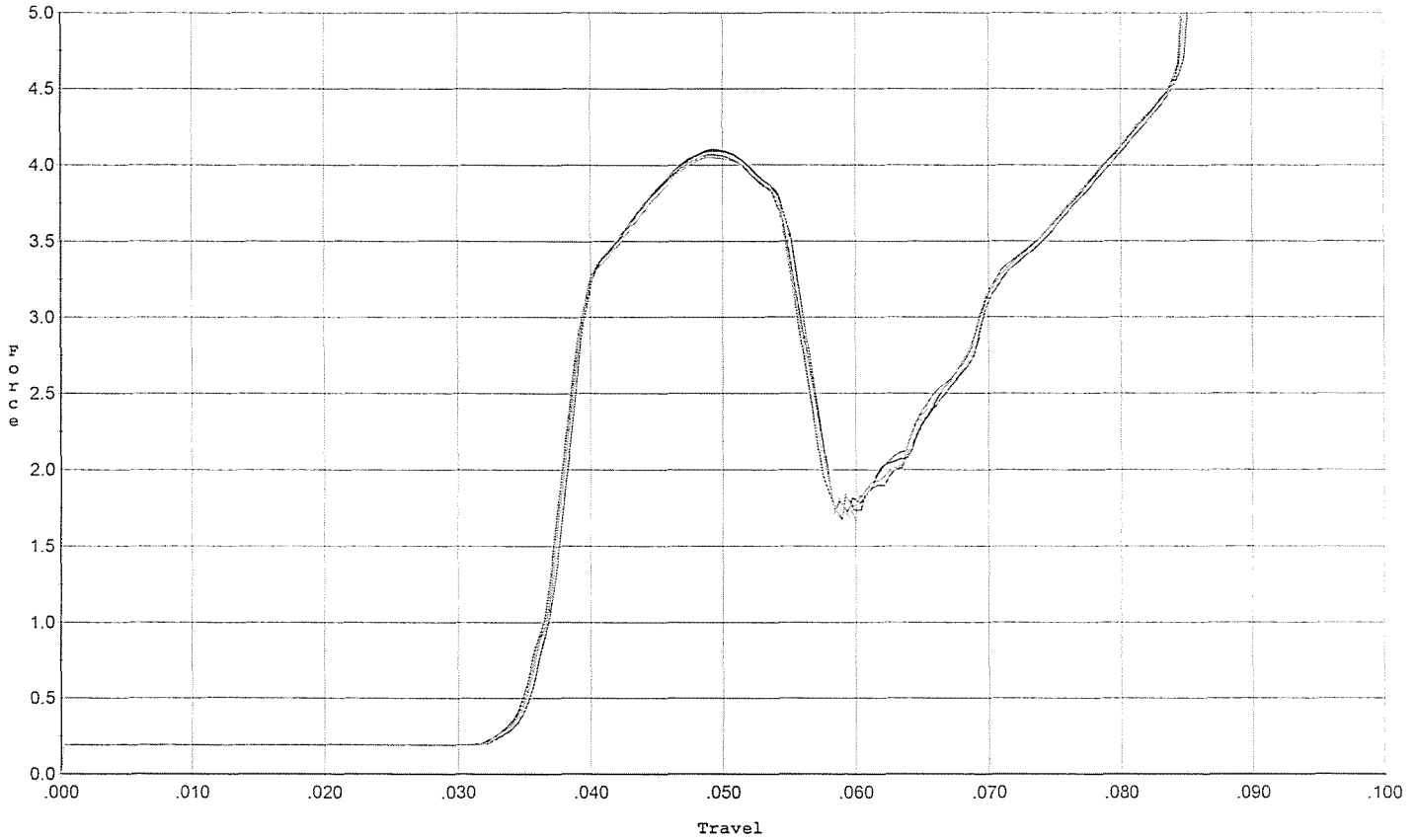
Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/17/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.092	0.055					

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6677046.___0
FILE DATE AND TIME: 10/01/2007 20:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.131
The Average Y Centroid of the Five Target Set:	-0.046
The Average Point of Impact of the Five Target Set:	0.139
The Average Mean Radius of the Five Target Set:	0.784
The Distance from POA to Centroid Target #1:	0.415
The Distance from Centroid Target #2 to Centroid Target #1:	0.353
The Distance from Centroid Target #3 to Centroid Target #1:	0.526
The Distance from Centroid Target #4 to Centroid Target #1:	0.364
The Distance from Centroid Target #5 to Centroid Target #1:	0.335

SERIAL NUMBER: G6677046. __0
 TARGET NUMBER: 1
 FILE DATE: 10/01/2007
 FILE TIME: 20:25

X CENTROID: 0.399
 Y CENTROID: 0.112
 POA TO CENTROID: 0.415
 HORZ SPREAD: 2.897
 VERT SPREAD: 2.174
 GROUP SPREAD: 3.322
 MIN RADIUS: 0.355
 MAX RADIUS: 2.037
 MEAN RADIUS: 0.976
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.508	1.192
2:	-0.062	0.315
3:	0.469	0.460
4:	2.332	-0.531
5:	-0.470	0.074
6:	-0.565	-0.405
7:	-0.396	-0.982
8:	1.024	0.484
9:	1.215	0.357

SERIAL NUMBER: G6677046. __0
 TARGET NUMBER: 2
 FILE DATE: 10/01/2007
 FILE TIME: 20:25

X CENTROID: 0.120
 Y CENTROID: -0.105
 POA TO CENTROID: 0.159
 HORZ SPREAD: 1.269
 VERT SPREAD: 2.434
 GROUP SPREAD: 2.649
 MIN RADIUS: 0.144
 MAX RADIUS: 1.352
 MEAN RADIUS: 0.695
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.306	1.178
2:	0.128	0.636
3:	0.263	0.091
4:	0.231	-0.196
5:	0.623	-0.188
6:	-0.170	0.017
7:	-0.529	0.054
8:		

SERIAL NUMBER: G6677046. __0
 TARGET NUMBER: 3
 FILE DATE: 10/01/2007
 FILE TIME: 20:25

POINT#	X	Y
1:	0.152	0.788
2:	0.721	0.413
3:	-1.026	0.456
4:	-0.470	0.285
5:	-0.287	0.000
6:	0.020	0.007
7:	0.155	-0.362
8:	0.048	-0.700
9:	-0.495	-1.200
10:	0.666	-1.280

X CENTROID: -0.052
 Y CENTROID: -0.159
 POA TO CENTROID: 0.167
 HORZ SPREAD: 1.747
 VERT SPREAD: 2.068
 GROUP SPREAD: 2.424
 MIN RADIUS: 0.181
 MAX RADIUS: 1.331
 MEAN RADIUS

SERIAL NUMBER: G6677046. 0
 TARGET NUMBER: 4
 FILE DATE: 10/01/2007
 FILE TIME: 20:25

X CENTROID: 0.046
 Y CENTROID: 0.026
 POA TO CENTROID: 0.053
 HORZ SPREAD: 1.688
 VERT SPREAD: 1.889
 GROUP SPREAD: 1.855
 MIN RADIUS: 0.299
 MAX RADIUS: 1.155
 MEAN RADIUS: 0.711
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.054	1.054
2:	0.525	0.780
3:	0.587	0.285
4:	0.409	0.081
5:	-0.253	0.015
6:	-1.101	-0.113
7:	-0.365	-0.560
8:	-0.167	-0.631
9:	0.276	

SERIAL NUMBER: G6677046. __0
 TARGET NUMBER: 5
 FILE DATE: 10/01/2007
 FILE TIME: 20:25

X CENTROID: 0.142
 Y CENTROID: -0.103
 POA TO CENTROID: 0.175
 HORZ SPREAD: 1.963
 VERT SPREAD: 2.164
 GROUP SPREAD: 2.435
 MIN RADIUS: 0.122
 MAX RADIUS: 1.336
 MEAN RADIUS: 0.791
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 6
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.354	1.137
2:	-0.442	0.680
3:	0.251	0.482
4:	0.264	-0.106
5:	1.147	0.036
6:	0.677	-0.551
7:	0.762	-1.027
8:	0.071	-0.367
9:	-0.140	-0.77